

Specializing in wholesale British motorcycle  
spares since 1974

TRIUMPH, NORTON, BSA

Toll Free Order line: 800-634-3250

Info line: 951-940-5411

Fax/Info line: 951-940-5414

Hours: Mon-Fri 8:30-5:00 PST

## **TERMS AND CONDITIONS**

### **GENERAL POLICY**

We serve only legitimate power sports businesses serving the public in areas of vintage motorcycle sales, service and/or parts and accessories. We do not engage in retail sales and reserve the right to qualify any account seeking to purchase from this catalog.

### **HOURS OF OPERATION:**

Monday- Friday 8:30 AM – 5:00 PM Pacific Standard Time, closed Saturday and Sunday

### **TERMS: NET, COD, Credit or Debit card or CASH WITH ORDER.**

All orders will be shipped COD unless a valid credit or debit card number is submitted with order or arrangements have been made for an open account. Dealers desiring an open account should request an application form and allow 7 to 10 days for processing. Open accounts are due by the 10th of the following month. Interest will be charged on past due balances at a rate not to exceed the applicable state legal maximum or 1.5% per month, whichever is less. All sales are final on discontinued and closeout items.

### **CREDIT DEPARTMENT:**

Questions regarding statements or returns should be directed to our Accounts Receivable Department at:

1-951-940-5411.

### **SHIPMENT:**

FOB origin. We will ship by the most reasonable means according to the size and weight of your order unless given special instructions. Since ownership of product transfers at the FOB point, claims for damaged, lost or short shipments must be made directly to the carrier, and the amount must not be deducted from statement balance.

### **FREIGHT POLICY & GUIDELINES FOR THE CONTINENTAL UNITED STATES:**

JRC offers free freight on all orders exceeding \$400.00 in shipped value billed at regular dealer price. JRC Engineering INC reserves the right to select the most economical method of shipping. Dealer may request an "expedited shipment" for your order utilizing UPS next day, 2-day or 3-day air program. If the order qualifies for free ground freight, the dealer will be given credit for the ground portion of the freight charge. Expedited shipments are limited by type of product, weight and size of product. General Freight Guidelines for shipments outside the Continental United States: Generally all orders are shipped FOB our warehouse.

Exceptions:

- COD and additional handling charges are based on current published carrier guidelines and are the responsibility of the dealer.
- Some product is not eligible for free freight due to weight and/or size, or special handling requirement (i.e., drop shipments, etc).
- Hazardous material may be subject to a Hazardous Material charge of \$20.00 per ground package requiring papers under 49 C.F.R. Section 172.200. Any hazardous material charges are the dealer's responsibility. No hazardous material will be shipped via air.

### **DAMAGES:**

All goods are carefully packed and in good condition when shipped. Claims must be made with the carrier, not with JRC Engineering INC. Please count the number of packages delivered as sometimes they will be separated by the carrier.

### **RETURNS:**

- Returns must be shipped according to the instructions of the JRC Engineering INC. customer service representative
- Returns should be shipped to: JRC Engineering INC. 3110 Indian Ave. Unit E, Perris, California 92571 USA
- Shortages and discrepancies must be reported within 15 days of receipt
- Return freight and Restocking fees will not be charged on returned goods found to be defective or not as ordered
- Any current products returned that are not defective (customer convenience returns) are to be shipped back freight prepaid and are subject to a 10% -20% restocking charge based on the invoice date.
- Any customer with excessive returns (over 5% of year-to-date sales or previous 12 months sales) will be subject to the maximum restocking charge
- Damaged or used product not subject to warranty as well as product not originally purchased from JRC Engineering INC. will be returned to the dealer freight collect
- Closeout and discontinued product will not be accepted for return or credit.
- Items returned in new condition with marked or damaged packaging that is not saleable will be subject to a repackaging fee of up to 35%.

### **PRICES:**

JRC Engineering INC. reserves the right to change prices between Price List or Catalog printings if we receive price changes from our vendors. We further reserve the right to charge current price regardless of the price on our web. Please be aware that the web site may take up to 2 weeks to reflect current pricing.

## **GENERAL PROVISIONS:**

- (a) These terms govern all our sales, and may not be changed except with our written consent. Failure to return goods within 30 days of invoice date shall constitute acceptance by you of these terms.
- (b) We make no warranty as to products distributed by us, express or implied, including without limitation any warranties or merchantability and fitness for a particular purpose. We will however, pass on all warranties made by the manufacturer, who has sole responsibility for performing such warranties.
- (c) The manufacturer shall be solely responsible for any damage to person or property arising from the design, manufacture and testing of its products, and we accept no liability for such damages.
- (d) We shall not be liable for indirect or consequential damages.
- (f) If legal action is used to collect a past due account, the prevailing party shall be entitled to its attorneys fees and costs in addition to any other relief it may receive.

## **ATTENTION CALIFORNIA USERS-PROPOSITION 65 WARNING:**

Products in this catalog may contain chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.

## **JRC ENGINEERING HISTORY AND MISSION STATEMENT:**

JRC Engineering INC. started in 1974 as John's Racing Cycles in Costa Mesa California. The founder John Calicchio was working at Award motors in Costa Mesa as their Triumph mechanic when he had the opportunity to acquire the local Suzuki/Bultaco agency. John was an active flat track racer at the time and was able to use his contacts to move his Bultaco agency to the number two spot in sales for the USA. As the British Motorcycle industry began its slide into history John recognized the opportunity to supply parts for the still large community of Triumph cycle owners. The Triumph parts business began as an addition to the new cycle agency but soon eclipsed it. John sold his interest in the Cycle shop to concentrate on the Triumph spares business and JRC Engineering was established. A number of exclusive products were developed including forged alloy connecting rods and then novel Mikuni carburetor kits for Triumph machines. A move from rented premises to a wholly owned building in Fountain Valley cemented JRC as a premier supplier of quality spares. JRC sponsored a number of events for British motorcycle enthusiasts including an annual ride that was the event to attend in the 1980's. John produced a cycle based on the Red Line Frame and Triumph engine called the "JRC Special".

In 1983 with the demise of Triumph Engineering in England and the subsequent closing of the distributor in Placentia California JRC was successful in acquiring the complete assets of the USA distribution hub for Triumph motorcycles. This included all importer records and inventory. JRC was awarded distribution rights to the new Bonneville 750 being produced in Newton Abbot by Les Harris. Insurance issues prohibited the final import of machines however and bike sales were suspended indefinitely. John had been very active in the fledgling computer business and his other business Data Business Systems. The computer business had begun to occupy the majority of his time. A decision was made to sell the motorcycle business to concentrate on computer sales and manufacture. The motorcycle business was offered to JRC dealers but the price was prohibitive for most. The vast majority of the inventory was sold off and the business was mothballed.

British Parts Old & New in Whittier California was one of JRC's larger customers at the time of closing. The owner, Bill Getty, contacted John and arrangements were made to acquire the remaining assets of JRC Engineering. This included all the original shelving and records of the old Triumph Motorcycles America Company as well as remaining inventory, vendor and dealer lists. With the assistance of UK vendors JRC was restocked with new production inventory and resumed sales within 5 months of the initial shutdown. The new owners were greatly assisted by John Healy of Coventry Spares in understanding the ins and outs of importing and wholesale supply, for which the owners are forever grateful. JRC re-opened in Riverside California in a 3000 square foot warehouse. Sales for that first year were better than expected and the company has experienced substantial growth from that initial day in January 1988. Noteworthy was the employment of Neil Midgley, the spares manager formerly of LF Harris, who was very helpful in establishing a system to warehouse the products JRC distributed. In addition we were well served by John Calicchio's software system, still in service today. We moved from our original building in 1993 to a 5000 foot building in Perris California. We still use that facility for overstock storage while our latest building, secured in 2012, is located in the heart of Perris' industrial development area. From an initial inventory of 2000 items our inventory has expanded to over 13,000 part numbers sourced in over a dozen countries. The owners still rides and races Triumph and Norton motorcycles and have an extensive collection of machines and memorabilia.

**Mission Statement:** It is our desire to supply the best possible replacement spares for your customers British motorcycles. We endeavor to emulate the original Triumph Engineering model of dealer support and supply as if the original Meriden Company was still actively supplying spares to Triumph dealers. We believe in the British motorcycles produced by the greatest British motorcycle factories of the 40's, 50's and 60's and the iconic machines produced by enthusiasts for enthusiasts in the 70's and 80's. It is our sincere hope that you will find your British motorcycle experience gratifying and exciting. We look forward to another 40 years of serving the needs of British cycle enthusiasts throughout the world.

## TABLE OF CONTENTS

**FUEL & AIR 4-38**  
**AMAL CARBURETORS 4-12**  
MK1 Concentric Carbs 4  
Throttle Slides 5, 9, 10  
Rebuild Kits 7  
Monobloc Carbs 8-9  
MK2 Concentric Spares 10  
Amal Carburetor Tune/Tech 11  
Amal Jets 12

**JRC CARBURETORS 13-16**  
JRC Carb Jets 16

**INLET MANIFOLDS 17-18**

**AIR CLEANERS 19-21**  
Air Inlet Boots 19  
Velocity Tubes 21

**FUEL LINES & PETCOCKS 22-26**  
Fuel Line Assemblies 22-23  
Petcocks & Spares 24-26

**FUEL TANKS 27-38**  
Filler Caps (Fuel & Oil) 28-29  
Tank Badges & Hardware 30-33  
Tank Mounting 32-33, 38  
Tank Rubbers (Fuel & Oil) 34-36  
Knee Pads 36  
Tank Styling Strips 37-38

**ELECTRICAL SPARES 39-71**  
Electronic Ignitions 39-40  
Ignition Coils 41  
Coil Mounts 42  
Plug Caps & Leads 42-43

**AC CHARGING 44-46**  
Alternators (Rotors & Stators) 44  
AC Regulator Rectifiers 45  
Three Phase Kits 45  
AC Tech 46

**DC CHARGING 47-50**  
Generator Armatures 47  
DC Regulators 47  
Generator Spares 48-49  
DC Tech 50

**MAGNETO 51-57**  
Lucas Magneto Spares 51-56  
BTH Magneto Spares 57

**BATTERY COIL IGNITION 58-59**  
Distributor 58  
Points & Condensers 58-59

**SWITCHES 60-64**  
Ignition Switches 60  
Lighting Switches 61-64  
Brake Light Switches 63  
Horn Buttons & Horns 64

**HEADLAMP 64-66**  
Ammeters 64  
Headlamp Shells 65  
Headlamp Spares 66

**TAIL LAMPS 67-70**  
Tail lamps OE 67  
Brackets 68  
Universal Fit 69-70

**HARNESSES & WIRING 71**

**ENGINE SPARES 72-102**  
**YEAR IDENTIFICATION 72-73**  
**TOOLS 74-80**  
Pistons 81-82  
Rings 83-84  
Valve Train 84-88  
Valve Guides 86-87  
Springs 87  
Inspection Caps 88  
Bearings 89-92  
Bearing Dimensions 89-90  
Crank Bushings 91-92  
Crank Pins & Spares 91-92  
Cylinder Spares 93-98  
Cylinders OE & Big Bore 93  
Head Bolts 93  
Head Gaskets 94  
Gasket Sets 95-96  
Individual Gaskets 96-97  
Push Rods & Tubes 98  
Engine Spares 99-102  
Cams & Bushes 99  
Oil Pumps 99  
Oil Feed & Filters 100-101  
Pressure Relief 100  
Cover Screw Kits 102

## TABLE OF CONTENTS

### **GEARBOX SPARES 103-110**

Clutch Plates 103  
Clutch Baskets 103-104  
Chains Primary & Final 106  
Sprockets 107-108  
Levers & Rubbers 108-109  
Kick Start Springs 110

### **FRAME SPARES 111-128**

Engine Plates 111-112  
Foot Rests & Rubbers 112-113  
Fenders & Stays 114-115  
Grabrails & ID Plates 116  
Seats 117-121  
Hardware 120  
Seat Covers 121  
Side Panels 122  
Batteries 123  
Swing Arm 124-126  
Shocks 124-125  
Bushings 125  
Chain Guards 126  
Stands 127-128

### **EXHAUST SPARES 129-134**

Silencers 129-131  
Exhaust Hardware 131A/B  
Exhaust Pipes 132-134

### **INSTRUMENTS 135-140**

Smiths Spares 135-136  
Drive Cables 137-138  
Drives 139-140

### **CONTROL 141-147**

Levers 141-143  
Cables 144-147  
Throttles 147

### **HYDRAULIC BRAKE 148-149**

Master Cylinders 148  
Seal Kits 148  
Hoses 149

### **HANDLE BARS 150-152**

Dimensions 150  
Mounting Hardware 151  
Grips 152

### **FORKS 152-157**

Fork Ears 152-153  
Fork Boots 153  
Springs 153  
Tubes 154  
Seals/Bushes  
Cap Nuts 155-156  
Steering Bearings 157

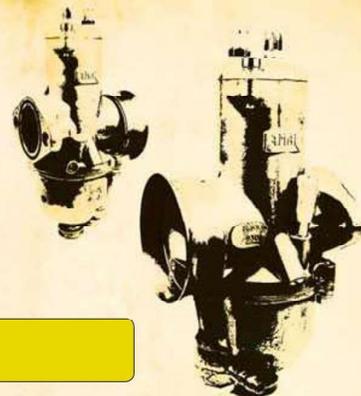
### **WHEELS 158-165**

Rims 158-159  
Spokes 160  
Brake Drums/  
Sprockets 161  
Brake Shoes/Pads 162  
Hub Caps 163  
Wheel Spares 164-165  
Brake Rods 165

### **OTHER 166-167**

Mirrors/Decals 166  
Books 167

# Classic British Motorcycle Spares



## AMAL Concentric Carburetors



### 600 Series Carburetors

- L626 ..... 26mm L/H AMAL Concentric Carburetor
- R626 ..... 26mm R/H AMAL Concentric Carburetor
- L626/R626A ..... 26mm L/H & R/H AMAL Premier Carburetor
- 626/66 ..... 27mm AMAL Concentric Carburetor for TRI/BSA 3 cyl R/H
- 626/67 ..... 27mm AMAL Concentric Carburetor for TRI/BSA 3 cyl L/H
- 626/68 ..... 27mm AMAL Concentric Carburetor for TRI/BSA 3 cyl CTR
- 626/66/7/8A ..... 27mm AMAL Premier Carburetor for TRI/BSA 3 cyl (SET 3)



### 900 Series Carburetors

- L928 ..... 28mm L/H AMAL Concentric Carburetor
- R928 ..... 28mm R/H AMAL Concentric Carburetor
- L930 ..... 30mm L/H AMAL Concentric Carburetor
- R930 ..... 30mm R/H AMAL Concentric Carburetor
- L932 ..... 32mm L/H AMAL Concentric Carburetor
- R932 ..... 32mm R/H AMAL Concentric Carburetor
- 932/36 ..... 32mm L/H AMAL Concentric Carburetor for Norton 850
- 932/35 ..... 32mm R/H AMAL Concentric Carburetor for Norton 850



### Premier Series Carburetors

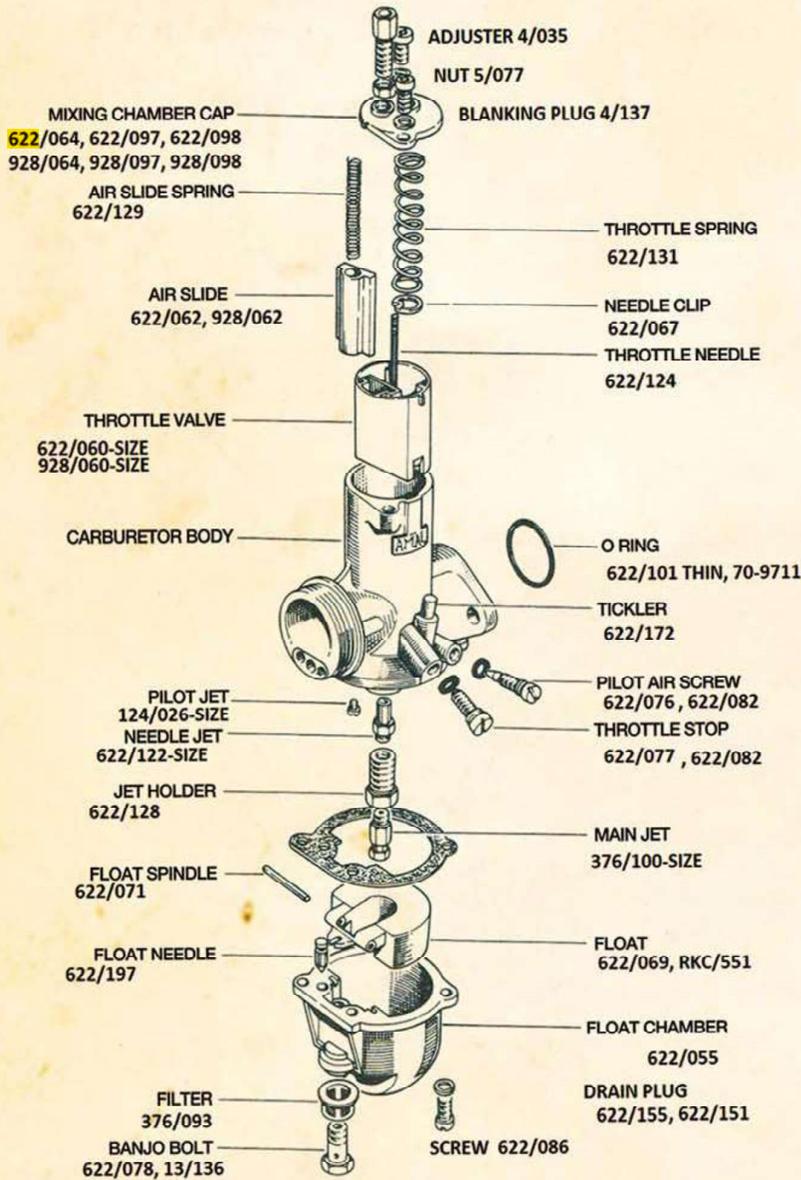
- L930A ..... 30mm L/H AMAL Premier Carburetor
- R930A ..... 30mm R/H AMAL Premier Carburetor
- L932A ..... 32mm L/H AMAL Premier Carburetor
- R932A ..... 32mm R/H AMAL Premier Carburetor
- 930/31A ..... 30mm L/H AMAL for Norton 750
- 930/30A ..... 30mm R/H AMAL for Norton 750
- 932/36A ..... 32mm L/H AMAL for Norton 850
- 932/35A ..... 32mm R/H AMAL for Norton 850

Premier series carburetors feature a hard anodized aluminum slide, updated pilot air circuit, and stay-up type float.





**MKI EXPLODED VIEW**



**Concentric Carburetor Slide Options**



**600 SERIES THROTTLE SLIDE**

- 622/060-2 ..... Throttle Slide 600 #2
- 622/060-2.5 ..... Throttle Slide 600 #2.5
- 622/060-3 ..... Throttle Slide 600 #3
- 622/060-3.5 ..... Throttle Slide 600 #3.5
- 622/060-4 ..... Throttle Slide 600 #4



**600/900 SERIES THROTTLE SLIDE**

- Throttle Slide 622/060-3.5A ..... Hard Anodized #3.5
- Throttle Slide 928/060-3A ..... Hard Anodized # 3
- Throttle Slide 928/060-3.5A ..... Hard Anodized #3.5



**900 SERIES THROTTLE SLIDE**

- 928/060-3 ..... Throttle Slide 900 #3
- 928/060-3.5 ..... Throttle Slide 900 #3.5
- 928/060-4 ..... Throttle Slide 900 #4



**900 SERIES CHROME SLIDE**

- Throttle Slide 928/060-3C ..... Chrome 900 #3
- Throttle Slide 928/060-3.5C ..... Chrome 900 #3.5
- Throttle Slide 928/060-4C ..... Chrome 900 #4

**MKI EXPLODED VIEW**





# AMAL Concentric Carburetor Spares



### NEEDLE CLIP

622/067 ..... Needle Clip



### CARBURETOR SPRINGS

622/131 ..... Throttle Return Spring  
622/129.... Choke Slide Return Spring  
622/134..... Choke Spring Guide Tube  
928/103..... Choke Spring Guide Tube



### THROTTLE NEEDLES

622/124 ..... Throttle Needle  
T600/900  
622/124T ..... Throttle Needle  
Taiwan  
622/278 ..... Throttle Needle - T160  
928/104 ... Throttle Needle - Norton



### NEEDLE JETS

622/122-105..... Needle Jet 105  
622/122-106..... Needle Jet 106  
622/122-106J.... Needle Jet 106(Japan)  
622/122-107..... Needle Jet 107  
622/122-109..... Needle Jet 109



### FLOAT BOWL GASKET - CONCENTRIC

Float Bowl Gasket  
622/073..... Bowl Gasket MK1  
622/291..... Bowl Gasket MK1.5  
622/086 ..... Retaining Screws



### FLOAT - AMAL CONCENTRIC

Float  
622/069 ..... OE Nylon Float  
- Concentric  
622/071..... Float Spindle



### STAY-UP FLOAT KIT - CONCENTRIC

Stay-Up Float Kit  
RKC/551 ..... - Concentric



### VITON FLOAT NEEDLE

622/197 ..... Viton Float Needle  
Float Needle  
622/197T ..... Float Needle - Taiwan  
622/197AI ..... Float Needle- Alloy



### AIR SCREW

622/076..... Air Screw  
622/082 ..... O-Ring Seal



### IDLE SCREW

622/077 ..... Idle Screw  
622/082 ..... O-Ring Seal



## AMAL Concentric Carburetor Spares



### TICKLER KIT - DRY FINGER

622/172 ... Tickler Kit - Dry Finger



### BANJO BOLT

622/078 ..... Banjo Bolt  
13/163 ..... Washer - Banjo Bolt



### DRAIN PLUG METALLIC

622/155 .... Drain Plug Slot Chrome  
622/155A ..... Drain Plug Hex Cad  
622/155B ..... Drain Plug Hex Brass  
622/151 ... Drain Plug Fiber Washer



### JET HOLDER

622/128 ..... Jet Holder



### CARBURETOR TOPS - 600/900

622/064 ..... 600 Series Carb Top - 2 Adjusters  
622/097 ..... 600 Series Carb Top - 1 Adjuster - 1 Ferrule  
622/098 ..... 600 Series Carb Top - 2 Ferrules  
928/064 ..... 900 Series Carb Top - 2 Adjusters  
928/097 ..... 900 Series Carb Top - 1 Adjuster - 1 Ferrule  
928/098 ..... 900 Series Carb Top - 2 Ferrules



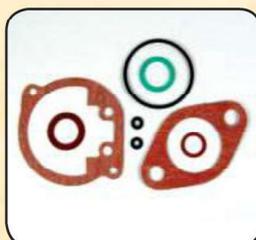
### CONVERSION KIT - LATER NEEDLE

622/235 ..... Conversion Kit  
..... - Later Needle



### CARB TOP FITTINGS

4/137 ..... Plug - Carb Top  
4/035 ..... Adjuster  
5/077 ..... Adjuster Nut



### GASKET SETS - MK1

622/208 ..... Amal Gasket Set  
Amal Gasket Set  
622/208R ..... - Copy



### CONCENTRIC CARB KIT

622/238 ..... Concentric Carb Kit



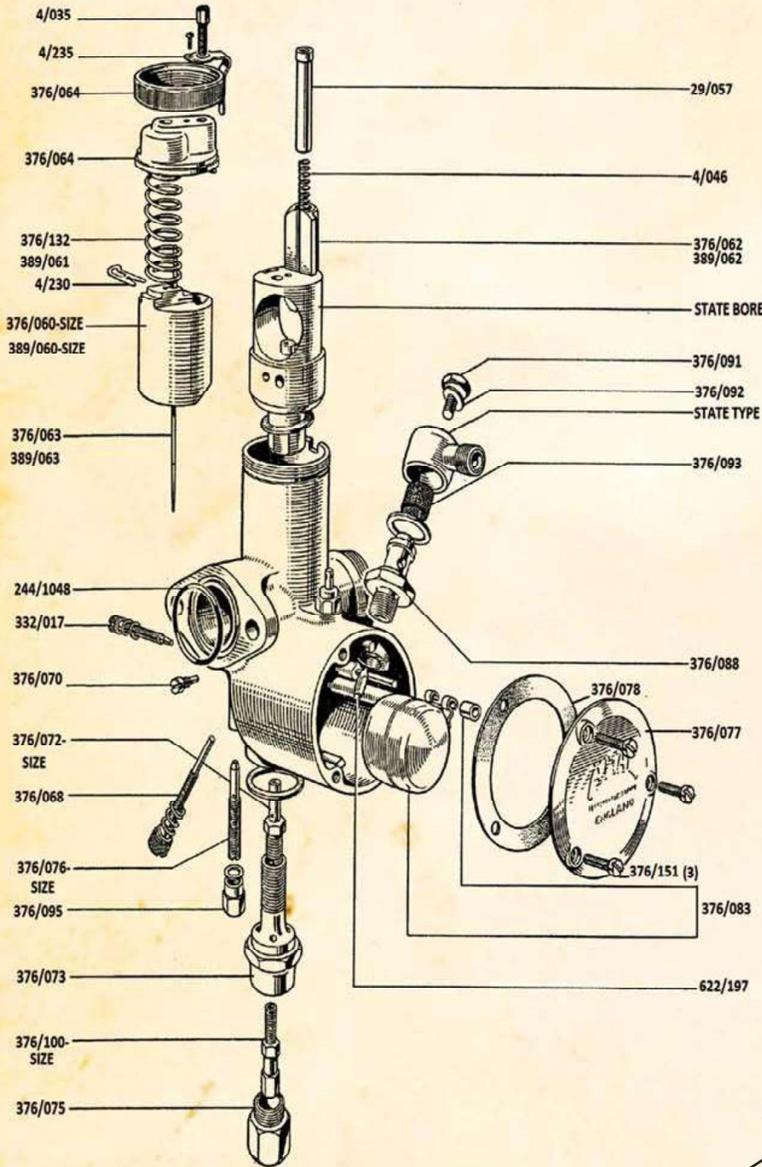
### CONCENTRIC REPAIR KITS WITH FLOAT

RKC/561 ..... Concentric Repair Kit With Stay-Up Float  
RKC/6/900/4M ..... Concentric Repair Kit With OE Nylon Float



# AMAL Monobloc Carburetors

## MONOBLOC CARBURETOR EXPLODED VIEW



## AMAL MONOBLOC CARBURETORS



376/16	AMAL Monobloc Carb - 1" Bore
376/17	AMAL Monobloc Carb - 1 1/16" Bore
389/18	AMAL Monobloc Carb - 1 1/8" Bore
389/18.5	AMAL Monobloc Carb - 1 5/32" Bore
389/19	AMAL Monobloc Carb - 1 3/16" Bore
389/51	AMAL Monobloc Carb - Chopped Float 1960 T120

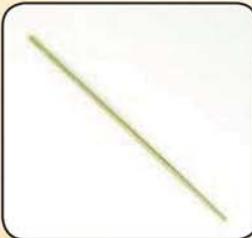


# AMAL Monobloc Carburetor Spares



## THROTTLE SLIDES - 376/389 MONOBLOC

376/060-2.5 .....	Throttle Slide 2.5 - 376 Monobloc
376/060-3 .....	Throttle Slide 3 - 376 Monobloc
376/060-3.5 .....	Throttle Slide 3.5 - 376 Monobloc
376/060-4 .....	Throttle Slide 4 - 376 Monobloc
389/060-3C.....	Throttle Slide 3 - 389 Monobloc Chrome
389/060-3.5 .....	Throttle Slide 3.5 - 389 Monobloc
389/060-4 .....	Throttle Slide 4 - 389 Monobloc



## THROTTLE NEEDLES 376/389

	Throttle Needle
376/063 .....	376 Monobloc
	Throttle Needle (D)
389/063 .....	389 Monobloc



## NEEDLE JETS 376/389

376/072-105 .....	Needle Jet - #105
376/072-106 .....	Needle Jet - #106
376/072-107.....	Needle Jet - #107



## PILOT JETS 376/389

376/076-15.....	Pilot Jet #15
376/076-20.....	Pilot Jet #20
376/076-25.....	Pilot Jet #25
376/076-30.....	Pilot Jet #30
376/076-35.....	Pilot Jet #35



## MONOBLOC FLOAT BOWL SPARES

	Monobloc Float
376/078 .....	Bowl Gasket
376/077.....	Cover - Float Chamber
	Monobloc Cover
376/151.....	Screw Kit



## MONOBLOC FLOAT SPARES

	Monobloc Float
376/083 .....	With Bushing
376/085 .....	Spindle - Float
376/088 .....	Float Needle Seat
622/197.....	Viton Tip Float Needle



## FUEL BANJO SPARES

	Fiber Washer
376/092 .....	Banjo Bolt Monobloc
376/091.....	Banjo Retaining Bolt
376/093 .....	Banjo Filter Element



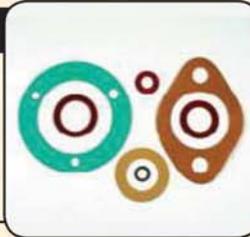
## THROTTLE VALVE SPARES

4/230.....	Needle Clip
	Throttle Return
376/132 .....	Spring 376
389/061 .....	Throttle Return Spring 389
	Throttle Air Valve
389/062 .....	(Choke Slide 389 )



## MONOBLOC REPAIR KITS

	Repair Kit
Rkc/376 .....	- 376 Monobloc
	Repair Kit
Rkc/389 .....	- 389 Monobloc



## MONOBLOC GASKET SETS

	Washer Set
376/376 .....	- 376 Monobloc
	Washer Set
376/389 .....	- 389 Monobloc





# AMAL MKII Carburetor Spares



### PLUNGER ASSEMBLY MANUAL

Plunger  
2622/079 .....Assembly Manual



### COLD START KIT CABLE TYPE

Cold Start Kit  
2622/149..... Cable Type



### NEEDLE JET - MKII

2928/031-105...Needle Jet - MKII



### NEEDLE JETS - MKII

Needle Jet  
2928/079..... - 105 2-Stroke  
Needle Jet  
2928/122-106 ..... - 106 MKII



### THROTTLE SLIDES - MKII

2928/060-2.5..... Throttle Slide - 2.5 MKII  
2928/060-3..... Throttle Slide - 3 MKII  
2928/060-3.5..... Throttle Slide - 3.5 MKII  
2928/060-4..... Throttle Slide - 4 MKII



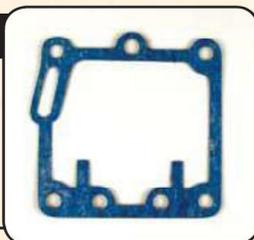
### BRASS THROTTLE SLIDES - MKII

2928/170-3.....Brass Throttle Slide - 3 MKII  
2928/170-3.5..... Brass Throttle Slide - 3.5 MKII



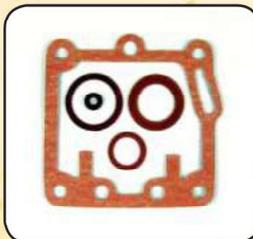
### FLOAT NEEDLE - MKII

622/149 ..... Float Needle - MKII



### BOWL GASKET - MKII

2622/070 ..... Bowl Gasket - MKII  
2622/086 ..... Retaining Screw



### WASHER SET - MKII

2622/144 .....Washer Set - MKII

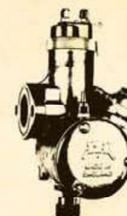


### MKII THROTTLE NEEDLES

2622/124..... 2A1 Throttle Needle  
2928/030 ..... 2C3 Throttle Needle  
2928/124.....2D2 Throttle Needle



## Tuning Tips for AMAL Carburetors



### THROTTLE OPENINGS

**1st. MAIN** If at full throttle the engine runs "heavily" the main jet is too large. If at full throttle by slightly closing the throttle or air valve the engine seems to have better power, the main jet is too small.

With a correctly sized main jet the engine at full throttle should run evenly and regularly with maximum power. If running open pipes increase the main jet size. The greater the altitude, the smaller the main jet required.

**2nd. PILOT JET** With engine idling too fast with the twist grip shut off and the throttle shut down on to the throttle adjusting screw, and ignition set for best slow running: (1) Screw out throttle adjusting screw until the engine runs slower and begins to falter, then screw pilot air adjusting screw in or out to make engine run regularly and faster. (2) Now gently lower the throttle adjusting screw until the engine runs slower and just begins to falter, adjust the pilot air adjusting screw for best slow running. If this 2nd adjustment made the engine run too fast, go over the job again a third time. Erratic slow running is often caused by air leaks, so verify there are none at the flange.

**3rd. THROTTLE CUT-AWAY** If, as you take off from the idling position, there is objectionable spitting from the carburetor; slightly richen the pilot mixture by screwing in the air screw sufficiently. If this is not effective, screw it back again, and fit a throttle with a smaller cut-away. If the engine jerks under load at this throttle position and there is no spitting, either the jet needle is much too high or a larger throttle cut-away is required to cure richness.

**4th. NEEDLE** The needle controls a wide range of throttle opening and also the acceleration. Try the needle in the lower position, with the clip in the groove at the top; if acceleration is poor and with air valve partially closed the results are better, raise the needle by two grooves; if much better try lowering needle by one groove and leave it where it is best. If mixture is still too rich with clip in the groove nearest the top - the needle jet probably needs replacement.

RICHNESS	WEAKNESS
<ul style="list-style-type: none"> <li>• Black smoke in exhaust.</li> <li>• Petrol spraying out of the carburetor.</li> <li>• Heavy, lumpy running.</li> </ul>	<ul style="list-style-type: none"> <li>• Spitting in carburetor.</li> <li>• Erratic slow running.</li> <li>• Overheating</li> <li>• Acceleration poor.</li> </ul>
TO CURE RICHNESS	TO CURE WEAKNESS
<ul style="list-style-type: none"> <li>• Fit smaller main jet.</li> <li>• Screw out pilot air screw.</li> <li>• Fit a slide with larger cut-away</li> <li>• Lower needle one or two grooves</li> </ul>	<ul style="list-style-type: none"> <li>• Fit larger main jet</li> <li>• Screw pilot air screw in.</li> <li>• Fit a slide with smaller cutaway</li> <li>• Raise needle one or two grooves.</li> </ul>
<p><b>BANGING IN EXHAUST</b>                      This may be caused by too weak a pilot mixture when the throttle is closed, it may also be caused by too rich a pilot mixture and an air leak in the exhaust system. If the banging happens when the throttle is fairly wide open, the trouble will be ignition not carburetion. <b>Exhaust pipes discolored or blistered by incorrect tuning will not be accepted as a valid warranty claim!</b></p>	

#### E10 Modern Fuel

The use of ethyl alcohol mixed with petrol up to concentration of 10% (E10) has been common practise in the USA. The addition of ethanol to petrol has an effect on both the performance of an engine and also its interaction with the different materials it comes into contact with. Ethanol is alcohol produced from corn or grain. Ethanol readily attacks brass, rubber, and plastics (including fiberglass) resulting in a deterioration of these materials.

A fuel's ability to vaporise has an effect on performance and on emissions. The addition of ethanol has the effect of lowering the temperature at which the fuel vaporises thereby improving combustion and cold starting but can increase the possibility of a vapour lock. In addition to hydrogen and carbon ethanol also contains oxygen. The replacement of hydrocarbons with oxygen has the effect of weakening the air-to-fuel ratio. This lowers emissions, lowers mpg and raises NOx in vehicles without a three way catalyst.

The addition of ethanol causes fuel to become hygroscopic (absorbs water). This has several different effects. It becomes acidic and conductive causing both a chemical reaction with certain materials and galvanic reaction causing corrosion. As water is heavier than petrol then a layering effect can occur with stored fuel having a higher water content settling to the bottom where fuel pick-ups are located.

This means drain your carb and tank before extended storage periods (more than 30 days). Otherwise write down the jets sizes somewhere, they will be unreadable once they have sat in fuel where the water has settled out. Finding fuel without alcohol will be difficult in some states. In some states aviation fuel 100LL can be used when needed. This would probably be frowned upon by some.





## AMAL Jets & Banjos



PILOT JETS - CONCENTRIC MK I & MK II	
124/026-15 .....	Pilot jet, concentric #15
124/026-20 .....	Pilot jet, concentric #20
124/026-25 .....	Pilot jet, concentric #25
124/026-30 .....	Pilot jet, concentric #30
124/026-35 .....	Pilot jet, concentric #35
124/026-40 .....	Pilot jet, concentric #40
124/026-50 .....	Pilot jet, concentric #50



MAIN JETS - AMAL MONOBLOC - MK II			
376/100-120 .....	Main Jet 120	376/100-240 .....	Main Jet 240
376/100-130 .....	Main Jet 130	376/100-250 .....	Main Jet 250
376/100-140 .....	Main Jet 140	376/100-260 .....	Main Jet 260
376/100-150 .....	Main Jet 150	376/100-270 .....	Main Jet 270
376/100-160 .....	Main Jet 160	376/100-280 .....	Main Jet 280
376/100-170 .....	Main Jet 170	376/100-290 .....	Main Jet 290
376/100-180 .....	Main Jet 180	376/100-300 .....	Main Jet 300
376/100-190 .....	Main Jet 190	376/100-310 .....	Main Jet 310
376/100-200 .....	Main Jet 200	376/100-320 .....	Main Jet 320
376/100-210 .....	Main Jet 210	376/100-330 .....	Main Jet 330
376/100-220 .....	Main Jet 220	376/100-340 .....	Main Jet 340
376/100-230 .....	Main Jet 230	376/100-350 .....	Main Jet 350



PREMIER PILOT JETS	
622/502-15 .....	Pilot Jet 15
622/502-17 .....	Pilot Jet 17 (factory)
622/502-19 .....	Pilot Jet 19
622/502-21 .....	Pilot Jet 21
622/502-23 .....	Pilot Jet 23



FUEL FILTER - UNDER BANJO	
376/093 .....	Fuel Filter Under Banjo



DOUBLE BANJO - 150 DEGREE	
376/139 .....	Double Banjo 150 Degree



DOUBLE BANJO - 55 DEGREE	
376/410 .....	Double Banjo 55 Degree



DOUBLE BANJO - 180 DEGREE	
376/419 .....	Double Banjo 180 Degree



SINGLE BANJO - METAL	
376/097A .....	Single Banjo - Metal
376/097 .....	Single Banjo - White Nylon



# JRC Carburetors



**\*\*Please specify application otherwise factory jetting will be supplied!\*\***

Factory jetting:26mm  
115/38



## 26 & 30MM FLAT SLIDE CARBURETORS - 2" FLANGE

\*For use on British bikes with 2" center manifolds

JRC-26..... 26mm Flat Slide Carburetor 2" Flange  
 JRC-30..... 30mm Flat Slide Carburetor 2" Flange  
 Common Jetting Specs. It's a place to start mate! (main/pilot/needle position)  
 30mm T120:130/35/cnt TR6:135/35/cnt T140:130/40/top TR7:140/40/top  
 30mm NOR750:132/35/p11-32 center NOR850: same as NOR750  
 30mm A65L:130/30/cnt A65T:118/35/cnt B44:135/30/cnt B50MX:140/35/bot  
 26mm T100R:110/30/cnt T100C:115/30/cnt TRI/BSA 250:110/25/cnt T20:90/25/top  
 26mm T150/160:110/30/top

Factory Jetting:30mm  
114/38



Factory jetting:32mm  
142/42



## 32 & 34MM CARBURETORS - 38MM SPIGOT

JRC-32L..... 32mm Carburetor Flat Slide 38mm Spigot  
 JRC-32R ..... 32mm Carburetor Flat Slide 38mm Spigot  
 JRC-34L..... 34mm Carburetor Flat Slide Spigot L/H  
 JRC-34R ..... 34mm Carburetor Flat Slide Spigot R/H  
 JRC 14-308.....Norton Single Carb Kit 750/850 Specify 32 or 34  
 32mm NOR 750 Kit:135/20/center Angled For Norton Commando  
 34mm NOR 850 Kit:135/20/center

Factory jetting:34 mm  
142/45



## NEW ROYAL ENFIELD CARBURETOR - 58MM FLANGE

Supplied with jet kit:132,135,138,142 main 25 pilot.

JRC-30A .....New Royal Enfield Carburetor 58mm Flange



Factory jetting:26  
115/38



## 26 & 30MM FLAT SLIDE CARBURETORS - 38MM SPIGOT

JRC-26A ..... 26mm Flat Slide Carburetor 38mm Spigot  
 JRC-30E..... 30mm Flat Slide Carburetor, 79-82 Tri 38mm Spigot

Factory jetting:30  
140/38



## 26 & 30MM FLAT SLIDE CARBURETORS - 35MM SPIGOT

JRC-26B ..... 26mm Flat Slide Carburetor 35mm Spigot  
 JRC-30B ..... 30mm Flat Slide Carburetor 35mm Spigot



## JRC SUPERIOR CARBURETOR TUNING GUIDE

JRC Superior carburetors are only pre-jetted if the application is specified upon ordering. If no application was given it was supplied with factory specs. Jetting is done for the stock motorcycle not taking into account any modifications that your bike may now have. Jetting also varies by state depending on fuel formulation.

The following is a guide line for JRC Superior PWK carburetors. Perform jetting in the order given below.

### 1) Correct Float Level

The correct float height for the PWK 28-34mm range is 19mm. Measure float height from the bottom of the carburetor float to the float chamber gasket surface. When checking the float height the float must be resting but not compressing the spring loaded pin in the float needle. If adjustment is needed do so by gently bending the metal tab that rests on the float needle pin. When it comes to removing the float chamber invert the carburetor so the floats do not foul the overflow tube in the float chamber. If you have a problem with fuel overflowing the carburetor it is possible that the float is being held open by the brass tube that sticks out of the float chamber. Bending this tube or float gently should rectify this problem. You should be able to hear the float flopping when you lightly shake the carb up and down. If fuel continues to flow the float height is incorrect or there is debris in your fuel tank. Readjust or in the latter in stall an inline filter.



## 2) Idle Speed

Set the idle speed to proper rpm by adjusting the Idle Speed Screw (Pilot Air Screw). Turning the screw in and out controls the amount of air to the Idle or Slow Circuit. This screw is located on the left side towards the air cleaner end . Turn the screw out leans the mixture and out richens the mixture. This portion of tuning in for when the throttle slide in the closed position .

## 3) Off Idle To 1/4 Throttle

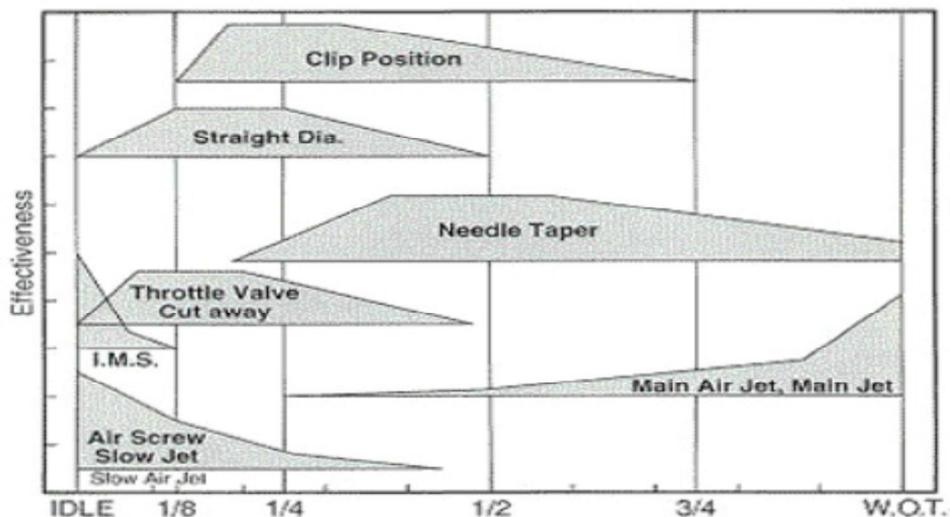
The Slow Jet is most effective in this throttle range. When you want a richer mixture in this range use a larger Slow Jet (higher number is larger jet). The opposite holds true for a leaner mixture. The Slow Speed can be adjusted by manipulating the Pilot Air Screw and the Pilot Jet size. Turning the screw out leans the mix, in richens the mix. If this screw has to be turned out more than three turns go to a smaller pilot jet. Start with the screw all the way in.

## 4) 1/4 to 3/4 Throttle

The Throttle Needle Clip position and the Main Jet are the effective means for adjusting this range. There are other needles and slides on the market but we have not really seen a need for these other means of tuning. The Needle Clip and Main Jet are so effective in this range that alternative slides and needles are not really necessary.

If the engine runs too rich above 1/4 throttle raise the clip to the next higher groove. This lowers the needle in the needle jet leaning the mixture. Always start this portion of tuning with the clip in the middle position.

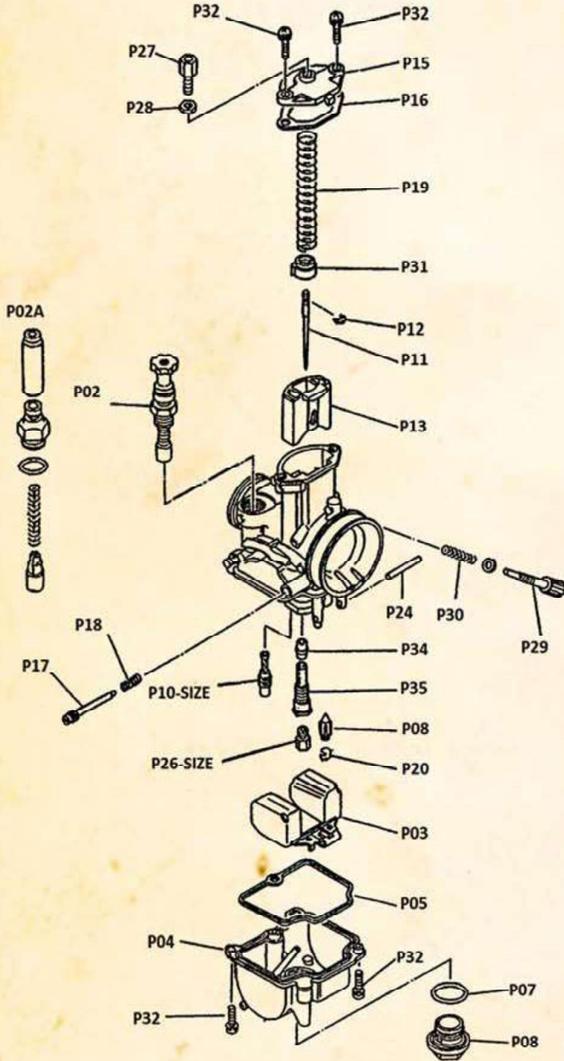
The Main Jet is effective from 1/2 to above 3/4 throttle. Increasing the size enriches the mixture. It always better to be little rich than lean. It is also best to only change one component at a time.





## JRC Carburetor Spares

### JRC CARBURETOR EXPLODED VIEW



### JRC CARBURETOR EXPLODED VIEW

#### COLD START PLUNGER



P02 ..... Cold Start Plunger  
P02A.....Cold Start - Cable Type

#### FLOAT FOR JRC CARBS



P03 ..... Float For JRC Carbs

#### FLOAT CHAMBER COMPLETE



P04 ... Float Chamber Complete  
P05 ..... Float Chamber O-Ring  
P06 ..... Drain Plug  
P07 ..... Drain Plug O-Ring

#### FLOAT NEEDLE & SPRING



P08 ..... Float Needle  
P20 ..... Float Needle Spring

#### PILOT JETS



P10-15 ..... Pilot Jet #15  
P10-20 ..... Pilot Jet #20  
P10-25 ..... Pilot Jet #25  
P10-30 ..... Pilot Jet #30  
P10-35 ..... Pilot Jet #35  
P10-38 ..... Pilot Jet #38  
P10-40 ..... Pilot Jet #40  
P10-42 ..... Pilot Jet #42  
P10-45 ..... Pilot Jet #45  
P10-50 ..... Pilot Jet #50



# JRC Carburetor Spares



	<b>THROTTLE NEEDLES</b>		<b>NEEDLE CLIP</b>
	Throttle Needle P11.....- 26/30mm  Throttle Needle P11/32 .....- 30/34mm		P12.....Needle Clip

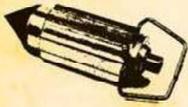
	<b>THROTTLE SLIDE - #3</b>		<b>TOP COVERS</b>
	P13 .....Throttle Slide - #3		P15..... Top Cover - 26/30mm Adjuster P15A ..... Top Cover - 26/30mm No Adjuster P15/32 ..... Top Cover - 32/34mm Adjuster

	<b>TOP COVER GASKETS</b>		<b>IDLE ADJUSTER</b>
	P16 ..... Top Gasket 26/30mm P16/32..... Top Gasket 32/34mm		P17 ..... Idle Adjuster P18..... Air Screw Springs - Small

	<b>IDLE ADJUSTER THUMB SCREW</b>		<b>THROTTLE SPRINGS</b>
	Idle Adjuster P17a .....Thumb Screw  Air Screw Spring P18 ..... - Small		P19.....Throttle Return Spring - 26 - 34mm Standard P19s.....Throttle Return Spring - 26 - 34mm Heavy

	<b>JET BLOCK WITH O-RING</b>		<b>FLOAT SPINDLE</b>
	P21 ..... Jet Block With O-Ring		P24 ..... Float Spindle





## JRC Carburetor Spares

FOR JETTING SPECS SEE PAGE 13



### MAIN JETS

P26-80 .....	Main Jet - 80	P26-122 .....	Main Jet - 122
P26-85 .....	Main Jet - 85	P26-125 .....	Main Jet - 125
P26-90 .....	Main Jet - 90	P26-128 .....	Main Jet - 128
P26-95 .....	Main Jet - 95	P26-130 .....	Main Jet - 130
P26-98 .....	Main Jet - 98	P26-132 .....	Main Jet - 132
P26-100 .....	Main Jet - 100	P26-135 .....	Main Jet - 135
P26-105 .....	Main Jet - 105	P26-138 .....	Main Jet - 138
P26-110 .....	Main Jet - 110	P26-140 .....	Main Jet - 140
P26-112 .....	Main Jet - 112	P26-142 .....	Main Jet - 142
P26-115 .....	Main Jet - 115	P26-145 .....	Main Jet - 145
P26-118 .....	Main Jet - 118	P26-148 .....	Main Jet - 148
P26-120 .....	Main Jet - 120	P26-150 .....	Main Jet - 150



### CABLE ADJUSTER

P27 ..... Cable Adjuster  
 P27A ..... Cable Adjuster Short  
 P27B ..... Cable Adjuster Curved  
 Lock Nut For  
 P28 ..... Cable Adjuster



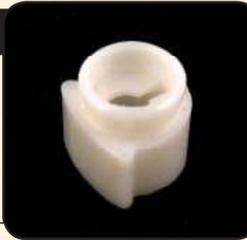
### THROTTLE STOPS

P29 ..... Throttle Stop - 26/30MM  
 P29/32 ... Throttle Stop - 32/34MM



### THROTTLE STOP SPRING

Throttle Screw  
 P30 ..... Spring Large



### THROTTLE RETAINING PLATE

P31 ..... Throttle Retaining Plate



### TOP/FLOAT CHAMBER SCREW

P32 .. Top/Float Chamber Screw



### VENTURI BODY PLUG

P33 ..... Venturi Body Plug



### SPRAY TUBES

P34 ..... Spray Tube - 26/30MM  
 P34/32... Spray Tube - 32/34MM



### NEEDLE JETS

P35 ..... Needle Jet - Standard  
 P35-.06 ..... Needle Jet - Lean



# Manifold Spares



	<p><b>O-RING (THIN) CONCENTRIC</b></p> <p>O-Ring 622/101 .....(Thin) Concentric</p>		<p><b>O-RING (THICK) CONCENTRIC</b></p> <p>70-9711... O-Ring (Thick) Concentric</p>
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	<p><b>O-RING - MONOBLOC FLANGE</b></p> <p>O-Ring 244/1048..... - Monobloc Flange</p>		<p><b>PHENOLIC INSULATOR</b></p> <p>70-2968...30mm Phenolic Insulator</p>
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	<p><b>INSULATOR BLOCK</b></p> <p>70-4918 ..... 30mm Insulator Block 70-4918/32 ..... 32mm Insulator Block 70-8981 ..... 3 Cyl Insulator Block</p>		<p><b>CARB INLET GASKET</b></p> <p>70-4919... 30mm Carb Inlet Gasket</p>
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	<p><b>T100C INLET MANIFOLD GASKETS</b></p> <p>70-2967 .....Gasket - Inlet Manifold to Head 500 Triumph to 66 70-6772 ..... Gasket - Inlet Manifold to Head 500 Triumph to 67 on</p>
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	<p><b>TR6/TR7 INLET MANIFOLD GASKET</b></p> <p>70-5660.....Gasket - Inlet Manifold Tri TR6/TR7</p>
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	<p><b>INLET MANIFOLDS</b></p> <p>70-2913 ..... Inlet Manifold 6T - Preunit Spares: 70-2920 to 6T head(4), 70-2973 to TR6 head (4), 70-1553 to Carb 6T, 70-70-2962 to Carb TR6, S151 Carb Nut, 37-0103 Manifold Nut 70-7578 ..... Inlet Manifold T100c 28mm Spares: 21-1876 Stud to Head(4), 21-1877 Manifold Nut, S151 Monobloc Carb nut, 70-1310 Carb Nut Concentric to 68, 14-1301 Carb Nut 69-74</p>
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## Manifold Spares



### T120 MANIFOLD SETS

70-3940 ..... Manifold Set 60-62 T120 No Bolts  
 Spares: 70-3847 Jam Nut, 57-0224 Carb Nut Thin, 82-2603 Carb Mount Bolt  
 70-5349/50A..... Manifold Set 64-67 T120 No Bolts  
 Spares: 70-4608 Jam Nut, 57-0224 Carb Nut Thin, 82-2603 Carb Mount Bolt, 70-4791 Carb Balance Tube  
 70-9550/51..... Manifold Set 69-72 650 With Bolts  
 Spares: 21-1932 Jam Nut, 14-1302 Carb Nut, Bolt Part of Manifold, 70-6916 Balance tube barb



### MANIFOLD SET 69-72 STAINLESS

Manifold Set  
 70-9550/1S ..... 69-72 Stainless  
 70-9555.....Carb Bolt Cup Washer  
 70-9554.....Carb Bolt Rubber Washer



### TRIUMPH INLET MANIFOLDS

71-2811.....L/H T120 Manifold 71-72  
 71-2812.....R/H T120 Manifold 71-72  
 71-3339.....L/H T140 Manifold 73-78  
 71-3338.....R/H T140 Manifold 73-78  
 71-2813.....Mount Stub Shouldered  
 71-3313.....Balance Tube Barb



### DUAL MANIFOLD SET TR6 HEAD

Dual Carb Angled  
 JRC 0061A .... Manifold Set TR6



### DUAL CARB MANIFOLD TR6 HD

Dual Carb  
 JRC 0061 ..... Manifold TR6 Head



### NORTON 2-1 INLET MANIFOLDS

JRC 14-308.....Norton Carb Kit 2-1 -  
 Specify 32-34mm 750/850 Commando  
 Kit= Carb, Manifold, Throttle, & Cable  
 Norton 2-1 Inlet  
 JRC 14-309 .....Manifold Mikuni  
 Norton 2-1 Inlet  
 JRC 14-309A.....Manifold Amal  
 JRC 14-715.....Rubber Mount Flange



### TRIUMPH 2-1 MANIFOLD

JRC Manifold  
 JRC 14-310 ..... TR6/TR7 Mikuni  
 Use With JRC Carb on Oil in Frame Single Carb  
 Models.  
 71-7555.....Triumph 2-1 Manifold  
 TR6/TR7 Amal



### CURVED MANIFOLDS 2"

Curved Manifold  
 2930/114 ..... 30mm 2"  
 Curved Manifold  
 2932/114 ..... 32mm 2"  
 Curved Manifold  
 2934/114 ..... 34mm 2"



### STRAIGHT MANIFOLDS 2"

Straight Manifold  
 2930/116 ..... 30mm 2"  
 Straight Manifold  
 2932/116 ..... 32mm 2"



### CARBURETOR MOUNTING RUBBER SPIGOT

2622/123.....Carb Mounting Rubber 35mm Spigot  
 2928/123.....Carb Mounting Rubber 38mm Spigot  
 2928/123A ..... Carb Rubber Mk2 Genuine Amal



# Air Cleaners



	<p><b>AIR INLET RUBBER NORTON</b></p> <p>Air Inlet 062537 ... Rubber Norton MK1/2 Air Inlet 064180 ..... Rubber Norton MK3</p>		<p><b>AIR INLET RUBBER 76-79 T140</b></p> <p>Air Inlet 71-7019 ..... Rubber 76-79 T140 Air Inlet 71-7166 ..... Foam 79 T140 MKII</p>
	<p><b>AIR INLET RUBBER 65 T120</b></p> <p>Air Inlet 70-5268 ..... Rubber 65 T120</p>		<p><b>AIR INLET RUBBER OIF</b></p> <p>Air Inlet 83-2623/4 .... Rubber Set 71-72 A65 Air Inlet 83-2626 .... Rubber 71-74 Triumph</p>
	<p><b>T160 AIR BOOT</b></p> <p>83-5434 ..... T160 Air Boot</p>		<p><b>T150 AIR BOOT</b></p> <p>82-9563 ..... T150 Air Boot</p>
	<p><b>AIR INLET RUBBER TRI OIF</b></p> <p>Air Inlet 83-2625 ..... Rubber TR6 71-72 Air Inlet 83-5161 ..... Rubber TR7 73-on</p>		<p><b>NORTON AIR FILTER ELEMENTS</b></p> <p>060563... Air Filter Norton MK2A/3 060673 ..... Air Filter Norton 69-74</p>
	<p><b>FILTER ELEMENT BSA &amp; TRI OIF</b></p> <p>60-3072..... Air Filter 71-82 Uk 60-3072T.... Filter 71-82 Taiwan 60-4265 .. Filter 76-82 W/Baffle</p>		<p><b>NORTON AIR FILTER</b></p> <p>060673B...Norton Air Filter Assembly 750/850 Dual Carb K&amp;N</p>
	<p><b>AIR FILTER - TRIDENT</b></p> <p>70-9138 ..... Air Filter Element 3-Cylinder TRI/BSA 60-2567 ..... Air Filter Assembly - Trident 82-9562 ..... Grommet - Air Box to Carb Sleeve 70-9586 ..... Threaded Sleeve - Carb to Air Box 70-9060 ..... Rubber Carb Gantry to Cylinder Head</p>		





## Air Cleaners



### AIR FILTER TRIUMPH D SHAPE

82-3315... Air Filter 52-53 Preunit  
Triumph D Shape  
82-3857... Air Filter 54-59 Preunit  
Triumph D Shape  
82-4698... Air Filter 60-62 Preunit  
Triumph D Shape  
82-4550..... Air Filter Triumph T20S  
Sport - D Shape



### AIR INLET RUBBER TRIUMPH

82-4672...(A)...Air Boot Triumph T110  
82-3858...(B)...Air Boot Triumph 6T  
T110 Duplex  
82-5038...(C)...Air Boot Triumph T20  
SS/M Round Filter



### AIR FILTER TRIUMPH

82-4673..... Air Filter Assembly  
Triumph T110 60-62



### AIR FILTER ASSEMBLY 64-65 T120

Air Filter Assy.  
82-5262 ..... 64-65 T120 (Large)  
82-5267..... Air Filter Element



### T160 AIR BOX

83-5096 ..... Air Box Assembly  
- No Element  
82-9562 ..... Grommet  
- Air Box to Carb Sleeve  
70-9586..... Threaded Sleeve  
- Carb to Air Box



### AIR FILTER T160

83-5092..... Air Filter Element T160  
Uk Made  
83-5092T... Air Filter Element T160  
Taiwan



### AIR FILTER ADAPTOR RING

82-5958 ..... Air Filter Adaptor Ring 389  
70-7632 ..... Air Filter Adaptor Ring 900  
71-1860 ..... Air Filter Adaptor Ring 900  
71-2086 ..... Air Filter Adaptor Ring 376/600



### AIR FILTER - GAUZE

82-6866T ..... Air Filter Gauze  
Taiwan  
82-6866 ..... Air Filter Gauze  
Uk Made



### AIR FILTER - PAPER

Air Filter  
82-4811E..... Paper Uk Made  
82-4811... Air Filter Paper Taiwan

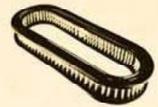


### VOLKS PANCAKE AIR FILTER ACCESSORIES

82-4810 ..... Retaining Clip - Perforated Chrome Band  
83-1536A..... Dished End Cap Pancake Cleaners



## Air Cleaners & Velocity Tubes



### CHROME CONE FILTERS

83-1536R/26 ..... Chrome Cone Filter For 626 AMAL (39mm)  
 83-1536R..... Chrome Cone Filter For 900 AMAL (42mm)  
 P39 ..... Chrome Cone Filter JRC 26/30mm Carb (48mm)  
 83-1536R/32 ..... Chrome Cone Filter JRC 32/34mm Carb (54mm)



### CHROME SHIELD FILTER (48MM)

83-1536S... Chrome Shielded -  
Air Filter (48mm)



### FILTER ASSEMBLY OFFSET - K&N

83-1537KN.....Pancake Filter 900 -  
Concentric (without adapter sleeve)  
44mm Offset Inlet



### FILTER ASSEMBLY CENTER

82-6433 ..... Filter Assembly Center 376/600 UK with Gauze Element  
 82-6433T ..... Filter Assembly Center 376/600 Taiwan with Paper Element  
 83-1536 ..... Filter Assembly Center 900 UK with Gauze Element  
 83-1536T ..... Filter Assembly Center 900 Taiwan with Paper Element  
 \*NOTE: JRC Carbs require 83-1536T with removable adaptor sleeve. Center mount filters usually fitted to dual carb machines with Concentrics.

83-1536C.....Filter Assembly Center 900 Concentric Only Taiwan (Paper Element) - Thread on  
 83-1536D.....Filter Assembly Center 900 Concentric Only - Dished BackTaiwan (Paper Element) - Thread on



### FILTER ASSEMBLY OFFSET

83-1609 ..... Filter Assembly Offset 600 UK with Gauze Element  
 83-1609T ..... Filter Assembly Offset 600 Taiwan with Paper Element  
 83-1537 ..... Filter Assembly Offset 389/900 UK with Gauze Element  
 83-1537T ..... Filter Assembly Offset 389/900 Taiwan with Paper Element  
 83-1537A ..... Filter Assembly Offset 389/900 Taiwan with Dished Cap  
 \*NOTE: JRC Carbs require 83-1537T with removable adaptor sleeve.



### AIR FILTER CLAMP

82-4810.....Air Filter Clip - Holds  
Filter Together



### ALLOY VELOCITY TUBES WITH SCREEN

Velocity Tube 376/600  
 JRC 295 .....Alloy W/Screen  
  
 Velocity Tube 389  
 JRC 296.....Alloy W/Screen  
  
 Velocity Tube 900  
 JRC 297.....Alloy W/Screen



### ALLOY VELOCITY TUBES NO SCREEN

Velocity Tube  
 JRC 296A... 389 X 2 1/4 No Screen  
  
 Velocity Tube  
 JRC 297A.....900 Alloy No Screen



### VELOCITY TUBE JRC CARB 26/30MM CLAMP ON

Velocity Tube JRC Carb  
 P39A ..... 26/30mm Clamp on





## Fuel Lines



### PETCOCK NUT FOR FUEL ELBOW

82-3182 ..... Triumph 1/4 BSPP Petcock Nut For Fuel Elbow  
 82-3182A ..... Triumph 1/4 BSPP Petcock Nut For 90' Elbow



### STRAIGHT FUEL ELBOW OE

82-3334 ..... Straight  
 Fuel Elbow OE



### 90 DEGREE FUEL ELBOW OE

82-3335 ..... 90 Degree  
 Fuel Elbow OE



### 45 DEGREE FUEL ELBOW OE

82-3353 ..... 45 Degree Fuel Elbow OE



### 90 DEGREE FUEL ELBOW WITH NUT

JRC 73019 ..... 90' Fuel Elbow W/Nut 3/16, 1/8 Bsp  
 JRC 73019B ..... 90' Fuel Elbow W/Nut 1/4, 1/8 Bsp  
 JRC 73050 ..... 90' Fuel Elbow W/Nut 1/4, 1/8 Bsp  
 JRC 73051 ..... 90' Fuel Elbow W/Nut 1/4, 1/4 Bsp



### FUEL BARB STRAIGHT 1/4, 1/4 BSPP

\*\*Use with 82-3182A Fuel Nut (Larger id).\*\*

JRC 73027 ..... Fuel Barb Straight 1/4, 1/4 Bsp



### FUEL T JUNCTION WITH NUT 1/4 BSPP

JRC 73052 ..... Fuel T Junction W/Nut 1/4 Bsp





**FUEL T FITTINGS**

Fuel T Fitting  
 JRC 73053.....1/4 Metal  
 P42.....Fuel T Fitting - 1/4 Nylon  
 P43.....Fuel T Fitting - 5/16 Nylon



**FUEL LINE ASSEMBLIES**

82-8133 ....Fuel Line Assy 1968 T120  
 82-4450 ..Fuel Line Assy TR6 68-70  
 82-9267 ..... Fuel Line Assy 5TA-3TA  
 83-3154 ..... Fuel Line Assy For T150  
 83-3927 ....Fuel Line Assembly T120



**FUEL LINE ASSEMBLIES**

83-3507 ..... Fuel Line Assy  
 TR6-7 /A65T  
 82-8409 ..... Fuel Line Assy  
 BSA A65 1968



**FUEL LINE ASSEMBLIES**

061440.....Fuel Line Assy  
 Norton Commando



**FUEL LINE FERRULES**

JRC 73021 ..... Fuel Ferrule for 1/2" OD Hose (298)  
 JRC 73021A ..... Fuel Ferrule for 7/16" OD Hose (299)



**FUEL LINE FERRULE**

Fits JRC 300 Fuel Line

Fuel Ferrule  
 82-8592 .....for .592 OD Hose



**FERRULE CRIMPING TOOL OE SQ**

Bsa/Norton Style

Ferrule Crimping Tool  
 JRC 20-017..... OE Square Crimp



**FERRULE CRIMPING TOOL ROUND**

Triumph Style

JRC 20-017A .....Furrule Crimping Tool Round Ring Crimp

Part #	Description
JRC 298	Clear PVC Fuel Line 5/16 X 1/2 5'
JRC 299	Clear PVC Fuel Line 1/4 X 7/16 5'
JRC 300	Clear PVC Fuel Line 5/16 X 9/16 5'





# Petcocks



**SEALING WASHER  
- COPPER/RUBBER**

Triumph  
Sealing Washer  
70-7351A ..... - Copper/Rubber



**PETCOCK STATO  
SEALING WASHER**

Triumph Petcock  
70-7351..... Stato Sealing Washer



**PETCOCK STEEL WASHER  
TRIUMPH**

Petcock Steel  
83-0002 ..... Washer Triumph



**TANK BLANKING PLUG 1/4 BSPP**

Triumph Tank Blanking Plug  
82-3329 ..... 1/4Bspp



**PETCOCK ADAPTERS**

24-8504 ..... Petcock Fiber Washer - BSA Tank  
27-8436..... Petcock Adapter W/Screen 3/8-1/8 Bsp  
68-8024A ..... Petcock Adapter 3/8 -1/4 Bsp



**REPLACEMENT PLUNGER WITH CORK (BSA)**

JRC 73102 ..... Plunger with Cork Pull/Turn (BSA)  
JRC 73102A ..... Plunger with Cork Push/Pull (BSA)  
JRC 73107..... Plunger Cork (BSA)



**PUSH/PULL PLUNGER UPDATE KIT (BSA)**

JRC 73102B ..... Brass Push/Pull Plunger with O-Rings (BSA)

Part #	PETCOCK REPAIR & OTHER SPARES	Description
83-0006 .....	Petcock Jam Nut Triumph Tank - 1/4X19 British Standard Pipe	
DIE-1/4X19Bspp .....	Die To Fit Triumph Petcock	
TAP-1/8X28Bspp .....	Tap for AJS/Matchless Tank - 1/4x28 British Standard Pipe	
TAP-1/4X19Bspp .....	Tap to fit Triumph/Norton Tank - 1/4x19 British Standard Pipe	
TAP-3/8X19Bspp .....	Tap to fit BSA Tank - 3/8x19 British Standard Pipe	
JRC 73105 .....	Petcock Cork .53 diameter x .25 long (Flat)	
JRC 73106 .....	Petcock Cork .31 diameter x .36 long	
JRC 73107 .....	Petcock Cork for BSA Petcock Plunger	



# Petcocks



**PETCOCK BRASS  
1/8 TANK 1/4 OUT**

Petcock Brass  
JRC 73070 .....1/8 Tank, 1/4Out



**PETCOCK PUSH BAR 1/8 TANK 1/4**

Petcock Push Bar  
JRC 698L..... 1/8 Tank, 1/4

Petcock Push Bar  
JRC 698LR..... 1/8 X 1/4 Repo



**PETCOCK PUSH BAR 1/4X1/4**

Petcock  
JRC 698A ..... Push Bar 1/4 X 1/4

Petcock Push Bar  
JRC 698Ar ..... 1/4 X 1/4 Repo



**PETCOCK 1/4X1/4 PUSH/PULL**

Petcock 1/4 X 1/4  
JRC 73074..... Push/Pull



**PETCOCK BSA 90 DEGREE 3/8 BSPP X 1/8 PULL**

68-8024 .....Petcock BSA 90 Degree 3/8 BSPP X 1/8 Pull

BSA Petcocks – Part #	Description
65-8216A .....	Petcock Push Bar Reserve India
65-8216 .....	Petcock Push Bar Requires Banjo
42-8075 .....	Petcock Push/Pull Requires Banjo



**PETCOCK WITH FLAG UK**

60-4511..... Petcock with Stand Pipe UK

60-4512 ..... Petcock without Stand Pipe UK



**PETCOCK WITH FLAG MAIN TAIWAN**

60-4511T.....Petcock with Stand Pipe Taiwan

60-4512T ..... Petcock without Stand Pipe Taiwan





## Petcocks



### BAP PETCOCK UK 1/4 BSPP

Bap Petcock  
60-7266BAP ..... Main UK

BAP Petcock  
60-7267BAP ..... Reserve UK



### PETCOCK 90 DEGREE MAIN/RES 1/4 BSPP

Petcock R/H 90'  
60-7266R ..... Main/Res 1/4Bp

Petcock L/H 90'  
60-7267L ..... Main/Res 1/4Bp



### PETCOCK 3TA/5TA PUSH/PULL

Petcock 3TA/5TA  
Double Push/Pull  
82-1717 ..... Plungers UK Made



### PETCOCK PREUNIT TRIUMPH UK

Petcock Preunit  
82-3057 ..... Triumph UK



### PETCOCK TRIUMPH UK

83-2800 ..... Standpipe Uk  
83-2801 ..... Petcock Without Standpipe Uk



### PETCOCK TRIUMPH TAIWAN

83-2800T ..... Petcock With Stand Pipe Taiwan  
83-2801T ..... Petcock Without Stand Pipe Taiwan



### TSX PETCOCK 16MM

60-7508 ..... Tsx Petcock Main L/H 16mm  
60-7509 ..... Tsx Petcock Reserve R/H 16mm



### PETCOCK CUSTOM 3/8X18NPT

JRC 67140 ..... Petcock Custom 3/8 X 18npt



**Fuel Tanks**



**TANK - NORTON ROADSTER - BARE - TAIWAN**

062701.....Tank - Norton Roadster - Emgo Taiwan



**TANK - NORTON INTERSTATE BARE - INDIA**

064830 .....Tank - Norton Interstate Bare - India



**TRIUMPH 650 63-70 2.5 GAL - TAIWAN**

Tank - Triumph 650 63-70 2.5 Gallon - No Parcel Grid Lugs  
83-1798R ..... - Emgo Taiwan



**TANK - TRIUMPH T140 BARE - TAIWAN**

83-4772 .....Tank - Triumph T140 Bare - Taiwan



**TANK - 2.5 GALLON SINGLE CAP**

Tank - 2.5 Gallon  
Tank-7 ... Single Cap - Deep Tunnel



**TANK - HARLEY  
2.5 GALLON - INDIA**

Tank - Harley 2.5 Gallon  
Tank-8 ..... - India - Deep Tunnel





## Tank Filler Caps & Necks



### GAS CAP - TRIUMPH WINGED FLIP TOP

Gas Cap - Triumph  
82-1034 ..... Winged Flip Top



### GAS CAP - TRIUMPH FLAT TOP UK MADE

Gas Cap - Triumph  
82-3220 ..... Flat Top UK Made



### GAS CAP - TRIUMPH FLAT TOP TAIWAN

Gas Cap - Triumph  
82-3220A.....Flat Top Taiwan



### GAS CAP - TRIUMPH DOME TOP UK MADE

Gas Cap - Triumph  
83-3875..... Dome Top Uk Made  
  
Locking Gas Cap - Triumph  
83-3875L..... Dome Top Uk Made



### GAS CAP - TAIWAN COPY

Gas Cap  
83-3875T ..... - Taiwan Copy



### GAS CAP - NORTON FLIP TOP UK MADE

Gas Cap - Norton  
060681E..... Flip Top Uk Made  
  
Locking Gas Cap - Norton  
065831..... Flip Top Uk Made



### GAS CAP - NORTON FLIP TOP TAIWAN

060681 ..... Gas Cap - Norton Flip Top Taiwan  
060681R..... Gas Cap - Norton Flip Top India  
060681B ..... Rubber Gasket - Norton Filler



### GAS CAP - BSA WINGED FLIP TOP

Gas Cap - BSA  
68-8083 ..... Winged Flip Top



### GAS CAP - HARLEY/CUSTOM TANK

Gas Cap  
Cap-2 ..... - Harley/Custom Tank



# Tank Filler Caps & Necks



## TRIUMPH REPLACEMENT FILLER NECK

83-3875A ..... Triumph Replacement Filler Neck



## CUSTOM REPLACEMENT FILLER NECK (CAP-2)

JRC 91642 ..... Custom Replacement Filler Neck (Cap-2)



## CORK FILLR CAP GASKETS

82-4047 ..... - 2 Inch (Oil Cap)  
Cork Gasket

82-4048 ..... - 2.5 Inch (Gas Cap)  
Cork Gasket



## OIL CAP - PRE UNIT TRIUMPH

70-0370 ..... - Pre Unit Triumph  
Oil Cap



## OIL CAP - PRE UNIT TRIUMPH

82-3658 ..... - Pre Unit Triumph  
Oil Cap



## OIL CAP - NO DIP OR VENT TRIUMPH

82-3216 ..... Or Vent Triumph  
Oil Cap - No Dip



## TRIUMPH OIL CAPS WITH DIP STICK

82-9075 ..... Chrome Oil Cap with Dip Stick - UK  
82-9075T ..... Chrome Oil Cap with Dip Stick - Taiwan  
82-9659 ..... Anodized Oil Cap with Dip Stick - Uk



## OIL CAP - WITH STICK TRI OIL IN FRAME

71-3463 ..... Oil Cap - With Stick Tri Oil In Frame





# Tank Badges and Hardware

Tank Badge Screws on Page 31-32



## KNEE PAD BOLT - TRIUMPH PLATE TYPE

57-0361..... Knee Pad Bolt - Triumph Plate Type  
82-1953 ..... Knee Pad Screw - Triumph Pre Unit



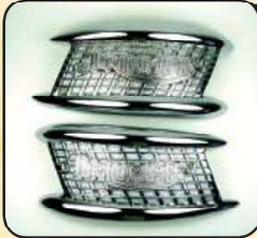
## TANK BADGE - EARLY TRIUMPH

82-1823 ..... Tank Badge  
..... - Early Triumph



## TRIUMPH TANK BADGE SET - 56-65 US TANK

82-4127/8 ..... Tank Badge Set  
..... - 56-65 Triumph



## TANK BADGE SET - UK TANK 4 GAL 56-65

82-4766/7..... Tank Badge Set - Uk Tank 4 Gal 56-65



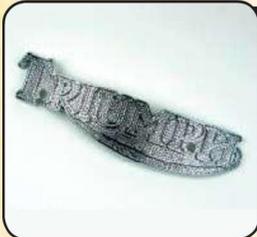
## TRIUMPH TANK BADGE SET - 66-68

82-6887/8 ..... Tank Badge Set  
..... - 66-68 Triumph



## TRIUMPH TANK BADGE SET - 69-ON PAINTED

82-9700/1T ..... Tank Badge Set  
..... - 69-On Painted  
..... Taiwan



## TANK BADGE - T140 UK TANK

60-2569 ..... Tank Badge -T140 UK Tank  
83-5361 ..... Tank Badge - T140D

Tank Top Rubbers on Page 34-35



## TANK TOP BADGE - SILVER/SILVER TRIUMPH

83-4776S..... Tank Top Badge  
..... - Silver/Silver  
..... Triumph



## TANK TOP BADGE - RED/BLACK TRIUMPH

83-4776B ..... Tank Top Badge  
..... - Red/Black  
..... Triumph



# Tank Badges and Hardware



Tank Top Rubbers on Page 34-35

	<p><b>TANK TOP BADGE - SILVER/GOLD TRIUMPH</b></p> <p>Tank Top Badge - Silver/Gold 83-4776G ..... Triumph</p>		<p><b>TANK TOP BADGE - SILVER JUBILEE TRIUMPH</b></p> <p>Tank Top Badge - Silver Jubilee 83-7093..... Triumph</p>
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	<p><b>TANK TOP BADGE - BLACK/GOLD TRIUMPH</b></p> <p>Tank Top Badge - Black/Gold 83-8656 ..... Triumph</p>		<p><b>TANK BADGE - BSA GREEN SS</b></p> <p>4 Inch Diameter</p> <p>Tank Badge 42-8105 ..... - BSA Green SS</p>
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	<p><b>TANK BADGES - BSA GOLDSTAR</b></p> <p>4 Inch Diameter</p> <p>65-8193 ..... Tank Badge Set - BSA Red/Gold - Goldstar          65-8228 ..... Tank Badge - BSA Red/Silver - Gold Star          65-8228B ..... Tank Badge - BSA Black/Silver - Gold Star          67-8116 ..... Tank Badge - BSA Black/Gold - Gold Star</p>		
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	<p><b>TANK BADGE S- BSA A10</b></p> <p>3 Inch Diameter</p> <p>65-8220 ..... BSA A10 Red/Gold          65-8220B .. BSA A10 Black/Silver</p>		<p><b>TANK BADGE - BSA</b></p> <p>3 Inch Diameter</p> <p>41-8004..... Tank Badge - BSA          Silver/Gold</p>
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	<p><b>BSA BADGES - TEARDROP</b></p> <p>Tank Badge Set          40-8014/5 .... - Red/Gold Plastic          Tank Badge Set          40-8122/3 ...- Black/Silver Plastic          Tank Badge Set          82-9695/6 ..... - BSA Metal</p>		<p><b>BSA TANK BADGE SCREWS</b></p> <p>Tank Badge Screw          68-8090 ..... A65 Plastic Badge</p> <p>Tank Badge Screw          82-8250 ..... A65 Metal Badge</p>
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	<p><b>TRIUMPH TANK BADGE SCREWS</b></p> <p>82-1915 ..... Tank Badge Screw - Triumph Flat Head Large          82-3113 ..... Tank Badge Screw - Triumph PU Small Head          82-3497 ..... Tank Badge Screw - Triumph Cub Flat Badges          82-4468 ..... Tank Badge Screw - Triumph Cub Small Badges</p>		
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# Tank Badges and Hardware



**TRIUMPH TANK BADGE SCREWS - CAST BADGES**

82-4129 ..... Chrome Tank Badge Screw - 2BA X 1/2  
 82-7888 ..... Chrome Tank Badge Screw - 2BA X 3/8  
 83-1339 ..... Chrome Tank Badge Screw 2BA X 3/4  
 TAP-2BA ..... Tap for Triumph Tank Badge Holes



**TANK STUD 5/16 UNF - TRIUMPH FRONT**

Tank Stud 5/16 UNF  
 21-1883 ..... - Triumph Front



**TANK REPAIR TOP HAT - 63-70 TRIUMPH**

Tank Repair Top Hat  
 21-1883A ..... - 63-70 Triumph



**BOLT - BSA TANK MOUNTING**

Bolt - BSA  
 68-8081 ..... Tank Mounting

Bolt - Triumph  
 83-4930 ..... Tank Mounting



**TANK BOLT - TRIUMPH**

Tank Bolt CEI  
 82-0966 ..... - Preunit (4)

Tank Bolt CEI  
 82-1808 ..... - Unit Front (2)



**TANK MOUNT CUP WASHER**

82-3814 ..... Tank Mount Cup Washer



**TANK BOLT REAR - TRIUMPH**

82-5337 ..... Tank Bolt Rear - Triumph Early 5/16X26  
 82-7388 ..... Tank Bolt Rear - Triumph Late 5/16X24



**UNDER TANK REFLECTORS**

57161E....Reflector - Amber Lucas Under Tank (82-8194 Bracket)  
 57161A....Rubber - For Lucas Reflector  
 57162....Reflector - Amber Lucas With Screw (BSA Type)



**REFLECTOR BRACKETS**

82-8194....Reflector Bracket - Triumph Mount under Tank Type  
 83-2903....Reflector Bracket - BSA Type Screw on (not pictured)



**TRIUMPH TANK PARCEL GRIDS**

4 Bar Tank Top Grid  
 82-3917 ..... - Triumph 54-66

5 Bar Tank Top Grid  
 82-2933 ..... - Triumph Preunit

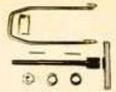


**TRIUMPH PARCEL GRID SCREWS**

Parcel Grid Screw  
 82-2936 ..... - Chrome  
 Parcel Grid Screw  
 82-2936S ..... - Stainless



## Tank Badges and Hardware



### TANK BRACKET - 2 GAL PETROL

Tank Bracket  
68-8176 ..... - 2 Gal Petrol

Tank Bolt  
21-5662 ..... - 5/16Bsf X 5/8 Bsa



### TRIUMPH PREUNIT TANK MOUNTS

Tank Mount  
82-1841 ..... - PU 650

Tank Mount  
82-3900 ..... - PU 500



### TANK MOUNT STRAPS TRIUMPH 650

Tank Mount  
83-1798B ..... - Front 63-70 T120

Tank Mount - Rear  
82-3372 ..... Pre-Unit Triumph



### TIE STRIP - T140 FUEL TANK

Tie Strip  
83-4395 ..... - T140 Fuel Tank



### TRIUMPH TANK MOUNT - 60-62

82-4658 ..... Tank Mount Yoke Only - 60-62

82-4658A ..... Tank Mount Kit - 60-62 Triumph



### TANK MOUNT KIT - PRE UNIT TRIUMPH 50-59

00 0087 ..... Tank Mount Kit - Pre Unit Triumph 50-59

00 0089 ..... Tank Mount Kit - Pre Unit Triumph 4 Bolt



### TANK MOUNT KIT - TRIUMPH 63-67

Tank Mount Kit  
00 0088 ..... - Triumph 63-67



### TANK MOUNT KIT - TRIUMPH 68-70 (74)

Tank Mount Kit  
00 0091 ..... - Triumph 68-70 (74)



### TANK MOUNT KIT - OIF TRIUMPH

83-3318 ..... Tank Trim Bead - Chrome OIF

83-3318A ..... Tank Mount Kit - OIF Triumph





# Tank Rubbers & Knee Pads



**TANK TOP PLUG - BSA DEEP**

Tank Top Plug  
40-8107 ..... - BSA Deep



**TANK TOP PLUG - BSA LOGO**

Tank Top Plug  
42-8010 ..... - BSA Logo

Tank Top Plug  
42-8010A ..... - BSA Plain



**TANK BADGE RUBBER PAD - BSA TEAR DROP**

40-8124 ..... Tank Badge Rubber Pad - BSA Tear Drop  
68-8152 ..... Tank Badge Rubber Pad - BSA Tear Drop



**TANK SADDLE RUBBER - BSA FRONT 4 GAL**

Tank Saddle Rubber  
68-8017 ..... - Bsa Front 4 Gal



**TANK SADDLE RUBBER - BSA REAR**

Tank Saddle Rubber  
82-9134 ..... - BSA Rear



**TANK SADDLE RUBBER - BSA FRONT 2 GAL**

82-9920 ..... Tank Saddle Rubber - BSA Front 2 Gal



**TANK RUBBER BUSH OIF BSA/TRI**

83-0260 ..... Tank Rubber Bush Oif BSA/Tri  
68-8054 ..... Tank Rubber Bush -BSA



**TANK RUBBER - THIN**

82-0967 ..... Tank Rubber - Thin



**TANK RUBBER - THICK**

82-5228 ..... Tank Rubber - Thick



## Tank Rubbers & Knee Pads



### TANK RUBBER - SINGLE SPIGOT

82-5229 ..... Tank Rubber  
Single Spigot



### TANK RUBBER - DUAL SPIGOT

82-5336 ..... Tank Rubber  
Dual Spigot



### TANK MOUNTING RUBBER

82-9064 ..... Tank Mounting  
Rubber



### TANK SPIGOT RUBBER

82-9543 ..... Tank Spigot Rubber



### TANK TOP PLUG - PLAIN

83-3068 ..... Tank Top Plug - Plain  
83-3068A ..... Tank Top Plug - Triumph Logo



### TANK RUBBER -TOP TANK BADGE TRIUMPH OIF

97-5061 ..... Tank Rubber -Top Tank Badge Triumph OIF



### TANK STEADY RUBBER OIL IN FRAME TRI/BSA

83-4931 ..... Tank Steady Rubber Oil In Frame Tri/BSA



### TANK SADDLE RUBBER MOUNT 71-82 TRIUMPH

83-4932 ..... Tank Saddle  
Rubber Mount  
71-82 Triumph



### TANK RUBBER RUBBER - NORTON

060648 ..... Tank Rubber Rubber  
- Norton





## Tank Rubbers & Knee Pads



### OIL TANK RUBBER - BSA

Oil Tank  
68-8315 Rubber ..... - BSA



### TRIUMPH OIL TANK RUBBERS

Large Oil Tank Rubber  
82-6039 ..... - Triumph Bottom  
Small Oil Tank Rubber  
82-6673..... - Triumph Top



### OIL TANK RUBBER MOUNT - NORTON

Oil Tank Rubber Mount  
060636..... - Norton  
Oil Tank Rubber Mount  
060636T..... - Norton Taiwan



### KNEE PADS - BSA A10

Knee Pads  
65-8205/6 ..... - BSA A10



### KNEE PADS - TRIUMPH - PREUNIT/T20 - CLIP ON TYPE

82-1605/6E..... Knee Pads - Triumph - Uk Made - Clip On Type  
82-1605/6..... Knee Pads - Triumph - Taiwan - Clip On Type



### KNEE PAD PLATE SET - TRIUMPH (CLIP ON 82-1605/6)

57-0361 ..... Bolt - Knee Pad Plates  
82-3915/6 ..... Knee Pad Plate Set - Triumph



### KNEE PADS - PREUNIT TRIUMPH - SCREW ON TYPE

82-1953 ..... Screw - Knee Pad Mounting  
82-2551/52E..... Knee Pads - Pu Triumph - UK  
82-2551/52.....Knee Pads - Pu Triumph - India  
82-2551/52T..... Knee Pads - Pu Triumph -Taiwan



### KNEE PADS - TRIUMPH 65-67 THIN GLUE ON

Knee Pads  
82-5401/2 ... - Triumph - 65-67 Uk  
Knee Pads - Triumph  
82-5401/2T ..... - 65-67 Taiwan



### KNEE PADS - TRIUMPH 68-70 THICK GLUE ON

Knee Pads  
82-8192/3.... - Triumph - 68-70 Uk  
Knee Pads - Triumph  
82-8192/3T ..... - 68-70 Taiwan

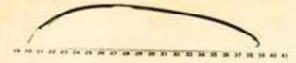
Part #

Description

82-6968 ..... Thin Oil Tank Rubber at Mounting Straps



## Tank Styling Strips



82-3967 ..... Tank Strip -57-59 650 Tri.



82-4398 ..... Tank Strip - 3TA/5TA To 65



82-5398 ..... Tank Strip - Uk Tank 63-67



82-5564 ..... Tank Strip - Tri 650 64-67



82-7395 ..... Tank Strip - Tri 500 66-68



83-0007 ..... Tank Strip - Tri 500 68-74



83-0031C ..... Tank Strip - Tri 650 68-70  
83-0031T ..... Tank Strip - Emgo Tank



83-0032 ..... Tank Strip - 4 Gal 68-70



### TANK TRIM T150

83-2034 ..... Tank Trim T150





## Tank Styling Strips



### TANK MOUNT KIT - OIF TRIUMPH

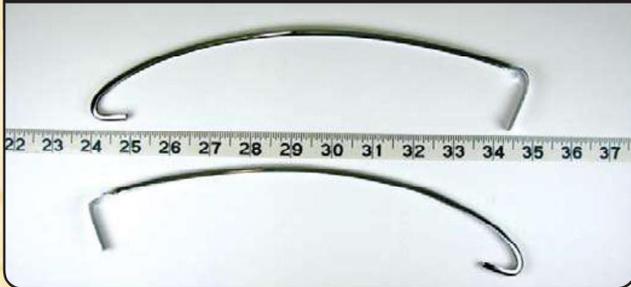
Tank Mount Kit  
83-3318A .....- OIF Triumph



### PETROL TANK BEADING HOLDER

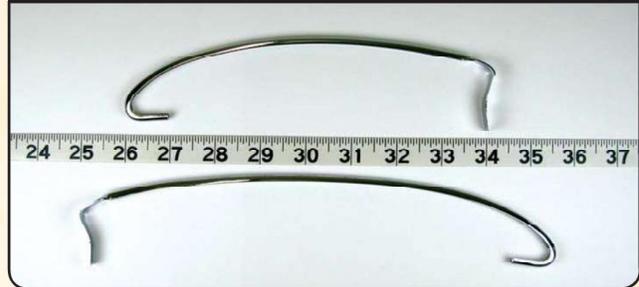
Petrol Tank  
83-3318 ..... Beading Holder

### TANK STRIP SET BSA 4 GAL



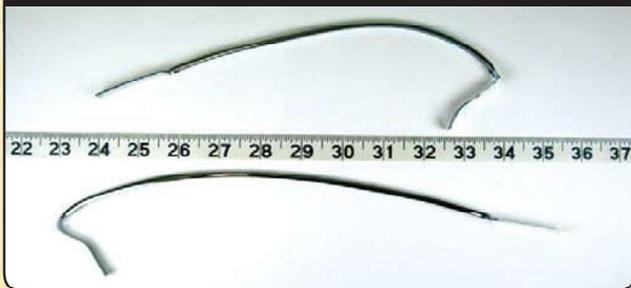
Tank Strip Set  
68-8038/9 ..... BSA 4 Gal

### TANK STRIP SET BSA A65



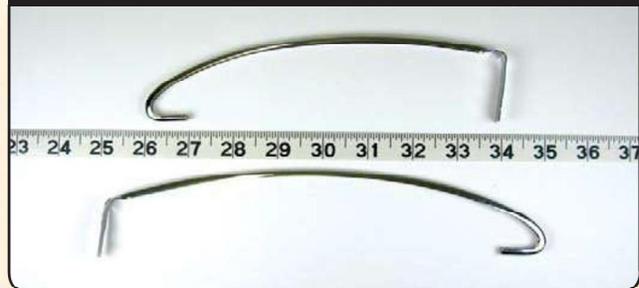
Tank Strip Set BSA A65  
68-8158/9.....

### TANK STRIP SET TRI 650 71-72



Tank Strip Set Tri 650 71-72  
83-3134/5.....

### TANK STRIP SET 71 A75



Tank Strip Set 71 A75  
83-3146/7 .....



### STYLING STRIP HOOK

83-0008 ..... Styling Strip Hook  
Nut -Styling Hook  
97-0919 ..... - 4BA Plain

### Tank Bands - Rigid 4 Gal



Tank Bands - Rigid 4 Gal  
82-3080/1 .....  
82-3081/2 ..... Tank Bands - Pre 56 500/650  
82-3281/2 ..... Tank Bands - 4Gal To 56 T110



Tank Bands- 3 Gal TR6/T110  
82-3083/4 .....  
82-3919/20 ..... Tank Bands - 1956 TR5/6



# Classic British Motorcycle Spares

## Electrical - Ignitions

**\*\*FOLLOW INSTRUCTIONS: 12V IGNITIONS : TWINS USE (2) 6V COILS IN SERIES - SINGLES USE (1) 12V COIL**



### VAPE IGNITION 12V BRITISH BIKES - CZECH

Vape Ignition 12V  
JRC 17-1000 ..... British Bikes - Czech



### VAPE MAGNETO REPLACEMENT IGNITION 12V

Vape Magneto  
JRC 17-135..... Replacement Ignition 12V



### SPARX IGNITION 12V BRITISH BIKES - TAIWAN

Sparx Ignition 12V  
JRC 17-120..... British Bikes - Taiwan  
JRC 17-120R ..... Sparx IGN Trigger Rotor Only  
JRC 17-120S ..... Sparx IGN Pick-Up Plate Only



### TRI-SPARK IGNITION 3 CYLINDER - AUSTRALIA

Uses (3) 12V Coils - Not  
Provided Sold Separately

JRC 17-127 ..... Tri-Spark Ignition 3 Cylinder - Australia



### TRI-SPARK IGNITIONS 2 CYL AUSTRALIA

JRC 17-128A ..... Tri-Spark - Triumph Twin Clockwise  
Tri-Spark - BSA/ Norton  
JRC 17-128B ..... Twin Anti/Clock



### BOYER MICRO-POWER IGNITION KITS

**\*\*Use Only The Provided Coil!  
Ignition Box Will Be Damaged**

JRC 35281 ..... Boyer Micro-Power Triumph  
JRC 35284 ..... Boyer Micro-Power Norton  
JRC 35286 ..... Boyer Micro-Power BMW Pre 79  
JRC 35303 ..... Boyer Micro-Power Yamaha XS650





## Electrical - Ignitions

**\*\*FOLLOW INSTRUCTIONS: 12V IGNITIONS :TWINS USE (2) 6V COILS IN SERIES - SINGLES USE (1) 12V COIL**



### BOYER IGNITIONS - MICRO MK IV

JRC 3564 ..... Boyer Ignition - Indian Enfield  
 JRC 3575 ..... Boyer Ignition - Norton  
 JRC 3576 ..... Boyer Ignition - Tri/BSA Twin  
 JRC 3577 ..... Boyer Ignition - Triple Use 6 Volt Coil  
 JRC 3578 ..... Boyer Ignition - BSA & Triumph Singles  
 JRC 3579 ..... Boyer IGN Distribtor Singles 6 Volt  
 JRC 3583 ..... Boyer Ignition - GT380-750



### BOYER IGNITION BOXES - REPLACEMENTS

JRC 3575A ..... Boyer Box - Norton  
 JRC 3576A ..... Boyer Box - Triumph BSA  
 JRC 3577A ..... Boyer Box - Trident  
 JRC 3578A ..... Boyer Box - BSA Singles  
 JRC 3576MA ... Boyer Box - Micro-Digital BSA,Nor,Tri



### BOYER IGNITIONS - MICRO-DIGITAL

**\*Requires Resistor Plug Caps - JRC 35212!**

JRC 35103 ..... Boyer Micro-Digital - Yamaha XS650  
 JRC 35165 ..... Boyer Micro-Digital - Suzuki GSX750  
 JRC 3575M ..... Boyer Micro-Digital - Norton Twin  
 JRC 3576M ..... Boyer Micro-Digital - BSA & Tri Twin  
 JRC 3577M ..... Boyer Micro-Digital - BSA & Tri Triple  
 JRC 3586 ..... Boyer Micro-Digital - BMW Pre 79  
 JRC 3597 ..... Boyer Micro-Digital - BMW 79-80



### BOYER PICK-UP ROTOR - BRITISH BIKES

JRC 3576R ..... Boyer Pick-Up Rotor - British Twins  
 JRC 3577R ..... Boyer Pick-Up Rotor - British Triples



### BOYER PICK-UP PLATES

JRC 35103S..... Boyer Pick-Up Plate - XS650 Yamaha  
 JRC 3577S ..... Boyer Pick-Up Plate - British Triple  
 JRC 3576S ..... Boyer Pick-Up Plate - British Twin



### SRM LUCAS MAGNETO CONVERSION TO BOYER\*

**\*Product requires magneto body, not supplied. Units designed to run on 12vdc, NOT self-generating.**

MAGKIT - 1 ..... SRM - K2F Magneto Boyer Ignition  
 MAGKIT - 2..... SRM - M01 Magneto Boyer Ignition



### PAZON - BRITISH BIKES

JRC PA1..... Pazon - British Singles 12V  
 JRC PA1-6 ..... Pazon - British Singles 6V Side Points  
 JRC PA2..... Pazon - British Unit Twins 12V  
 JRC PA2-6..... Pazon - British Twins 6V Side Points



### PAZON - MAGNETO REPLACEMENT

JRC PAMT1..... Pazon - Magneto Replacement 12V  
 JRC PAMT1-6 ..... Pazon - Magneto Replacement 6V



## **Boyer Testing**

### **Scratching Box Leads**

With the spark plug laying on the cylinder head, Scratch the Black/Yellow and Black/White leads from the ignition control box on each other. Please Note: This test ASSUMES the battery, wiring, connections, switches and grounds are in working order. Although a lot is attributed by other web sites to this test, it is very possible for the box to be in perfect working condition and you will not see a spark at the plug. If the battery, wiring, fuses, switches, grounds, ignition coils and Boyer control box are in good working order the spark plug should fire a series of rapid sparks. If the spark plug doesn't fire it could mean the ignition box has failed. It could also mean the box is not properly wired into the motorcycle, a coil has failed, or the motorcycle's electrical system is not able to supply enough electricity to run the ignition. Low battery voltage - (charge battery), high resistance battery (sulfated should be replaced), compromised charging system, corroded: connections, fuse holder, electrical switches or bad grounds cause more problems than failing boxes. Note" Turning the ignition switch On and Off will fire the spark plug on most Boyer ignitions, it WILL NOT with the Triumph/BSA and Norton ignitions. The box does not turn on until it receives a trigger voltage from the timing plate.

#### **Timing Plate:**

Connect a Ohm Meter's leads to Black/Yellow and Black/White wires. Turn Ohm meter on and read resistance, 137 Ohms is a typical resistance for the Triumph and Norton timing plate. The resistance of individual coils should be approximately the same. If one coil measures 66 ohms the other should also measure 66 ohms. If there is no reading on meter, the individual coil resistances vary greatly, or reading substantially lower than expected: Broken wire or coil wire insulation failure. Replace Timing Plate

#### **Magnetic Rotor:**

Hold each magnet of the Rotor up to a wide flat surface. Each individual magnet should be able to support the entire weight of the rotor. If either of the magnets will not hold the weight of the rotor: Replace Rotor.

#### **Loose Magnetic Rotor**

Magnetic Rotor has come loose in camshaft taper. Socket head bolt has broken loose or was too long and bottomed in camshaft before securing rotor. Check socket head screw to see if it is tight. If socket head bolt is tight and the rotor still turns freely shorten screw bolt. After making sure bolt is proper length, a drop of BLUE Loctite can be used to secure the screw. Never use RED Loctite in this application.



Continued next page.

## Securing Wires

If you experienced broken wires, especially with a Norton, securing the wire leads to the plate securing stud with a small Tie-Wrap will relieve the tension on the wire. On Norton, extra slack in the wire is required between the motor and the frame to absorb the movement of the isolastic motor mounts. Form a "J" loop with the wire where it goes from the motor to the frame

## Timing Plate Wires

The polarity of the timing plate wires is important. The Black/Yellow and Black/White wires must be connected color to color. Is the Black/Yellow wire on the timing plate connected to the Black/Yellow in the wiring harness. Is the Black/Yellow wire on the Ignition box connected to the Black/Yellow in the wiring harness. When these wires are connected incorrectly, the ignition advance feature will not work. It will be fixed at full advance. Also, the box will fire 70° from where you want it to. instead of the ignition firing as the magnet approaches the coil pegs , it will fire the same distance away, after it has passed the coil pegs. Thus you will have to move the rotor in the camshaft 70° in the direction of rotation to get the timing correct.

## Checking Coil Primary Resistance

6 volt Lucas, PVL coils will have 1.9 ohms resistance, Two of these Taiwan 6 volt coils in series will have approx. 3.8 ohms resistance Two 12 volt Taiwan coils in series will have approx. 9 ohms resistance. Over tightening coil brackets can cause the coil's primary windings to short (the meter will show a lower resistance than expected). This will cause the coil to draw a lot of current through the control box. It is common for the box to fail to work after such an event.

12 volt Lucas or PVL coils will have 3.8 ohms resistance

Primary and secondary coil resistance varies with the brand and model of coil. Refer to manufacturer for resistance readings of your coil.

The condition of the battery in the ohm meter will effect ohm meter readings. If there is any doubt about the condition of the battery it should be replaced before testing coils.

Special thanks to John Healy





**E.T COIL - HIGH TENSION**

E.T Coil - High Tension  
45149 ..... 12in Twin  
  
E.T. Coil - High Tension  
45149C ..... 24in Cub



**COIL CLIP - ET COIL**

45149A .....Coil Clip - ET Coil



**COIL - ET TYPE COPY JAPAN**

Coil - ET Type  
45149R.....Copy Japan



**COIL - LUCAS INDIA LARGE MA**

Coil - 12V  
45110 ..... Lucas India Large  
  
Coil - 6V  
45152..... Lucas India Large



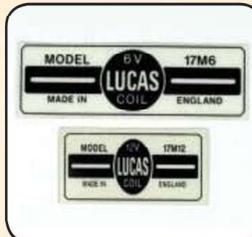
**IGNITION COILS  
- TAIWAN SMALL**

JRC SPX028 ..... Ignition Coil - 4 Volt For 3 CYL  
45275T..... Ignition Coil - 6V Taiwan  
45276T..... Ignition Coil - 12V Taiwan



**IGNITION COILS - PVL GERMANY**

Ignition Coil  
45275..... - 6V German PVL  
  
Ignition Coil  
45276 ..... - 12V German PVL



**17M6 LUCAS COIL STICKER**

17M6 Lucas  
45275/Sticker ..... Coil Sticker  
  
17M12 Lucas  
45276/Sticker .....Coil Sticker



**TRI-SPARK IGNITION COILS**

Tri-Spark IGN  
JRC 17-TS6V ..... Coil 6Volt  
  
Tri-Spark IGN  
JRC 17-TS12V.....Coil 12Volt



**IGNITION COILS - DUAL LEAD**

**CAN BE USED WITH BLACK BOX  
BOYER IGNITIONS OR POINTS!**

JRC 3500A.....Ignition Coil - Dual Taiwan  
JRC 3504 .....Ignition Coil - Dual Ht Boyer 12V



**IGNITION COIL - DUAL LEADS**

Ignition Coil  
- Dual Leads  
JRC 3500..... Harley

**PVL MICRO COIL USE ONLY WITH BLUE BOX BOYER OR  
PAZON SMART FIRE (FINNED METAL BOX).**

JRC 3508 ..... Ignition Coil - Dual Ht For Digital Boyer





## Coils



### COIL BRACKET W/CON MOUNT

Coil Bracket with  
54419974 ..... Condenser Mount



### COIL BRACKET

70-6389 ..... Coil Bracket



### LH & RH COIL BRACKETS

LH & RH  
82-6943/4 ..... Coil Brackets



### COIL BRACKET 1970 650

83-1533 ..... Coil Bracket 1970 650



### COIL CLIP - LARGE COIL

423947 ..... Coil Clip - Large Coil



### COIL MOUNT TRAY T140

83-7041 .... Coil Tray - T140 Triumph



## Plug Caps & Leads



### CHAMPION PLUG CAP - NORTON PLASTIC

067961 ..... Champion Plug Cap - Norton Plastic  
067961C ..... Clip - Champion Plug Cap



### CHAMPION PLUG CAP - BSA RUBBER

19-7621 ..... Champion Plug Cap - BSA Rubber



### SPARK PLUG CAP - UK MADE

60-0105 ..... Spark Plug Cap - UK Made



### CHAMPION PLUG CAP - TRIUMPH RUBBER

Champion Plug Cap  
60-0262 ..... - Triumph Rubber



# Plug Caps & Leads



## SPARK PLUG CAP - LODGE TYPE

Spark Plug Cap  
60-0297..... - Lodge Type



## PLUG CAP - BAKELITE LODGE

Plug Cap  
60-0297A ..... - Bakelite Lodge



## RESISTOR PLUG CAP - 5K OHM

Resistor Plug Cap  
JRC 35212 ..... - 5K OHM



## PLUG LEAD - COMMANDO

062263... Plug Lead - Commando



## PLUG LEAD - CHAMPION CAP

451554 ..... (B)..... Plug Lead - Boot At Coil  
Tower - Lucas  
421863 ..... (A)..... Ignition Wire Clip At Coil  
Tower - Lucas  
067961A ..... (C)..... Plug Lead - Champion Cap



## PLUG LEADS - 10 INCH PRE OIL IN FRAME - USA

60-2207..... Plug Lead - 10 Inch Copper USA  
60-2207R ..... Plug Lead 10 Inch Resistor



## PLUG LEADS - 24 INCH OIL IN FRAME & 3 CYLINDER - USA

60-3923A ..... Plug Lead - 24 Inch Copper USA  
60-3923R ..... Plug Lead - 24 Inch Resistor



## UNIVERSAL PLUG LEAD SET- COPPER

Universal Plug  
JRC 0084 ..... Lead Set- Copper



## UNIVERSAL PLUG LEAD SET - RESISTOR

Universal Plug  
JRC 0084R .... Lead Set - Resistor





## AC Charging



### LUCAS STATORS - SINGLE PHASE

47204 ..... Lucas Stator - 6V - 3 Wire Single Phase (6 Poles)  
 47205 ..... Lucas Stator - 12V - 2 Wire Single Phase (6 Poles)



### LUCAS STATORS

Lucas Stator - 12V  
 47239 ..... - 2 wire Norton MK3 (Electric Start)  
 Lucas Stator  
 47244 ..... - 12V 3 Wire Three Phase (9 Poles) 205W



### TAIWAN STATORS

Emgo Stator - 12V  
 47205T ..... - 2 Wire Single Phase 12 Amp  
 Emgo Stator - 12V  
 47205/16 ..... - 2 Wire Single Phase 16 Amp  
 Emgo Stator  
 47244T ..... - 12V 3 Wire Three Phase (9 Poles) 205W



### TAIWAN ENERGY TRANSFER STATOR (5 WIRE)

ROTOR SOLD SEPERATE

Energy Transfer Stator  
 47149 ..... Emgo 5 Wire



### LUCAS ALTERNATOR ROTOR - LATEST TYPE UK

Lucas  
 Alternator Rotor  
 54202299..... - Latest Type UK



### ALTERNATOR ROTOR - TAIWAN COPY

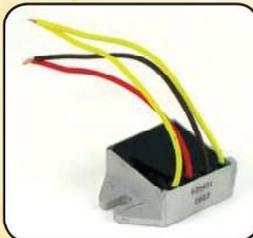
Alternator Rotor  
 54202299T..... - Taiwan Copy



### SOLID STATE RECTIFIER - ONLY 6 OR 12V

\*\*This is a rectifier only! Must be used with a zener diode!\*\*

Solid  
 State Rectifier  
 JRC 17-101 ..... - Only 6 Or 12V



### TYMPANIUM 1 PHASE REG/RECT 12V 200W

JRC 17-102...Tympanium 1 Phase Reg/Rect 12V 200W



### PODTRONICS 1 PHASE - 3 PHASE 12V 200W

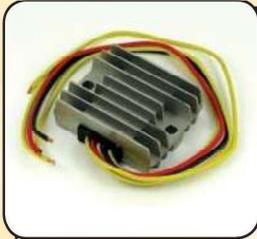
JRC 17-104PB.....Podtronics  
 1 Phase Power Box

\*\*Power Boxes are polarity sensitive! Damage will result if polarity is not observed!\*\*

Podtronics 1 Phase  
 JRC 17-104A .....Reg/Rect 12V 200W  
 JRC 17-105 .....Podtronics 3 Phase Reg/Rect 12V  
 3 PHASE BOX REQUIRES A BATTERY! WILL NOT CHARGE WITHOUT

1950-1978 FACTORY BIKES WERE POSITIVE EARTH - 1979 ON NEGATIVE EARTH





**SPARX REG/RECT  
1 PHASE 12V 200W**

JRC 17-109.....Sparx 1 Phase Reg/Rect 12V 200W



**SPARX POWERBOX 1  
PHASE REG/RECT 12V 200W**

**\*\*Power Boxes are polarity sensitive!  
Damage will result if polarity is not  
observed!\*\***

JRC 17-123 ..... Sparx Powerbox 1  
Phase Reg/Rect 12V 200W



**3 PHASE HI OUTPUT ALTERNATOR KITS - 12V 200W**

3 PHASE BOX REQUIRES A BATTERY! WILL NOT CHARGE WITHOUT

JRC 17-111 ..... Taiwan 3 Phase Hi Output Alternator Kit 12V 200W  
JRC 17-111A..... Sparx Stator Mount Kit T140  
JRC 17-111B..... Lucas 3 Phase Alternator Kit 12V 200W



**TRI-SPARK 3 PH ALT  
(STATOR/REGULATOR)**

Tri-Spark 3 Ph ALT  
JRC 17-132.... (Stator/Regulator)



**TRI-SPARK 3 PH REGULATOR  
WITH CAPACITOR**

**\*\*Power Boxes are polarity sensitive!  
Damage will result if polarity is not  
observed!\*\***

Tri-Spark  
3 Ph Regulator  
JRC 17-133..... With Capacitor



**SPARX ALTERNATOR KITS - XS650 YAMAHA**

3 PHASE BOX REQUIRES A BATTERY! WILL NOT CHARGE WITHOUT

JRC 17-130..... Sparx Alternator Kit - XS650 Yamaha - 3 Phase (battery required)  
JRC 17-131 ..... Sparx Alternator Kit - XS650 Yamaha - Single Phase



**2MC CAPACITOR  
- BATTERY ELIMINATOR**

FOR USE ON ALTERNATOR BIKES!

54170009T... Sparx Capacitor with Spring - Taiwan  
54170009...Mallory Capacitor without Spring - USA

\* Polarity-sensitive product; catastrophic failure will result if polarity is not observed

1950-1978 FACTORY BIKES WERE POSITIVE EARTH - 1979 ON NEGATIVE EARTH



**SOLID STATE HEATSINK  
REG/RECT 12V 200W**

Solid State Heatsink  
JRC 17-112.... Reg/Rect 12V 200W



**BOYER POWERBOXES**

Boyer Powerbox  
JRC 3570.....1 Phase 12V

Boyer Powerbox  
JRC 3571 ..... 3 Phase 12V

**\*\*Power Boxes are polarity sensitive!  
Damage will result if polarity is not  
observed!\*\***





## AC Charging

### Alternator hints and tips:

The alternator system fitted to British bikes from the 1960 season is a very clever way to extract the most electrical power from the least amount of space while not having to completely redesign the primary drive. BSA fitted alternators to the B33 singles toward the end of production and to all machines in the range after 1962. Triumph used an alternator on the 5T for 1954 on and the Thunderbird from 1956. All Triumph models used alternators from 1960 on. The alternator consists of a permanent magnet rotor attached to the crankshaft and a series of 6 (single phase) or 9 (three phase) stator coils surrounding this rotor attached to the inner primary cover or directly to the main crankcase. There are a number of problems with these units but happily all are easily remedied. First let's look at the problems.

The early stators had open windings insulated from the steel ring they are mounted on by heavy card stock and a coating of varnish. With time and vibration these coils tend to work loose. This movement chafes through the insulation and shorts the coil to ground. For this reason it is advisable to replace these open stators with the later epoxy coated units. It is false economy to reuse an open stator, they will fail.

Rotors can and do become demagnetized. A rotor should always be stored with keeper shoes encasing the magnets to preserve its magnetic properties. You may store the rotor in the stator for the same protection. A rotor that has been left open for years may have lost a substantial portion of its magnetism. You can spend a load of time chasing charging issues if this occurs. In my opinion a new rotor should be used anytime the old one has been left out for any extended period. Another issue with rotors is that they may become loose on their centers. You can check for this by clamping the rotor between two spacers in a vice and trying to turn the magnet portion. If there is any detectable play the rotor is no longer usable. These can not be fixed, don't even try. If the rotor comes apart while the engine is running you will destroy your primary drive and risk locking the rear wheel or bending the crankshaft. Never hit a rotor with a hammer to drive it on to the crankshaft. This will also demagnetize the rotor. Check the condition of the keyway also. A loose key or a rotor loose on its center will rumble just like bad main bearings.

On later stators check the condition of the wires where they exit the epoxy coating. It is not unknown for the wires to be broken here inside the plastic insulation. It is very difficult to repair this, replacement is a better option.

A static test can be carried out on a stator as follows. With the stator removed from the machine and the rotor not in the stator do the following test. Using a 12 volt automotive battery charger connect the terminals of the charger to the 2 leads of the stator. In the case of a 3 wire stator connect the Green/black and Green/yellow in common as one lead and the Green/white as the other. Using a flat blade screw driver check for magnetism at the poles inside the stator. There should be equal and substantial pull from each pole. If not the stator is defective. Using a VOM check for continuity between the 2 or three leads of the stator. There should be good continuity between all of the stator leads and no continuity to the outer steel ring of the stator. If one of the wires is open, that is there is no continuity or if there is continuity between any wire and the steel body of the stator then replacement is the only option.

After installing your alternator it is most important there be clearance between the rotor and stator. Check for clearance using stainless steel feeler gauges. There must be a minimum of .007" clearance. Rotate the crankshaft 33 degrees and check again. Do this one more time so you will have checked clearance at 3 different crankshaft positions. If the rotor rubs the stator it will lose magnetism and possibly overheat and come apart. If there is a tight spot try loosening the securing nuts and pushing the stator gently and retighten the nuts. If the tight spot moves when you rotate the motor either the crankshaft is bent or the rotor is loose on its center and about to fail. Test again with a new rotor to see what component is at fault. Do not try to turn the rotor undersize to gain clearance.

When routing the stator wires you must account for primary chain deflection. It is embarrassing to run out of electricity because your stator wires are cut through by the primary chain.

Be sure to separate the stator wires from the points wires if you are using electronic ignition. The AC pulse in the stator lead will bleed over to the points lead and trigger rouge sparks from the ignition. This can be difficult to diagnose and cause all kinds of tuning issues. Mount the regulator/rectifier away from the black box of the ignition.

The rectifier used by Lucas converts the AC current from the alternator to DC current to run the lights, ignition and charge the battery. It consists of a series of diodes mounted to heat sinks. When installing the rectifier it must be open to the cooling air. In addition the center stud must be grounded. Be sure when tightening the rectifier securing nut to hold the bolt head on the top of the unit rather than holding it by the fins. If you rotate the fins on the bolt it is easy to damage the insulators between the plates and ruin the rectifier. A simple test of the unit can be made with a volt ohm meter. The 2 outer spades where the harness connects should have good continuity in only one direction with the spade between them. If there is no continuity or if there is continuity in both directions the rectifier needs to be replaced. The rectifier is polarity sensitive and will be ruined if connected to a power source backwards, even for a very short time.

The Zener diode is a brass looking affair mounted to a heat sink, usually under the tank or at the front of the bike. The diode acts like a pop off valve shunting excess current to ground in the form of heat. It is most important that the diode be in the cooling air flow and on a proper aluminum heat sink. Apply a bit of dielectric grease between the diode and heat sink to keep corrosion from interfering with heat transfer. Zener diodes are polarity sensitive so if you connect them backwards they will be quickly ruined. A simple test of a diode can be done as follows. Using a volt ohm meter check for continuity across the Diode. There should be some continuity in one direction and none in the other. If there is continuity in both directions then the diode needs replacing. Next using a 12 volt automotive battery charger connect the positive lead to ground on the motorcycle or to the mounting stud on the diode. Set your volt-ohm meter on the 10 volt scale and connect the positive lead of the meter to the spade on the diode and the negative lead to the negative charger lead. You should have a reading of 1/2 to 1 volt as the diode becomes conductive over 13.5 volts. If no reading then the diode may be open and needs replacement.

Don't overlook the Lucas connectors where the harness plugs into the stator leads. I can't tell you how many times I have found charging issues due to corrosion at the connectors. They are under the battery so are often bathed in battery acid and engine oil, not the best combination. Use dielectric grease here also to insure a clean connection.

Testing output on a running machine in this way. You will need an ammeter for the first test. Any old automotive unit will do or a Pep Boys cheapo replacement type. Connect leads to the ammeter and install alligator clips on the ends. Add this cheap tool to your tool box, it's very handy. Remove the center Brown/blue wire from the rectifier. Connect the ammeter in series with the rectifier and the brown/blue wire that was plugged on to that terminal. Start the bike. The ammeter should show a discharge of 1-2 amps at idle speed. The needle should move to charge as you increase engine RPM to 2000 rpm. The needle should show a charge of 1-2 amps at 2200 rpm. Now switch the lights on. There should dip in charge rate followed by moving back to positive above 2200 RPM. If the needle shows no charge recheck all connections or components. If it takes 3000RPM or more to begin showing a charge then the Rotor may be demagnetized or the stator may have 2 dead coils. Check the stator coils as described above.

You may want to consider replacing the Lucas rectifier/ zener diode with one of the solid state units on the market.

## DC Charging



### REGULATORS FOR LUCAS GENERATORS

**\*\*POLARITY MUST BE OBSERVED**

JRC 17-106 ..... Regulator - 6V DC Pos Earth - Podtronic  
 JRC 17-106R ..... Regulator - 6V DC Pos Earth - Taiwan  
 JRC 17-107 ..... Regulator - 6V DC Neg Earth - Podtronic  
 JRC 17-107R ..... Regulator - 6V DC Neg Earth - Taiwan  
 JRC 17-108 ..... Regulator - 12V DC Pos Earth - Podtronic  
 JRC 17-108R ..... Regulator - 12V DC Pos Earth - Taiwan  
 JRC 17-108N ..... Regulator - 12V DC Neg Earth - Podtronic



### REGULATORS - DC GEN - BOYER

JRC 35206 ..... Regulator - 6V DC Pos Earth - Boyer  
 JRC 35306 ..... Regulator - 6V DC Neg Earth - Boyer  
 JRC 35406 ..... Regulator - 12V DC Pos Earth - Boyer  
 JRC 35407 ..... Regulator - 12V DC Neg Earth - Boyer



### ARMATURE - TRIUMPH 6V E3L

200712 ..... Armature - Triumph 6V E3L  
 200712-12V ..... Armature - Triumph 12V E3L



### FIELD COILS LUCAS GENERATOR

Converting to 12V Requires that Both Field Coil and Armature be Used Along with 12V Regulator.

200188 ..... Field Coil - 6V E3H Generator  
 200731 ..... Field Coil - 6V E3L Generator  
 200731-12V ..... Field Coil - 12V E3L Generator  
 116940 ..... Screw - Field Coil Shoe



### ARMATURE - BSA A10/ VELOCETTE

200752 ..... Armature - 6V BSA A10/Velocette  
 200752-12V ..... Armature - 12V BSA A10/Velocette

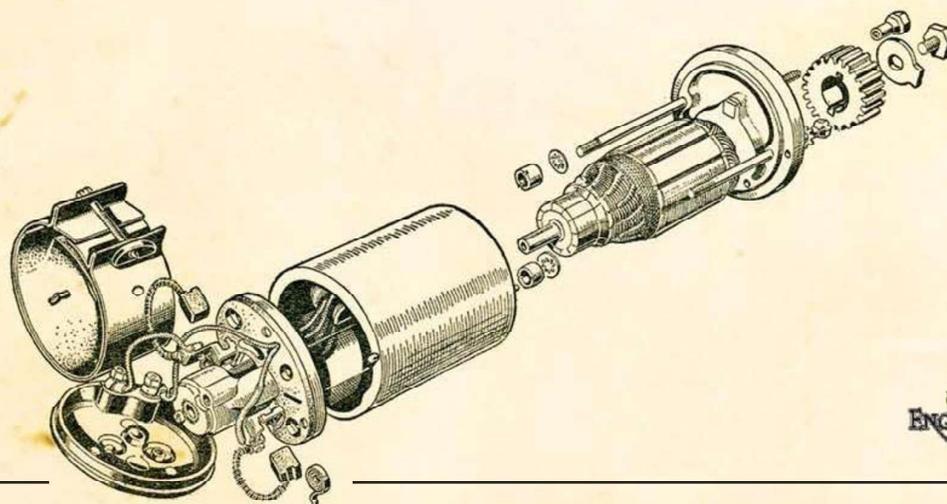


### ARMATURE - LUCAS MAGDYNO (GEN)

200754 ..... Armature - 6V Magdyno  
 200754-12V ..... Armature - 12V Magdyno

PAINT-INSUL-CLR ..... Clear Insulating Varnish 18oz Aerosol  
 PAINT-INSUL-RED ..... Red Insulating Varnish 18oz Aerosol

## LUCAS GENERATOR EXPLODED VIEW





# DC Charging



**LUCAS GENERATOR TERMINAL**

Lucas Terminal - Generator and 188818 ..... Regulator



**LUCAS GENERATOR BRUSH**

Generator Brush 200737 ..... - Uk Made

Generator Brush 200737R ..... - Taiwan



**DYNO BRUSH PLATE**

200738 ..... Dyno Brush Plate



**LOCK TAB - DRIVE GEAR**

188378 ..... Lock Tab - Drive Gear



**OIL SEAL LUCAS GENERATOR**

Oil Seal 188614 ..... Lucas Generator



**DYNO TO CASE CORK GASKET**

Dyno To Case 70-2226 ..... Cork Gasket



**BEARING - GENERATOR COMUTATOR**

E3L, E3LM, E3LN COMMUNATOR END 8mm X 22mm x 7mm

Bearing - Generator 189210 ..... Comutator



**BEARING - GENERATOR MSR1**

E3A, E3B, E3D, E3M COMMUNATOR END 8mm X 27mm X 7mm

Bearing - Generator 189284 ..... Msr1



**BEARING - GENERATOR**

E3H, E3L, E3N DRIVE END 15mm X 35mm X 11mm

189307 ..... Bearing - Generator



**KEY - GENERATOR PINION**

189386 ..... Key - Generator Pinion



**SOCKET - GENERATOR WIRE**

Socket 200229 ..... - Generator Wire



**DYNO END CAP**

200354 ..... Dyno End Cap



# Lucas Generator Spares



**DYNO COVER BAND  
- OLD STYLE**

Dyno Cover Band  
200522..... - Old Style



**DYNO COVER BAND & CORK**

Dyno Cover Band  
200609..... & Cork  
Cork Liner  
200609A..... For Cover Band



**DYNO PLASTIC END CAP**

200826.... Dyno Plastic End Cap



**DYNO END CAP E3L**

200902..... Dyno End Cap E3L



**DYNO WIRE RETAINING PLATE**

Dyno Wire  
200829..... Retaining Plate



**WIRE RETAINING PLATE**

200908..... Wire Retaining Plate



**RUBBER COVER - DYNO WIRES**

Rubber Cover  
200830..... - Dyno Wires



**RUBBER FOR GENERATOR COVER**

Rubber For Generator  
200895..... Cover



**BUSH RETAINING STRAP**

460055..... Bush Retaining Strap



**DYNO STRAP FOR PREUNIT**

70-2414..... Stud Dyno Fixing to  
Triumph Timing cover  
70-2228..... Nut Dyno Fixing to  
Triumph Timing cover  
70-2230.... Dyno Strap For Preunit



**MAGDYNO GENERATOR STRAP**

Magdyno  
460056..... Generator Strap

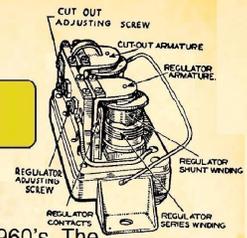


**SCREW - GENERATOR STRAP**

Screw - Generator  
112454..... Strap



## DC Charging



The Lucas two brush Dynamo (generator) was fitted to most British motorcycles from the late 1930's through the early 1960's. The dynamo is a cylindrical affair located on the front of an A10 or on top of the Magdynamo on most B models. Understanding how the Dynamo works will make your British motorcycling experience more satisfying and riding at night practical. The Dyno works in this manner. Battery voltage is monitored by the voltage control box. When battery voltage drops below 6.3 volts a set of contacts in the regulator close and sends battery voltage to the field coil of the dynamo. This creates an electro magnetic field in the field coil. As the armature windings rotate through the magnetic field current is induced in the armature windings. This is transmitted to the regulator where another set of contacts that regulate current to the battery and electrical system. There are two basic types of Lucas dynamo. The model E3H, easily identified by the single large screw securing the pole shoe. The E3H puts out 45 watts and is stamped on the case with E3H. The later 60 watt unit is the E3L. The field coil is secured by 2 screws on these. It is important to know what type you have in order to select the appropriate load your dynamo can service. If you install a 45W headlamp and 21W tail lamp with a 40W dynamo it will be unable to keep up with the demand resulting in dim lights and a discharged battery. BSA recommended 6 volt 24watt headlamp and 6 volt 3 watt tail lamp bulbs along with 1.3 watt instrument bulb for a total of 28.3 watts with the 40W dynamo. As you can see the demand is less than supply so the battery remains charged and the lights are relatively bright. The same can be said for the 60 watt unit but you may run 36W headlamp and 6W tail lamp and 2W instrument light with sufficient current to keep the battery fully charged. This would be the first place to look if your battery is becoming discharged during use. The E3M uses a bushing on the commutator end while the E3L uses a miniature ball bearing. It is vital these bearings lubricated. The drive end of the Dynamo has a bearing as well. The Unit must be dismantled to grease this bearing. On A10 and Triumph Dynamos there is an oil seal that keeps grease in the bearing. After long service it is a good idea to renew this seal (Lucas # 188614) and grease this bearing. Magdynamo units have a slinger to keep grease in the bearing. It is also vital that the Dynamo case be well grounded to the engine cases. If the dynamo case has been painted remove a small patch of paint to ensure a good ground.

You can test Dynamo output in this way. We assume positive ground for the following tests; reverse the connections for negative ground systems. Remove the D and F connections at the dynamo and bridge the dynamo terminals with a short piece of wire. Using a volt-ohm meter on the 50 volt scale, or a 6v bulb with test leads, connect the negative terminal to the bridge wire on the dynamo and the positive terminal to the dynamo body. Reverse connections for negative ground bikes such as Vincent and pre 1950 British machines. Start the machine and bring to a high idle. The volt meter should rise quickly to 7-10 volts or the bulb should light brightly. DO NOT REV the engine to get higher output. It is possible to damage the dynamo with it wired in this way if the engine RPM exceeds 2000. If no reading is obtained try cleaning the commutator with contact cleaner or WD40. Do not use flammable cleaners such as carburetor spray. You may use a bit of very fine emery cloth to clean corrosion from the segments also. Next disconnect the jumper wire and "flash" the field by momentarily flashing a jumper wire from the negative battery terminal (pos. ground) to the F terminal of the Dynamo. Do not hold the jumper wire there but just arc it quickly 2-3 times. This will remagnetize the pole shoe of the Dynamo. The Dynamo depends on residual magnetism in the field shoe to start the magnetic field. After sitting for long periods it is possible that the field shoe will have lost its magnetism and this will restore it. Reconnect the jumper wire and check again for output. Note; Some pattern armature brushes have proven to build up a non conductive layer on the working face, they may look fine but will not conduct current from the armature. Always fit genuine Lucas brush sets (Lucas #200737 for E3L). It is also possible that after very high mileage the mica insulators between the commutator segments will be standing proud of the brass segments. These may be eased down with a bit of hack saw blade until they are .020 inch below the commutator segments. If a reading of ½ volt is registered it is possible the field winding has failed. If the reading is 1 ½ -2 volts it is possible the armature has failed. In either case the Dyno must be removed from the machine for further testing.

With the Dyno removed but with the jumper wire still in place try to "motor" the Dynamo. Clamp the Dynamo in a vise and then connect the positive terminal of a 12 volt battery to the Dynamo case. Connect the negative battery lead to the bridge wire between the Dynamo D and F terminals. The Dynamo should motor (spin) in the direction the unit turns on the machine. If the direction of rotation is reversed then swap the brushes in their holders and try the unit again. It should motor in the desired direction. If you needed to reverse the brushes it is possible the unit will now work. Refit to the machine and recheck output as described above. If output is still low you will need to dismantle the unit for further tests.

To dismantle remove the commutator end cover and remove the brushes. Check the condition of the brush springs. These should hold the brushes in firm contact with the commutator. Disconnect the field coil leads. Remove the two long bolts that hold the generator together. The commutator end and bearing housing should be a tight fit, gently pry it off. Slide the Dynamo body off the armature. Holding the armature securely remove the bolt or nut holding the drive gear/sprocket. The A10 uses a taper to hold the sprocket and can be very stubborn to remove. Use a gear puller for this. The Magdynamo and most others are a straight shank with two keyways and are easily pried off. Remove the threaded ring under the drive gear and gently drive the armature out of the drive end cover. You can do a test of the field coil (the coil attached to the main body) by connecting a 6 volt battery in series with a 6v3w bulb and the field coil wires. If the bulb doesn't light the field is open and must be replaced. If the bulb is very bright when connected through the field then the field is internally shorted and must be replaced. The bulb should be a bit dimmer than when connected straight to the battery due to resistance in the field coil windings.

To test the armature a "growler" is needed, however a static test with a 6v3w bulb can help. Using the same 6 volt battery and 6v3w bulb, or a Volt-ohm meter, check for continuity between each commutator segment. The bulb should light brightly between any 2 segments. The bulb should not light between any segment and the armature body. If there are segments that fail the continuity test it is possible the field winding solder joint is at fault. Try re-soldering the wire where it joins the commutator segment. Failure of the bulb to light means the armature is faulty. If the bulb lights between any segment and the body of the armature it is internally shorted and replacement is needed. Do not attempt to straighten a bent armature or reattach loose commutator segments, it is false economy and will result in catastrophic failure. Reassembly is reverse of disassembly as they say. Make sure to fit the locking washers on the through bolts that hold the dynamo together. These tend to come loose and if they do the dynamo will be a complete write-off.

Bill Getty



**EXTENDED NUT  
- MAGNETO MOUNTING BSA A10**

Extended Nut - Magneto  
67-1259 ..... Mounting BSA A10



**STUD - MAGNETO MOUNTING**

Stud - Magneto  
70-2022 ..... Mounting



**NUT - MAGNETO  
MOUNTING FLANGE**

Nut - Magneto  
82-1008 ..... Mounting Flange



**BASE PIN - BSA MAG DYN0**

Base Pin - BSA  
BSA-B34BS ..... Mag Dyno



**BEARING - MAGNETO DRIVE BALL**

K1F, K1FC, K2F, K2FC, & KVF DRIVE END  
  
Bearing - Magdyno  
189244 ..... 18mm x 40mm x 9mm



**BEARING - MAGDYN0  
15MM X 37MM X 8MM**

K1FC, K2F, K2FC, NC1, MO1 : CONTACT END  
MO1, NC1: DRIVE END  
Bearing - Magdyno  
189294.... 15mm x 37mm x 8mm  
189295..... Bearing - Magneto



**BEARING - MAGNETO & MAGDYN0  
15MM X 35MM X 8MM**

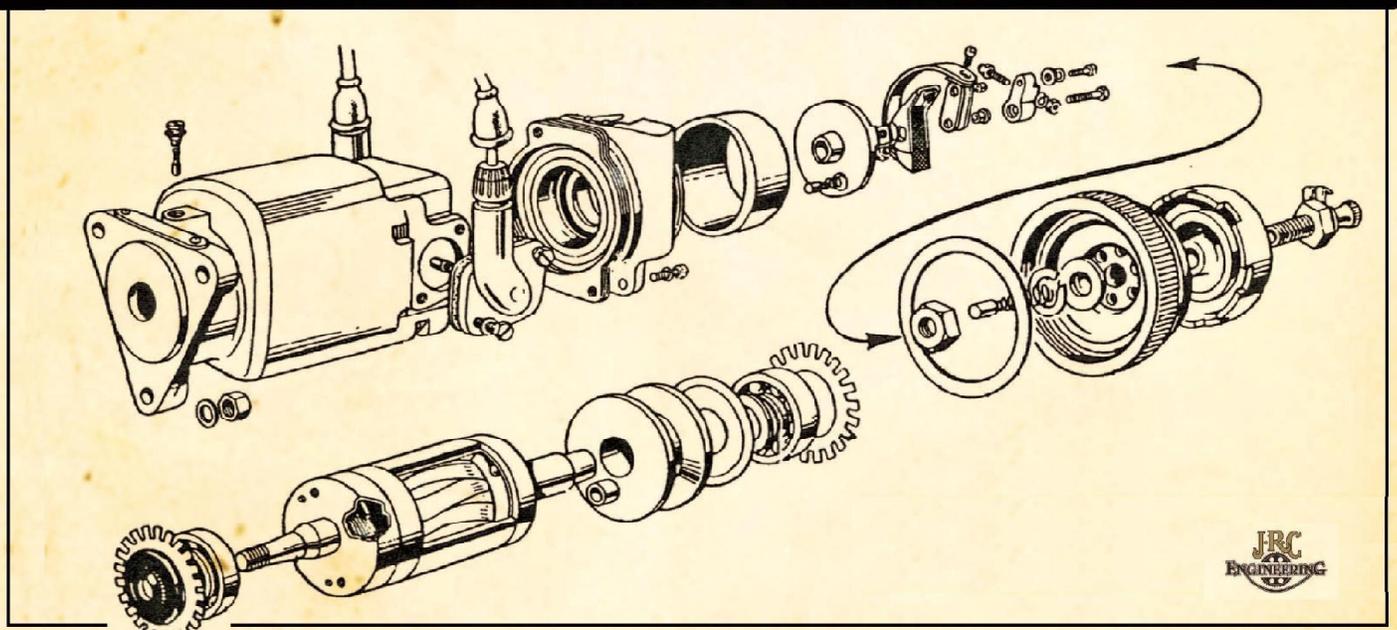
K1F, K2F, KN1, KVF, N1 & MO1 CONTACT END  
  
Bearing - Magneto  
& Magdyno  
189291 ..... 15mm x 35 mm x 8mm



**BEARING INSUL CUPS**

463932 ..... Insul Cup - Small  
451379 ..... Insul Cup - Medium  
459005 ..... Insul Cup - Large

**LUCAS MAGNETO EXPLODED VIEW**





# Lucas Magneto Spares

PAINT-INSUL-RED.....Red Insulating Varnish 18oz Aerosol - OEM Lucas color for Orange Pickups



### MAGNETO PICK UP

458865 .....Magneto Pickup  
458866 .....Magneto Pickup  
458346.....Gasket Mag Pickup



### CLIP ON MAG PICKUP

458367 .....Clip On Mag Pickup

PAINT-INSUL-RED.....Red Insulating Varnish 18oz Aerosol - OEM Lucas color for Orange Pickups



### CLIP ON MAG PICKUP

458368..... Clip On Mag Pickup



### MAG PICK UP - CLIP ON

459190 ..... Mag Pick Up - Clip On  
410600 ..... Pickup Nut  
459190 ..... Mag Pick Up - Clip On

PAINT-INSUL-RED.....Red Insulating Varnish 18oz Aerosol - OEM Lucas color for Orange Pickups



### CLIP - PICK UP

458370..... Clip - Pick Up



### MAGNETO PICKUP - SCREW TYPE

Magneto Pickup  
458876 ..... - Screw Type  
Gasket -  
458877 .....K2F Mag Pick Up



### MAGNETO PICKUP SCREWS

145074.....Pick Up Screw K2F  
454694.....Pick Up Screw Magdyno



### BRUSH AT PICK UP - SPLIT WASHER AT PLUG LEAD

185015.....Split Washer - Mag Pick Up  
451260.....Brush - Mag Pick Up



### PICK UP - MAGDYNO

463066 ..... Pick Up - Magdyno  
Gasket -  
455622.....Magdyno Pick Up



### PICK UP - MAGDYNO

456794 .....Pickup



# Lucas Magneto Spares



## OIL SEAL - LUCAS MAG K2F

Oil Seal  
459002 ..... - Lucas Mag K2F



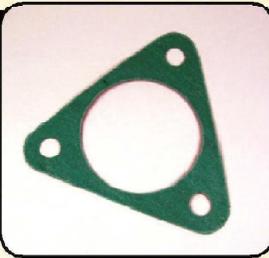
## OIL SEAL - LUCAS MAGDYNO

65-2316 ..... Oil Seal - Lucas  
BSA Magdyno



## GASKET - MAGDYNO GEAR COVER

460053 .....Screw - Magdyno  
Gear Cover  
Gasket - Magdyno  
460053 ..... Gear Cover



## GASKET - MAGNETO FLANGE

Gasket  
67-1258 ..... - Magneto Flange



## SLIP RING - K2F MAGNETO - CLOCK FIXED

Slip Ring  
- K2F Magneto  
454496 ..... - Clock Fixed



## SLIP RING - K2F MAGNETO - ANTICLOCK FIXED

Slip Ring  
- K2F Magneto  
455361 ..... - Anticlock Fixed



## CAM RING - K2F MAGNETO - ANTICLOCK FIXED

Cam Ring  
- K2F Magneto  
458389 ..... - Anticlock Fixed



## CAM RING - K2F MAGNETO - ANTICLOCK MANUAL

Cam Ring  
- K2F Magneto  
458725 ..... - Anticlock Manual



## SAFETY SPARK GAP SCREW

Safety Spark  
Tracking Screw.....Gap Screw



## CONTACT SET - LUCAS MAGNETO

Contact Set  
470609 ..... - Lucas Magneto





# Lucas Magneto Spares



### CONTACT SET - K2F LATE CLOCKWISE

Contact Set - K2F  
54440888 ..... Late Clockwise



### POINTS SET - ALL LUCAS MAG DYNO

Points Set - All Lucas  
484098 ..... Mag Dyno



### Contact Breaker Assembly - K2f Magneto

Contact Breaker  
Assembly  
492854 ..... - K2F Magneto



### CONTACT BREAKER - MAGDYNO

Contact Breaker  
460051 ..... - Magdyno



### MAGDYNO POINTS TAPPET

Magdyno  
464092 ..... Points Tappet



### BRIGHTSPARK CONDENSER - BRASS PLATE ANTICLOCK

Brightspark Condenser  
JRC CO1 ..... - Brass Plate Anticlock  
  
Brightspark Condenser  
JRC CO2 ... - Brass Plate Clockwise



### BRIGHTSPARK CONDENSER - STEEL PLATE EITHER

Brightspark  
Condenser  
JRC CO3 ..... - Steel Plate Either



### BRIGHTSPARK CONDENSER - MAGDYNO FACECAM

Brightspark  
Condenser  
JRC CO4 ..... - Magdyno Facecam



### CONDENSER - MODERN REPLACEMENT

458339R ..... Condenser K2F - Modern Replacment (polypropylene)  
464141R ..... Condenser Magdyno - Modern Replacment (polypropylene)



### ARMATURE - REWOUND - EXCHANGE

454385RW ..... Armature - Rewound K2F - Exchange  
459376RW ..... Armature - Rewound K2FC - Exchange  
464205RW ..... Armature - Rewound Magdyno - Exchange





### GEAR - FIBER DRIVE MAGDYNO

Gear - Fiber  
461435 ..... Drive Magdyno



### MAGDYNO GEAR

463109 ..... Magdyno Gear



### FIBRE GEAR MAG AUTO ADVANCE COPY

Fibre Gear Mag  
JRC 146R ... Auto Advance Copy



### MAG GEAR ALLOY - AUTO ADVANCE

Mag Gear Alloy  
70-2741..... - Auto Advance



### MAG GEAR ALLOY - MANUAL ADVANCE

Mag Gear Alloy  
70-2741A..... - Manual Advance  
67-0540..... Mag Gear Alloy  
- BSA profile



### MAG GEAR STEEL - MANUAL ADVANCE

Mag Gear Steel  
70-2741S ..... - Manual Advance



### LUCAS ADVANCE GEAR - ALLOY

Lucas Advance Gear  
47502A ..... - Alloy  
Advance Unit  
47502R .... - Rebuilt (Fiber Gear)



### MAGNETO NUT

170104 ..... Magneto Nut  
173974 ..... Magneto Drive Nut



### NUT - LUCAS ADVANCE FIXING - BSA

Nut - Lucas  
Advance Fixing  
498303-BSA ..... - BSA



### NUT - LUCAS ADVANCE FIXING - TRIUMPH

Nut - Lucas Advance  
498303-Tri.....Fixing - Triumph

We recommend a qualified magneto specialist be advised for a complete rebuild. Call for a specialist in your region.





# Lucas Magneto Spares



**WASHER & CLIP  
- AUTO ADVANCE**

498394..... Washer & Clip - Auto Advance  
460052..... Lock Tab - Mag Dyno



**MANUAL ADVANCE  
CONTROL CABLE**

60-0100..... Manual Advance Control Cable  
65-8714..... Manual Advance Control Cable  
454969..... Advance Cable Plunger



**COVER MAGDYNO**

460061..... Cover Magdyno



**MAGNETO END COVER BSA ETC**

Magneto  
End Cover  
458619 ..... BSA ETC



**MAGNETO  
END COVER - SINGLE**

Magneto End Cover  
459199 ..... - Single  
455190..... Earthing Brush



**MAG END COVER  
- COMPETITION W/EARTH**

Mag End Cover  
459205..... - Competition W/Earth  
Magneto  
459269..... End Cover - Copy  
455190..... Earthing Brush



**END COVER K2FC**

459315 ..... End Cover K2FC  
Sealing Ring  
457681..... - Magneto Points  
455190..... Earthing Brush



**MAGNETO BELT DRIVE KIT  
- JOE HUNT OR LUCAS**

Magneto Belt Drive Kit  
JRC 17-136 ..... - Joe Hunt Or Lucas  
JRC 17-136B..... Pulley For Lucas Magneto Taper  
JRC 17-136 ..... Belt Replacement Belt For Mag Drive



**FINNED COVER  
FOR MAGNETO DRIVE**

JRC 17-136A ..... Finned Cover For Magneto Drive

**MAGNETO FLANGE TAGS**

JRC 8896/RCC..... TAG RED COMPETITION ANTI-CLOCK  
JRC 8896BC..... TAG BLACK CLOCKWISE  
JRC 8896C..... TAG RED COMPETITION CLOCK  
JRC 8896CC..... TAG BLACK ANTI-CLOCK  
JRC 8896-SC..... SCREW FOR MAGNETO TAG

JRC 8896RB..... TAG LARGE RED RACING  
JRC 8896RGB..... TAG LARGE GREEN RACING  
JRC 8896RGS..... TAG SMALL GREEN RACING  
JRC 8896RS..... TAG SMALL RED RACING



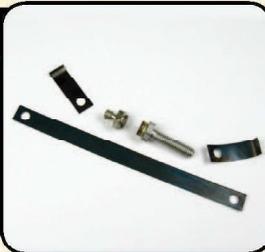
# BTH Magneto Spares



## MAGNETO PICK UP - BTH

Magneto Pick Up  
SKC.87159-G2..... - BTH

Pick Up Lock Ring  
CR.87160-1.....



## POINT SET - BTH MAGNETO

Point Set  
SKCZ9303-G1..... - BTH Magneto  
Spring - BTH  
SKC 6125-1..... Mag Points  
Spring - Points  
SKC 6214-1..... BTH Magneto



## BTH ARMATURE - EXCHANGE

CY 50495-G1 ..... BTH Armature - Exchange  
CZ.108979..... Oil Seal - Drive End  
CR.23290-1..... Safety Gap Screw



## COVER - CONTACT BREAKER

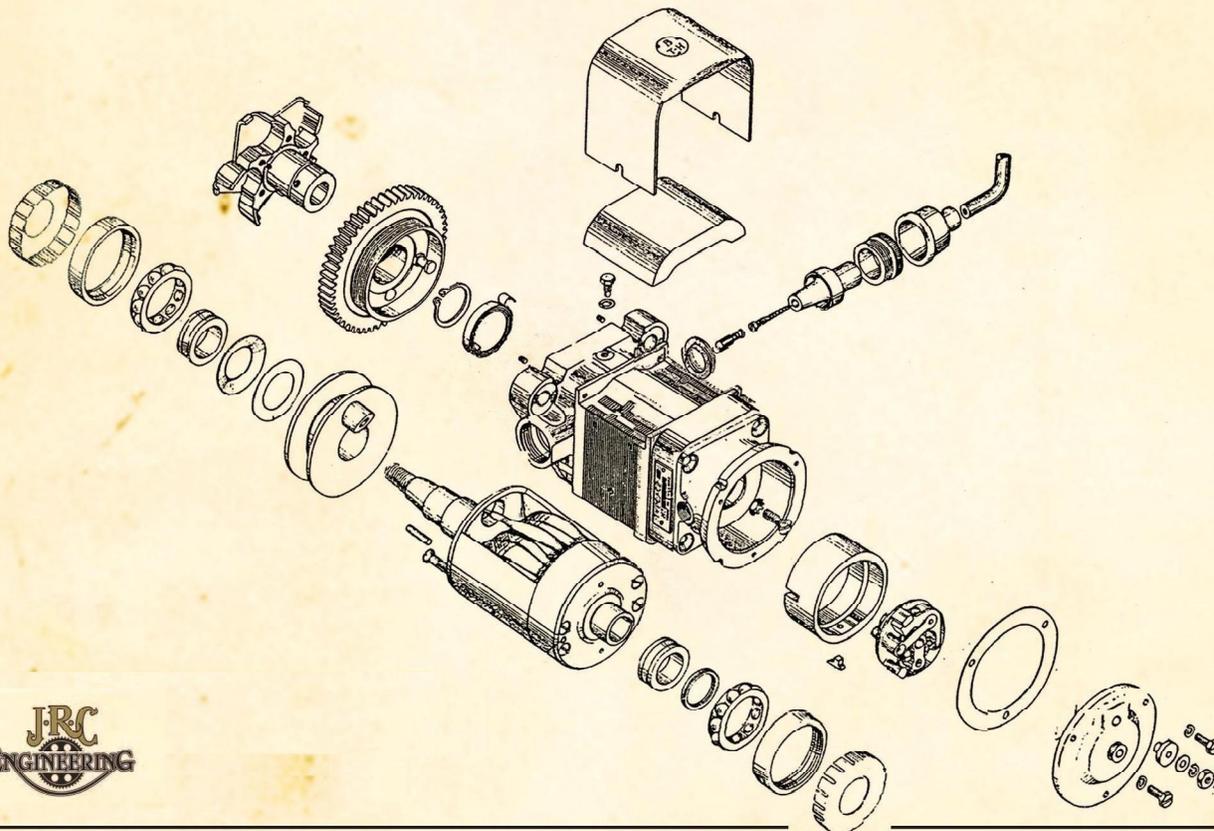
CZ.61580-1 ..... Cover - Contact Contact Breaker  
CR.28571-1 ..... Screw - BTH Contact Cover



## BRIGHTSPARK CONDENSER - BTH

JRC CO5..... Brightspark Condenser - BTH

## BTH MAGNETO EXPLODED VIEW





# Points & Condensers



## DISTRIBUTOR CAP TRI 58-62 - 18D2 REPO

Distributor Cap  
425049 .....Tri 58-62 - 18D2 Repo



## DISTRIBUTOR ROTOR - 18D2

423486 .....Distributor Rotor - 18D2



## DISTRIBUTOR SHEATH - 18D2

70-3863 ..... Distributor Sheath - 18D2



## ADVANCE SPRING SETS - DISTRIBUTOR

54410895 ..... Advance Spring Set - 18D Distributor  
54412731 ..... Advance Spring Set - 15D Distributor  
54412732 ..... Advance Spring Set - 18D Amc/Norton



## CONTACT SETS - DISTRIBUTOR

400415 ..... Contact Set - Tri 5T/6T Dx Model  
421106 ..... Contact Set - T15/T20 53-57 15D1  
425219 ..... Contact Set - 57-62 18D2 Distributor



## CONDENSERS - DISTRIBUTOR

Condenser - 57  
421748 ..... 18D2 Distributor  
Condenser - 58-62  
54410823 ..... 18D2 Distributor



## CONDENSERS - 4CA

Condenser - Japan  
425377J ..... 4CA-18D2  
Condenser - India  
425377R ..... 4CA- 18D2



## LUCAS CONDENSERS - 6CA

54420128 ..... Lucas Condenser - Uk Made 6CA  
54420128J ..... Condenser - Japan 6CA  
54420128R ..... Condenser - India 6CA



## CONDENSER PACK - INDIA

Condenser Pack  
47638R ..... - India  
Condenser Cover  
54418528R ..... - India



## CONDENSER - JAPAN 73-78

Condenser  
60410181 ..... - Japan 73-78



## Points & Condensers



### CONTACT SETS - JAPAN 63-72 - 4CA & 6CA

Contact Set - Japan  
54419827J ..... 68-72 6CA

Contact Set - Japan  
54415803J ..... 63-72 4CA



### CONTACT SET - 3CYL LUCAS

Contact Set  
54419828 ..... - 3Cyl Lucas

Contact Set  
54419828J ..... - 3Cyl Japan



### CONTACT SET - JAPAN 73-78 8CA

60600271 ..... Contact Set - Japan 73-78 8CA  
60600271E ..... Contact Set - Lucas 73-78 8CA



### CONTACT BREAKER - 4CA INDIA

47602 ..... Contact Breaker - 4CA India  
169194 ..... Points Nut  
82-1915 ..... Points Screw To Plate



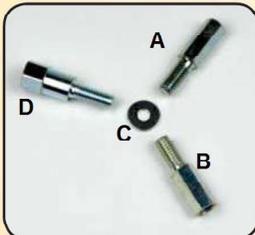
### ECCENTRIC POINTS PIN (EACH)

54419220 ..... Eccentric Points Pin (Each)



### A/A ASSY(68-78)TRIUMPH

54425657 ..... A/A Assy(68-78)Triumph  
54415642 ..... AA Springs  
70-5451 ..... Bolt - Cei - A/A Retaining  
70-8828 ..... Bolt - Unf - A/A Retaining



### POINTS PLATE PILLAR BOLT - SHORT

70-4747 ..... (B). Points Plate Pillar Bolt - Short  
70-7680 ..... (A). Points Plate Pillar Bolt - Long  
061281 ..... (D). Points Plate Pillar Bolt - Norton  
70-2351 ..... (C). Washer Points Plate



### POINTS LEAD 2 & 3 CYL

54952857 ..... Points Lead 2 Cyl  
54419327A ..... Points Lead 3 Cyl



### WEBCO COPY POINTS COVER

JRC WEB1...Webco Points Cover Triumph Unit Twin



### POINTS COVER EARLY - SHALLOW - CHROME

70-4571 ..... Points Cover Early - Shallow - Chrome  
70-8737 ..... Points Cover Late - Deep - Chrome  
70-8737S ..... Points Cover Late - Deep - Stainless  
70-6519 ..... Points Cover - 3 Cylinder - Chrome





# Ignition Switches



### IGNITION SWITCH - SIDE PANEL

34427R..... Ignition Switch - Side Panel  
 54336176 ..... Ignition Key - Up TO 1965  
 54336178 ..... Ignition Switch - Cover



### IGNITION SWITCH - 3 POSITION

30552 ..... Ignition Switch - 3 Position  
 30552T ..... Ignition Switch - Sparx Taiwan



### IGNITION SWITCH - 2 POSITION

30608..... Ignition Switch - Uk 2 Position  
 30608T..... Ignition Switch - Taiwan



### IGNITION SWITCH TAIWAN 79-ON

35351T..... Ignition Switch - Taiwan 79-On



### IGNITION KEY EARLY - HEAD LIGHT SW

318341..... Ignition Key Early - Head Light Sw



### KEYS AND TUMBLER - NICE COPY

54315070R ..... Keys And Tumbler - Nice Copy



### KEYS AND TUMBLER - TAIWAN

54315070T ..... Keys And Tumbler - Taiwan



### IGNITION SWITCH - 3 POSITION

JRC 0093 ..... Ignition Switch - 3 Position



### KEYS AND TUMBLER - UK

54315070..... Keys And Tumbler - Uk



### IGNITION SWITCH BOOT

97-2262.....



### IGNITION SWITCH MOUNT - CHROME

JRC Switch It..... Ignition Switch Mount - Chrome





## LIGHTING SWITCH 88SA - TAIWAN

34289R..... Lighting Switch 88SA - Taiwan  
 54330934..... Knob -Lighting  
 54330934A ..... Knob - Lighting Washer And Screw  
 54330576..... Chrome Plate Under Switch



## LUCAS TYPE SWITCH

31315 ..... Lucas Type Switch



## ROTARY SWITCH COPY

31356..... Rotary Switch Copy



## SWITCH COPY

31443R..... Switch Copy



## HI/LOW HORN SWITCH - GREY WIRE LOOM

31563..... Hi/Low Horn Switch - Grey Wire Loom



## HI/LOW HORN BUTTON BY EMGO

31563T .....Hi/Low Horn Button By Emgo  
 380459.....Rubber Pad For 31563 Switch



## SWITCH - SA41

31784 .....Switch - SA41



## HEADLAMP TOGGLE SWITCH - 3 POS

31788 .....Headlamp Toggle Switch - 3 Pos - Uk  
 31788T..... Headlamp Toggle Switch - Taiwan



## HI-LOW SWITCH - MILLER TYPE

JRC 0087 ..... Hi-Low Switch - Miller Type





# Lighting Switches Horns & Ammeters



## SWITCH - HI-LOW HORN

Switch - hi-low Horn  
JRC 0088 ..... - Hella type  
  
Switch - hi/low/off  
JRC 0089 ..... Horn 7/8



## WIPAC DUCON SWITCH COPY

Wipac Ducon  
JRC 0091 ..... Switch copy



## WIPAC TRICON SWITCH COPY

JRC 0092 ..... Wipac Tricon switch copy



## SPARX LIGHTING SWITCHES 79 ON 750

33708 ..... Sparx Lighting Switch L/H 79 on  
33709 ..... Sparx Lighting Switch R/H 79 on



## SPARX LIGHTING SWITCH (60-7462)E-START

35317 ..... Sparx lighting switch (60-7462)e-start



## SPARX SWITCHES

39595 ..... Sparx indicator switch (green wire)  
39596 ..... Sparx lighting switch (blue wire)



## SWITCH HANDLE

39757A ..... Switch handle



## SWITCH LEVER HI/LOW

39949A ..... Switch lever hi/low



## SWITCH LEVER REPAIR KIT BLACK/RED - BLACK/BLACK

39595A/74 ..... Switch lever repair kit Black/Red  
39595/6A ..... Switch lever repair kit 71-72 black



# Lighting Switches, Horns & Ammeters



## SWITCH LEVER REPAIR KIT 730N BLACK/RED

39949/30781A .....Switch Lever Repair Kit 73On Black/Red  
 39949/51A .....Switch Lever Repair Kit 71-72 Black



## BRAKE LIGHT SWITCH 54-59 TRIUMPH

31383 ..... Brake Light Switch 54-59 Triumph



## BRAKE LIGHT SWITCH 60-62 TRIUMPH

34279 ..... Brake Light Switch 60-62 Triumph  
 34381 ..... Brake Light Switch Copy



## BRAKE LIGHT SWITCH ON CHAIN GUARD

54033234T ..... Brake Light Switch On Chain Guard  
 317578 ..... Brake Light Switch Clip  
 315738 ..... Brake Light Switch Spring  
 82-5412 ..... Brake Light Switch Clip  
 82-5413 ..... Brake Light D Washer



## BRAKE LIGHT SWITCH A65 CHINA

34448 ..... Brake Light Switch A65 China



## HYDRAULIC BRAKE LIGHT SWITCH

Hydraulic Brake Light  
 34619 ..... Switch



## BRAKE LIGHT SWITCH (COPY)

Brake Light Switch  
 34815 ..... (Copy)



## BRAKE LIGHT SWITCH - UNIVERSAL

Brake Light Switch  
 JRC 0086 ..... - Universal



## BRAKE LIGHT SWITCH MILLER TYPE

Brake Light Switch  
 JRC 00875 ..... Miller Type





# Lighting Switches Horns & Ammeters



## CHROME HORN BUTTON

76204 .... Chrome Horn Button - 7/8 In  
76210..... Chrome Horn Button - 1 In



## HORN BUTTON - 7/8 INCH

JRC 572 ..... Chrome  
Horn Button - 7/8 In



## CHROME HORN BUTTON

76207A.....Horn Button - Pre Unit  
Triumph (screws in to bar, wire inside  
bar)



## HORN 6V - BLACK

JRC 11046.....Horn  
6V - Black



## HORN 12V

JRC 11047 .....Horn 12V - Small



## HORN 12V - LARGE LUCAS REPO

70216.....Horn 12V - Black  
(Without Chrome Grill) UK

70216T.....Horn 12V - Chrome  
- Emgo Taiwan

70216A...Horn Bracket Pre Oil in Frame 2 hole  
70216B...Horn Bracket Oil in Frame 3 hole



## ALTETTE HORNS - COPY TAIWAN 6 & 12V

701404....Altette Horn 6V- Copy

701404-12V....Altette Horn 12V  
- Copy

701404A.....Replacement  
Chrome Rim

700168...Altette Horn Bracket Straight  
703349...Altette Horn Bracket Curved



## AMMETER - LUCAS REPO 12-0-12 - TAIWAN

36403 ..... Ammeter - Lucas Repo 12-0-12 - Taiwan  
36403A ..... Ammeter Non-Working Dummy  
36403B ..... Ammeter Bezel Only



## AMMETER - LUCAS REPO 8-0-8 & 12-0-12

99-0567E..... Ammeter - Lucas 12-0-12 Uk Made  
99-0567R..... Ammeter - Lucas 12-0-12 Copy



## AMMETER - 8-0-8 LUCAS

99-0566A..... Ammeter - 8-0-8 Lucas  
99-0566E..... Ammeter - 8-0-8 English  
99-0566R ..... Ammeter - Plus & Minus India



# Headlamps, Hardware, Lens & Bulbs



## HEAD LAMP SHELL FLAT BACK T150 69-70 TAIWAN

With 5/16 Mounting Hole

Head Lamp Shell Flat Back T150  
99-1029T ..... 69-70 Taiwan



## HEAD LAMP SHELL FLAT BACK 1971-72 TAIWAN

With 7/16 Mounting Hole

Head Lamp Shell Flat Back  
99-1221T ..... 1971-72 Taiwan



## FLAT BACK HEADLAMP RUBBER

99-1000 ..... Flat Back Headlamp Rubber



## HEAD LAMP SHELL 7 INCH WITH RIM 73-78 TAIWAN

With 7/16 Mounting Hole

99-7039T ..... Head Lamp Shell 7 Inch With Rim 73-78 Taiwan

99-7039T3 ..... Head Lamp Shell 7 Inch With Rim 3 Holes Taiwan



## HEAD LAMP SHELL 7 INCH WITH RIM NO HOLES

99-7098T ..... Head Lamp Shell 7 Inch With Rim 79-82 Taiwan 7/16 Mounting Hole  
99-7098T-5/16 ..... Head Lamp Shell 7 Inch With Rim 5/16 Mounting Hole



## HEAD LAMP SHELL 7 INCH WITH RIM 63-70 TAIWAN

With 5/16 Mounting Hole

99-9968T ..... Head Lamp Shell 7 Inch With Rim 63-70 Taiwan



## HEAD LAMP SHELL 7 INCH WITH RIM 1968-70 TAIWAN

With 5/16 Mounting Hole

99-9969T ..... Head Lamp Shell 7 Inch With Rim 1968-70 Taiwan



## HEAD LAMP SHELL 7 INCH BLACK NO HOLES CHROME RIM

With 5/16 Mounting Hole

JRC 65068 ..... Head Lamp Shell 7 Inch Black No Holes Chrome Rim



## HEAD LIGHT GROMMET

862217 ..... Head Light Grommet



## HEAD LAMP BOLT

112201 ..... Head Lamp Bolt, 5/16 Pair  
22-0013 ..... Head Lamp Bolt, 7/16 Ea





# Headlamps, Hardware, Lens & Bulbs



## HEAD LAMP RIM - REFLECTOR MOUNT

534343 .....Head Lamp Rim 5 3/4 Inch New Zealand  
 553248T ..... Head Lamp Rim 7 Inch Taiwan  
 534296T ..... Screw And Plate For Head Lamp Rim  
 504665 ..... Light Unit Fixing Wire



## LIGHT UNIT 7 INCH LUCAS INDIA

Light Unit 7 Inch  
 516798 ..... Lucas India

516798L .....Light Unit 7 Inch Lucas India No Pilot  
 516798R..... Light Unit 7 Inch No Logo India  
 516798H..... Light Unit 7 Inch H-4 Halogen  
 54522680 ..... Light Unit 7 Inch Lucas 78-82 Uk Made



## HEAD LAMP BULBS

446T ... Bulb 12V 48/48W - Lucas  
 312 ..... Bulb 6V 32/20W - Lucas  
 410 ..... Bulb 12V 45/40W - Late  
 554602... Bulb Holder - Lucas  
 JRC H4..... Bulb 12V 60/55W - Halogen  
 JRC H4 PLUG..... Bulb Holder - H4  
 JRC H3..... Bulb 12v - Halogen H3



## HEADLAMP COMPLETE - LUCAS INDIA

DU42 ..... Headlamp 6 1/2 Inch  
 MU42 ..... Headlamp 6 1/2 Inch

SSU700 ..... Headlamp 7 Inch (blk)  
 SSU700C..... Headlamp 7 Inch (crm)



## SEALED BEAMS 12V

7In Sealed Beam  
 JRC 75806 ..... 12V 60/55  
 7In Sealed Beam  
 JRC 75810 ..... 12V 75/75  
 5 3/4 Sealed Beam  
 JRC 84134 ..... 12V 37/60



## LIGHT UNIT 6 1/2 INCH - LUCAS INDIA

5049484.....Light Unit - 6 1/2 MU42  
 5049484A.....Rim - 6 1/2 MU42  
 5049484B.....Glass - 6 1/2 MU42

509936.....Clip - Headlamp Rim DU42



## HEADLAMP ASSEMBLY 6 INCH CUSTOM

JRC 64313.....Headlamp Assembly - 6 inch Custom (Honda cb900) H4



## HEAD LAMP CHROME - CUSTOM MOUNT

JRC 84101..... Head Lamp Chrome 5 3/4 Custom Side Mount  
 JRC 84121..... Head Lamp Chrome 4 1/2 Custom Bottom Mount  
 JRC 84151... Head Lamp Chrome 5 3/4 Custom Bottom Mount



## TRIANGLE HEAD LAMPS BOTTOM MOUNT

### DEEP SHELL (THICK UNIT)

JRC 84164.....Triangle Head Lamp Chrome Bottom Mount Thick

### SHALLOW SHELL (THIN UNIT)

JRC 84166 .... Triangle Head Lamp Chrome Bottom Mount  
 JRC 84168 ..... Triangle Head Lamp Black Bottom Mount



## WARNING LAMP LENS - JEWELLED

281..... Indicator Bulb - 12V 2W  
 281LED.....LED Bulb Positive Ground



## WARNING LAMP LENS - OIL IN FRAME

281..... Indicator Bulb - 12V 2W (Holder part of Harness)  
 281LED.....LED Bulb Pos Grnd  
 54361250 ..... Lens - Blue Warning Lamp - Oil In Frame  
 54363453 ..... Lens - Amber Warning Lamp - Oil In Frame  
 54363454 ..... Lens- Red Warning Lamp - Oil In Frame  
 54363455 ..... Lens - Green Warning Lamp - Oil In Frame

38189..... Lens - Red Jeweled - Warning Lamp Triumph  
 38190..... Lens - Amber Jeweled - Warning Lamp Triumph  
 38191..... Lens - Green Jeweled - Warning Lamp Triumph  
 54140331..... Washer - Rubber Sealing - Warning Lamp Lens 10Pk



# Tail Lamps & Turn Signals



## TAIL LAMP ASSEMBLY 529 TAIWAN

Tail Lamp Assembly  
53256R ..... 529 Taiwan



## TAIL LAMP ASSEMBLY 53-55 525 TAIWAN

Tail Lamp Assembly  
53269R..... 53-55 525 Taiwan



## TAIL LAMP ASSEMBLY 564 TAIWAN 59-67

53454R ..... Tail Lamp Assembly 564 Taiwan 59-67  
573839R ..... Tail Lamp Lens 564 Taiwan



## TAIL LAMP LENS 564 LUCAS

573839..... Tail Lamp Lens 564 Lucas



## TAIL LAMP ASSEMBLY 679 TAIWAN

53973R ..... Tail Lamp Assembly 679 Taiwan  
54577109T ..... Tail Lamp Lens 679 Taiwan



## TAIL LAMP 679 JRCENG LUCAS TAIWAN

53973A..... Tail Lamp 679 Jrceng Lucas Taiwan  
54577109A ..... Tail Lamp Lens Jrceng Lucas Taiwan



## TAIL LAMP ASSEMBLY 73-82 TAIWAN

56513T ..... Tail Lamp Assembly 73-82 Taiwan  
54584930T ..... Tail Lamp Lens Taiwan



## TAIL LAMP ASSEMBLY 73-82 NOS LUCAS

56513 ..... Tail Lamp Assembly 73-82 Nos Lucas  
54584930 ..... Tail Lamp Lens 73-82 Lucas



## TAIL LAMP BULBS

380 ..... 12V Tail Lamp Bulb  
380 LED ..... 12V + Grnd LED Tail Lamp Bulb  
384 ..... 6V Tail Lamp Bulb



## TAIL LAMP SCREW

144921 ..... Tail Lamp Screw to 72  
99-9947 ..... Tail Lamp Screw 73 on





## Tail Lamps & Turn Signals



### TAIL LAMP LENS NUT

575219..... Tail Lamp Lens Nut  
 83-4800 ..... Tail Lamp Sleeve Nut



### TAIL LAMP CASTING BSA

Tail Lamp Casting  
 68-6823 ..... BSA



### TAIL LAMP PLATE BSA

68-6835 ..... Tail Lamp Plate BSA



### TAIL LIGHT HOUSING 65-67 TRIUMPH

Tail Light Housing  
 82-6436 ..... 65-67 Triumph



### TAIL LAMP HOLDER 57-66 TRIUMPH

Tail Lamp Holder  
 82-5924 ..... 57-66 Triumph



### TAIL LAMP HOUSING 66-67

82-6847 .... Tail Lamp Housing  
 66-67 Triumph



### NUMBER PLATE DECAL

60-0068...Triumph Rear Number Plate  
 Decal - Gold  
 60-0068A...Triumph Rear Number Plate  
 Decal - Blue (T100)



### TAIL LAMP SUPPORT 68-69

82-6849 .... Tail Lamp Support  
 68-69 Triumph



### TAIL LAMP SUPPORT 73-ON

83-5001 ..... Plate Rear Lamp



### TAIL LAMP HOUSING 69-70 TRIUMPH

Tail Lamp Housing  
 82-8139 ..... 69-70 Triumph



### TRIANGLE REFLECTORS 68-70

99-1030....Side Reflector - Red  
 Reproduction  
 82-8140....Rubber Pad - Under Reflector  
 82-8195...Clip on Nut - Retains Reflector



# Tail Lamps & Turn Signals



### NORTON TAIL LIGHT FAIRING

061122....Norton 750 69-72 Tail Light Mount - Fiberglass  
99-1162...Reflector - Round 2" T/L  
  
063731....Norton 850 73-On Tail Light Mount - Fiberglass



### NORTON TAIL LIGHT MOUNT

060646...Norton Tail Light Mounting Plate - Fastback



### TAIL LAMP MILLER STOP

Tail Lamp  
JRC 0101 ..... Miller Stop



### TAIL LAMP CATS FACE

Tail Lamp  
JRC Coolcat ..... Cats Face



### SPARTA TAIL LAMPS

JRC 0094 ..... Sparta Tail Lamp Chrome Led (Neg Grd)  
JRC 0094A..... Sparta Tail Lamp Polished Alloy (Bulb)



### SPARTA TAIL LAMP IN BLACK (BULB)

JRC 0094BIK ..... Sparta Tail Lamp In Black (Bulb)



### TAIL LAMP W/MOUNT

JRC 21510 .... Tail Lamp W/Mount



### TAIL LAMP CUSTOM BLACK

Tail Lamp  
JRC 21512..... Custom Black  
  
Tail Lamp  
JRC 21514..... Custom Chrome



### TAIL LAMP - MILLER COPY

JRC 21590..... Tail Lamp - Miller Copy 12V  
JRC 21591 ..... Tail Lamp - Miller Copy 6V



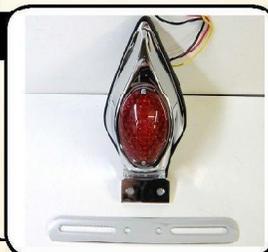
### TAIL LAMP CUSTOM

Rigid Mount  
JRC 21515..... Tail Lamp - Chrome  
JRC 21515B..... Tail Lamp - Black Adjustable Mount  
JRC 21517..... Tail Lamp - Chrome  
JRC 21518..... Tail Lamp - Black



### TAIL LAMP - WIPAC S446

JRC 21595 ..... Tail Lamp - Wipac S446



### TAIL LAMP CUSTOM BLACK

JRC 21670.... Tail Lamp - Tear Drop Chrome  
JRC 21671.... Tail Lamp - Tear Drop Black





# Tail Lamps & Turn Signals



## TAIL LAMP CATS EYE

JRC 21620.....Tail Lamp Cats Eye



## BULLET STOP LIGHT

JRC 73103.....Bullet Stop Light  
JRC 73103A.....Replacement Bulb



## TAIL LAMP - LUCAS COPY 1930-50

Mt110..... Tail Lamp - Lucas Copy 1930-50



## TAIL LAMP - LUCAS COPY 1951-53

Mt211..... Tail Lamp - Lucas Copy 1951-53



## BAR END TURN SIGNAL

JRC 14550 ..... Bar End Turn Signal



## TURN SIGNALS - TAIWAN

56605T ..... Turn Signal Short Stem - Taiwan  
56606T ..... Turn Signal Long Stem - Taiwan



## TURN SIGNALS - LUCAS

56605 ..... Turn Signal Short Stem - Lucas  
56606 ..... Turn Signal Long Stem - Lucas



## TURN SIGNAL LENS

60600621..... Turn Signal Lens - Lucas  
60600621T..... Turn Signal Lens - Taiwan

382 ..... Bulb - Turn Signal 12V 23W  
35048T ..... Flasher - Turn Signal 12V.  
382 LED ..... LED Bulb - Turn Signal 12V + Grnd  
35048LED ..... LED Flasher - Turn Signal 12V + Grnd





## Triumph Wiring Harnesses



- 982221..... Harness - 5T 46-49 - Panel In Tank
- 994511..... Harness - TR5 49-57 - Non Nacelle
- 837141..... Harness - 5T & 6T 54-57 - 6V Distributor
- 831200..... Harness - TR5 & TR6 56-59 - Non Nacelle
- 836381.....Harness - T100 T110 T120 54-59 - Nacelle
- 54094162....Harness - 6T & 5T 59-62 Sw At Nac Coil Ign
- 54944995.....Harness - TR6 & T120 60-62 - Sw At Seat
- 54933182..... Harness - Triumph 63-65 6V - Twin Panel
- 54936415..... Harness - Triumph 63-65 12V - Twin Panel
- 54938941..... Harness - T120 & T100 66 12V
- 54937097..... Harness - T120TT & TR6C 66/67 E.T. Ign
- 54950449.....Harness - T120 & T100 67 12V Sw In Panel
- 54953443..... Harness - T120 & T100 68 - Zener Fork
- 54953440..... Harness - TR6C & T100C 68 Competition
- 54957095E.....Harness - T120 & T100 69-70
- 54957096E..... Harness - TR6C & T100C 69-70
- 54959629.....Harness - T120 & TR6 71-72 Oil In Frame
- 54959535..... Harness - Head Lamp T120 & TR6 71-72
- 54959628..... Harness - Main T100 71-72
- 54959531..... Harness - Head Lamp T100 70-72
- 54961593..... Harness - T140 & TR7 73-74
- 54962258..... Harness - T140 76-78 Disc Rear + Earth
- 54965505..... Main Harness - T140 79 3-Phase - Earth
- 54955732..... Harness - T150 69-70 S/W In Left Panel
- 54961595..... Harness - T150 73-75 Disc Models
- 54962252..... Harness - T160 75-77

## BSA WIRING HARNESSSES

- 19-0735..... Harness - BSA 54-62 A7 & A10 S Arm
- 54939347 ..... Harness - A50 & A65 66-67 12V Sw At Fork
- 54955258 .....Harness - A50 & A65 69-70 12V
- 54959629 ..... Harness - A50 & A65 71-72 Oil In Frame
- 54959535 ..... Harness - Head Lamp A50 & A65 71-72
- 54955718..... Harness - BSA Unit Single Up To 71

## NORTON WIRING HARNESSSES

- MC 382PB..... Harness - ES2 Rigid & Plunger Mag-Dyno
- 54935175 ....Harness - Atlas 64-67 12V Mag & Alt
- 54956250 ..... Harness - Commando 69-70
- 54961586 .....Harness - Main Commando 71-74
- 54959633 ..... Harness - Head Lamp Commando 71-74
- 066396..... Harness - Main Commando Mk3
- 066438..... Harness - Head Lamp Mk 3

## OTHER WIRING HARNESSSES

- 54953386....Harness - Tail Lamp (2 wires) 30 inches
- 54941009 ..... Harness - Lucas Dip - Triumph Gray Loom
- 54941009A..... Harness - Wipac Dip & Horn A50 & A65
- MC 5PB..... Harness - Velocette S Arm - Venom Lucas
- MC 6PB.... Harness - Velocette S Arm - Venom Miller

## LUCAS CONNECTORS



- 900269 ..... Solder On Bullets
- 900288 ..... Single Connector
- 850641..... Double Connector - Common
- 850844 ..... 10 Wire Connector

## FUSE HOLDERS



- 54190387..... Fuse Holder - OE Copy - Uk Made
- 54190387A ..... Fuse Holder - Red Lead - Taiwan
- 188218 ..... Fuse - 35 Amp Surge



# Classic British Motorcycle Spares



## Engines

### WHAT YEAR IS MY BIKE?

#### BSA

YEAR	A50	A65		MODEL LETTER
1962	A50-101	A65-101		
1963	A50-823	A65-1947		
1964	A50A-101	A65A-101		R = ROYAL STAR 500
1965	A50A-686	A65A-1134		W = WASP 500
1966	A50*-101	A65*-101	R,W,T,L,H,S	T = THUNDERBOLT
1967	A50*A-101	A65*A-101	R,W,T,L,H,S	L = LIGHTNING
1968	A50*B-101	A65*B-101	R,W,T,L,F,S	H = HORNET
1969	A50*C-101	A65*C-101	R,T,L,F	F = FIREBIRD
	<b>FIRST LETTER = MONTH</b>	<b>SECOND LETTER = YEAR</b>		S = SPITFIRE
1969 ON	<b>JAN (A)</b>	<b>JUL (H)</b>		
	<b>FEB (B)</b>	<b>AUG (J)</b>		
1970	<b>MAR (C)</b>	<b>SEP (K)</b>	R,T,L,F	
1971	<b>APR (D)</b>	<b>OCT (N)</b>	T,L,FS	
1972	<b>MAY (E)</b>	<b>NOV (P)</b>		
	<b>JUN (G)</b>	<b>DEC (X)</b>		
		<b>1969 (C)</b>		
		<b>1970 (D)</b>		
		<b>1971 (E)</b>		
		<b>1972 (F)</b>		
		<b>1973 (G)</b>		

#### NORTON

YEAR	ENGINE & FRAME #'s		MODEL CODE	PROCEEDS ENGINE #
1963	105000		18, 20	122 = MODEL 88
1964	108000	<b>FIRST ATLAS 10800</b>	18, 20	13 = MODEL 50
1965	111650		18, 20	14 = MODEL 99
1966	115870		18, 20	16 = NOMAD
1967	119760	<b>FIRST PRODUCTION</b>	18, 20	17 = JUBILEE
1968	124300	<b>COMMANDO 126125</b>	18, 20, 20M3	18 = ALL 650 TWINS
1969	130000		18, 20, 20M3	20 = ATLAS
1970	134700		20M3, 20M3S	20M3 = COMMANDO (DIST)
1971	141700		20M3, 20M3S	20M3S = COMMANDO
1972	200001	<b>LAST 750</b>	20M3, 20M3S	
1973	212278	<b>COMMANDO 230935</b>	20M3, 20M3S	
1973	300000	<b>FIRST 850</b>	20M3, 20M3S	
1974	307311		20M3, 20M3S	
1975	325000	<b>MK3 ENGINE</b>	20M3, 20M3S	
1975	125001	<b>MK3 FRAME</b>	20M3, 20M3S	



# WHAT YEAR IS MY BIKE?

## TRIUMPH

YEAR	ENGINE #	FRAME #		
1937-1948	YEAR PREFIX			
1948	88864 - 102235	TF15001 - TF25000		
1949	102236 - 113386	TF25001 - TF33615		
<b>DATE</b>	<b>T15/20</b>	<b>UNIT 350/500</b>		<b>PREUNIT 500/650</b>
1950				1001N - 16160N
1951				101NA - 15808NA
1952				15809NA - 25000NA
				25000 - 32303
1953				32304 - 44821
1954	101 - 8517			44822 - 56699
1955	8518 - 17388			56700 - 70929
1956	17389 - 26275			70930 - 82797
				0101 - 0944
1957	26276 - 35846	H101 - H760		0945 - 011165
1958	35847 - 45311	H761 - H5484		011166 - 020075
1959	45312 - 59359	H5485 - H11511		020076 - 029633
1960	59360 - 69516	H11512 - H18611		029634 - 030424
1960			<b>DUPLEX FRAME &gt;</b>	D101 - D7726
1961	69517 - 81889	H18612 - H25251	<b>TWIN DOWNTUBE</b>	D7727 - D15788
1962	81890 - 88346	H25252 - H27932		D15789 - D20308
1963	88347 - 94599	H27933 - H32464	<b>UNIT ENGINES &gt;</b>	DU101 - DU5824
1964	94600 - 99719	H32465 - H35986	<b>BEGIN</b>	DU5825 - DU13374
1965	99720 ON	H35987 - H40527		DU13375 - DU24874
1966	101 ON	H40528 - H49832		DU24875 - DU44393
1967		H49833 - H57082		DU44394 - DU66245
1968		H57083 - H67331		DU66246 - DU85903
1969		XC06297-HC24527		DU85904 - DU90282
	<b>FIRST MONTH</b>	<b>SECOND YEAR</b>		JC00100 - HC60540
1970	<b>JAN (A)</b>	<b>1969 (C)</b>		JD24848 - ND60540
1971	<b>FEB (B)</b>	<b>1970 (D)</b>		NE01436 - HE30869
1972	<b>MAR (C)</b>	<b>1971 (E)</b>		GE27029
1973	<b>APR (D)</b>	<b>1972 (G)</b>		<b>METRIC CRANK &gt;</b>
1974	<b>MAY (E)</b>	<b>1973 (H)</b>		<b>STARTING</b>
1974	<b>JUN (G)</b>	<b>1974 (J)</b>		JH15101 - GH36466
1975	<b>JUL (H)</b>	<b>1975 (K)</b>		JJ58014 - NJ60061
1976	<b>AUG (J)</b>	<b>1976 (N)</b>		<b>R/H SHIFT &gt;</b>
1977	<b>SEP (K)</b>	<b>1977 (P)</b>		<b>L/H SHIFT &gt;</b>
1978	<b>OCT (N)</b>	<b>1978 (X)</b>		DK61000 - GK62248
1979	<b>NOV (P)</b>	<b>1979 (A)</b>		HN62501 - GN72283
1980	<b>DEC (X)</b>	<b>1980 (B)</b>		GP73000 - JP84931
		<b>1981 KDA</b>		HX00100 - HX10747
		<b>1982 EDA</b>		HA11001 - KA24999
		<b>1983 BEA</b>		PB25001 - KB275
				KDA28001 ON





# Fork Tools



## FORK TOOL - TOP CAP SPANNER & NORTON SUMP

JRC 20-0031 ..... Fork Tool - Top Cap Spanner & Norton Sump  
 60-0220 ..... Fork Tool - Wrench Triumph  
 99-3611.....Fork Tool - Wrench Cub-Lightweight



## FORK TOOL - BSA - PREUNIT TRIUMPH SEAL HOLDER

61-3005 ..... Fork Tool - BSA Seal Holder  
 JRC 20-236A.....Fork Tool - Preunit Triumph Seal Holder



## FORK TOOL - PREUNIT TRIUMPH SEAL HOLDER

JRC 20-236B .....Fork Tool - Preunit Triumph Seal Holder



## FORK TOOL - BSA SEAL HOLDER WRENCH

JRC 20-229 .....Fork Tool - BSA Seal Holder Wrench



## FORK TOOL - BSA OIL SEAL EXTRACTOR

Fork Tool - BSA  
 JRC 20-200.....Oil Seal Extractor



## FORK TOOL - TRIUMPH SEAL HOLDER 64-70

Fork Tool - Triumph  
 61-6017 .....Seal Holder 64-70



## FORK TOOL - TUBE PULLER KIT

Fork Tool  
 JRC 20-280..... - Tube Puller Kit



## FORK TOOL - PUNCH FOR 97-1527 BUSH

Fork Tool - Punch  
 JRC 20-318 .....For 97-1527 Bush





**CLUTCH & PINION GEAR PULLERS**



**PULLERS - PINION - CLUTCH HUB**

Puller - BSA A10  
61-1903.....Mag Pinion  
  
Clutch Puller  
60-0400 .....- T20 Cub  
  
61-3721.....Clutch Puller - BSA Bantam



**CLUTCH PULLER - T150/A75 CLUTCH HUB**

Clutch Puller - T150/A75  
60-1860.....Clutch Hub  
  
60-1862.....Clutch Puller - T150/A75 Shocker Absorber



**CLUTCH PULLER - BSA SINGLES**

61-3583 .....Clutch Puller - BSA Single 60 On  
61-1912 .....Clutch Puller - BSA Pre 67 (M To 48, A 60-65)  
61-3362 .....Clutch Puller - BSA Internal thread (A,B,C,M 49-59)



**CLUTCH HUB PULLER - TRIUMPH 2 CYL ALL - BSA 67-ON**

Clutch Hub Puller  
61-7014..... - Triumph 2 Cyl - BSA 67-On



**CRANK PINION PULLERS - 3 STYLES**

Crank Pinion Puller  
61-6019 ..... 3 Jaw - Norton Style  
  
Replacement Jaw Set  
61-6019J .....Pinion Puller  
  
61-6019/500..... Crank Pinion & Cam Gear Puller Tri 500  
61-6019/Tri .... Crank Pinion Puller Serated - Triumph Style



**CAM GEAR PULLERS**

JRC 20-130 .....Cam Gear Puller - Installer  
61-3256 ..... Universal Puller - BSA/Tri  
61-6132 ..... Puller - T140 Camwheel  
JRC 20-230 ..... Puller - Matchless Mag Gear

**VALVE & CYLINDER HEAD TOOLS**

Part #	Description
61-6008	Tappet Guide Punch



**VALVE ADJUSTER TOOLS**

Valve Adjuster  
Triumph  
JRC 20-049 .....650/750  
  
Valve Adjuster Tool  
JRC 20-049A ..... Tri/BSA/Nor



**VALVE COVER TOOLS TRIUMPH**

Valve Cover Tool  
JRC 20-308A ..... Triumph +S/S  
  
Valve Cover Tool  
inspect Cvr Tool  
JRC 20-308B ..... (Hex Stk)  
  
JRC 20-308 ..... Valve Cover Tool (Flat)





# Tools



## CYLINDER HEAD HOLDING TOOL

JRC 20-086 ..... Cylinder Head Holding Tool



## WRENCH - EXHAUST STUB TRIUMPH

JRC 20-117 ..... Wrench - Exhaust Stub Triumph



## WRENCH - EXHAUST RING NORTON

Wrench - Exhaust Ring  
063968 ..... Norton



## NORTON ROCKER SHAFT PULLER

Norton Rocker  
JRC 20-184 ..... Shaft Puller



## VALVE SPRNG COMPRESSOR DUAL ADJ

Valve Sprng  
Compressor  
JRC 20-211 ..... Dual Adj



## OHV SPRING COMPRESSOR STD

Ohv Spring  
Compressor  
JRC 20-211A ..... Std



## VALVE GUIDE SERVICE TOOL

Valve Guide  
Service Tool  
JRC 20-175 .....



## V/GUIDE TOOL/HEAVY DUTY

V/Guide  
Tool/Heavy Duty  
JRC 20-175A .....

### BEARING PULLERS



## PULLER - MAIN CRANK BEARING

Puller  
60-3677 ..... - Main Crank Bearing



## MAIN BEARING DRIFT

61-6021 ..... Main Bearing Drift  
Main Bearing  
61-7017 ..... Race Extractor





**PISTON RING CLAMPS  
65-80MM**

Piston Ring Clamp  
61-3682..... 65-70MM  
  
Piston Ring Clamp  
Z22..... 70-75MM

61-6135 .....Piston Ring Clamp 75-80MM



**WRIST PIN EXTRACTOR**

JRC 20-270 .....Wrist Pin Extractor

**OIL SEAL INSTALLATION TOOLS**



**POINTS SEAL INST TOOLS**

Points Seal  
61-7013..... Inst Tool Unf  
  
Points Seal  
61-7013BSF ..... Inst Tool BSF



**OIL SEAL COLLAR TOOL  
TRIUMPH**

Oil Seal Collar Tool  
60-2221 ..... 500 Triumph  
  
Oil Seal Collar Tool  
61-7019 .....650/750 Triumph

**CLUTCH TOOLS**



**CLUTCH LOCKING TOOL  
TRIUMPH**

Clutch Locking Tool  
61-7018.....Triumph



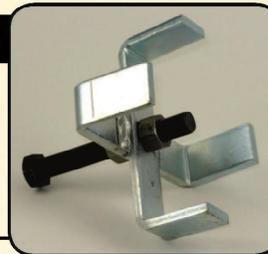
**NORTON CLUTCH  
LOCKING TOOL**

Norton Clutch  
JRC 20-239 ..... Locking Tool



**PRIMARY CHAIN ADJ TOOL**

Primary Chain  
61-7012..... Adj Tool



**NORTON  
CLUTCH COMPRESSOR**

Norton  
JRC 20-168....Clutch Compressor  
Norton  
Clutch Compressor  
JRC 20-168S..... Stainless



**CLUTCH SPRING  
SCREWDRIVERS**

Clutch Spring  
JRC 20-170..... Adj. Screwdriver



**CLUTCH ADJ. TOOL SMALL TYPE**

Clutch Adj. Tool  
JRC 20-170A.....Small Type



**CLUTCH SPRNG TOOL T-HANDLE**

JRC 20-170T ..... Clutch Spring Tool T-Handle





# Tools

## TIMING TOOLS



### IGNITION DISC TIMING TOOL

60-0605 ..... Ignition Disc Timing Tool - Cei  
 60-0605Unf ..... Ignition Disc Timing Tool - Unf



### FLYWHEEL TDC TIMING TOOL

61-7022 ..... Flywheel Tdc Tool - Unf 68-On  
 61-7022BSA ..... Flywheel Tdc Tool - Bsf Early  
 61-7022A ..... Flywheel Tdc Tool - Unf/Bsf  
 60-1858 ..... Tdc Tool T150/A75 - Pre 68  
 60-1859 ..... Tdc Tool T150/A75 - 69 On



### CONTACT BREAKER EXTRACTOR

JRC 20-190 ..... Contact Breaker Extractor

## WHITWORTH WRENCHES & SOCKETS



### COMBO WRENCH SET WHITWORTH 8PC - CHINA

Combo Wrench Set  
 Whitworth 8Pc  
 JRC 20-160A ..... - China



### OPEN END WRENCH SET WHITWORTH - CHINA

Open End Whitworth Set  
 JRC 20-161 ..... - China



### SOCKET SET - 6PC 12PNT

Socket Set  
 JRC 20-164 ..... - 6Pc 12Pnt



### SOCKET SET - 8PC 12PNT

Socket Set  
 JRC 20-165 ..... - 8Pc 12Pnt



### SOCKET SET - 7 PC 6PNT

Socket Set  
 JRC 20-166 ..... - 7 Pc 6Pnt



### SOCKET SET - DEEP 8PC 12PNT

Socket Set  
 JRC 20-169 ..... - Deep 8Pc 12Pnt



### SOCKET SET - BA 9PC 6PNT

Socket Set  
 JRC 20-171 ..... - Ba 9Pc 6Pnt





**SOCKET SET - 6PC 12PNT**

Socket Set  
JRC 20-172 ..... - 8Pc 6Pnt



**SOCKET SET - DEEP 6PNT**

Socket Set  
JRC 20-173 ..... - Deep 8Pc 6Pnt  
  
Socket Set  
JRC 20-167 ..... - Deep 7Pc 6Pnt



**ENGINE LOCKING TOOL**

Engine  
JRC 20-179 ..... Locking Tool



**PEG SPANNER  
NORTON GEARBOX**

Peg Spanner  
JRC 20-186 ..... Norton Gearbox



**SOCKET - TRI GEARBOX SPROCKET NUT TOOLS**

61-6125 ..... Socket (2pcs) 1/2 drive - Triumph 4 & 5 Speed Sprocket Nut  
  
Use with Tommy bar:  
JRC 20-224 ..... Socket - Tri 4 Speed Sprocket Nut  
JRC 20-225 ..... Socket - Tri 5 Speed Sprocket Nut  
JRC 20-226 ..... Puller - Tri Universal - Sprocket

**THREAD TOOLS**



**WHITWORTH THREAD FILE**

Whitworth  
JRC 20-310 ..... Thread File



**TAP & DIE SETS - 26TPI  
CYCLE THREAD**

JRC 20-375 ..... Tap & Die Set CEI  
26tpi (1/4-3/8) wooden case  
  
CEI-SET ..... Tap & Die Set CEI  
26tpi (1/4-1/2) plastic case

**WHEEL TOOLS**



**SPOKE WRENCH 6 WAY**

Spoke Wrench  
JRC 20-311 ..... 6 Way



**PEG SPANNER  
BEARING RETAINER**

Peg Spanner  
61-3694 ..... Bearing Retainer  
  
61-3694A ..... Replacement pins



**WHEEL LOCK  
RING TOOL NORTON**

063965 ..... Wheel Lock Ring Tool Norton





## Tools

### OTHER TOOLS



#### FUEL LINE CRIMP TOOL - SQUARE CRIMP

OE BSA/NORTON STYLE

Fuel Line  
Crimp Tool  
JRC 20-017 ..... - Square Crimp



#### FUEL LINE CRIMP TOOL - ROUND CRIMP

OE TRIUMPH STYLE

Fuel Line  
Crimp Tool  
JRC 20-017A.....- Round Crimp



#### PILOT JET DRILL #7

\*\*USE TO CLEAN CONCENTRIC PILOT BUSH\*\*

JRC Jet Drill ..... Pilot Jet Drill #7



#### STEPPED DRILL BIT SET (3) - FOR DRILLING FENDERS

Stepped Drill  
Bit Set (3)  
- For Drilling  
JRC Step Drill.....Fenders



#### EVAPORUST - DERUSTER

Non Toxic Derusting Agent  
Neutral PH - Sewer Safe - Citrus Based  
Good For Gas Tanks - Paint Safe if no rust under it  
JRC Er004 ..Evaporust - 32 Oz  
JRC Er012 ....Evaporust - 1 Gal  
JRC Er014 ...Evaporust - 5 Gal  
JRC Rb015 ...Rustblock - 16 Oz



#### GAS TANK SEALER - RESISTANT TO MODERN FUEL

JRC TANK SEAL.....2 Part Epoxy  
Resin (Pheno-Novolac) - Resists Fuel  
1 Kit Does 2 Small Tanks or 1 Large  
Made in USA by Caswell



## Pistons

Always refer to factory specifications before boring cylinders. Only use experienced machine shops specializing in motorcycle machining. Typical piston to Cylinder clearance is: .0035-.0005 (thousandths).



Here are some tips to avoid running in problems. When installing piston rings any writing or markings face upwards toward the cylinder head. If the rings are chamfered it faces upwards toward the cylinder head.

Note factory ring end gap is no longer applicable. All new production rings have end gap specifications of (.015-.025). There should only be real concern if there is no ring end gap. In Oct 69 Triumph actually release a service bulletin changing the specifications to (.015-.020).

It is highly recommended that the oil be changed and "running in oil" be used with your new piston rings. Use a 30 weight non-detergent oil, available at JRC Engineering or any auto parts store. Do not use any specialty oils or Castro GTX. Your piston rings will never seat. Modern oil is alot different than the oils out only a decade ago. Oils continue to change due to more stringent emission standards, catylytic converters, and friction modifying molecules added for improving efficiency (energy conserving oils). In experience these modern oils lead to seizure and excessive smoking.

Apply only a small dab of oil to the thrust face (skirt) of each piston. Do not oil the rings or cylinders. Micro honed bores will also prevent proper ring seating. The cylinder should be finished with a 180 grit finsh. Use ring clamps to compress the piston rings and gently ease the cylinder down over the pistons.

Once assembled take your bike for a ride. Be ready to go, don't let the engine sit idling. Accelerate rather briskly through the gears. Keep the rpms between 3500-500 while accelerating. Don't lug or bog the engine to be easy on it. The object is to seat the new rings in the cylinder. Heat generated by the combustion process is transferred to the cylinder by the rings. In a new bore this process is inhibited until the rings seat. It is the combustion pressure behind the ring which forces the rings into contact with the cylinder wall. Therefore brisk acceleration actually helps heat transfer abd promotes longer engine life. After a few acceleration stints shut off the machine and let it cool doen for 10 minutes or so. Repeat the process a few times and then park the machine over night until completely cold. Recheck all base nuts and head bolts. Ride the motorcycle as normal for the first 300 miles avoiding long stretches of constant engine RPM. Re-torque all top end fasteners after 300 miles and reset the valve clearances. At 500 mile change the oil to Shell Rotella (Diesel oil) it still contains ZDDP for flat tappet engines. Recheck fasteners again at 1000 miles. If you have any questions contact us.



### PISTON SETS WITH RINGS 47-57 500 TRIUMPH 63 MM

Piston set  
500 standard  
JRC 5TPU..... 47-57 - with rings

Piston set 500 +.020 47-57  
JRC 5tpu/020..... - With rings  
JRC 5tpu/040....Piston set 500 +.040 47-57 - With rings  
JRC 5tpu/060....Piston set 500 +.060 47-57 - With rings



### JCC PISTON SETS - NO RINGS 58-66 500 TRIUMPH 69 MM

Piston set 500 58-66  
+.020 Taiwan  
JRC 500/020T..... - no rings

Piston set 500 58-66  
JRC 500/040T.....+.040 Taiwan - no rings  
JRC 500/060T... Piston set 500 58-66 +.060 Taiwan - no rings  
JRC 500/080T.. Piston set 500 58-66 +.080 Taiwan - no rings



### JCC PISTON SETS - NO RINGS 67-74 500 TRIUMPH 69MM HIGH DOME

Piston set 500  
standard taiwan  
JRC 501/T ..... - no rings  
Piston set 500

JRC 501/020T..... +.020 Taiwan - no rings  
JRC 501/040T.....Piston set 500 +.040 Taiwan - no rings  
JRC 501/060T.....Piston set 500 +.060 Taiwan - no rings  
JRC 501/080T.....Piston set 500 +.080 Taiwan - no rings



### JCC PISTON SETS - WITH RINGS 650 TRIUMPH 71 MM IRON HEAD 7.5:1

Piston set  
650 iron head  
JRC 650/L.... standard 7:1 - with rings

JRC 650/020L, Piston set 650 iron head +.020 7:1 - With rings  
JRC 650/040L, Piston set 650 iron head +.040 7:1 - With rings



### JCC PISTON SETS - NO RINGS 650 TRIUMPH 71MM ALLOY HEAD 9:1

Piston set 650  
standard Taiwan  
JRC 650/T..... - no rings

Piston set 650  
JRC 650/020T..... +.020 Taiwan - no rings  
JRC 650/030T..... Piston set 650 +.030 Taiwan - no rings  
JRC 650/040T..... Piston set 650 +.040 Taiwan - no rings  
JRC 650/060T..... Piston set 650 +.060 Taiwan - no rings  
JRC 650/080T..... Piston set 650 +.080 Taiwan - no rings  
JRC 650/100T.....Piston set 650 +.100 Taiwan - no rings



### HEPOLITE PISTON KITS - WITH RINGS 650 TRIUMPH 71 MM 9:1

Piston kit 650  
standard Hepolite  
JRC 650 ..... - with rings

JRC 650/020..... Piston kit 650 +.020 Hepolite - with rings  
JRC 650/040..... Piston kit 650 +.040 Hepolite - with rings  
JRC 650/060..... Piston kit 650 +.060 Hepolite - with rings



### JCC PISTON SETS - NO RINGS T140 TRIUMPH 76 MM 8.5:1

Piston set t140  
standard Taiwan  
JRC 750/T..... - no rings

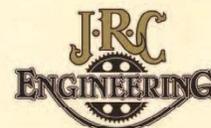
Piston set t140  
+.020 Taiwan  
JRC 750/020T..... - no rings  
JRC 750/040T.....Piston set T140 +.040 Taiwan - no rings  
JRC 750/060T.....Piston set T140 +.060 Taiwan - no rings  
JRC 750/080T.....Piston set T140 +.080 Taiwan - no rings



### JCC PISTON SETS - WITH RINGS T140 TRIUMPH 76 MM 7.5:1

Piston kit T140  
+.020 Taiwan  
JRC 750/020L..... 7.5-1

JRC 750/040L..... Piston kit T140 +.040 Taiwan 7.5-1



### JRC PISTON SETS - NO RINGS 750 TRIUMPH/BSA 3 CYL 67MM

JRC 751/T..... Piston set 3 Cyl - standard Taiwan  
JRC 751/020T.....Piston set 3 Cyl - +.020 Taiwan  
JRC 751/040T.....Piston set 3 Cyl - +.040 Taiwan  
JRC 751/060T.....Piston set 3 Cyl - +.060 Taiwan  
JRC 751/080T.....Piston set 3 Cyl - +.080 Taiwan



# Pistons



## GPM PISTON KITS - WITH RINGS A10 BSA 70MM

JRCBsaA10/020.....Piston Set Bsa A10 +.020 Italy  
JRCBsaA10/040.....Piston Set Bsa A10 +.040 Italy



## JCC PISTON SETS - NO RINGS A65 BSA 75 MM

Piston Set A65  
Standard Taiwan  
JRC Bsa650/T ..... - No Rings

Piston Set  
A65 +.020  
Taiwan  
JRC Bsa650/020T..... - No Rings

JRC Bsa650/040T ...Piston Set A65 +.040 Taiwan - No Rings  
JRC Bsa650/060T ...Piston Set A65 +.060 Taiwan - No Rings  
JRC Bsa650/080T ...Piston Set A65 +.080 Taiwan - No Rings



## GPM PISTON KITS - WITH RINGS 250 TRIUMPH/BSA 67MM ITALY

JRC 250 ..... Piston Kit 250 Triumph/Bsa Standard  
JRC 250/020 ..... Piston Kit 250 Triumph/Bsa +.020  
JRC 250/040 ..... Piston Kit 250 Triumph/Bsa +.040



## GPM PISTON KITS - WITH RINGS 200 TRIUMPH CUB 64MM ITALY

JRC 200/020 .....Piston Kit 200 Triumph +.020  
JRC 200/040 .....Piston Kit 200 Triumph +.040  
JRC 200/060 .....Piston Kit 200 Triumph +.060



## GPM PISTON KITS - WITH RINGS 441 BSA 79MM ITALY

JRC BsaB44 /020 .....Piston Kit Bsa B44 +.020  
JRC BsaB44 /040 .....Piston Kit Bsa B44 +.040  
JRC BsaB44 /060 .....Piston Kit Bsa B44 +.060



## GPM PISTON KITS - WITH RINGS B50 BSA 86MM ITALY

JRC BsaB50/020..... Piston Kit Bsa B50 +.020  
JRC BsaB50/040..... Piston Kit Bsa B50 +.040



## JCC PISTON SETS - NO RINGS 750 NORTON 73MM

JRCNor750/T ..... Piston Set 750 Norton Standard Taiwan - No Rings  
JRCNor750/020T..... Piston Set 750 Norton +.020 Taiwan - No Rings  
JRCNor750/040T..... Piston Set 750 Norton +.040 Taiwan - No Rings  
JRCNor750/060T..... Piston Set 750 Norton +.060 Taiwan - No Rings  
JRCNor750/080T..... Piston Set 750 Norton +.080 Taiwan - No Rings



## JCC PISTON SETS - NO RINGS 850 NORTON 77MM

JRCNor850/T..... Piston Set 850 Norton Standard Taiwan - No Rings  
JRCNor850/020T .....Piston Set 850 Norton +.020 Taiwan - No Rings  
JRCNor850/040T .....Piston Set 850 Norton +.040 Taiwan - No Rings  
JRCNor850/060T .....Piston Set 850 Norton +.060 Taiwan - No Rings  
JRCNor850/080T .....Piston Set 850 Norton +.080 Taiwan - No Rings



## Piston Ring Sets



### TRIUMPH RINGS 500 58-74 69MM (USA)



JRC 500R/A .....Ring Set 500 Std - Hastings  
 JRC 500R/020A..... Ring Set 500 +.020 - Hastings  
 JRC 500R/040A..... Ring Set 500 +.040 - Hastings  
 JRC 500R/060A..... Ring Set 500 +.060 - Hastings  
 JRC 500R/080A..... Use JRC 650R/A 71mm Same Size

### TRIUMPH RINGS 650 71MM - HASTINGS

JRC 650R/A ..... Ring Set 650 Std - Hastings  
 JRC 650R/020A .....Ring Set 650 +.020 - Hastings  
 JRC 650R/040A .....Ring Set 650 +.040 - Hastings  
 JRC 650R/060A .....Ring Set 650 +.060 - Hastings  
 JRC 650R/080A .....Ring Set 650 +.080 - Hastings

### TRIUMPH RINGS T140 750 76MM - HASTINGS

JRC 750R/A ..... Ring Set 750 Std - Hastings - 1Pc Oil  
 JRC 750R/020A ... Ring Set 750 +.020 - Hastings - 1Pc Oil  
 JRC 750R/040A ... Ring Set 750 +.040 - Hastings - 1Pc Oil

### TRI/BSA 3CYL RINGS 67MM - HASTINGS

JRC 751R/A ..... Ring Set T150 Std - Hastings  
 JRC 751R/020A.....Ring Set T150 +.020 - Hastings  
 JRC 751R/040A.....Ring Set T150 +.040 - Hastings  
 JRC 751R/060A.....Ring Set T150 +.060 - Hastings  
 JRC 751R/080A.....Ring Set T150 +.080 - Hastings

### BSA RINGS A10 70MM - HASTINGS

JRCBsaA10R/A .....Ring Set Bsa A10 Std - Hastings  
 JRCBsaA10R/020A ..Ring Set Bsa A10 .020 - Hastings  
 JRCBsaA10R/040A .....Use JRC 650R/A 71mm  
 JRCBsaA10R/060A..... Use JRC 650R/020A 71.5mm

### BSA RINGS A65 75MM - HASTINGS

JRCBsa650R/A..... Ring Set Bsa A65 Std - Hastings  
 JRCBsa650R/020A....Ring Set Bsa A65 .020 - Hasting  
 JRCBsa650R/040A..... Use JRC 750R/A 76mm  
 JRCBsa650R/060A.....Use JRC 750R/020A 76.5mm  
 JRCBsa650R/080A ..... Use JRC 750R/040A 77mm

### BSA RINGS B44 79MM - HASTINGS

JRCBsaB44R/A.....Ring Set B44 Std - Hastings  
 JRCBsaB44R/020A.....Ring Set B44 +.020 - Hastings  
 JRCBsaB44R/040A.....Ring Set B44 +.040 - Hastings  
 JRCBsaB44R/060A.....Ring Set B44 +.060 - Hastings

### BSA RINGS B50 86MM - HASTINGS

JRCBsaB50R/A.....Ring Set B50 Std - Hastings  
 JRCBsaB50R/020A.....Ring Set B50 +.020 - Hastings  
 JRCBsaB50R/040A.....Ring Set B50 +.040 - Hastings

### NORTON RINGS 750 73MM - HASTINGS

JRCNor750R/A .....Ring Set Norton 750 Std - Hastings  
 JRCNor750R/020A..Ring Set Norton 750 .020 - Hastings  
 JRCNor750R/040A..Ring Set Norton 750 .040 - Hastings  
 JRCNor750R/060A..Ring Set Norton 750 .060 - Hastings  
 JRCNor750R/080A..Ring Set Norton 750 .080 - Hastings

### NORTON RINGS 850 77MM - HASTINGS

JRCNor850R/A..... Ring Set Norton 850 Std - Hastings  
 JRCNor850R/020A...Ring Set Norton 850 .020 - Hastings  
 JRCNor850R/040A...Ring Set Norton 850 .040 - Hastings  
 JRCNor850R/060A...Ring Set Norton 850 .060 - Hastings  
 JRCNor850R/080A...Ring Set Norton 850 .080 - Hastings

### TRIUMPH RINGS T140 750 76MM - TAIWAN



JRC 750R/T ..... Ring Set T140 Std/Bsa.040 - 3Pc Oil  
 JRC 750R/020T...Ring Set T140 +.020 - Taiwan - 3Pc Oil  
 JRC 750R/040T...Ring Set T140 +.040 - Taiwan - 3Pc Oil  
 JRC 750R/060T...Ring Set T140 +.060 - Taiwan - 3Pc Oil  
 JRC 750R/080T...Ring Set T140 +.080 - Taiwan - 3Pc Oil

### TRIUMPH RINGS 500 47-57 63 MM



JRC R3850 .....Ring Set 63mm 500 Pu 47-57  
 JRC R3850/020 .....Ring Set 63mm 500 Pu 47-57  
 JRC R3850/040 .....Ring Set 63mm 500 Pu 47-57

## Piston Ring Sets

### TRIUMPH RINGS 500 58-74 69MM (TAIWAN)

JRC 500R/T..... Ring Set 500 Std - Taiwan  
 JRC 500R/020T..... Ring Set 500 +.020 - Taiwan  
 JRC 500R/040T..... Ring Set 500 +.040 - Taiwan  
 JRC 500R/060T..... Ring Set 500 +.060 - Taiwan

### TRIUMPH RINGS 650 71MM - RIKEN TAIWAN

JRC 650R/T..... Ring Set 650 Std - Riken Taiwan  
 JRC 650R/020T..... Ring Set 650 +.020 - Riken Taiwan  
 JRC 650R/040T..... Ring Set 650 +.040 - Riken Taiwan  
 JRC 650R/060T..... Ring Set 650 +.060 - Riken Taiwan  
 JRC 650R/080T..... Ring Set 650 +.080 - Riken Taiwan  
 JRC 650R/100T..... Ring Set 650 +.100 - Riken Taiwan

### TRIUMPH RINGS T140 750 76MM - TAIWAN

JRC 750R/R..... Ring Set Std - Taiwan - 1Pc Oil  
 JRC 750R/020R..... Ring Set .020 - Taiwan - 1Pc Oil  
 JRC 750R/040R..... Ring Set .040 - Taiwan - 1Pc Oil  
 JRC 750R/060R..... Ring Set .060 - Taiwan - 1Pc Oil  
 JRC 750R/080R..... Ring Set .080 - Taiwan - 1Pc Oil

### BSA RINGS A65 75MM - RIKEN TAIWAN

JRCBsa650R/T..... Ring Set A65 Std - Taiwan  
 JRCBsa650R/020T..... Ring Set A65 +.020 - Taiwan  
 JRCBsa650R/040T..... Use JRC 750R/R 76mm  
 JRCBsa650R/060T..... Use JRC 750R/020R 76.5mm  
 JRCBsa650R/080T..... Use JRC 750R/040R 77mm  
 JRCBsa650R/080T..... Use JRC 750R/040R 77mm

### TRIUMPH RINGS 650 71MM - HEPOLITE

JRC 650R..... Ring Set 650 Std - Hepolite  
 JRC 650R/020..... Ring Set 650 +.020 - Hepolite  
 JRC 650R/040..... Ring Set 650 +.040 - Hepolite

### TRIUMPH RINGS 750 76MM - HEPOLITE

JRC 750R..... Ring Set T140 Std - 2 Pc Oil  
 JRC 750R/020..... Ring Set T140 +.020 - 2Pc Oil  
 JRC 750R/040..... Ring Set T140 +.040 - 2Pc Oil

## Valves

### TRIUMPH 650 & 750 VALVES - 66-82

	HEAD DIAMETER	STEM LENGTH	STEM DIAMETER
70-2904R..... Exhaust Valve - Kibblewhite.....	1.440	3.78	.310
70-2904B..... Exhaust Valve - Black Kibblewhite.....	1.440	3.78	.310
70-2904OS..... Exhaust Valve - Oversize Kibblewhite.....	1.500	3.76	.310
70-2904/Srm..... Exhaust Valve - Plasma Hardened.....	1.440	3.78	.310
70-2904E..... Exhaust Valve - Uk Made.....	1.440	3.78	.310
70-2904EB..... Exhaust Valve - Black Uk Made.....	1.440	3.78	.310

### TRIUMPH 650 VALVES - PREUNIT

	HEAD DIAMETER	STEM LENGTH	STEM DIAMETER
70-2903..... Inlet Valve - 6T 49-62 - Uk.....	1.438	3.66	.310
70-2904..... Exhaust Valve - 6T 49-62 - Uk.....	1.440	3.78	.310
70-2904..... Exhaust Valve - 6T & T110 54-57 - Uk.....	1.440	3.78	.310
70-3310..... Inlet Valve - 6T & T110 54-57 - Uk.....	1.500	3.79	.310
70-3310..... Inlet Valve - TR6/T110/6T 58-66 - Uk.....	1.500	3.79	.310
70-3927..... Exhaust Valve - TR6/T110/6T 58-66 - Uk.....	1.343	3.75	.342
70-3310..... Inlet Valve - T120 59-63 - Uk.....	1.500	3.79	.310
70-3927..... Exhaust Valve - T120 59-63 - Uk.....	1.343	3.75	.342

### TRIUMPH 650 & 750 VALVES - 66-82

	HEAD DIAMETER	STEM LENGTH	STEM DIAMETER
70-4603B..... Inlet Valve - T120 & T140 - Black Kibblewhite.....	1.600	3.85	.310
70-4603R..... Inlet Valve - T120 & T140 - Kibblewhite.....	1.600	3.85	.310
70-4603OS..... Inlet Valve - T120 & T140 - Oversize.....	1.660	3.83	.310
70-4603/Srm..... Inlet Valve - T120 & T140 - Plasma Hardened.....	1.600	3.85	.310
70-4603E..... Inlet Valve - T120 & T140 - English.....	1.600	3.85	.310
70-4603EB..... Inlet Valve - T120 & T140 - Black Uk.....	1.600	3.85	.310

### TRIUMPH 500 VALVES - 49-74

	HEAD DIAMETER	STEM LENGTH	STEM DIAMETER
70-1956..... Inlet - Ex - 5T 46-59 - Ex T100 & TR5 51-59 - Uk.....	1.312	3.865	.310
70-2969..... Inlet Valve - T100 & TR5 51-59 - Uk.....	1.437	3.891	.310
70-4012..... Inlet Valve - T100 59-66 - Uk.....	1.430	3.540	.310
70-4013..... Exhaust Valve - T100 59-66 - Uk.....	1.312	3.490	.310
70-6853B..... Inlet Valve - T100 67-74 Black - Kibblewhite.....	1.540	3.480	.310
70-6853OS..... Inlet Valve - T100 67-74 - Oversize - Kibblewhite.....	1.600	3.500	.310
70-6854B..... Exhaust Valve - T100 67-74 Black - Kibblewhite.....	1.325	3.425	.310
70-6854OS..... Exhaust Valve - T100 67-74 Oversize - Kibblewhite.....	1.375	3.445	.310



<b>BSA 250 &amp; A50 - EXHAUST VALVES</b>		<b>HEAD DIAMETER</b>	<b>STEM LENGTH</b>	<b>STEM DIAMETER</b>
	68-0662.....Exhaust Valve - Bsa 250 & A50 - Uk.....	1.315	3.645	.3095
	68-0662/OS.....Exhaust Valve - Oversize 250 & A50 Kibblewhite..	1.354	3.645	.3095
	68-0662P .....Exhaust Valve - Bsa 250 & A50 - Kibblewhite.....	1.315	3.645	.3095
<b>BSA A65 VALVES - 62-72</b>		<b>HEAD DIAMETER</b>	<b>STEM LENGTH</b>	<b>STEM DIAMETER</b>
	68-0663..... Exhaust Valve - Bsa A65 Uk.....	1.410	3.555	.3107
	68-0663/OS.....Exhaust Valve - Oversize Bsa A65 Kibblewhite.....	1.469	3.535	.3107
	68-0663/Srm...Exhaust Valve - Srm Plasma Hardened.....	1.410	3.555	.3107
	68-0663R .....Exhaust Valve - A65 Kibblewhite.....	1.410	3.555	.3107
	68-0665.....Inlet Valve - Bsa A65 Uk.....	1.600	3.600	.3112
	68-0665/OS.....Inlet Valve - Oversize Bsa A65 Kibblewhite.....	1.659	3.580	.3112
	68-0665/Srm...Inlet Valve - Srm Plasma Hardened .....	1.600	3.600	.3112
	68-0665R .....Inlet Valve - A65 Kibblewhite.....	1.600	3.600	.3112
<b>BSA B44 VALVES EARLY &amp; LATE</b>		<b>HEAD DIAMETER</b>	<b>STEM LENGTH</b>	<b>STEM DIAMETER</b>
	41-0024 .....Inlet Valve - B44 66-67.....	1.468	3.475	.311
	41-0788 .....Inlet Valve - B44 67-70.....	1.537	3.623	.310
	41-0023 .....Exhaust Valve - B44 66-67.....	1.410	3.460	.3095
	41-0789 .....Exhaust Valve - B44 67-70.....	1.410	3.592	.3095
<b>NORTON 750 &amp; 850 VALVES - 68-75</b>		<b>HEAD DIAMETER</b>	<b>STEM LENGTH</b>	<b>STEM DIAMETER</b>
	064034R.....Inlet Valve - Norton Kibblewhite.....	1.500	4.065	.3107
	064034/OS .....Inlet Valve - Oversize Kibblewhite.....	1.560	4.055	.3107
	065115R .....Exhaust Valve - Norton Kibblewhite.....	1.300	4.015	.3107
	065115/OS.....Exhaust Valve - Oversize Kibblewhite.....	1.360	4.005	.3107
<b>EARLY TRIUMPH T150 VALVES 68-73</b>		<b>HEAD DIAMETER</b>	<b>STEM LENGTH</b>	<b>STEM DIAMETER</b>
	70-6422.....Inlet Valve - T150 Early Uk Made.....	1.530	3.975	.3097
	70-6422/OS .....Inlet Valve - Oversized Kibblewhite.....	1.590	3.950	.3097
	70-6422B .....Inlet Valve - T150 Black Coated.....	1.530	3.975	.3092
	70-6423.....Exhaust Valve - T150 Early Uk Made.....	1.315	3.915	.3092
	70-6423/OS .....Exhaust Valve - Oversized Kibblewhite.....	1.400	3.890	.3092
	70-6423B .....Exhaust Valve - T150 Black Coated.....	1.315	3.915	.3092
<b>LATE TRIUMPH T150 VALVES 73-ON</b>		<b>HEAD DIAMETER</b>	<b>STEM LENGTH</b>	<b>STEM DIAMETER</b>
	71-3361 .....Inlet Valve - T150 Late - Uk.....	1.530	3.735	.3097
	71-3361/OS.....Inlet Valve - T150 Oversize - Kibblewhite.....	1.590	3.710	.3097
	71-3361B.....Inlet Valve - T150 - Black Coated.....	1.530	3.735	.3097
	71-3362 .....Exhaust Valve - T150 - Uk.....	1.315	3.680	.3092
	71-3362/OS.....Exhaust Valve - T150 - Oversize -Kibblewhite.....	1.400	3.655	.3092
	71-3362B .....Exhaust Valve - T150 - Black Coated.....	1.315	3.680	.3092
<b>BSA A50 &amp; 250 INLET VALVES</b>		<b>HEAD DIAMETER</b>	<b>STEM LENGTH</b>	<b>STEM DIAMETER</b>
	70-8112 .....Inlet Valve - A50 - Bsa & Tri 250 Uk.....	1.453	3.677	.3105
	70-8112/OS.....Inlet Valve - Oversize Kibblewhite.....	1.493	3.660	.310
	70-8112P.....Inlet Valve - A50 - Bsa & Tri 250 Kibblewhite.....	1.453	3.660	.310
<b>BSA B50 VALVES</b>		<b>HEAD DIAMETER</b>	<b>STEM LENGTH</b>	<b>STEM DIAMETER</b>
	71-1735 .....Inlet Valve Bsa B50 Uk.....	1.752	4.085	.3105
	71-1735/OS.....Inlet Valve - Oversize B50 Kibblewhite.....	1.810	4.060	.310
	71-1735P .....Inlet Valve - Bsa B50 Kibblewhite.....	1.750	4.080	.310
	71-1736 .....Exhaust Valve - Bsa B50 Uk.....	1.528	4.027	.310
	71-1736/OS.....Exhaust Valve - Oversize Kibblewhite.....	1.590	4.005	.3095
	71-1736P .....Exhaust Valve - Bsa B50 Kibblewhite.....	1.530	4.025	.3095





# Valve Guides & Springs

## VALVE GUIDES

std=.501



### TRIUMPH 650 & 750 VALVE GUIDES - BRONZE

71-3295R .....	Guide - In & Ex T120/140 Std Kibble White
71-3295/001R .....	Guide - In & Ex T120/140 +.001 Kibble White
71-3295/002R .....	Guide - In & Ex T120/140 +.002 Kibble White
71-3295/004R .....	Guide - In & Ex T120/140 +.004 Kibble White
71-3295/006R .....	Guide - In & Ex T120/140 +.006 Kibble White
71-3295/008R .....	Guide - In & Ex T120/140 +.008 Kibble White
71-3295/010R .....	Guide - In & Ex T120/140 +.010 Kibble White
71-3295/012R .....	Guide - In & Ex T120/140 +.012 Kibble White
71-3295/015.....	Guide - In & Ex T120/140 +.015 Kibble White

71-3295/015.....

std=.501



### TRIUMPH 650 & 750 VALVE GUIDES - HIDURAL

Guide - In & Ex  
71-3295E..... Std Hidural - Uk

71-3295/002E.....	Guide - In & Ex +002 Hidurl - Uk
71-3295/004E.....	Guide - In & Ex +004 Hidurl - Uk

std=.501



### TRIUMPH 650 & 750 VALVE GUIDES - IRON

Guide - Iron  
71-3295R/C .....

Guide - Iron  
71-3295R/002C ..... +.002 - Rowe

71-3295R/004C.....	Guide - Iron +.004 - Rowe
71-3295R/005C.....	Guide - Iron +.005 - Rowe
71-3295R/006C.....	Guide - Iron +.006 - Rowe
71-3295R/010C .....	Guide - Iron +.010 - Rowe

std=.501



### TRIUMPH 650 & 750 VALVE GUIDES - KIBBLE WHITE

Guide - In & Ex  
Sealed Std  
- Kibble White  
71-3294..... Guide - In & Ex  
Sealed +.002  
71-3294/002 .....

71-3294/004 ...	Guide - In & Ex Sealed +.004 - Kibble White
71-3294/006 ...	Guide - In & Ex Sealed +.006 - Kibble White
71-3294/015 ....	Guide - In & Ex Sealed +.015 - Kibble White
71-3294/050 ...	Guide - In & Ex Sealed +.050 - Kibble White
60-7363.....	Seal - Valve Stem

std=.501



### TRIUMPH 750 VALVE GUIDES - UK MADE

71-3294E.....	Guide - In T140 Std Hidural - Uk
71-3294/002E .....	Guide - In T140 +002 Hidural - Uk
71-3294/004E .....	Guide - In T140 +004 Hidural - Uk

std=.501



### TRIUMPH 500 VALVE GUIDES - BRONZE

70-6301R .....	Guide - In & Ex T100 Std - Kibble White
70-6301/001R .....	Guide - In & Ex T100 +.001 - Kibble White
70-6301/002R .....	Guide - In & Ex T100 +.002 - Kibble White
70-6301/004R .....	Guide - In & Ex T100 +.004 - Kibble White
70-6301/006R .....	Guide - In & Ex T100 +.006 - Kibble White
70-6301/008 .....	Guide - In & Ex T100 +.008 - Kibble White
70-6301/015.....	Guide - In & Ex T100 +.015 - Kibble White

std=.501



### TRIUMPH 500 VALVE GUIDES - IRON

70-6301R/C .....	Guide - In & Ex T100 Iron Std - Rowe
70-6301R/002C .....	Guide - In & Ex T100 Iron .002 - Rowe
70-6301R/004C .....	Guide - In & Ex T100 Iron .004 - Rowe

std=.501



### BSA & TRI 3 CYLINDER VALVE GUIDES - BRONZE

Add "S" to the end of the part number for guides with a seal groove.

Guide Bsa  
70-6420.....- Tri 3 Cyl Std  
Guide Bsa  
70-6420/001.....- Tri 3 Cyl +.001

70-6420/002.....	Guide Bsa - Tri 3 Cyl +.002
70-6420/004.....	Guide Bsa - Tri 3 Cyl +.004
70-6420/006.....	Guide Bsa - Tri 3 Cyl +.006
70-6420/008.....	Guide Bsa - Tri 3 Cyl +.008



# Valve Guides & Springs



std=.501

## BSA & TRI 3 CYLINDER VALVE GUIDES - SEALED

- Guide Bsa - Tri 3 Cyl Std  
70-6420S ..... Kibble White
- Guide Bsa - Tri 3 Cyl  
70-6420/002S..... +.002 Sealed
- 70-6420/004S..... Guide Bsa - Tri 3 Cyl +.004 Sealed
- 70-6420/006S..... Guide Bsa - Tri 3 Cyl +.006 Sealed
- 70-6420/015S ..... Guide Bsa - Tri 3 Cyl +.015 Sealed



unit std=.501

## BSA VALVE GUIDES - BRONZE

- Guide A50/65  
71-2300 ..... Std Kibble White
- Guide A50/65  
71-2300/002.....+.002 Kibble White
- Guide A50/65  
71-2300/004 .....+.004 Kibble White
- 68-0809 ..... Guide A50/65 Std Kibble White
- 68-0809/002.....Guide A50/65 +.002 Kibble White
- 68-0809/004.....Guide A50/65 +.004 Kibble White
- 68-0809/006.....Guide A50/65 +.006 Kibble White
- 67-0031P ..... Guide A7/10 Std Kibble White
- 67-0031/002 .....Guide A7/10 +.002 Kibble White
- 67-0031/004 .....Guide A7/10 +.004 Kibble White



std=.501

## BSA & TRI UNIT SINGLE VALVE GUIDES

- 71-1627P .....Guide 250/441/500 Std Kibble White
- 71-1627/001P .....Guide 250/441/500 +.001 Kibble White
- 71-1627/002P..... Guide 250/441/500 +.002 Kibble White



750 std=.501

## NORTON 750 & 850 VALVE GUIDES - BRONZE

850 std=.626

- 062725 ..... Guide 750 Norton Inlet Std
- 062725/002.....Guide 750 Norton Inlet +.002
- 062725/004.....Guide 750 Norton Inlet +.004
- 064124..... Guide 850 Norton Inlet Std
- 064124/002 .....Guide 850 Norton Inlet +.002
- 064124/004 .....Guide 850 Norton Inlet +.004
- 064125..... Guide 850 Norton Exhaust Std
- 064125/002 ... Guide 850 Norton Exhaust +.002
- 064125/004 ..... Guide 850 Norton Exhaust +.004



## NORTON VALVE SPRINGS

- 067070 ..... Valve Spring Set Norton 750/850 68 - 75



## BSA VALVE SPRINGS

- Valve Spring Set  
65-2494/5 ..... - C15/B25/B44
- Valve Spring Set  
68-0475/0805 .. - Bsa A65 62-66
- Valve Spring Set  
68-0930/71-1177 ..... - A65 66-72



## TRIUMPH VALVE SPRINGS

- Valve Spring Set  
99-3700 ..... - Pre Unit Triumph
- Valve Spring Set  
99-7036 ..... - 500 Triumph Unit
- Valve Spring Set  
99-7037 ..... - 650/750 Triumph
- Valve Spring Set  
99-9954 ..... - 3 Cylinder



## KIBBLE WHITE VALVE SPRING KITS

- Valve Spring Kit  
JRC10-10050 ..... - Bsa B50
- Valve Spring Kit  
JRC10-10300 ... - Bsa 250/441
- Valve Spring Kit  
Jrc 70-70030 ...- Triumph 500
- JRC70-70140 ..... Valve Spring Kit - Triumph 650
- JRC70-70250 .....Valve Spring Kit - Triumph 750
- JRC70-70350 ..... Valve Spring Kit - 3 Cyl Bsa & Tri



## VALVE KEEPER - TRIUMPH

- 71-3748 ... Valve Keeper - Triumph
- 71-1166 ..... Valve Keeper - Bsa
- 067507..... Valve Keeper - Norton



## LASH CAPS

- Lash Cap  
JRC70-0816 ..... - Pack 12
- Lash Cap  
JRC70-0816N ..... - Pack 4



## VALVE SPRING CUPS & CAPS - TRIUMPH

- Valve Spring Retainer Set  
JRC70-450 ..... - Kibble White
- Valve Spring Retainer  
70-3742 ..... - T100
- Valve Spring Retainer  
70-1543 ..... - T120/140





# Valve Guides & Springs



## VALVE SPRING CUPS

Measurement taken from inside of head to outer spring base.

- Valve Spring Cup  
70-1544 ..... (thin .095)..... - To 65
- Valve Spring Cup  
70-6439 ..... (thick .228)..... - 66-72
- Valve Spring Cup  
(medium .128)..... - 73-79

71-3296 .....



## VALVE ADJUSTERS

- Tappet Adjuster  
70-3223..... T100 - Allen
- Tappet Adjuster  
70-1513A..... T120 - Allen
- 70-8783..... Tappet Adjuster T150
- 68-0155 ..... Tappet Adjuster A65
- 067546..... Tappet Adjuster Norton 750/850

067546.....



## VALVE ADJUSTERS

- Tappet Adjuster Set  
70-3223M .... T100 - Mushroom
- Tappet Adjuster Set  
70-1513M..... T120 - Mushroom
- Tappet Adjuster Set  
70-8783M ..... T150 - Mushroom

70-8783M .....



## VALVE CAPS

- Valve Cap  
71-2744..... - Unit Triumph Taiwan
- Valve Cap  
- Unit Triumph
- 71-2744OS..... Oversized
- Valve Cap  
71-2744E ... - Unit Triumph Uk Made
- 71-2744R ..... Valve Cap - Unit Triumph India

71-2744R .....



## VALVE CAP SET (4) - STAINLESS STEEL

- Valve Cap Set  
71-2744SS... (4) - Stainless Steel

71-2744B.....



## VALVE CAP SET (4) - UNIT TRIUMPH STARBURST

- Valve Cap Set (4)  
- Unit Triumph
- 71-2744Star ..... Starburst



## VALVE CAP SET (4) - WEBCO FINNED BILLET ALLOY

- Valve Cap Set (4)  
- Webco Finned  
71-2744A..... Billet Alloy
- Valve Cap Set (4)  
- Webco Finned  
71-2744B..... Billet Brass

71-2744B.....



## VALVE CAP - PRE UNIT TRIUMPH - OE TYPE

70-1564..... Valve Cap - Pre Unit Triumph - OE Type



## VALVE CAP SET (4) - PU STAR BURST

- Valve Cap Set (4)  
70-1564Star ..... - Pu Star Burst

70-3751.....

## VALVE CAP SET (4) - WEBCO FINNED ALLOY

- Valve Cap Set (4)  
- Webco Finned  
70-1564Web ..... Alloy

70-1577 .....

Part #	Description
70-3751.....	Fiber Gasket - Unit Triumph Valve Caps
70-1577 .....	Fiber Gasket - Preunit Triumph Caps



# Ball Bearing Application Chart



## BALL BEARINGS

OE PART NUMBER	TYPE	DIMENSIONS	REFERENCE NUMBER	APPLICATIONS
NM17822	Ball Race	30X72x19	6306	T/S Norton Atlas Main
040098	Ball Race	1.25X2.5x.625	(Rls9 1 1/4)	Norton Gearbox
040100	Ball Race	17X40x12	6203	Norton Wheel & Layshaft
060750	Ball Race	35X62x14	6007	
067604	Ball Race	25X52x15	6205 Rs	
067688	Ball Race	25X52x15	4203 Double Row	Norton Rear Drum
0700099	Ball Race	25X52x15	6205 Rs	Norton Steering Bearing
24-0732	Ball Race	25X62x17	6305	BSA Main
24-4217	Ball Race	.750X1.875x.562	Lj 3/4 C2 (Ls8)	
27-4027	Ball Race	1.125X2.5x.625	Lj 1 1/8 (Ls11)	
29-3857	Ball Race	30X62x16	6206	
29-6211	Ball Race	.625X1.812x.625	Mj 5/8 (Ms7)	
37-0653	Ball Race	20X47x14	6204	Wheel Bearing
37-1041	Ball Race	.875X2.0x.562	Lj 7/8 (Rls7)	
37-1340	Ball Race	20X47x14	6204 Rs	
37-2298	Ball Race	.875X2.0x.562	Lj 7/8 Rs	
37-2310	Ball Race	.875X2.0x.562	Lj 7/8 Rs	
37-2363	Ball Race	.875X2.0x.562	Lj 7/8 Rs	
37-7041	Ball Race	25X52x15	6205 Rs	Bsa Wheel
37-7042	Ball Race	20X47x14	6204 C3 Rs Sealed	Wheel Bearing
57-0448	Ball Race	1.25X2.5x.625	Rls9 1 1/4	Disc Brake
57-0530	Ball Race	15X35x11	6202	Wheel Bearing
57-0665	Ball Race	30X62x16	6206 C2	Triumph 4 Speed High Gear
57-1070	Ball Race	25X52x15	6205	G Box T/S Mainshaft
57-1469	Ball Race	17X47x14	6303 C2	500 Tri
57-3621	Ball Race	.75X1.875x.562	Lj 3/4 C2 (Ls8)	
57-3643	Ball Race	1.375X1.625x.500	Ina Sce 228	
57-3647	Ball Race	.500X1.125x.250	Kinj 1/2	T150 Clutch Rod
57-3717	Ball Race	17X40x12	6203 Rs Sealed	
60-3552 (S35-7)	Ball Race	.75X1.875x.562	Lj 3/4 C2 (Ls8)	Gbox T/S Mainshaft
60-3556	Ball Race	1.25X2.5x.625	(Rls9 1 1/4)	650/750 Tri
60-4167	Ball Race	30X72x19	6306 C3	G Box 4 Speed High Gear
65-2045	Ball Race	25X52x15	6205	T/S Crank T120 # On Main Bearing BSA
65-5883	Ball Race	.875X2.0x.562	Lj 7/8	B&M Models
68-0023	Ball Race	1.25X2.5x.625	Rls9 1 1/4	BSA Gear Box
70-1591	Ball Race	1.125X2.812x.812	Mj 1 1/8 C3	BSA High Gear Bearing
70-1591A	Ball Race	1.125X2.812x.812	Mj 1 1/8 Cn	D/S Crank T120
70-1592	Ball Race	1.0X2.5x.75	Mj 1	D/S Crank T150
70-1592A	Ball Race	1.125X2.5x.625		T/S Main
70-3152	Ball Race	20X52x15	6304	T/S Late
70-8003	Ball Race	25X62x17	6305	Crank To Early Cases Pu Tri
70-8014	Ball Race	30X62x16	6206	T20 Cub Main Bearing
70-8151	Ball Race	.625X1.562x.437	Lj 5/8	Main Bearing
70-9494	Ball Race	35X72x17	6207 C2	BSA/Tri 250
89-3022	Ball Race	1.0X2.25x.625	Lj 1	
90-0011	Ball Race	.625X1.562x.437	Lj 5/8	T/S Crank





# Bearing Application Chart



## ROLLER BEARINGS

70-2879 CYLINDRICAL ROLLER BEARING FOR BSA A50/65 AND TRIUMPH T120 (DRIVE SIDE) SPECIFY SPECIFIC CLEARANCES, DESPITE THE SAME PART NUMBER BEING LISTED TILL LATE IN THE T140 RANGE. 70-2879A IS CN OR C NORMAL CLEARANCE USED ON MACHINES TILL 72. 70-2879 IS A C2 CLEARANCE USED 73-ON.  
 CYLINDRICAL ROLLER BEARING CLEARANCES: (RADIAL INTERNAL CLEARANCE) ROLLER TO OUTER RACE DISTANCE.  
 C1 SMALLER THAN C2    C2 SMALLER THAN STANDARD (CN)    CN STANDARD NO MARKINGS    C3 LARGER THAN STANDARD

Oe Part Number	Type	Dimensions	Reference Number	Applications
NM17824	Roller Race	30X72x19	Nj 306 Em1	D/S Norton Atlas Main
063114	Roller Race	30X72x19	Nj 306 Em1	Norton Main
064118	Roller Race	30X72x19	Nj 306 Em1	Norton Main
067710	Roller Race	17X40x12		Norton Layshaft Roller
24-0724	Roller Race	25X62x17	Nf 305 (R325I)	Main Bearing BSA Single
37-1034	Roller Race	.750X47mmx15mm	O5075-05185	Tapered Roller Triumph Wheel
60-4100	Roller Race	Od 2.5X.625	Rj 106	G Box 5 Speed High Gear
60-7362	Roller Race	30X72x19	Nup306et	Caged Roller T140 Main Late
67-0670	Roller Race	30X62x16	Nf 206	A10 Main
68-0625	Roller Race	1.125X2.812x.812	Mrja 1 1/8 Cn	D/S Crank 650 BSA Unit
70-2877	Roller Race	1.0X2.5x.75	Mmrjn1	Alloy T100 Triumph
70-2879	Roller Race	1.125X2.812x.812	Mrja 1 1/8 C2 (Rm11)	D/S Crank 750 Triumph Twin
70-2879A	Roller Race	1.125X2.812x.812	Mrja 1 1/8 (Cn)	D/S Crank 650 Triumph To 72
70-8780	Roller Race	25X52x15	N205	T/S Crank T150
70-9493	Roller Race	30X72x19	Nf 306	D/S Crank T100
70-9974	Roller Race	25X62x17	Nf 305	
97-4031	Roller Race	.750X1.781x.625	119496-11910	Tapered Oif Steering Bearing

RHP AND MANY OTHER CYLINDRICAL ROLLER BEARINGS ARE SUBJECT TO ANTI-DUMPING DUTY DEPOSIT OF AROUND 78%. THE FINAL RATE HAS NOT BEEN DETERMINED. WE WILL TRY TO ABSORB THESE COSTS WHEN EVER POSSIBLE.



## NEEDLE BEARINGS

Oe Part Number	Type	Dimensions	Reference Number	Applications
064711	Needle Roller	25X32x20	Caged Fj 2520	BSA Layshaft
40-3292	Needle Roller	.625X.812X.500	B108 Needle	BSA Layshaft
42-3075	Needle Roller	.750X1.0x.750	B 1212 Needle	Closed Layshaft 650/750 Triumph
57-1606	Needle Roller	.687X.875X.750	M11121 Needle	Open Layshaft 650/750 Triumph
57-1614	Needle Roller	.687X.875X.750	B1112 Needle	Kick Start Shaft 500 Triumph
57-1897	Needle Roller	.625X.812X.750	B1012 Needle	5 Speed High Gear Triumph
60-3511	Needle Roller	.812X1.062x.875	B1314 Needle	BSA Layshaft Bearing
68-0034	Needle Roller	.750X1.0x.750	M12121 Needle	T150 Intermediate Gear
70-7650	Needle Roller	.687X.875X.625	B1110 Needle	BSA B50 Big End
70-7850	Needle Roller	1.50X1.812x.775	Caged Needle	BSA Layshaft Kick Start
70-8005	Needle Roller	.625X.812X.500	B108 Needle	B50 Swing Arm
83-2245	Needle Roller	1.0X1.25x1.0	B1616 Needle	

## LOOSE BEARINGS

Oe Part Number	Type	Dimensions	Reference Number	Applications
60-2361	Ball	5/32 Diameter		Oil Pump
60-2362	Ball	3/16 Diameter		Steering Race, K/Start Pedal
60-2363	Ball	7/32 Diameter		Clutch Mechanism
60-2364	Ball	1/4 Diameter		Oil Control
60-2368	Ball	3/8 Diameter		BSA/Norton Clutch Race
60-2370	Ball	7/16 Diameter		BSA Clutch Race
24-0375	Roller	1/4X1/4		BSA/Tri 500-750 Clutch Race
26-0650	Roller	1/4X5/16		BSA/Tri Unit Single Clutch Race
57-0394	Roller	1/4 X .236		
57-2719	Roller	3/16		





### TIMING SIDE BUSHINGS - BSA TRIUMPH UK MADE

70-4322 .....	Bush - T100 Std To 68 - Alpha Uk
70-4322/010 .....	Bush - T100 -.010 To 68 - Alpha Uk
70-4322/020 .....	Bush - T100 -.020 To 68 - Alpha Uk
70-4322/030 .....	Bush - T100 -.030 To 68 - Alpha Uk
68-0015 .....	Bush - BSA A65 Std 62-65 - Alpha Uk
68-0015/010 .....	Bush - BSA A65 -.010 62-65 - Alpha Uk
68-0015/020 .....	Bush - BSA A65 -.020 62-65 - Alpha Uk
68-0657 .....	Bush - BSA A65 Std 66-On- Alpha Uk
68-0647 .....	Bush - BSA A65 -.010 66-On- Alpha Uk
68-0648 .....	Bush - BSA A65 -.020 66-On - Alpha Uk

68-0657 .....  
68-0647 .....  
68-0648 .....



### TIMING SIDE BUSHINGS BUSH - BSA A65 PM

68-0657P .....	Bush - BSA A65 Std. P Machine
68-0647P .....	Bush - BSA A65 -.010 - P Machine

68-0648P..... Bush - BSA A65 -.020 - P Machine



### TIMING SIDE BUSHINGS BUSH - BSA A10 PM

67-0790P.....	Bush - BSA A10 Std P.Machine
67-0790/010P .....	Bush - BSA A10 -.010 P.Machine
67-0790/020P .....	Bush - BSA A10 -.020 P.Machine

67-0790/030 ..... Bush - BSA A10 - .030



### ROD BEARINGS 500 UNIT TRIUMPH UK MADE

70-3706 .....	Rod Bearing Set 500 Std.
70-3706/010 .....	Rod Bearing Set 500 -.010
70-3706/020 .....	Rod Bearing Set 500 -.020

70-3706/030 ..... Rod Bearing Set 500 -.030  
70-3706/040 ..... Rod Bearing Set 500 -.040



### ROD BEARINGS 650/750 TRIUMPH UK MADE (56-ON)

70-3586.....	Rod Bearing Set 650/750 Std
70-3586/010 .....	Rod Bearing Set 650/750 -.010
70-3586/020 .....	Rod Bearing Set 650/750 -.020

70-3586/030 ..... Rod Bearing Set 650/750 -.30  
70-3586/040 ..... Rod Bearing Set 650/750 -.040



### ROD BEARINGS MADE IN THE USA

70-3586A.....	Rod Bearing Set 650/750 Std Usa
70-3586/010A .....	Rod Bearing Set 650/750 -.010 Usa
70-3586/020A .....	Rod Bearing Set 650/750 -.020 Usa
67-1430 .....	Rod Bearing Set BSA A50/65 Std.
67-1431 .....	Rod Bearing Set BSA A50/65 -.010
67-1432 .....	Rod Bearing Set BSA A50/65 -.020
67-1433 .....	Rod Bearing Set BSA A50/65 -.030
67-1434 .....	Rod Bearing Set BSA A50/65 -.040

67-1435 .....	Rod Bearing Set BSA A50/65 -.050
67-1436 .....	Rod Bearing Set BSA A50/65 -.060
67-1430A.....	Rod Bearing Set BSA A50/65 Std Usa
67-1431A .....	Rod Bearing Set BSA A50/65 -.010 Usa
67-1432A .....	Rod Bearing Set BSA A50/65 -.020 Usa
67-1433A .....	Rod Bearing Set BSA A50/65 -.030 Usa
67-1434A .....	Rod Bearing Set BSA A50/65 -.040 Usa
67-1435A .....	Rod Bearing Set BSA A50/65 -.050 Usa
064285 .....	Rod Bearing Set Norton 750/850 Std
064286 .....	Rod Bearing Set Norton 750/850 -.010
064287 .....	Rod Bearing Set Norton 750/850 -.020
064288 .....	Rod Bearing Set Norton 750/850 -.030
064289 .....	Rod Bearing Set Norton 750/850 -.040
064285A .....	Rod Bearing Set Norton 750/850 Std Usa
064286A .....	Rod Bearing Set Norton 750/850 -.010 Usa
064287A .....	Rod Bearing Set Norton 750/850 -.020 Usa





# Connecting Rods, Bearings & Bushings



**SLUDGE TUBES - TRIUMPH**

Sludge Tube  
70-3903 ..... 650/750 Triumph

Sludge Tube  
70-3999 ..... 500 Triumph

Crank Plug  
70-3905H..... 650 Triumph

70-9492 .....Crank Plug 500 Triumph  
71-2800 .....Crank Plug 750 Triumph



**CON ROD BOLTS - TRIUMPH**

Con Rod Bolt  
70-2490..... 650 26Tpi

Con Rod Bolt  
70-3705 .....500 - 250 Tri

70-6576 .....Con Rod Bolt 650



**CON ROD NUTS - TRIUMPH**

Con Rod Nut  
21-2016 ..... 5/16 Unf

Con Rod Nut  
60-3761 ..... 5/16 Star

Con Rod Nut  
70-2922..... 5/16 Cei



**ROD BOLT SETS (4) ARP USA**

Rod Bolt Set  
70-9914 Arp ..... T100/140 Arp Usa

Rod Bolt Set  
70-6576 Arp ..... T120 Arp Usa

Rod Bolt Set  
67-1536 Arp..... A10/A65 Arp



**CON RODS - TRIUMPH TWIN**

Con Rod Triumph  
70-6964.....350 Twin

Con Rod Triumph  
70-9525..... 650 Twin



**T140 CON ROD**

71-3006 .....T140 Con Rod



**SMALL END BUSH - T100**

70-4003 ..... Small End Bush - T100 Ream  
70-4003A ..... Small End Bush - T100 Sized



**SMALL ENDS**

Small End Bush  
70-1511..... - Tri 650 Uk

Small End Bush  
70-1511P ..... - Tri 650 Us

Small End Bush  
67-0298..... - BSA 650 Uk

Small End Bush  
67-0298P ..... - BSA 650 Us

67-0298/002 ..... Small End Bush +.002 650 Us

70-1767 ..... Wrist Pin Circlip 500 Triumph

70-6869 ..... Wrist Pin Circlip 650 Triumph

71-3700 ..... Wrist Pin Circlip 750 Triumph



**ALPHA BIG ENDS**

JRC AMC6..... Alpha Big End - Ajs & Matchless

JRC B14/GS ..... Alpha Big End - BSA Goldstar

JRC B26 ..... Alpha Big End - BSA B44 66-On

JRC B28 ..... Alpha Big End - BSA B50 Alloy Cg

JRC N3 ..... Alpha Big End - Norton 50/16/18

JRC T11 ..... Alpha Big End - Tri Cub 64-67

JRC T8 ..... Alpha Big End - Tri Cub 56-61

JRC T9 ..... Alpha Big End - Tri Cub 62-63





## CYLINDERS MADE IN THE UK

70-9719 .....	Cylinder - Triumph 500 Iron
70-3332 .....	Cylinder - Tri 650 Pu - 8 Bolt Iron
70-4546 .....	Cylinder - Tri T120 63-65 - No Oil Feed
70-6304 .....	Cylinder - Tri T120 - 9 Bolt Iron
71-4005 .....	Cylinder - Tri T140 - 10 Bolt Iron



## BIG BORE KIT - T120 BY AERCO - 650 TO 750

THIS KIT IS FOR UNIT CASES WITH 9 BOLT HEAD.

JRC 150 .....	Big Bore Kit - T120 By Aerco - 650 To 750
JRC 150C .....	Head Gasket - Big Bore - 3/8 Middle Bolt
JRC 151 .....	Piston Set - Std 76Mm Big Bore
JRC 151/020 .....	Piston Set - +.020 76.5Mm Big Bore
JRC 151/040 .....	Piston Set - +.040 77Mm Big Bore

FOR REPLACEMENT RINGS SEE PAGE 83

GASKET SETS RELATING TO BIG BORE INSTALLATION



	650&750 Top Set
JRC 12-190 .....	63-82 - No Hd Gskt
	650 Top Set - 63-70
JRC 12-190T .....	Cu Hd Gskt (Taiwan)
	650&750 Engine Set - 63-82
JRC 12-400 .....	- No Hd Gskt
JRC 12-401 .....	650 Engine Set (Taiwan)



## TRIUMPH 650 HEAD BOLTS

70-0327ST .....	Head Bolt Set - 650 63-70
70-1596 .....	Head Bolt - 650 Inner With Torque Stud
70-0327 .....	Head Bolt - 650 Outer (3/8)
70-4771 .....	Head Bolt - 650 Center (5/16)
82-2184 .....	Washer - Cylinder Head Thick
70-2982 .....	Bolt - Rocker Box - 1/4X26 - 2 (Cei)
21-1875 .....	Bolt - Rocker Box - 1/4X20 - 2 (Unf)
70-2980 .....	Stud - Rocker Box (Underside) Cei
14-1401 .....	Stud - Rocker Box (Underside) Unc

## TRIUMPH 500 HEAD BOLTS

70-3795 .....	Head Bolt - 500 Inner With Torque Stud
70-3794 .....	Head Bolt - 500 Inner No Torque Stud
70-4456 .....	Head Bolt - 500 Outer Thick Head
82-2184 .....	Washer - Cylinder Head Thick
70-3668 .....	Screw - Rocker Box - 1/4X26
14-6609 .....	Screw - Rocker Box - 1/4X20
70-3858 .....	Stud - Rocker Box (Underside) Cei
14-1401 .....	Stud - Rocker Box (Underside) Unc

## TRIUMPH 750 TWIN HEAD BOLTS

21-2200 .....	Head Stud - 5/16X24 (Center)
21-2201 .....	Head Stud - 3/8X24 (Main)
21-2204 .....	Head Nut - T140 3/8X24
21-2205 .....	Head Nut - T140 5/16X24 (Center)
21-2206 .....	Bolt - Rocker Box
21-2197 .....	Stud - T140
21-1875 .....	Bolt - Rocker Box - 1/4 X 20 - 2





## Engine - Cylinders, Gaskets & Seals



### TRIUMPH CYLINDER BASE NUTS

21-0692 .....	(C) Cylinder Base Nut - 12Point - 3/8X24 (Unf)
21-0692A.....	(C) Cylinder Base Nut - 12Point - 3/8X26 (CeI)
37-0076.....	(D) Cylinder Base Nut - Reduced Hex - 3/8X26
S152.....	(B) Cylinder Base Nut - Thin - 3/8X26
P0172A.....	(A) Cylinder Base Nut - Standard Hex - 3/8X26
21-2177 .....	(B) Cylinder Base Nut - Oil In Frame
70-3446.....	Cylinder Base Washer - Early Models
70-8751 .....	Dowel - Cylinder Base

### TRIUMPH T120 HEAD GASKETS



70-4547 .....	Head Gasket - Copper OE - Uk
70-4547/080 ...	Head Gasket - Copper .080
70-4547/120.....	Head Gasket - Copper .120

### TRIUMPH T140 HEAD GASKETS



71-3681 .....	Head Gasket - Copper - Uk
71-3681A.....	Head Gasket - Copper - Us
71-3681/080.....	Head Gasket - Copper .080
71-3681/120.....	Head Gasket - Copper .120

### 650 TO 750 TRIUMPH BIG BORE HEAD GASKETS



JRC 150C.....	Head Gasket - 3/8 Center Hole
JRC 150C/080.....	Head Gasket - 3/8 Center .080

### 650 BIG BORE HEAD GASKETS - 1/4 CENTER HOLE



JRC 150C/021.....	Head Gasket - 1/4 Cntr Hole .021
JRC 150C/032.....	Head Gasket - 1/4 Cntr Hole .032
JRC 150C/040.....	Head Gasket - 1/4 Cntr Hole .040

### 8-BOLT TRIUMPH HEAD GASKETS



70-3003 .....	Head Gasket - Alloy 500 Copper
70-2248 ...	Head Gasket - Pu 500 - Copper OE
70-3614.....	Head Gasket - Pu 650 - Copper OE
70-3614/080.....	Head Gasket - Pu 650 - Copper .080

### TRIUMPH 500 UNIT HEAD GASKETS



70-4015 .....	Head Gasket - Copper - 59-66
70-4675 .....	Head Gasket - Copper - 67-74
70-4675A .....	Head Gasket - Composition - Us

### 3 CYLINDER BSA/TRI HEAD GASKETS



71-4250 .....	Head Gasket - Copper - Uk
71-3941 .....	Head Gasket - Composition - Uk

### BSA HEAD GASKETS



68-0828 .....	Head Gasket - Copper A50
68-0827.....	Head Gasket - Copper A65

### HEAD GASKET - COPPER - B44



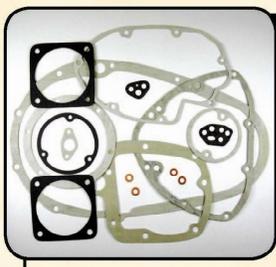
41-0638 Head Gasket .....	- Copper - B44
70-8081 Head Gasket .....	- Copper - Bsa/Tri 250
71-1625 .....	Head Gasket - Copper - Bsa B50





### NORTON HEAD GASKETS

	Head Gasket
060400 .....	Copper 750
	Head Gasket
065051C .....	Copper 850
	Head Gasket
065051 .....	Composition



### TRIUMPH UNIT GASKET SETS

	500 Engine Set
JRC 12-120 .....	58-74 - No Hd Gskt
	500 Top Set
JRC 12-130 .....	58-74 - No Hd Gskt
	650&750 Top Set
JRC 12-190 .....	63-82 - No Hd Gskt
	650 Top Set - 63-70
JRC 12-190T .....	Cu Hd Gskt (Taiwan)
JRC 12-191T .....	750 Top Set - 73-82 - Composite (Taiwan)
JRC 12-400 .....	650&750 Engine Set - 63-82 - No Hd Gskt



### TRIUMPH UNIT GASKET SETS COPPER HEAD GASKET

	650 Engine Set 63-72
	Copper
JRC 12-401 .....	Head Gskt
	750 Engine Set 73-82
	Composite
JRC 12-402 .....	Head Gskt



### PRE-UNIT TRIUMPH GASKET SETS

	500 Engine Set
JRC 12-802 .....	39-57 5T (Iron Head)
	500 Top Set
JRC 12-802D .....	39-57 5T (Iron Head)
	500 Engine Set
JRC 12-803 .....	46-50 Iron Head



### TRIUMPH UNIT GASKET SETS

	650 Engine Set
JRC 12-818 .....	63-67 650
	650 Top Set
JRC 12-818D .....	63-67 650
	500 Engine Set
JRC 12-820 .....	65-69 T100

JRC 12-820D .....	500 Top Set - 65-69 T100
JRC 12-828 .....	500 Engine Set - 70-73 T100
JRC 12-828D .....	500 Top Set - 70-73 T100

JRC 12-804 .....	500 Engine Set - 51-53 Alloy
JRC 12-804D .....	500 Top Set - 49-56 Alloy
JRC 12-805 .....	650 Engine Set - 49-55 6T (Iron Head)
JRC 12-805D .....	650 Top Set - 49-55 6T (Iron Head)
JRC 12-806 .....	500 Engine Set - 51-58 T100/Tr5
JRC 12-806D .....	500 Top Set - 51-58 T100/Tr5
JRC 12-811 .....	500 Engine Set - 56-59 T100
JRC 12-812 .....	650 Engine Set - 56-62 T110
JRC 12-812D .....	650 Top Set - 60-62 T110/120
JRC 12-814 .....	500 Engine Set - 58-66 T100
JRC 12-814D .....	500 Top Set - 58-66 T100
JRC 12-815 .....	650 Engine Set - 59-62 T120
JRC 12-815D .....	650 Top Set - 59-62 T120
JRC 12-834 .....	650 Engine Set - 56-62 T110



### TRIUMPH & BSA SINGLE GASKET SETS

	200 Engine Set
JRC 12-816 .....	T20 Cub 60-68
	200 Top Set
JRC 12-816D .....	T20 Cub 60-68
JRC 12-335 .....	250 Engine Set - BSA/Tri 250 67-70
JRC 12-335D .....	250 Top Set - BSA/Tri 250 67-70



### TRIUMPH & BSA 3 CYLINDER GASKET SETS

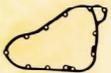
	750 Engine Set
JRC 12-825 .....	T150/Rk3 69-72
	750 Top Set
JRC 12-825D .....	T150/Rk3 69-72
	750 Engine Set
JRC 12-837 .....	T150/Rk3 73-74
JRC 12-837D .....	750 Top Set - T150/Rk3 73-74
JRC 12-839 .....	750 Engine Set - T160
JRC 12-839D .....	750 Top Set - T160



### NORTON GASKET SETS

JRC 12-267 .....	750 Engine Set - Atlas 62-66
JRC 12-267D .....	750 Top Set - Atlas 62-66
JRC 12-266 .....	750 Engine Set - Commando 68-73 (Composite Hd)
JRC 12-269 .....	750 Engine Set - Commando 68-72 (Copper Hd)
JRC 12-269D .....	750 Top Set - Commando 68-72
JRC 12-270 .....	850 Engine Set - Commando 73-74
JRC 12-270D .....	850 Top Set - Commando 73-74
JRC 12-271 .....	850 Engine Set Commando 75 E-Start
JRC 12-271D .....	850 Top Set - Mk3 Commando 75





# Engine - Cylinders, Gaskets & Seals



## BSA GASKET SETS

JRC 12-325.....	650 Engine Set - A-10 56-62 (Sandwich Hd Gskt)
JRC 12-325D .....	650 Top Set - A-10 56-62
JRC 12-325C .....	650 Engine Set - A10 56-62 (Copper Hd Gasket)
JRC 12-330.....	650 Engine Set - A65 62-66
JRC 12-330D .....	650 Top Set - A65 62-66
JRC 12-334.....	650 Engine Set - A65 67-70
JRC 12-334D .....	650 Top Set - A65 67-70
JRC 12-338.....	650 Engine Set - A65 71-On
JRC 12-338D .....	650 Top Set Bsa A65 71On
JRC 12-332.....	441 Engine Set - B44 66-70
JRC 12-332D .....	441 Top Set - B44 66-70
JRC 12-339.....	500 Engine Set - B50 71-73

## TRIUMPH INDIVIDUAL GASKETS

### Part # Description

#### Triumph Rocker Box Gaskets - Iron Head

70-1650 .....	Rocker Box Gasket - Iron Head
70-1650W .....	Rocker Box Gasket - Wire
70-3552.....	Rocker Box Gasket - 56-62 650
70-3552W .....	Rocker Box Gasket - 56-62 Wire

#### Triumph Rocker Box Gaskets - 500 Unit

70-9511C.....	Rocker Box Gasket - Copper Pr
70-9511W.....	Rocker Box Gasket - Wire Usa
70-9511W/T.....	Rocker Box Gasket - Wire Taiwan

#### Triumph Rocker Box Gaskets - 650 63-70

70-9348.....	Rocker Box Gasket - 650 63-70 Usa
70-9348C .....	Rocker Box Gasket - Copper Pr
70-9348W .....	Rocker Box Gasket - Wire Usa
70-9348W/T .....	Rocker Box Gasket - Wire Taiwan

#### Triumph Rocker Box Gaskets - Oif 71-82

71-2599 .....	Rocker Box Gasket - Oif 71-82
71-2599A .....	Rocker Box Gasket - Aluminium
71-2599C .....	Rocker Box Gasket - Copper Pr
71-2599E .....	Rocker Box Gasket - 71-On Wire
71-2599W/T .....	Rocker Box Gasket - Wire- Taiwan
71-2574.....	Valve Cover Gasket - 71-72 4 Hole
71-3673.....	Valve Cover Gasket - 73-82 6 Hole

#### 3 Cylinder Rocker Box Gaskets

70-8773 .....	Rocker Box Gasket - White Usa
70-8773A.....	Rocker Box Gasket - Aluminium
70-8773C.....	Rocker Box Gasket - Copper Pr
70-8773E.....	Rocker Box Gasket - Wire Uk
70-8773W.....	Rocker Box Gasket - Wire Usa

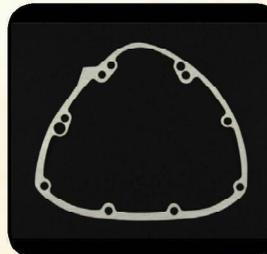
#### Triumph Cylinder Base Gaskets

70-3798.....	Base Gasket - 350/500 Usa
70-6309.....	Base Gasket - 650/750 Usa
70-6309C .....	Base Gasket - 650/750 Copper
70-6309W .....	Base Gasket - 650/750 Wire
70-6496E.....	Base Gasket - 3 Cylinder Uk



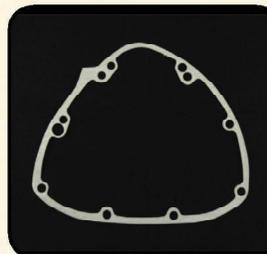
### GASKET - TIMING COVER PREUNIT TRIUMPH

70-2218G.....	Gasket Timing Cover Preunit Triumph
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### GASKET - TIMING COVER 500 UNIT TRIUMPH

JRC 0064 .....	Gasket - Timing Cover 500 Unit Triumph
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### GASKET - TIMING COVER UNIT 650/750 TRIUMPH

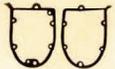
71-7263.....	Gasket Timing Cover Unit 650/750 Triumph
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## TRIUMPH PRIMARY GASKETS

### Part # Description

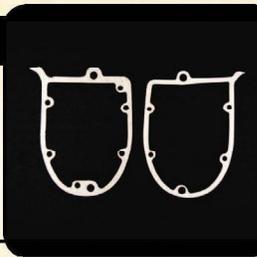
57-0503 .....	Primary Gasket - 3T 46-50
57-0504 .....	Primary Gasket - Dyno Models
57-1057 .....	Primary Gasket - 5T/6T Alternator
57-1189.....	Primary Gasket - T110 1954-59 S/A
57-1226 .....	Primary Gasket - T120 59-62
57-1477 .....	Gasket - Primary To Case
71-1456.....	Primary Gasket - 350/500
71-7009 .....	Primary Gasket - 650/750
71-7009A.....	Primary Gasket - 650/750 Thick
71-7009N.....	Primary Gasket - 650/750 Narrow
71-1457 .....	Gasket - Rotor Cover
71-1419 .....	Gasket - Clutch Window
71-1453.....	Primary Gasket - Inner 3 Cyl
71-1454.....	Primary Gasket - Outer 3 Cyl
70-4871 .....	Primary Gasket - Late T20 Cub





### PRE-UNIT TRIUMPH GEARBOX

Gasket - Gear Box  
57-1531G ..... Inner Cover  
Gasket - Gear Box  
57-1534G ..... Outer Cover



### GASKET GEARBOX T100

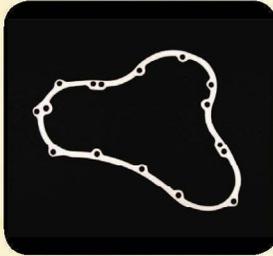
Gasket  
Outer Gearbox  
JRC 0066 ..... T100  
Gasket - Inner Gearbox  
JRC 0065 ..... T100



### TRIUMPH 650/750 GEARBOX GASKETS

Gasket  
Gearbox Inner  
57-7012 ..... (W X-Over)  
Gasket  
Gearbox Inner  
71-3096 ..... (No X-Over)  
71-1448 ..... Gasket - Gearbox Outer Cover  
71-1447 ..... Gasket - Gearbox Outer T150

NORTON INDIVIDUAL GASKETS	
Part #	Description
<b>Norton Rocker Cover Gaskets</b>	
067551	Gasket - Inlet Rocker 750/850
067554	Gasket - Exhaust Rocker 750/850
<b>Norton Cylinder Base Gaskets</b>	
067869	Base Gasket - 750
063812	Base Gasket - 850



### GASKET - TIMING COVER NORTON

Gasket  
Timing Cover  
061092 ..... Norton

NORTON PRIMARY GASKETS	
Part #	Description
060398	Primary Sealing Band 68-74
065534	Primary Gasket - Norton Mk3
064689	Gasket - Primary To Case Mk3



### NORTON 750/850 GEARBOX GASKETS

Gasket - Gearbox  
040030 ..... Inner - Norton  
Gasket - Gearbox  
040055 ..... Outer - Norton  
Gasket - Gearbox  
040057 ..... Inspection

Part #	Description
<b>Triumph Engine Oil Seals</b>	
99-9956	Oil Seal Kit - 650 Triumph 63-72
99-9957	Oil Seal Kit - 750 Triumph 73-82
70-3876T	Oil Seal - Crank - D/S Unit 500/650 To 69
97-1461	Oil Seal - Crank - D/S Preunit
70-4568	Oil Seal - Crank T/S Feed/Points - Unit
<b>Norton Engine Oil Seals</b>	
57-0946T	Oil Seal - Hi Gear - 650 1950-71 - Taiwan
57-0946M	Oil Seal - Hi Gear - 650 1950-71 - Metal
60-3512	Oil Seal - Hi Gear - T140 5 Speed
57-1478	Oil Seal - Hi Gear - 500 Unit
60-3510	Oil Seal - Hi Gear - 3 Cyl 5 Speed
70-3833	Oil Seal - Clutch Window - 500 Unit
70-4578	Oil Seal - Clutch Window - Early 650
70-7565	Oil Seal - Clutch Window - Late 650
60-3500	Oil Seal - Clutch Window - 5 Speed
<b>BSA Engine Oil Seals</b>	
99-9958	Oil Seal Kit - A50/65 Bsa
99-9958B	Oil Seal Kit - B25/44/50 Bsa
67-3067	Oil Seal - A10 Gearbox Hi Gear
68-0026	Oil Seal - Points A65 Early
67-0674	Oil Seal - Crank D/S A65
57-0946	Oil Seal - Hi Gear A65

Part #	Description
<b>BSA INDIVIDUAL GASKETS</b>	
<b>Bsa Rocker Box Gaskets</b>	
68-0144	Rocker Cover Gasket - A65 63-66
71-1431	Rocker Cover Gasket - A65 66-70
71-2207	Rocker Cover Gasket - A65 71-On
71-1426	Rocker Box Gasket - B25
71-1427	Rocker Box Gasket - B44
<b>Bsa Cylinder Base Gaskets</b>	
70-7823	Base Gasket - A65 Pre-66
71-1433	Base Gasket - A65 66-On
70-7727	Base Gasket - B44
70-7728	Base Gasket - Bsa/Tri 250
<b>Bsa Primary Gaskets</b>	
66-7514	Primary Gasket - M20
42-7507	Primary Gasket - A10
42-7509	Gasket - A10 Primary To Case
71-1432	Primary Gasket - A50/65
71-1418	Primary Gasket - Unit Single
71-1419	Gasket - Clutch Window





# Push Rods, Tappets, Cam Followers & Oil Feed

**PUSH ROD TUBE SEALS TRIUMPH**

70-3547..... Push Rod Tube Seal - Thin (C)3/32  
 70-1496..... Push Rod Tube Seal - Thick (A)3/16  
 70-4752..... Push Rod Tube Seal - Medium (B)1/8

**PUSH ROD TUBE SEALS TRIUMPH**

(C) Push Rod Tube Seal  
 70-3540.....T20 (Top)  
 (B) Push Rod Tube Seal  
 70-3758..... T100/T20 (Bottom)  
 Push Rod Tube  
 71-1190.....(A) Gasket - 3 Cylinder  
 70-1497.....(A) Push Rod Tube - Gasket - Pre-Unit  
 71-1283.....(D) Push Rod Tube - Oring - (Hi-Temp)  
 70-7310.....(D) Push Rod Tube - Oring (Internal)

## TRIUMPH PUSH ROD TUBES

**PREUNIT TRIUMPH PUSH ROD TUBES**

70-2273..... Push Rod Tube - 46-47 Preunit  
 70-1505..... Push Rod Tube - 48-56 Preunit

**TRIUMPH 500 UNIT PUSH ROD TUBES**

(A) Push Rod Tube  
 70-3755.....T100 59-63  
 (B) Push Rod Tube  
 70-4751.....T100 64-69  
 (B) Push Rod Tube  
 70-9512..... 500 69-70  
 (B) Push Rod Tube - 500 71-74  
 71-4000.....(B) Pushrod Tube - 3 Cyl

**TRIUMPH 650 PUSH ROD TUBES**

(C) Push Rod Tube  
 70-3646 ..... T110/120 1957-64  
 Push Rod Tube  
 (D) - Seal Cup  
 70-4746... (Use With 70-6000)  
 70-6000.....(B) Push Rod Tube - T120 65-67  
 70-9349.....(A) Push Rod Tube - T120 68-73

**TRIUMPH 750 PUSH ROD TUBES**

(A) Push Rod Tube  
 71-3329A.....T140 Alloy 73-79  
 (B) Push Rod Tube  
 71-3329.....T140 Chrome  
 71-1707.....(C) Sleeve - Push Rod Tube (Wedding Band)  
 71-7191.....(A) Push Rod Tube - T140 1980 On

## TRIUMPH PUSHRODS

**PUSH RODS TRIUMPH**

70-4008..... Push Rod - 500  
 70-2620..... Push Rod - 650  
 71-3330..... Push Rod - T140  
 71-1238..... Push Rod - T150  
 71-3974..... Push Rod - T160  
 70-3372... Push Rod - T20 (6 7/16)

**PUSH ROD SET - RACING**

Push Rod Set - 650 Racing  
 70-2620P.....Prec Machine  
 Push Rod Set - 750 Racing  
 71-3330P.....Prec Machine

## NORTON & BSA PUSHRODS

Part #	Description
067940/41.....	Push Rod Set - Norton 750/850
68-0370.....	Push Rod - A65 Inlet
68-0372.....	Push Rod - A65 Exhaust

**TRIUMPH CAM FOLLOWERS**

Cam Follower  
 70-3753.....In & Ex 500  
 Cam Follower  
 70-4040.....In & Ex Radius 500  
 Cam Follower  
 70-3059R..... Inlet Radius 650  
 71-7008..... Cam Follower - Inlet 650/750  
 70-8801..... Cam Follower - Exhaust 650/750  
 71-3213..... Cam Follower - T-150  
 71-3976..... Cam Follower - T160



# Push Rods, Tappets, Cam Followers & Oil Feed



## TRIUMPH TAPPET BLOCKS

Tappet Block  
In & Ex 37-65  
70-1477..... (Lrg Od Flange)  
Tappet Block  
70-4676..... Inlet 66-68  
Tappet Block  
70-5861..... Exhaust 66-68

70-9352 .....Tappet Block - Inlet 69-81  
70-9353 ..... Tappet Block - Exhaust 69-81  
70-7563..... O-Ring - Tappet Block  
97-0200 ..... Bolt - Tappet Block Securing



## TRIUMPH CAMS

Camshaft - Inlet  
T120 With

70-3134 ..... Vent Hole To 69  
70-3275..... Camshaft - In/Ex Preunit 6T/T110  
70-3325 ..... Camshaft - In/Ex Preunit Sports T110  
70-9989 ..... Camshaft - Exhaust T120 To 69  
71-1063.....Camshaft - Inlet 1970 On  
71-7016 .....Camshaft - Inlet - T140  
71-7017 .....Camshaft - Exhaust - T140  
71-7017R..... Camshaft - Exhaust - T140 Hi-Lift  
70-1558 .....Cam Key

## ALLOY T100 TRIUMPH TAPPET BLOCKS

Part #	Description
Gs36 .....	Tappet Block - Alloy Standard
Gs36/005.....	Tappet Block - Alloy +005
Gs36/025.....	Tappet Block - Alloy +.025

## BSA CAMS

Part #	Description
67-0356 .....	Camshaft - A10sr Bsa SRM
67-0357 .....	Camshaft - A10 Spitfire SRM
68-0473 .....	Camshaft - A65 Spitfire SRM
68-0474 .....	Camshaft - A65 Race By SRM

## BSA TWIN CAM BUSHINGS

Part #	Description
68-0025 .....	Cam Bushing - A50/65 Gear Side - Lipped
70-3824 .....	Cam Bushing - A50/65 Breather Side

## TRIUMPH TWIN CAM BUSHINGS

Part #	Description
00-0090 .....	Cam Bush Set - T140
00-0092 .....	Cam Bush Set - Preunit
70-2260 .....	Cam Bushing - L/H Short For Breather - Uk
71-0286 .....	Cam Bushing - R/H Lipped - Uk
71-0286P.....	Cam Bushing - R/H Lipped - P Machine
71-0287 .....	Cam Bushing - L/H Short - Uk
71-0287P.....	Cam Bushing - L/H - P Machine
71-0288 .....	Cam Bushing - L/H Long - Uk

## OIL PUMPS



## OIL PUMP - PU TRIUMPH UK MADE

Oil Pump  
Pu Triumph

70-3072 ..... Uk Made  
70-1537 .....Gasket - Pu Triumph Oil Pump  
70-0495 .....Sliding Block - Oil Pump



## OIL PUMP - TRIUMPH UK MADE 2 CYL

Oil Pump - Triumph  
70-9421E ..... Uk Made 2 Cyl  
Oil Pump - Triumph  
70-9421T ..... Taiwan 2 Cyl  
Gasket- Unit Triumph  
71-3910..... Oil Pump

70-3732.....Nut Cei - Conical Seat For Oil Pump  
21-1906 .....Nut Unf - Conical Seat For Oil Pump  
70-3887..... Lock Washer - Oil Pump Body



## OIL PUMP - TRIUMPH UK MADE 2 CYL - 4 VALVE

Oil Pump - 4 Valve  
- Triumph Uk Made

71-7317.....  
71-3910.....Gasket - Triumph Oil Pump  
70-0495 .....Sliding Block - Oil Pump  
14-7007..... Allen Fixing Screw - 1 1/4 UH  
14-7008..... Allen Fixing Screw - 1 1/2 UH



## OIL PUMPS - BSA SRM

42-0115 ..... Oil Pump - Bsa A7/10 SRM  
68-0941 ..... Oil Pump - Bsa A50/65 SRM  
67-0642 ..... Drive Gear - Bsa A7/10  
68-0050..... Drive Gear - Bsa A50/65





# Push Rods, Tappets, Cam Followers & Oil Feed



**OIL PRESSURE VALVE  
NORTON - SRM**

Pressure Valve  
066195A..... Norton - SRM



**OIL PRESSURE VALVES - SRM**

70-1670 .....Fiber Washer  
- Valve/Case  
70-8754 .....Fiber Washer  
- Pressure Body  
70-2795..... Pressure Valve -  
Preunit Triumph Indicator - SRM  
71-2370/SRM..... Pressure Valve -  
Preunit & Unit - Bsa & Triumph  
70-6595 ..... Pressure Valve - Bsa & Triumph 3 Cyl



**OIL SEAL - TIMING COVER  
OIL FEED**

Oil Seal  
Timing Cover  
70-4568..... Oil Feed  
Circlip  
70-4569..... For Oil Seal  
70-0378 .....Bush - Pu Tri T/S Crank - Oil Feed  
Contact us for timing cover machining for  
seal on pu Triumph



**TIMING COVER - OIL PRESSURE  
SWITCH**

**\*\*NOTE EARLY SWITCH IS FOR TAPERED  
THREADS ONLY! USING THE INCORRECT SWITCH  
WILL RESULT IN A DAMAGED TIMING COVER!\*\***  
**\*\* NOTE EARLY 1969 COVERS USED TAPERED  
THREADS CARE MUST BE TAKEN WHEN REPLACING  
THAT THE THREADS MATCH\*\***

60-3719 ..... Switch - Oil Pressure - 70 To 82  
60-2133 ..... Switch - Oil Pressure - 68 Only  
71-2930 ..... Rubber Boot - Pressure Switch



**ANTI- SUMP VALVE**

Anti-Sump Valve  
In Line (Feed)  
JRC Asump..... With Window  
Anti- Sump Valve  
JRC Asump Uk..... In Line (Feed) Cnc



**OIL FEED LINE NUTS**

Nut - Rocker Feed  
70-1435.....Dome Chrome  
Nut - Rocker Feed  
70-1435/S ..... Dome Stainless  
Nut - Rocker Feed  
70-1435A .....Dome Cad Plate  
70-1335 ..... Copper Washer - 3/8 X 5/8



**BOLT - ROCKER FEED - T100**

Bolt  
Rocker Feed  
70-3809.....T100  
Nut  
Rocker Feed  
97-0400..... Dome T100  
82-1880 .....Copper Washer - 5/16



**ROCKER FEED PIPE  
TRIUMPH - OE**

Rocker Feed Pipe  
70-4159.....Triumph 650 - Long  
Rocker Feed Pipe  
70-7576 .....Triumph 500 - Long  
Rocker Feed Pipe  
70-3244 ..... Triumph 200  
71-2428 ..... Rocker Feed Pipe - Triumph 650 71-72  
71-3550 ..... Rocker Feed Pipe - Triumph Oif - Short



**BILLET ALUMINIUM  
ROCKER FEEDS**

Billet Fined  
rocker Feed  
42-0046/SRM..... B33 - SRM  
Billet Fined  
rocker Feed  
42-0139/SRM.... A7/A10 - SRM  
Billet Fined Rocker Feed  
70-6349/SRM..... T120 - SRM  
Billet Fined Rocker Feed  
71-3550/SRM..... T140 - SRM



**BILLET FINNED ROCKER FEED  
TRIUMPH - 2 CYL**

Billet Fined  
Rocker Feed  
JRC 0029 ..... Triumph 63-82 2 Cyl  
Billet Fined  
Rocker Feed  
JRC 0029A ..... Triumph Preunit



# Push Rods, Tappets, Cam Followers & Oil Feed



## OIL LINE - HERRING BONE 9/32 (1 METER)

Oil Line  
Herring Bone  
JRC 73009 .....9/32 (1 Meter)  
Clamp - Oil Line  
70-6848.....Feed To Engine  
70-6849 .....Clamp - Oil Line - Feed To Rockers



## SUMP FILTERS

SRM Billet Sump Plate  
70-0486A .....Preunit Triumph  
Gasket - Preunit  
70-0487 .....Triumph Sump  
Filter Screen -  
70-0529 .....Preunit Triumph  
83-3642 .....Filter Screen -  
Tri & BSA 71-72  
83-4783 .....Filter Screen - Tri & BSA 73-On



## SRM BILLET SUMP PLATE A10/A65

SRM Billet  
Sump Plate  
67-1286/SRM..... A10/A65  
SRM Billet  
Sump Plate  
71-2933/SRM..... B25/B44  
71-1126 ..... Filter Screen - BSA  
71-1424 ..... Gasket - BSA Sump



## FINNED SUMP KIT OIF TRIUMPH & BSA

Finned Sump Kit  
71-3316F ..... Oif Triumph & BSA  
Gasket - Oil In Frame  
Triumph & BSA  
83-2829 .....  
99-1179.....Filter - Oil In Frame Tri & BSA



## OIL FILTER KIT - PRE OIL IN FRAME BIKES

Oil Filter Kit  
Pre Oil  
JRC Rs009 .....In Frame Bikes  
70-6571 ..... Replacement Filter Element



## FILTER - SUMP TRIUMPH 650 UNIT

Filter - Sump  
Triumph 650  
70-5312 ..... Unit Early  
Filter - Sump  
Triumph 650  
70-9336..... Unit Late  
70-5315 ..... Copper Washer



## SUMP PLUGS TRIUMPH 500

Sump Plug  
70-1564 .....Triumph 500 Early  
Sump Plug  
Triumph 500  
70-9501 .....68-On  
Fiber Washer  
70-1577 ..... Sump Plug  
70-3722 ..... Filter Screen  
70-3723 ..... Sealing Washer - Filter Screen  
70-3724 .....Spring - Filter Screen



## FILTER MOUNT - SPIN ON TYPE NORTON

063139 .....Filter Mount - Spin On Type - Norton  
063371 .....Filter Cartridge - Spin On - Champion  
063371T .....Filter Cartridge - Spin On - Emgo



## OIL TANK FILTER 500 & 650 TRIUMPH

Oil Tank Filter  
82-3179 ...500 & 650 Triumph  
Nut - Spigot  
82-3182 .....Retaining  
82-3655 .....Spigot - Oil Feed  
Oil Tank Filter  
82-3179A .....- 500 & 650 Triumph With Barb  
82-1713 .....Fiber Washer - At Oil Tank



## BREATHER T FITTINGS

Breather T Fitting  
70-5370..... 63-67 Triumph  
Breather T Fitting  
70-5370L..... 68-69 Triumph  
Breather T Fitting  
83-1610..... 70 On Triumph  
83-1613.....Breather Hose Smaller Black - Triumph  
Breather Hose Large Gray 12In  
71-1149 .....70 On Primary  
Breather Hose - Gray D Shaped  
83-1614 ..... Triumph Fender



# Cover Hardware

## ENGINE COVER ALLEN SCREW KITS

Part #	Description
JRC 11-100	Allen Kit - BSA Single To 68 - Cei
JRC 11-103	Allen Kit - BSA Single 69-74 - Unc
JRC 11-103S	Allen Kit - BSA Single 69-74 - Stainless
JRC 11-105	Allen Kit - Triumph T20 Cub
JRC 11-120	Allen Kit - Triumph 500 60-68 - Cei
JRC 11-130	Allen Kit - Triumph 500 69-74 - Unc
JRC 11-130S	Allen Kit - Triumph 500 69-74 - Stainless
JRC 11-140	Allen Kit - Triumph Preunit T120
JRC 11-141	Allen Kit - Triumph Preunit 55-58 6T/60-2
JRC 11-150	Allen Kit - Triumph 650 63-68 - Cei
JRC 11-150S	Allen Kit - Triumph 650 63-68 - Stainless
JRC 11-160	Allen Kit - Triumph 650 68-74 - Unc
JRC 11-161S	Allen Kit - Triumph T140 Stainless
JRC 11-170	Allen Kit - BSA/Triumph 3-Cyl 69-74
JRC 11-180	Allen Kit - Triumph T-160
JRC 11-190	Allen Kit - Norton 70-74
JRC 11-191	Allen Kit - Norton 75 Mk3
JRC 11-210	Allen Kit - BSA A50/65 63-68 - Cei
JRC 11-220	Allen Kit - BSA A50/65 69-72 - Unc

## FASTENER SIZES & THREAD

Triumph, Norton, BSA, and other British bikes use Whitworth fasteners in CEI, BSF, & BSW threads. In 68 Triumph and others started to change to Unified thread.

British Standard Cycle (BSC or CEI) 60 degree angle: 3/16x32, 1/4x26, 5/16x26, 3/8x26, 7/16x26, 1/2x26, 9/16x26, 5/8x26, 3/4x26

British Standard Whitworth (BSW): 1/8x40, 3/16x24, 1/4x20, 5/16x18, 3/8x16, 7/16x14, 1/2x12, 9/16x12, 5/8x11, 3/4x10, 7/8x9, 1x8

British Standard Fine (BSF) WW: 3/16x32, 7/32x28, 1/4x26, 9/32x26, 5/16x22, 3/8x20, 7/16x18, 1/2x16, 9/16x16, 5/8x14, 3/4x12, 7/8x11

Unified National Coarse (UNC): #10x24, #12x24, 1/4x20, 5/16x18, 3/8x16, 7/16x14, 1/2x13, 9/16x12, 5/8x11, 3/4x10, 7/8x9, 1x8

Unified National Fine (UNF): #8x36, #10x32, 1/4x28, 5/16x24, 3/8x24, 7/16x20, 1/2x20, 9/16x18, 5/8x18, 3/4x16, 7/8x14, 1x12

British Standard Pipe Parallel (BSPP): 1/8x28, 1/4x19, 3/8x19, 1/2x14 (1/8=.406 od) (1/4=.531 od) (3/8=.687 od) (1/2=.843 od)

Whitworth wrenches = Stamped with bolt shank size not across flats

## TRIUMPH PATENT PLATES

Part #	Description
70-1595	Patent Plate - Speed Twin
70-1678	Patent Plate - Tiger 100
70-2876	Patent Plate - Trophy
70-2909	Patent Plate - 650 Twin
70-2910	Patent Plate - Tiger 110
70-4016	Patent Plate - Patent #S
60-4255	Rivit - Patent Plate Securing

## BRASS PATENT PLATES

Part #	Description
70-4016A	Patent Plate - Bonneville
70-4016B	Patent Plate - Patent #S - Brass
70-4016C	Patent Plate - Brass/Black Text
60-4255B	Rivit - Patent Plate Securing



## TIMING COVERS - TRIUMPH

Part #	Description
71-7318	Timing Cover - 650/750 Triumph Unit
71-7318F	Timing Cover - 650/750 Triumph Unit - Finned
71-7263	Gasket - Timing Cover 650/750 Triumph Unit
JRC Web1	Points Cover - Finned Webco Copy
71-1462	Gasket - Points Cover

For Other Points Covers See Page 59

Part #	Description
70-3677A	Timing Cover Triumph Preunit - Tach Drive
70-2218F	Timing Cover - Triumph Preunit
70-2218G	Gasket - Timing Cover - Triumph Preunit

## TRIUMPH BILLET ALUMINIUM PRIMARY SETS

Part #	Description
57-0480/3	Primary Set Rigid Preunit Triumph - Billet
57-1186/90	Primary Set S/Arm Preunit Generator - Billet
57-1600/1	Primary Set S/Arm Preunit Alternator - Billet
57-0087	Spacer Behind Primary On Footrest Stud

## PRIMARY COVERS - TRIUMPH

Part #	Description
57-1727	Primary Cover Triumph 650 63-67 - Taiwan
70-9245	Primary Cover - Triumph 650 67-74 - Uk
70-9249	Primary Cover - Triumph 500 68-74 - Uk
71-7465	Primary Cover - Triumph 750 L/H Shift - Uk
71-7009	Gasket - Primary Cover Unit 650
71-1456	Gasket - Primary Cover Unit 500
57-2440	Cover - Rotor Inspection
71-1457	Gasket - Rotor Inspection
57-2166	Plug - Clutch Adjust & Fill - To 74
71-3895	Plug - Clutch Adjust & Fill - 74 On - T140





## GEARBOX PARTS



### TRIUMPH TWIN CLUTCH PLATES

Clutch Plate  
57-4763T..... Friction - Taiwan  
Clutch Plate  
Friction  
57-4763H ..... USA Made  
57-4763A..... Clutch Plate - Friction - Alloy



### CLUTCH PLATE - BARE STEEL

Clutch Plate  
57-1363 ..... Bare Steel  
Clutch Plate  
Bare Steel  
57-1363R..... India  
57-1363T..... Clutch Plate - Bare Steel - Taiwan



### TRIUMPH TWIN CLUTCH CONVERSION

Clutch Kit - 7 Plate  
JRC 213 ..... Conversion



### BSA - TRIUMPH 3 CYL CLUTCH DISC

Clutch Plate  
57-3709..... As Original - Eu  
Clutch Plate  
57-3709/D ..... Sintered Bronze



### BSA - TRI SINGLE CLUTCH PLATES

Clutch Plate  
57-2725..... Bare Steel - Uk  
Clutch Plate  
57-2726..... Friction - Taiwan



### NORTON 750/850 CLUTCH PLATES

061339 ..... Clutch Plate - 750 Commando  
063741 ..... Clutch Plate - 850 Sintered Bronze  
060746..... Clutch Plate - Bare Steel  
043192 ..... Clutch Plate - Norton Atlas

57-2726A ..... Clutch Plate - Friction - Alloy  
57-2726R..... Clutch Plate - Friction - India  
57-1315 ..... Clutch Plate - T20 Steel - Uk  
57-1503..... Clutch Plate - T20 Friction - Uk



### BSA CLUTCH PLATES

65-3824 ..... Clutch Plate - Bare Steel- A10  
65-3857..... Clutch Plate - Friction - A10  
67-3241 ..... Clutch Plate - Bare Steel - A10  
68-3221 ..... Clutch Plate - Bare Steel - A50/65 63-65

## TRIUMPH CLUTCH CHAIN WHEELS



### CHAIN WHEEL - PRE UNIT - STEEL

57-1549..... Chain Wheel - Pre Unit - Steel - Uk  
57-1549A ..... Chain Wheel - Pre Unit - Alloy  
57-1549T..... Chain Wheel - Pre Unit - Taiwan



### CHAIN WHEEL - 500/650 63-72 STEEL

57-1570..... Chain Wheel - 500/650 63-72 Steel - Uk  
57-1570A..... Chain Wheel - 500/650 63-72 Alloy - Uk  
57-1570T..... Chain Wheel - 500/650 63-72 - Taiwan





## Clutch Spares



### CHAIN WHEEL - T140 73-82 STEEL

Chain Wheel  
T140 73-82  
57-4640.....Steel - UK

Chain Wheel  
T140 73-82  
57-4640A..... - Alloy - UK

57-4640T..... Chain Wheel - T140 73-82 - Taiwan



### BSA CLUTCH CHAIN WHEELS

Chain Wheel  
57-2773..... BSA A50/65 - UK

42-3223..... Chain Wheel - BSA A10 - UK



### T160 PRIMARY CHAIN KIT

JRC 237.....T160 Primary Chain Kit - Use (2) 428 Chains To Replace OE Chain Which Is N.L.A.



### TRIUMPH BELT DRIVES BY AERCO

JRC 138..... Belt Drive T160 - Run In Oil - UK

JRC 139..... Belt Drive T150 - Run In Oil - UK

JRC 140..... Belt Drive T120 - 63-70 Run In Oil - UK

JRC 141..... Belt Drive T140 - 73-82 Run In Oil - UK

JRC 141A..... Belt Drive T140 - Alloy Run In Oil - UK

JRC 144..... Belt Drive Pu Tri - S/Arm 54-62 - UK

JRC 144A..... Belt Drive Pu Tri - S/Arm 54-62 Alloy

JRC 145..... Belt Drive Pu Tri - Rigid To 54 - UK

JRC 145A..... Belt Drive Pu Tri - Rigid To 54 - Alloy

## CLUTCH HUBS AND SHOCK ABSORBERS



### SHOCK ABSORBER - TRIUMPH

Shock Absorber  
99-9906 .....4 Spring - Triumph

Shock Absorber  
57-4435.....3 Spring - Triumph



Clutch Rubber Set  
57-1472/3K ..... - 4 Spring

Clutch Rubber  
57-1472.... - 4 Spring (4 Required)

Clutch Rubber  
57-1473.... - 4 Spring (4 Required)



### TRIUMPH CLUTCH HUB PARTS

Thrust Washer  
57-1735 ..... - Early - Uk Made

Thrust Washer  
- Early  
57-1735P..... - Prec Machine

57-1041..... Clutch Spider - 4 Spring

57-1722/3K..... Clutch Rubber Kit - 3 Spring

57-1722..... Clutch Rubber - 3 Spring Large

57-1723..... Clutch Rubber - 3 Spring Small

57-1132..... Clutch Rubber Set - Triumph 200 Cub (6Pc)

57-2723..... Clutch Rubber - Bsa/Tri Single (Milk Dud)

## CLUTCH CENTER WASHERS & NUTS

### PART #

### DESCRIPTION

57-1047.....Nut - Clutch Center - Triumph To-67

57-1045 ..... Washer - Clutch Center - Triumph To-67

21-0586 ... Nut - Clutch Center - Triumph Lock Nut 68-On

57-4794 ..... Waser - Clutch Center - Triumph 68-On

Thrust Washer  
57-3931 ..... - Late - Uk Made

57-3931A..... Thrust Washer - Late - Lfh

57-3929..... Clutch Hub - Triumph 650 Unit

57-3930..... Clutch Hub - Triumph 500 Unit

57-0394..... Clutch Roller - 1/4 X 1/4 (Takes 20)

60-4253 ..... Key - Mainshaft At Clutch Hub

### TRIUMPH LOCK TABS

57-1046 ..... Tab Washer - Clutch Hub - 500/650 To 67

57-2240 ..... Tab Washer - Main Shaft - G Box Cover Side

57-1347 ..... Tab Washer - Clutch Hub - T20

70-3975 ..... Tab Washer - Alternator Rotor Nut



# Clutch Spares



## CLUTCH PRESSURE PLATES

57-4590 ..... Pressure Plate - Twin - Steel  
 57-4590A ..... Pressure Plate - Twin - Alloy



## SRM PRESSURE PLATES

Srmpp1 ..... Alloy Pressure Plate - BSA/Tri 3 Spring Unit  
 Srmpp2 ..... Alloy Pressure Plate - BSA/Tri 4 Spring Unit  
 Srmpp3 ..... Alloy Pressure Plate - BSA/ Tri 4 Spring Pu  
 Srmpp4 ..... Alloy Pressure Plate - 3Ta/ 5Ta 3 Spring  
 Srmpp5 ..... Alloy Pressure Plate - 3Ta/5Ta 4Spring



## CLUTCH ADJUSTERS

57-0422 ..... Clutch Button - 47-62 Triumph  
 57-0413 ..... Clutch Adjuster - Preunit Goes - In Arm  
 57-2064 ..... Clutch Adjuster - Slot 1/4 X 26  
 57-2729 ..... Clutch Adjuster - Slot 1/4 X 28 BSA Single  
 57-2159 ..... Clutch Adjuster - 3/8 X 26  
 57-2159B ..... Clutch Adjuster - 3/8 X 26 - With Ball  
 57-2159H ..... Clutch Adjuster - 3/8 X 26 - Allen



## CLUTCH PUSH RODS

57-1552 ..... Clutch Rod - Triumph Preunit  
 57-1970 ..... Clutch Rod - Triumph Unit 500  
 57-1736 ..... Clutch Rod - Triumph Unit 650/750  
 57-1140 ..... Clutch Rod - Triumph T20  
 57-2733 ..... Clutch Rod - BSA/Tri Single  
 68-3229 ..... Clutch Rod - BSA A50/65  
 040084 ..... Clutch Rod - Norton Commando 750/850  
 57-3988 ..... Bush - Clutch Rod

## CLUTCH SPINGS & HARDWARE



## CLUTCH SPRING TRIUMPH

57-0999 ..... Clutch Spring - 350/500 Triumph  
 57-1560 ..... Clutch Spring - Preunit 4 Spring  
 57-1830 ..... Clutch Spring - 650 Unit Triumph  
 57-4644 ..... Clutch Spring - T140 Triumph  
 57-1931 ..... Spring Cup - Clutch Spring Twins  
 57-2526 ..... Spring Nut - Steel  
 57-2526B ..... Spring Nut - Brass  
 57-4754 ..... Clutch Pin - Triumph/BSA Twin



## CLUTCH SPRING - BSA/TRI SINGLE

57-2727 ..... Clutch Spring - BSA/Tri Single  
 57-4121 ..... Spring Cup - BSA/Tri Single  
 57-4198 ..... Clutch Spring Nut - BSA/Tri Single

## PRIMARY CHAIN TENSIONER BLADES



## TENSIONER BLADES - PRIMARY CHAIN

68-0244 ..... Tensioner Blade - BSA A50/65  
 70-4152 ..... Tie Rod - Primary Chain Tensioner  
 70-6061 ..... Tensioner Blade - Primary Chain Tri Duplex  
 70-6283 ..... Tensioner Blade - Primary Chain Tri Duplex  
 70-9703 ..... Adjuster - Primary Chain Tensioner



## TENSIONER BLADE - PRIMARY CHAIN T150

57-3610 ..... Tensioner Blade - Primary Chain T150  
 57-3614 ..... Adjuster - Primary Chain Tensioner T150  
 57-3617 ..... Tie Rod - Primary Chain Tensioner T150

## PRIMARY CHAIN ADJUSTER PLUGS

PART #	DESCRIPTION
57-2259	Plug - Drain & Adjuster - 14Tpi
70-4922	Plug - Drain & Adjuster - 18Tpi - Short
70-6347	Plug - Drain & Adjuster - 18Tpi - Extended
57-1738	Fiber Washer - Drain Plug



## Chains

# PRIMARY DRIVE CHAINS

### SINGLE ROW 428 CHAINS

PART #	DESCRIPTION
60-0120	Primary Chain - 49-53 78L - Renolds
60-0120A	Primary Chain - 49-53 116L - Usa
60-0120R	Primary Chain - 49-53 90L - Regina
60-0301	Primary Chain - 54-62 70L - Renolds



### DUPLEX PRIMARY CHAINS

19-8683	Primary Chain - B44/50 72L - Renolds
19-8683J	Primary Chain - B44/50 72L - Japan
60-0951	Primary Chain - Tr25w 70L - Renolds
60-0358J	Primary Chain - T100 78L - Japan
60-0382	Primary Chain - T20 Cub 62L - Renolds
60-0477	Primary Chain - T120 84L - Renolds
60-0477J	Primary Chain - T120 84L - Japan



### TRIPLEX PRIMARY CHAINS

19-8639	Primary Chain - A50/65 80L - Renolds
19-8639J	Primary Chain - A50/65 80L - Japan
60-4125	Primary Chain - T140 84L - Renolds
60-4125J	Primary Chain - T140 84L - Japan
060366	Primary Chain - Norton 92L - Renolds
060366J	Primary Chain - Norton 92L - Japan
60-0699	Primary Chain - T150 82L - Renolds
60-0699J	Primary Chain - T150 82L - Japan

# FINAL DRIVE CHAINS

### RENOLDS 520 CHAIN (5/8X1/4)

PART #	DESCRIPTION
110054/110	Renolds 520 Chain 110L
110054/120	Renolds 520 Chain 120L
110054/26	Master Link - Renolds 520
110054/30	Link & Half - Renolds 520

### RENOLDS 530 CHAIN (5/8X3/8)

PART #	DESCRIPTION
110056/107	Renolds 530 Chain - 107L
110056/110	Renolds 530 Chain - 110L
110056/120	Renolds 530 Chain - 120L
110056/26	Master Link - Renolds 530
110056/30	Link & Half - Renolds 530

### REGINA 530 CHAIN (5/8X3/8) - ITALY

PART #	DESCRIPTION
110056/104R	Regina 530 Chain - 104L
110056/106R	Regina 530 Chain - 106L
110056/110R	Regina 530 Chain - 110L
110056/120R	Regina 530 Chain - 120L
110056/130R	Regina 530 Chain - 130L
110056/26R	Master Link - Regina 530
110056/30R	Link & Half - Regina 530

### CYCLE CRAFT 530 CHAIN (5/8X3/8) - TAIWAN

PART #	DESCRIPTION
110056/100T	Classic 530 Chain - 100L
110056/102T	Classic 530 Chain - 102L
110056/104T	Classic 530 Chain - 104L
110056/106T	Classic 530 Chain - 106L
110056/107T	Classic 530 Chain - 107L
110056/110T	Classic 530 Chain - 110L
110056/111T	Classic 530 Chain - 111L
110056/120T	Classic 530 Chain - 120L
110056/130T	Classic 530 Chain - 130L
110056/26T	Master Link - Taiwan 530
110056/30T	Link & Half - Taiwan 530

### 420 CHAIN (1/2X3/16) - TAIWAN

110044/120	Taiwan Chain 420 - 120L
110044/26	Master Link Taiwan 420 Chain
110044/30	Link & Half Taiwan 420 Chain

# OTHER CHAINS

PART #	DESCRIPTION
67-0296	Dyno Drive Chain - BSA A10 110500X52I
17699	Magneto Chain - Norton 110037X44I
18257	Magneto Chain - Norton 110037X42I
067689	Cam Chain - Norton Twin 110038X38I

### CHAIN NUMBERS EXPLAINED CHART

#### SINGLE ROW CHAIN NUMBERS

Renolds #'S	Mc #'S	Dimensions	Roller Diameter
111044	N/A	1/2 X 1/8	.305
111046	415	1/2 X 3/16	.305
110044	420	1/2 X 3/16	.305
110046	428	1/2 X 5/16	.335
110054	520	5/8 X 1/4	.400
110056	530	5/8 X 3/8	.400

#### OTHER CHAIN NUMBERS

110500	8MM X 3MM	5MM
110037	3/8 X 5/32	1/4
110038	3/8 X 7/32	1/4
116038	3/8 X 7/32	1/4





## PREUNIT TRIUMPH ENGINE SPROCKETS

- 70-3108/17 ..... Engine Sprocket 17T
- 70-3108/18 ..... Engine Sprocket 18T
- 70-3108/19 ..... Engine Sprocket 19T
- 70-3108/23 ..... Engine Sprocket 23T
- 70-3108/24 ..... Engine Sprocket 24T
- 97-1461 ..... Crank Shaft Seal - Preunit

## GEARBOX SPROCKETS



### PREUNIT TRIUMPH GEAR BOX SPROCKETS TO MID 63 650

- 57-0471/17 ..... Gear Box Sprocket - 17T Uk
- 57-0471 ..... Gear Box Sprocket - 18T Uk
- 57-0471/18T ..... Gear Box Sprocket - 18T Taiwan
- 57-0471/19 ..... Gear Box Sprocket - 19T Uk
- 57-0471/19T ..... Gear Box Sprocket - 19T Taiwan
- 57-0471/21 ..... Gear Box Sprocket - 21T Uk
- 57-0471/22 ..... Gear Box Sprocket - 22T Uk
- 57-0440 ..... Nut - Gear Box Sprocket - Oe
- 57-0440A ..... Nut - Gear Box Sprocket - With Seal
- 70-3119 ..... Lock Tab - Preunit Gear Box Sprocket



### UNIT 500 TRIUMPH GEAR BOX SPROCKETS 59-74

- 57-1476/18 ..... Gear Box Sprocket - 18T Uk
- 57-1476/18T ..... Gear Box Sprocket - 18T Taiwan
- 57-1476/19 ..... Gear Box Sprocket - 19T Uk
- 57-1476/19T ..... Gear Box Sprocket - 19T Taiwan
- 57-1476/20 ..... Gear Box Sprocket - 20T Uk
- 57-1476/20T ..... Gear Box Sprocket - 20T Taiwan
- 57-1476/21 ..... Gear Box Sprocket - 21T Uk
- 57-1478 ..... Oil Seal - 500 Gear Box
- 57-2536 ..... Nut - Gear Box Sprocket
- 57-2056 ..... Lock Tab - 500 Gear Box Sprocket



### UNIT 650 TRIUMPH GEAR BOX SPROCKETS 63-71

- 57-1916 ..... Gear Box Sprocket - 17T Uk
- 57-1916T ..... Gear Box Sprocket - 17T Taiwan
- 57-1917 ..... Gear Box Sprocket - 18T Uk
- 57-1917T ..... Gear Box Sprocket - 18T Taiwan
- 57-1918 ..... Gear Box Sprocket - 19T Uk
- 57-1918T ..... Gear Box Sprocket - 19T Taiwan
- 57-1919 ..... Gear Box Sprocket - 20T Uk
- 57-1919T ..... Gear Box Sprocket - 20T Taiwan
- 57-1919/21 ..... Gear Box Sprocket - 21T Uk
- 57-1919/21T ..... Gear Box Sprocket - 21T Taiwan
- 57-1919/22 ..... Gear Box Sprocket - 22T Uk (Requires Fitting)
- 57-0946M ..... Oil Seal- 650 4 Speed Sprocket
- 57-0440 ..... Nut - Gear Box Sprocket - Oe
- 57-0440A ..... Nut - Gear Box Sprocket - With Seal
- 57-2116 ..... Tab Washer - 650 4 Speed Sprocket



### TRIUMPH 5 SPEED SPROCKETS

- 57-4782/17 ..... Gear Box Sprocket - 17T 5 Speed Uk
- 57-4784 ..... Gear Box Sprocket - 18T 5 Speed Uk
- 57-4784T ..... Gear Box Sprocket - 18T 5 Speed Taiwan
- 57-4783 ..... Gear Box Sprocket - 19T 5 Speed Uk
- 57-4783T ..... Gear Box Sprocket - 19T 5 Speed Taiwan
- 57-4782 ..... Gear Box Sprocket - 20T 5 Speed Uk
- 57-4782T ..... Gear Box Sprocket - 20T 5 Speed Taiwan
- 57-4782/21 ..... Gear Box Sprocket - 21T 5 Speed Uk
- 57-4782/21T ..... Gear Box Sprocket - 21T 5 Speed Taiwan
- 57-4782/22 ..... Gear Box Sprocket - 22T 5 Speed Uk
- 60-3500 ..... Oil Seal - 5 Speed Hi Gear (Internal)
- 60-3512 ..... Oil Seal - 5 Speed Sprocket
- 60-3510 ..... Oil Seal- 3 Cylinder 5 Speed Gear Box
- 57-4396 ..... Nut - 5 Speed Sprocket Nut
- 57-4909 ..... Lock Tab - Gear Box Sprocket - 5 Speed



### BSA/TRIUMPH SINGLE GEAR BOX SPROCKETS 250/441/500

- 57-2765/12T ..... Gear Box Sprocket - 12T Taiwan
- 57-2765/13T ..... Gear Box Sprocket - 13T Taiwan
- 57-2765/14 ..... Gear Box Sprocket - 14T Uk
- 57-2765/14T ..... Gear Box Sprocket - 14T Taiwan
- 57-2765 ..... Gear Box Sprocket - 15T Uk
- 57-2765/15T ..... Gear Box Sprocket - 15T Taiwan
- 57-2701 ..... Gear Box Sprocket - 16T Uk
- 57-2701T ..... Gear Box Sprocket - 16T Taiwan
- 57-2766 ..... Gear Box Sprocket - 17T Uk
- 57-2766T ..... Gear Box Sprocket - 17T Taiwan
- 57-2766/18T ..... Gear Box Sprocket - 18T Taiwan
- 57-2766/19T ..... Gear Box Sprocket - 19T Taiwan
- 70-8015 ..... Oil Seal - BSA/Tri Single Gear Box
- 57-1434 ..... Nut - BSA/Tri Single Sprocket
- 57-2702 ..... Lock Tab - Gear Box Sprocket



### NORTON 750/850 AMC GEAR BOX SPROCKETS

- 040480 ..... Gear Box Sprocket - 19T Uk
- 040480T ..... Gear Box Sprocket - 19T Taiwan
- 060931 ..... Gear Box Sprocket - 20T Uk
- 060931T ..... Gear Box Sprocket - 20T Taiwan
- 060721 ..... Gear Box Sprocket - 21T Uk
- 060721T ..... Gear Box Sprocket - 21T Taiwan
- 060759 ..... Gear Box Sprocket - 22T Uk
- 060759T ..... Gear Box Sprocket - 22T Taiwan
- 063420 ..... Gear Box Sprocket - 23T Uk
- 063420T ..... Gear Box Sprocket - 23T Taiwan
- 063421T ..... Gear Box Sprocket - 24T Taiwan
- 67-0674 ..... Oil Seal - Amc Gear Box Sprocket





## Drive Sprockets Con't.



### BSA GEAR BOX SPROCKETS

67-3064T	..... Gear Box Sprocket - 18T A10 Taiwan	68-3078T	..... Gear Box Sprocket - 19T A50/65 Taiwan
67-3065T	..... Gear Box Sprocket - 19T A10 Taiwan	68-3073	..... Gear Box Sprocket - 20T A50/65 Uk
67-3065/21	..... Gear Box Sprocket - 21T A10 Srm	68-3073T	..... Gear Box Sprocket - 20T A50/65 Taiwan
68-3093	..... Gear Box Sprocket - 18T A50/65 Uk	68-3089	..... Gear Box Sprocket - 21T A50/65 Uk
68-3093T	..... Gear Box Sprocket - 18T A50/65 Taiwan	68-3089T	..... Gear Box Sprocket - 21T A50/65 Taiwan
68-3078	..... Gear Box Sprocket - 19T A50/65 Uk	67-3067	..... Oil Seal - A10 Gear Box Sprocket
		67-0674	..... Oil Seal - A50/65 Gear Box Sprocket
		57-1434	..... Nut - Sprocket
		57-2702	..... Lock Tab - Gear Box Sprocket



## Gearbox Spares

# TRIUMPH GEAR BOX BUSHINGS

### HIGH GEAR BEARINGS

PART #	DESCRIPTION
57-1405	M/S Hi Gear Bush - 500 Unit
57-1515	M/S Hi Gear Bush - T20 Cub
57-1370	M/S Hi Gear Bush - 650 4 Speed
60-3511	M/S Hi Gear Needle Bearing - 750 5 Speed (2 Req)
60-3500	Seal - Hi Gear - 650/750 5 Speed



### GEAR BOX BUSHINGS

57-0023	..... Bushing - Kick Start 650/750 Triumph
57-0057	..... Bushing - Shift Shaft 650 Triumph

### TRIUMPH LAYSHAFT BEARINGS

PART #	DESCRIPTION
57-0290	Bushing - L/S - 46-49 Preunit
57-1367	Bushing - L/S - 50-62 Preunit
57-1897	Needle Bearing - 500 - In Kick Shaft
57-1606	Needle Bearing - 500/650/750 - Closed
57-1614	Needle Bearing - 650/750 - Open
57-1607	Thrust Washer - L/S 500/650/750

### TRIUMPH MAIN SHAFT BEARINGS

PART #	DESCRIPTION
57-0665	Bearing - Hi Gear Main Shaft 500 Unit
57-1469	Bearing - Inner Cover M/S 500 Unit
60-3552A	Bearing - Inner Cover M/S 650/750
60-3556A	Bearing - Hi Gear M/S 4 Speed 650
60-4100	Bearing - Hi Gear M/S 5 Speed 750

### TRIUMPH GEAR BOX SNAP RINGS

PART #	DESCRIPTION
57-0280	Snap Ring - 500 Unit M/S Inner Cover Bearing
37-0680	Snap Ring - 500 Unit M/S Hi Gear Bearing
57-0280	Snap Ring - 650 M/S Inner Cover Bearing
57-4113	Snap Ring - 5 Speed M/S Inner Cover Bearing
70-0489	Snap Ring - 4 & 5 Speed M/S Hi Gear Bearing

### SHIFT LEVERS

57-1164	..... Shift Lever - BSA Unit - Uk
57-1164T	..... Shift Lever - BSA Unit - Taiwan
57-1194	..... Shift Lever - Pu Tri - Uk
57-1194T	..... Shift Lever - Pu Tri - Taiwan
57-3757-Nos	..... Shift Lever - 60 Tri - Nos
57-3757T	..... Shift Lever - 650 Tri - Taiwan
57-4561T	..... Shift Lever - 500 Tri - Taiwan
57-7010	..... Shift Lever - T140 - Uk
67-3171	..... Shift Lever - BSA A10 Long
42-3017	..... Shift Lever - BSA A10 Short
061499	..... Shift Lever - Norton - Taiwan



### SHIFTER RUBBERS

29-3250	..... Shift Rubber BSA A10
57-0449	..... Shift Rubber - Closed Tri 56-67
57-0449A	..... Shift Rubber - Closed Logo - Taiwan
57-0449E	..... Shift Rubber - Closed - UK
57-2331	..... Shift Rubber - Open & Center Stand



### SHIFT RUBBER

57-2450	..... Shift Rubber - Uk
57-2450T	..... Shift Rubber - Taiwan



### SHIFT RUBBER - NORTON - TAIWAN

Shift Rubber  
040086R ..... - Norton - Taiwan



### SHIFT SHAFT ASSEMBLY - 650/750 TRI

Shift Shaft Assembly  
57-0408/9..... - 4 Speed  
Shift Shaft Assembly  
57-4910..... - 5 Speed

### TRIUMPH SHIFT QUADRANTS

PART #	DESCRIPTION
57-0397.....	Shift Quadrant - Preunit
57-4117.....	Shift Quadrant - 4 Speed - 650
57-7052.....	Shift Quadrant - 5 Speed - 750

### BSA SHIFT SHAFT ASSEMBLIES

PART #	DESCRIPTION
68-3079.....	Shift Shaft - BSA A50/65 To-67
68-3098.....	Shift Shaft - BSA A50/65 To-67
68-3294.....	Shift Shaft - BSA A50/65 68-On
68-3294A.....	Shift Shaft - Repair Piece Only

### TRIUMPH GEAR BOX PLUNGERS

PART #	DESCRIPTION
57-3661.....	Plunger - Cam Plate Index - 500 Tri
57-0044.....	Plunger - Cam Plate Index - 650 Tri
57-4403.....	Plunger - Cam Plate Index - 5 Speed
57-0372.....	Housing - Index Plunger 4 Speed
57-3978.....	Washer - Alloy - Index Plunger Housing
57-1257.....	Washer - Fiber - Index Plunger Housing

### SHIFTER SPRINGS

	57-0404.....	Spring - Quadrant Return
	57-0405.....	Spring - Quadrant Plunger
	57-0406.....	Plunger - Shift Quadrant - 4 Speed



### SPRING - SHIFT RETURN - NORTON - BSA

Spring - Shift Return  
040479 ..... - Norton 750/850  
Spring - Shift Return  
68-3125 ..... - Bsa A50/65



### SPRING - SHIFTER RETURN - 500 TRI

Spring - Shifter Return  
57-1877 ..... - 500 Tri  
57-4459.....Spring - Index Plunger

### TRIUMPH CAM PLATES

PART #	DESCRIPTION
57-4218.....	Cam Plate - 500 Unit
57-4055.....	Cam Plate - T120 - 4 Speed Unit
57-4360.....	Cam Plate - Early 5 Speed
57-4889.....	Cam Plate - T140 - 5 Speed

### TRIUMPH SHIFT FORKS

PART #	DESCRIPTION
57-1480.....	Selector Fork - 500 Unit Mainshaft
57-1481.....	Selector Fork - 500 Unit Layshaft
57-0260B.....	Selector Fork - 650 4 Speed Mainshaft
57-0913.....	Selector Fork - 650 4 Speed Layshaft
57-2595.....	Roller - Selector Fork
57-4364.....	Selector Fork - 750 5 Speed M/S 4Th
57-4366.....	Selector Fork - 750 5 Speed L/S 3Rd
57-4660.....	Selector Fork - 750 5 Speed L/S 1St



### KICK START LEVERS - BSA

KICK START LEVER FITS A10, A50, A65, B40, B44, B50

Kick Start Lever  
57-2764..... - BSAA10/65 Etc - UK  
Kick Start Lever  
57-2764T..... - BSA A10/65 Etc - Taiwan  
57-2704.....Kick Start Cotter BSA  
57-2759.....Kick Start Rubber BSA Open



### KICK START LEVER- 650/750 TRI

57-1270.....Kick Start Lever -  
Folding Preunit Triumph 500/650  
Kick Start Lever  
57-7018..... - 650/750 - UK  
Kick Start Lever  
57-7018T..... - 650/750 - Taiwan  
57-4356.....Kick Start Cotter  
57-4356/OS..... Kick Start Cotter Over Size  
57-2330..... Kick Start Rubber - No Logo  
57-2330B..... Kick Start Rubber - Open Triumph  
57-2330C..... Kick Start Rubber - Closed Logo





# Gearbox Spares



## KICK START LEVERS - TRIUMPH

- 57-4941.....Kickstarter - Folding Late T150/ T160
- 57-3797T.....Kickstarter - Folding T100 57-64 - Emgo



## KICK START LEVERS - NORTON

- 040434.....Kickstarter - Pre Commando- Taiwan
- 061464.....Kickstarter - Norton Commando - Taiwan
- 12-1018.....Kickstarter - Norton Mk2A/3 - Uk
- 033218T.....Kick Start Rubber - Norton



## KICK START GEARS & QUADRANTS

- Kick Start Gear
- 57-0730.....- Triumph 650/750
- Kick Start
- 57-0731 .....Ratchet Gear
- Spring - Kick Start Gear
- 57-1250 ..... (57-0730)
- 57-1962 ..... Pinion Washer - (57-0730)
- 57-1963 .....Pinion Sleeve - (57-0730)
- 57-4117 ..... Kick Start Quadrant 650/750
- 57-0024.....Kick Shaft - 650 Triumph Unit
- 57-0024A .....Kick Shaft - Triumph Preunit

## KICK SHAFT SEALS

PART #	DESCRIPTION
57-1956	Oil Seal - Kick Shaft 650/750 Triumph
57-1955	Seal Cup - Kick Shaft 650/750 Triumph
57-2239	Oil Seal - Kick Shaft 500 Triumph
57-2238	Seal Cup - Kick Shaft 500 Triumph
57-2641	Oil Seal - Kick Shaft BSA Unit Single

PART #	DESCRIPTION
57-1431	Kick Start Pawl - 500 Triumph Unit
57-1281	Kick Start Pawl - T20 Triumph
57-1282	Plunger - Kick Pawl 500 Triumph
57-1436	Spring - Kick Pawl
57-1426	Disc - K/S Pawl Retaining Triumph
062015	Kick Start Pawl - Norton



## KICK START QUADRANT - BSA SINGLE

- 57-4341.....Kick Start Quadrant - B50 70-71
- 57-4639.....Kick Quadrant - B50 73 On
- 40-3267.....Kick Quadrant - BSA Single 63-67 5/8 Shaft

## KICK START SPRINGS



## SPRING - KICK START - TRI 650/750

- 57-0031.....Spring - Kick Start - Tri 650/750
- 57-0031E.....Spring - Kick Start - Tri 650/750



## SPRING - KICK START T100 - T20

- 57-1441 ... Spring - Kick Start T100
- Plate - Kick Start Spring
- 57-2002..... T100
- 57-1162 ..... Spring - Kick Start T20
- 57-1163 ..... Plate - Kick Start Spring T20



## SPRING - KICK START - BSA SINGLE

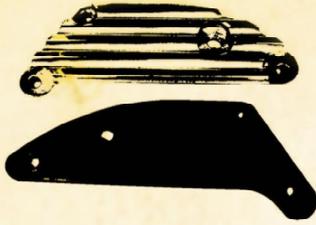
- 57-2687..... Spring - Kick Start - 250 BSA
- 57-4338 .....Spring - Kick Start - B50



## SPRING - KICK START BSA

- 67-3174..... Spring - Kick Start A10
- Spring - Kick Start
- 68-3053..... A50/65
- 68-3054.....Plate - Kick Start Spring A50/65
- 66-3058..... Spring - Kickstart Bsa M20





# Classic British Motorcycle Spares

Engine Plates

## FRAME SPARES

### TRIUMPH MOTOR MOUNT BOLT KITS

PART #	DESCRIPTION
JRC MMk01 .....	Engine Mount Kit 54-59 - Pu
JRC MMk02 .....	Engine Mount Kit 60-62 - Pu
JRC MMk03 .....	Engine Mount Kit 63-64 - T120
JRC MMk04 .....	Engine Mount Kit 65-67 - T120
JRC MMk05 .....	Engine Mount Kit 68 - T120
JRC MMk07 .....	Engine Mount Kit 69-70 - T120
JRC MMk09 .....	Engine Mount Kit 73-On - T140
JRC MMk10 .....	Engine Mount Kit 57-64 - T100
JRC MMk11 .....	Engine Mount Kit 65-68 - T100
JRC MMk12 .....	Engine Mount Kit 69 - T100
JRC MMk13 .....	Engine Mount Kit 70 - T100
JRC MMk14 .....	Engine Mount Kit 71-74 - T100
JRC MMk18 .....	Engine Mount Kit Ss Rigid - Pu
JRC MMk19 .....	Engine Mount Kit Ss 54-62 - Pu

### TRIUMPH ENGINE PLATES



#### ENGINE PLATES - 650

Engine Plate - Rear Right  
82-5908 .....

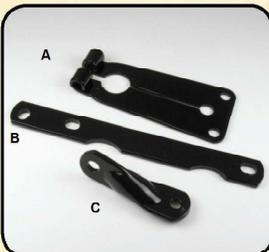
Engine Plate - Rear Left  
82-6066 .....

83-1356..... Engine Plate - Front L&R - 650 1970  
82-5909... Engine Plate - Rear Right - 650 65 To 70  
82-5459..... Engine Plate - Rear Left - 63 Only  
82-5460..... Engine Plate - Rear Right - 63 Only  
82-5907..... Engine Plate - Rear Left - 64 Only L/H



#### ENGINE PLATE SET - FINNED BILLIT ALUMINIUM

JRC 0063A ..... Engine Plate Set- Finned Billit Aluminium  
82-3771..... Nut - Shouldered Rear Engine Mount Cei  
82-7389..... Nut - Shouldered Rear Engine Mount Unf



#### ENGINE TORQUE STAY

Engine Torque Stay  
70-4164.....(A)..... - T120 60-62  
Engine Torque Stay  
70-4778 .....(C)..... - 500-650

83-3537 .....(B).. Engine Torque Stay - T140 Oil Frame



#### ENGINE MOUNT - REAR RIGID

Engine Mount  
82-1811..... - Lh Rear Rigid  
Engine Mount  
82-1811A..... - Rh Rear Rigid

57-0275..... Gearbox Adjuster - Rigid Pu Triumph



#### ENGINE PLATES - TR5 49-53

82-2884/5A..... Engine Plates - Rear - TR5 49-53  
82-2979 ..... Engine Mount - Front - TR5





# Engine Plates



**PREUNIT TRIUMPH - FRONT ENGINE PLATES**

82-2222/3.....Engine Plate Set - Front Generator  
82-2646/7..... Engine Plate Set - Front Alternator



**PREUNIT TRIUMPH - REAR ENGINE PLATES**

82-3437/51 ..... Engine Plate Set - Rear - Duplex Frame  
82-3541/3760 ..... Engine Plate Set Rear - Single Tube

## FRAME - FOOTRESTS & RUBBERS



**PREUNIT TRIUMPH DRIVER FOOTRESTS**

82-0987/3593 ..... Footrest Set - Preunit Triumph  
82-0991 ..... Footrest Stud - 46-52 Preunit  
82-3592..... Footrest Stud - 40-45 Preunit  
Ds48 ..... Nut - Preunit Footrest



**UNIT TRIUMPH DRIVER FOOTRESTS**

82-6069/9624 ..... Footrest Set - Unit 650  
82-5942A..... Stud Set - Unit Footrest - Cei  
82-5943..... Dowel - Triumph Footrest  
Ds 47.....Nut - Up To 64 Footrest - 7/16X26  
21-1800 ..... Stud - 65-70 650  
83-7040 ..... Footrest - T140 Left Or Right

## TRIUMPH PASSENGER FOOTREST PLATES



**PASSENGER PLATE SET - PREUNIT - 500 UNIT**

82-3580/3718 ..... Passenger Plate Set - Preunit  
82-5087/8..... Passenger Plate Set - Unit 500



**PASSENGER PLATE - 650 UNIT**

70-4711..... Passenger Plate - 650 Unit  
70-4711A ..... Passenger Plate Set - Alloy Finned



**TRIUMPH PRE OIL PASSENGER PEGS**

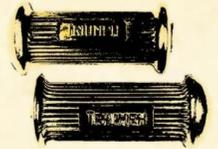
82-9369..... Rear Peg Assy - Uk  
82-9369P..... Rear Peg Assy - Plain  
82-9369R ..... Rear Peg Assy - India



**OIL IN FRAME PASSENGER PEGS**

83-3032..... Rear Peg Assy - Nos  
83-7600 ..... Rear Peg Assy - BSA/Triumph - English  
83-7600T ..... Rear Peg Assy - BSA/Triumph - Taiwan





# FOOT REST RUBBERS



**FOOT REST RUBBER  
- T20/TR5**

82-5022 ..... Foot Rest Rubber - T20/TR5



**TRIUMPH DRIVER RUBBER  
- EARLY**

NF704 ..... Footrest Rubber - Script Logo  
NF704R.....Footrest Rubber - Poor Unrestored



**TRIUMPH DRIVER  
RUBBER - LATE**

82-9630 .....Footrest Rubber T150  
82-9279..... Footrest Rubber - T140 To 78 - UK  
82-9279R .....Footrest Rubber - T140 To 78 - India  
82-9279T.... Footrest Rubber - T140 To 78 - Taiwan



**FOOTREST RUBBERS  
- TRIUMPH/BSA OIL IN FRAME**

82-9051.....Footrest Rubber - Oif Driver Folding  
82-9054R..... Footrest Rubber - Oif Passenger  
82-9054T ..... Footrest Rubber - Oif Taiwan

## BSA FOOTREST RUBBER



**FOOTREST RUBBER  
- BSA A65**

82-9602 .....Footrest Rubber - BSA A65  
83-2651 ..... Footrest Rubber - BSA 710n



**FOOTREST RUBBER - BSA**

82-9603R.....Footrest Rubber - BSA Rear  
82-9608 ..... Footrest Rubber - BSA Short

## BSA FOOTREST HARDWARE

PART #	DESCRIPTION
82-9047.....	Stud - Footrest L/H Thread
82-9048.....	Lock Plate - BSA Foot Rest
82-9049.....	Washer - BSA Foot Rest



**NORTON FOOTREST**

062734 ..... Stud - Commando Footrest  
067760E ..... Footrest Rubber - Driver - UK  
067760T ..... Footrest Rubber - Driver - Taiwan  
042569.....Footrest Rubber - Rear





# Fenders & Stay

## TRIUMPH UNIT STAINLESS GUARDS



### REAR FENDER - STAINLESS BEADED

Rear Fender - Stainless  
 JRC 10-300E .... Beaded - UK  
 Rear Fender - Stainless  
 JRC 10-300 ..... - Stainless Beaded - Taiwan



### REAR FENDER - STAINLESS STRAIGHT

Rear Fender - Stainless  
 JRC 10-301E..... Straight - UK  
 Rear Fender - Stainless  
 JRC 10-301.....Straight - Taiwan



### FRONT FENDER - STAINLESS BEADED

Front Fender - Stainless  
 JRC 10-500E ..... Beaded - UK  
 Front Fender - Stainless  
 JRC 10-500 .....Beaded - Taiwan



### FRONT FENDER - STAINLESS STRAIGHT

Front Fender - Stainless  
 JRC 10-501E..... Straight - UK  
 Front Fender - Stainless  
 JRC 10-501.....Straight - Taiwan

## TRIUMPH UNIT STEEL GUARDS



### FENDERS - BARE STEEL BEADED - UK

JRC 10-400 ..... Front Fender - Bare Steel Beaded - UK  
 JRC 10-402 ..... Front Fender - Bare Steel Straight - UK  
 JRC 10-700 ..... Rear Fender - Bare Steel Beaded - UK  
 JRC 10-702 ..... Rear Fender - Bare Steel Straight - UK

## TRIUMPH PREUNIT FENDERS

### PREUNIT ALLOY FRONT GUARDS

PART #	DESCRIPTION
97-0716.....	Front Fender - Alloy - TR5 60-62
97-1294 .....	Front Fender - Alloy - TR6/T120 60-62



### REAR FENDER - TRIUMPH BARE STEEL BEADED - UK

82-2756/3012 ..... Rear Fender - Rigid Triumph - 2 Piece  
 JRC 10-201..... Rear Fender - 54-57 Bare Steel  
 82-3629S ..... Rear Fender - 54-56 Bare Steel - UK  
 82-3685 ..... Rear Fender - TR6 1955-59 Bare Steel - UK  
 82-4687 ..... Rear Fender - 60-62 Bare Steel - UK

### FENDER FRONT - 49-57 - 4 TAB WITH CENTER STAY

97-0566 ..... Front Fender - 49-57 - 4 Tab with Center Stay

\*Note all guards are undrilled with the exception of chrome ones.





### TRIUMPH T140 REAR FENDERS

- 83-7031 .....Rear Fender - T140 76On - Uk Chrome
- 83-7031S ..... Rear Fender - T140 76On - Stainless
- 83-7031A ..... Rear Fender - 79 Hi Caliper - Chrome
- 83-7261S ..... Rear Fender - T140 79-82 - Stainless
- 83-9001 .....Rear Fender - T140 73-74 - Uk Chrome
- 83-9001/S ..... Rear Fender - T140 73-74 - Stainless



### TRIUMPH FRONT FENDERS T120 71-72 OIF

- 97-4022.....Mounting Bracket  
4 Required per Fender
- 82-6673.....Rubber - Fender Mount 4 Required  
Cut one Side

- 97-4270....Front Fender Welded Wire Stays - 71-72 Bare UK
- 97-4270S....Front Fender Welded Stays - Stainless Taiwan
- 97-4271....Front Fender Welded Stays - Chrome UK Short
- 97-4271S.....Front Fender Welded Stays - Stainless Long
- 97-4271R.....Front Fender Welded Stays - Chrome Long



### TRIUMPH T140 FRONT FENDERS

- 97-4439.....Front Chrome - 6 Hole
- 97-4439S....Front Stainless - 6 Hole
- 97-7138.....Front Chrome - 5 Hole
- 97-7138S....Front Stainless - 5 Hole
- 97-7004....Bridge - Black 77-83 5 HI
- 97-7004C..Bridge - Chrome 5 Hole

### CUSTOM "TRAILER" FENDERS 18-19 IN WHEELS

PART #	DESCRIPTION
JRC 10-804.....	Fender - Flat Bare Steel 4 In
JRC 10-805.....	Fender - Flat Bare Steel 5 In
JRC 10-806.....	Fender - Flat Bare Steel 6 In

## FENDER STAYS & GRAB RAILS



### TRIUMPH FENDER STAYS & FRONT STANDS

- 97-0412 .....Fender Stay/ Front Stand - Preunit
- 97-1482 .....Fender Stay/ Front Stand - Unit
- 97-0424 ..... Bolt - Front Stand Pivot
- 97-0569..... Fender Stay - Preunit Front (4 Req)



### BSA FRONT FENDER STAYS

- 97-3650/8347/8.....Stay Set - BSA A65
- 82-8347 .....Fender Stay A65 L/H 68-70
- 82-8348 ..... Fender Stay A65 R/H 68-70



### CHROME TRIUMPH FRONT FENDER STAYS

- 97-3663 .....Fender Stay - Front - Chrome T120
- 97-3664 ..... Fender Stay - Center - Chrome T120
- 97-3886 ..... Fender Stay - Lower - Chrome 1 Tab
- 97-3897.....Fender Stay - Lower - Chrome 2 Tab
- 97-4533 .....Fender Stay - Front - Chrome T140
- 97-4534 ..... Fender Stay - Center - Chrome T140
- 97-4535 ..... Fender Stay Lower - Chrome T140



### BLACK TRIUMPH FRONT FENDER STAYS

- 97-1685.....Fender Bracket - Tear Drop with Slot
- 97-1681.....Fender Stay - Front - Black T120/100
- 97-1683.....Fender Stay - Center - Black T120/100
- 97-1683.....Fender Stay - Lower - Black 1 Tab T120/100
- 97-3885.....Fender Stay - Lower - Black 2 Tab T120/100
- 97-3683.....Fender Stay - Lower - Black 1 Tab 68 Wide





### GRAB RAILS



**BSA GRAB RAIL - A50/65**

- 68-9327 ..... BSA Grab Rail - A50/65
- 41-9152 ..... BSA Grab Rail - B25/44
- O63819 ..... Norton Grab Rail - Roadster



**GRAB RAIL - 71-72 BSA/TRI OIF**

- 82-2768 ..... Grab Rail - 71-72 BSA/Tri Oif
- 83-2879 ..... Grab Rail - T150 - T100
- 83-5145 ..... Grab Rail - T140 By Lfh
- 83-5147 ..... Grab Rail - T160



**GRAB RAIL - 70 T120**

- 83- 1571 ..... Grab Rail - 70 T120



**TRIUMPH GRAB RAIL  
- BOLTS TO SEAT PAN**

- 82-9498 ..... Grab Rail - 69 Only - 500/650



**LIFTING HANDLE  
- 54-62 TWIN**

- 82-3896 ..... Lifting Handle - 54-62 Twin



**REAR FENDER LOOP  
- 63-67 650**

- 82-5424 ..... Rear Fender Loop - 63-67 650
- 82-7860 ..... Rear Fender Loop - 68-69 650

### NUMBER PLATE CARRIERS



**LICENSE PLATE FRAME  
- WHITE PLATE**

- JRC 42600 ..... License Plate Frame - White Plate
- JRC 42601 ..... License Plate Frame - Black Plate
- 82-6850 ..... Licence Plate Bracket
- 82-5924 ..... Number Plate - Rear 57-66 Triumph



**FRONT FENDER NUMBER PLATES**

JRC 24-111.....Number Plate Decal set 2



- 82-2698 ..... Number Plates - With Chrome Trim
- 82-2996 ..... Number Plates - Drilled With Relief
- 82-6470 ..... Number Plates - Drilled With Relief
- JRC J23 ..... Number Plates - Universal
- 97-0741 ..... Clip Set- Number Plate





## RIGID FRAME SOLO SEATS



**SOLO SEAT  
- SMALL LYCETTE COPY**

82-2992 ..... Solo Seat - Small Lycette Copy  
82-2992A ..... Seat Cover - Small Lycette Copy



**SOLO SEAT  
- LARGE LYCETTE COPY**

82-1729 ..... Solo Seat - Large Lycette Copy  
83-1729A/T ..... Seat Cover - Large Lycette Copy

**BATES TYPE COPY SEAT - SMALL**

PART #	DESCRIPTION
JRC 2110	Custom Solo Seat - Plain Top - USA
JRC 2110A	Custom Solo Seat - 1.5 In Pleat Top - USA
JRC 2110B	Custom Solo Seat - 2 In Pleat Top - USA

**SEAT SPRINGS**



**SEAT SPRING SETS**

82-1729S-3 ..... 3 In Barrel  
82-1729S-4 ..... 4 In Straight  
82-1729S-5 ..... 5 In Barrel  
82-1729S-5A ..... 5 In Straight  
82-1729S-6 ..... 6 In Straight  
82-2835 ..... 7.75 In Barrel

ALL BS SEAT NUMBERS ARE MADE IN THE UK BY P&P SEATING LTD

## BSA SEATS



**SEAT - BSA B25**

Seat - BSA A10 1958-On  
Black With  
Bs17 ..... White Pipe  
Seat - B44/B25 67-70  
Bs19 ..... - Black With Black Pipe



**SEAT - BSA A50/65 67-70**

Seat - BSA A50/65 67-70  
Bs20 ..... - Black With Hump  
Bs21 ..... Seat - BSA A50/65 1962-66 - Black Flat Top



**SEAT - BSA A65 71-72**

Seat - BSA A65  
Bs22 ..... 71-72



**BSA 3 CYLINDER SEATS**

Seat - BSA A75 1969  
Bs24 ..... - Black - White Pipe  
Seat - BSA A75  
Bs25 ..... 1971 - Black  
Seat - BSA A75  
Bs26 ..... 1972 - Quilted

## B50MX SEAT



**SEAT - BSA B50MX SOLO**

Seat - BSA  
Bs29 ..... B50mx Solo

## NORTON SEATS



**SEAT - ROADSTER MK1  
- RIB TOP**

Seat - Roadster Mk1  
Bs39 ..... - Rib Top



# Seats & Hardware



**SEAT - INTERSTATE MK1 - RIB TOP**

Bs44 ..... Seat - Interstate Mk1 - Rib Top



**SEAT - MK1 INTERSTATE - ROADSTER - BASKET WEAVE**

Bs36 ..... Seat - Roadster Mk1 - Basket Weave

Seat - Interstate 71  
Bs41..... - Mk1 - Basket Weave



**SEAT - INTERSTATE 74 - MK2 - SQ TOP**

Seat - Interstate  
Bs42..... 74 - Mk2 - Sq Top



**SEAT - ROADSTER MK2 - SQ TOP**

Seat - Roadster  
Bs37 ..... Mk2 - Sq Top



**SEAT - MK3 INTERSTATE - ROADSTER - SQ TOP**

Bs43..... Seat - Interstate Mk3 - Sq Top  
Bs38..... Seat - Roadster Mk3 - Sq Top

## TRIUMPH SEATS



**SEAT - PREUNIT - BLACK DUAL**

Seat - Preunit Tr5/6  
Bs64..... - Black Dual  
Seat - Preunit Triumph  
Bs64A.....1949-53 Short Dual



**SEAT - T110/120 54-59 - LONG BLACK**

Seat - T110/120  
Bs65 .....54-59 - Long Black



**SEAT - T120 62 - BLACK TOP**

Seat - T120  
Bs66A..... 62 - Black Top



**SEAT - T120 62 - 66 - GREY/BLACK**

Bs66B ..... Seat - T120 62 - Grey Top/Black Sides  
Bs67..... Seat - T100/120 63-66 - Grey Top  
Bs67B..... Seat - T100/120 63-66 - Black Top



**SEAT - T100/120 67 - GREY TOP**

Bs68 ..... Seat - T100/120 67 - Grey Top





**SEAT - T100/120 67  
- BLACK TOP**

Bs68A ..... Seat - T100/120 67 - Black Top



**TRIUMPH SEATS  
500/650 68-70**

Seat - 68 Black Top  
Bs80A..... /Chrome Trim  
Seat - 69  
Bs80B..... Black Top/ Trim  
Seat - 1970 Basket Weave  
Bs80C..... Top/Chrome Trim



**TRIUMPH 71/72  
OIL IN FRAME SEATS**

Bs70 ..... Seat - T120 71  
Seat - T120 72  
Bs71 ..... - Suit Case Latch

Bs69.....Seat - T120 72 1/2 - R/H Hinge

\*Note There Were A Number Of Undocumented  
Factory Changes In 71 & 72

**TRIUMPH T140  
OIL IN FRAME SEATS**



**TRIUMPH T140 SEATS**

Bs72 ..... Seat - T140 Us 73-77  
Bs72A..... Seat - T140 Uk 73-77  
Bs73 ..... Seat - T140 Jubilee - Us  
Bs73A ..... Seat - T140 Jubilee - Uk



**SEAT - T140 US  
- BLACK 78-79**

Bs74.....Seat - T140 Us - Black 78-79



**TRIUMPH T140 SEATS**

Seat - T140d Special  
Bs75.....Us Type  
Seat - T140d  
Bs75A.....Uk Wide Front  
Bs76..... Seat - T140 Es 1982



**TRIUMPH SINGLE SEATS**

Seat - T20 Cub 62-67  
Bs77B..... - Grey Top/ Black Sides



**SEAT - T20 CUB 62-67  
- ALL BLACK**

Bs77C.....Seat - T20 Cub 62-67 - All Black



**TRIUMPH 250 SEATS**

Bs78 ..... Seat - TR25w 250 1968-70 - Quilted Top  
Bs79 ..... Seat - TR25T/SS 1971-On - Oif



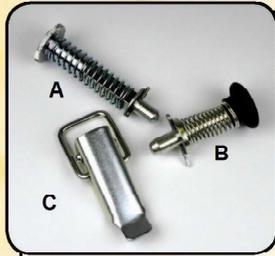
**TRIUMPH 3 CYLINDER SEATS**

Bs81 ..... Seat - T150 69 - Basket Weave/Chrome Trim  
Bs90 ..... Seat - T150 71-74 - Long Us Type  
Bs82 ..... Seat - T160 - Basket Weave/Chrome Trim





# Seats & Hardware



**TRIUMPH SEAT LATCHES**

82-6659A.....(A). Seat Latch Assembly - 60-67  
 82-7560K.....(B). Seat Latch Assembly - 67-82  
 83-3061 ....(C). Seat Latch - 71/72 Oif (Suitcase Type)



**SEAT HINGES**

82-4222.....(B) Seat Hinge - J Hook  
 82-7862.....(A) Seat Hinge - Short  
 82-8026 .....(A). Seat Hinge - Long  
 83-4782.....(C). Seat Hinge - Oil In Frame

PART #	DESCRIPTION
82-4898 .....	Seat Buffer - Rubber - D Shape
82-7835.....	Seat Buffer - Rubber - Thick

SEATS WITH "R" SUFFIX MAY REQUIRE METRIC HARDWARE WHICH IS NOT PROVIDED

## TRIUMPH SEATS



**SEAT - T100/120  
1959-66 - INDIA**

Seat - T100/120  
82-4239R ..... 1959-66 - India



**SEAT - T20 CUB 63-67  
- GREY TOP - INDIA**

Seat - T20 Cub  
63-67 - Grey Top  
82-4516 ..... - India



**SEAT - T100/120 1967  
- BLACK - INDIA**

Seat - T100/120  
82-7482R..... 1967- Black - India



**SEAT - T100/120 67  
- GREY TOP - INDIA**

Seat - T100/120  
67 - Grey Top  
82-7776R..... - India



**SEAT - T100/120  
1969-70 - INDIA  
(HAS LUGS FOR HANDLE)**

Seat - T100/120 1969-70  
82-9996R ..... - India (Has Lugs For Handle)



**SEAT - T140 73-77  
- US TANK - INDIA**

Seat - T140 73-77  
83-7065R ..... - Us Tank - India  
 Seat - T140e 79-82  
 83-7272R ..... Uk Tank - India  
 83-7391R..... Seat - T140d Special - India

## NORTON SEATS



**SEAT - INTERSTATE MK2  
- SQ TOP - INDIA**

Seat  
- Interstate Mk2  
063677R..... - Sq Top - India



**SEAT - ROADSTER MK2  
- SQ TOP - INDIA**

Seat  
- Roadster Mk2  
063676R..... - Sq Top - India



## SEAT - ROADSTER MK3 - SQ TOP -INDIA

065612R .....Seat - Roadster Mk3 - Sq Top - India

## BSA SEATS



## SEAT - A50/65 1963-65 FLAT TOP - INDIA

Seat - A50/65  
1963-65  
68-9331R.....Flat Top - India



## SEAT - A50/65 1966-70 HUMP BACK - INDIA

Seat - A50/65  
1966-70  
68-9330R . Hump Back - India

## SEAT COVERS

\*Note seat covers are made to fit oe and p&p seat pans.

### BSA SEAT COVERS

PART #	DESCRIPTION
B2.....	Seat Cover - BSA A10
B4.....	Seat Cover - BSA A65 Flat Top 62-65
B5.....	Seat Cover - BSA A65 Hump 65-70
B6.....	Seat Cover - BSA A65 71-On
B9.....	Seat Cover - BSA Unit Single
B10.....	Seat Cover - BSA Single 71-72

### NORTON SEAT COVERS

PART #	DESCRIPTION
N102.....	Seat Cover - Norton 88/99/Ss - Black/White Pipe
N103.....	Seat Cover - Norton Atlas
N104.....	Seat Cover - Norton Fastback
N105A.....	Seat Cover - Norton Mk3 - Big Sq
N105B.....	Seat Cover - Norton Roadster - Rib
N106.....	Seat Cover - Norton Interstate - Mk1 Weave
N106B.....	Seat Cover - Norton Interstate Mk2 - Sq
N106C.....	Seat Cover - Norton Interstate Rib
N108.....	Seat Cover - Norton Hi Rider - Long Type

### TRIUMPH SEAT COVERS

PART #	DESCRIPTION
T200...	Seat Cover - Triumph 500/650 50-53 - Dual Seat Seat Cover - Triumph 500/650
T200A.....	51-53 - White Pipe
T201.....	Seat Cover - Triumph 500/650 1954-59
T202.....	Seat Cover - Triumph 1960 T120 - White Pipe
T202A.....	Seat Cover - Triumph 63-66 - All Black
T202B.....	Seat Cover - Triumph 62-66 -Grey Top Seat Cover - Triumph 1967
T203.....	- Grey Top/Black & Grey Side
T204.....	Seat Cover - Triumph 68-70 - Basket Weave
T205A.....	Seat Cover - Triumph 68 - Grey Top
T206.....	Seat Cover - T120/Tr6 71/72 - Wide
T206A.....	Seat Cover - T120/Tr6 71/72 - Narrow Nose
T207.....	Seat Cover - T140 73-77 - Us Tank
T207A.....	Seat Cover - T140 73-77 Uk Tank
T208.....	Seat Cover - T140 Black 78-79
T208A.....	Seat Cover - T140 79 - Uk Wide Tan
T208B.....	Seat Cover - T140 78 - Brown Top
T209.....	Seat Cover - T140 79 T140d
T209A.....	Seat Cover - T140d Uk Seat
T210.....	Seat Cover - Tr25w 68-70
T211.....	Seat Cover - Tr25 1971
T212.....	Seat Cover - T20 All Black
T212A.....	Seat Cover - T20 Cub Grey/Black
T213.....	Seat Cover - T160
T214.....	Seat Cover - X75 Hurricane
T215.....	Seat Cover - T140 Executive
T216.....	Seat Cover - Triumph Tsx 1983
T217.....	Seat Cover - Tr5t 1973
T218A.....	Seat Cover - 1977 Silver Jubilee
T219.....	Seat Cover - Triumph T150
T220.....	Seat Cover - Triumph T150 - Long Seat

### SEAT COVER FITTINGS

PART #	DESCRIPTION
60-0696.....	Seat Trim - Silver "Chrome"
60-0696B.....	Seat Trim - Black
82-4475.....	Seat Cover Clips - Bag Of 10

### SEAT FOAMS

PART #	DESCRIPTION
Bs19F.....	Seat Foam - Bsa B44 66-70
Bs20F.....	Seat Foam - Bsa A50/65 1966-70
Bs64F.....	Seat Foam - Triumph 1954-59
82-5366F.....	Seat Foam - Triumph 60-66 500/650
83-1573F.....	Seat Foam - Triumph 67-70 500/650
83-7065F.....	Seat Foam - Triumph 73-82 T140



## Slide Covers & Batteries



### TRIUMPH SIDE PANEL 500/650 68-70

Side Panel  
- With Tool Box  
83-1358P ..... - Black

83-1357..... Knob - Side Panel Knob 68-70  
83-0222..... Nut - Captive Panel Screw  
82-6673..... Grommet - Side Panel To Frame Pin



### TRIUMPH RIGID TOOL BOX

82-1692F ..... Tool Box - Preunit Rigid - Fiberglass  
82-1699 ..... Clip - Tool Box Mounting To Bottom Tube  
82-1700 ..... Clip - Tool Box Mounting To Stay



### TRIUMPH SIDE PANELS 500/650 64-67

82-6931...Black Side Panel - Rotary Sw (D) & Large Ign Sw Hole - 63 T120/TR6, TT/T100 66 - Horz Tab  
82-6962.....Black Side Panel - No Hole - 63 TR6C/T120TT, 66/67 TT Special - Horz Tab  
82-7036.....Mounting Eyebolt TT Special  
82-6964.....Bare Steel Side Panel - No Hole - 66 5TA/67 T100C - Horz Tab  
82-7359.....Black Side Panel - Large Ign Sw Hole - 67 T120/TR6 - Horz Tab

82-7361.....Bare Steel Side Panel - Large Ign Sw Hole - 67 T120/TR6 - Horz Tab  
82-5394.....Black Side Panel - 2 Sml Holes Rotary & Ign - 64 TR6/T120/T100 - Vert Tab

82-5939....Lower Mount Bracket  
82-5923.....Mounting Strap  
82-5466.....Grommet

### T140 OIL IN FRAME PANEL FITTINGS

#### PART #

83-4807.....Air Box Cover - Tr7 Left - Black Abs  
83-4808 .....Air Box Cover - Tr7 Right - Black Abs  
83-7067 ..... Air Box Cover - T140 Left - Black Abs  
83-7068..... Air Box Cover - T140 Right - Black Abs  
60-4152 .. Rubber Plug - Air Box Cover Mounting Hole  
60-4150 ..... Chrome Motif Holder - 73/74 T140

#### DESCRIPTION

60-4384 ..... Motif - Tiger 750 Gold On Black  
60-4385 .....Motif - Bonneville 750 Gold On Black  
83-8174/5 ..... Side Panel Set - 1982 Triumph - Grey  
83-7070 ..... Spring - Side Panel 76 On  
83-7316 ..... Badge - Side Panel Silver/Black  
83-7317..... Badge - Side Panel Gold/Black



### TRIUMPH OIL IN FRAME RETRO SIDE PANELS

JRC TSF14F.....Side Cover Set - Retro Fiberglass  
JRC TSF14.....Side Cover Set - Retro Plastic  
82-6673..... Grommet - Side Panel

### SIDE PANEL ODDIE FASTENERS



#### DESCRIPTION

60-0982 ..... Oddie Fastener - 3/4 Uh - BSA A50/65  
60-3632 ..... Oddie Fastener - 1 1/16 Uh  
60-1006 ..... Oddie Fastener - 1 3/16 Uh - BSA A50/65  
68-9224 .....Oddie Fastener - 2 1/4 Uh  
83-1430 ..... Oddie Fastener - 7/8 Uh - BSA Rk3  
68-9115.....Clip - Oddie Fastener  
68-9226 ..... Rubber - Oddie Fastener

### NORTON COMMANDO SIDE PANELS

#### PART #

064833/4..... Side Panel Set - Norton - Grey Primer  
064833.....Side Panel - Tool Box Side Only



# Batteries & Hardware



## TRIUMPH PREUNIT OIL TANK SET - SWING ARM

PART #	DESCRIPTION
82-3856/70	Oil Tank/Tool Box - Triumph Preunit 54-59



## TRIUMPH BATTERY CARRIER STRAPS - 500/650 UNIT

82-4661	Battery Hold Down Strap - Metal
82-5328	Battery Carrier Strap - Front 63-65
82-5329	Battery Carrier Strap - Rear 63-65
82-6892	Battery Carrier Strap - Front 66-67
82-6894	Battery Carrier Strap - Rear 66-67
82-6897	Battery Clamp - Right Angle Retainer 67
82-9255	Battery Carrier Strap - Front 68-70
82-8028	Battery Carrier Strap - Rear Strap 68-70
82-6673	Grommet - Battery Carrier Strap To Frame
82-7510	Peg - Battery Carrier Strap - Oil Tank/Frame

## REPLACEMENT BATTERIES

PART #	DESCRIPTION
6N11a-1B	Battery - 6V For 63-65 Triumph
12N7-4B	Battery - 12V Slightly Shorter Than 12N9
12N9-4B	Battery - 12V British Bikes
12N9-4B-1S	Sealed Battery - 12V British Bikes



## TRIUMPH BATTERY CARRIERS & BOXES

82-1670	Battery Carrier - 47-53 Rigid Triumph
82-1670A	Battery Carrier - Tr5 49-52
82-1668A	Battery Strap Assembly ( Pre-Unit)
82-5333	Battery Carrier - 6V - 63-65
82-8024	Battery Carrier - 12V Triumph



## TRIUMPH BATTERY STRAP FITTINGS

82-8032	Battery Strap - Buckle 90 Degree With Hole
82-8110	Battery Strap - Metal Retaining Bracket
82-9004	Battery Strap Hook
82-9005	Battery Strap - 15" Long
82-9005/18	Battery Strap - 18" Long
82-9355	Battery Strap Buckle

# E-1 BATTERY REPLACEMENTS

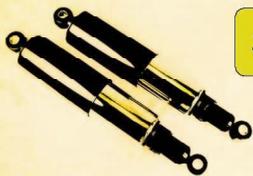
PART #	DESCRIPTION
JRC E1-R	Battery Case - India
Bat05	"Lucas" Empty Battery Case - Lucas E-1 Look Alike
Bat06	"King of the Road" Empty Battery Case - Lucas E-1 Look Alike
Bat07	"Exide" Empty Battery Case - Lucas E-1 Look Alike
6N6-3B	Battery - 6V Fits E-1 Case
6N6-3B-1S	Sealed Battery - 6V Fits E-1 Case
Ayb31-A	Battery - 12V Fits E-1 Case



# BATTERY APP CHART

MAKE	YEARS	BATTERY
BSA/Tri Unit Singles	67-72	12N9-4B
BSA A50/65	62-65	6N11a-1B
BSA A50/65	66-72	12N9-4B
BSA/Tri 3 Cylinder	69-74	12N9-4B
Norton Atlas	63-68	B39-6 (2)
Norton Commando	69-74	12N9-4B
Norton Mk 3	75	Yb14I-A2
Triumph 500	61-63	MI36p
Triumph 500	64-65	6N11a-1B
Triumph 500	66-74	12N9-4B
Triumph 650	63-65	6N11a-1B
Triumph 650	66-72	12N9-4B
Triumph T140	73-80	12N9-4B
Triumph T140	81-82	Yb14I-A2





## Shocks & Swingarms

# SHOCK APPLICATION CHART

### BSA SHOCKS

MODEL/DESCRIPTION	YEAR	LENGTH	SPRING	TYPE	TOP BUSH	BTM BUSH
C15 Star	56-71	11.9	90Lbs	Covered	3/8	1/2
C25/B25	67-69	12.9	100Lbs	Open Spring	3/8	1/2
B40	62-67	11.9	90Lbs	Covered	3/8	1/2
B31/B32	54-58	12.9	110Lbs	Covered	3/8	3/8
B33/B34	54-62	12.9	110Lbs	Covered	3/8	3/8
B44	67-70	12.9	100Lbs	Open Spring	3/8	1/2
B50	71-72	12.9	100Lbs	Open Spring	3/8	3/8
A7	54-62	12.9	110Lbs	Covered	3/8	3/8
A50	63-69	13.4	110Lbs	Covered	3/8	3/8
A50	70-71	12.9	100Lbs	Open Spring	3/8	3/8
A65	62-69	13.4	100Lbs	Covered	3/8	3/8
A65	70-71	12.9	100Lbs	Open Spring	3/8	3/8
A65/A70 Oil In Frame	72-73	12.4	100Lbs	Open Spring	3/8	3/8
A75	69-73	13.4	130Lbs	Open Spring	3/8	3/8

### TRIUMPH SHOCKS

MODEL/DESCRIPTION	YEAR	LENGTH	SPRING	TYPE	TOP BUSH	BTM BUSH
TR25W	66-70	12.9	100Lbs	Open Spring	3/8	1/2
3T/T21/T90	57-69	11.9	135Lbs	Covered	3/8	3/8
T100/TR5 Preunit	55-59	12.9	110Lbs	Covered	3/8	3/8
5T/T100	57-68	11.9	135Lbs	Covered	3/8	3/8
T100R/T100c	69-74	12.9	100Lbs	Open Spring	3/8	3/8
T100SS/T100T	69-On	12.4	145Lbs	Open Spring	3/8	3/8
T110/6T/TR6 Preunit	55-62	12.9	110Lbs	Covered	3/8	3/8
T110/6T	63-69	12.9	110Lbs	Covered	3/8	3/8
T120/TR6	63-69	12.9	110Lbs	Open Spring	3/8	3/8
T120/TR6	69-72	12.9	110Lbs	Open Spring	3/8	3/8
T140/TR7	73-83	12.4	100Lbs	Open Spring	3/8	3/8
T150/T160	69-76	13.4	130Lbs	Open Spring	3/8	3/8

### NORTON SHOCKS

MODEL/DESCRIPTION	YEAR	LENGTH	SPRING	TYPE	TOP BUSH	BTM BUSH
Jubilee	59-On	11.9	100Lbs	Covered	3/8	3/8
Navigator	61-On	11.9	100Lbs	Covered	3/8	3/8
Model 50	57-60	12.9	110Lbs	Covered	5/16	5/16
Model 50 Slimline	61-On	11.9	110Lbs	Covered	3/8	5/16
ES 400 Electra	65-On	11.9	100Lbs	Covered	3/8	3/8
ES2	57-60	12.9	110Lbs	Covered	5/16	5/16
ES2 Slimline	61-On	11.9	110Lbs	Covered	3/8	5/16
88/99 Wideline	57-60	12.9	110Lbs	Covered	5/16	5/16
88/99 Slim Line	61-On	11.9	110Lbs	Covered	3/8	5/16
Atlas	65-On	11.9	110Lbs	Open Spring	3/8	5/16
Commando 750	68-74	12.9	130Lbs	Open Spring	3/8	3/8
Commando 850	73-75	12.9	130Lbs	Open Spring	3/8	3/8





## NJB SHOCK SETS



### CHROME EXPOSED SPRINGS

Shock Set - 12.3  
 T105R..... - Triumph Oif  
 Shock Set - 12.9  
 T102R..... - Triumph  
 Shock Set - 12.9  
 - Norton  
 T102Com..... Commando

T102/337 ..... Shock Set - 13.5 - BSA



### COVERED SHOCKS

Shock Set - 12.3  
 T105RS..... - Triumph Oif  
 Shock Set - 12.9  
 T102RS..... - Triumph

T102/337RS ..... Shock Set - 13.5 - BSA

## EMGO SHOCK SETS - TAIWAN



### CHROME EXPOSED SPRINGS

Shock Set - 12.4  
 T109T..... 100Lb - Triumph Oif  
 Shock Set - 11.9  
 T106T..... 110Lb - Norton Atlas  
 Shock Set - 11.9

T107T ..... 130Lb - Norton Atlas  
 T108T ..... Shock Set - 12.4 145Lb - Triumph Oif  
 T102T ..... Shock Set - 12.9 - Triumph  
 T102Com/T ... Shock Set - 12.9 - Norton Commando  
 T102/337T ..... Shock Set - 13.5 - BSA  
 T112 ..... Shock Set - BSA B25/B44 Victor - 12.9  
 T113 ..... Shock Set - Norton Wideline Frame - 12.9  
 T114 ..... Shock Set - BSA Rocket 3 70-71 - 13.4  
 T116 ..... Shock Set - BSA B40/C15 - 11.9



### COVERED SHOCKS

Shock Set - 12.4  
 T109RT ..... 100Lb - Triumph Oif  
 Shock Set - 11.9  
 T106RT ..... 110Lb - Norton Atlas  
 Shock Set - 11.9  
 T107RT ..... 130Lb - Norton Atlas  
 Shock Set - 12.4

T108RT ..... 145Lb - Triumph Oif  
 T102RT ..... Shock Set - 12.9 - Triumph  
 T102/337RT ..... Shock Set - 13.5 - BSA  
 T111T ..... Shock Set - AMC (Requires Clevis Not Supplied)  
 T115 ..... Shock Set - Norton ES2 - 12.9  
 T117 ..... Shock Set - BSA Bantam  
 9054/151 ..... Shock Cover - Black Top - Each  
 9054/47T ..... Shock Cover - Chrome Lower - Pr



### SHOCK BUSHES

99-0122 ..... Shock Bush - 3/8  
 19-5307 ..... Shock Bush - 1/2



### SHOCK BOLTS - 3/8

70-2113 ... Shock Bolt - Bright Zinc  
 Shock Bolt  
 70-2113C ..... - Chrome Plate



### BSA SWING ARM SILENT BLOCKS

Swing Arm Bush  
 42-4115 ..... - BSA A10/B31  
 42-4362 ..... Swing Arm Bush - BSA A50/65



### TRIUMPH SWING ARM BUSHINGS

Swing Arm Bushing  
 82-3690 ..... - Pre-Unit 54-62  
 Swing Arm Bushing  
 82-4076 ..... - To 71 500  
 Swing Arm Bushing  
 82-6042 ..... - 650 Unit  
 Swing Arm Bushing  
 82-6042A ..... Kit - 650 Unit  
 82-6821A ..... Swing Arm Pin & Bush Kit - 650 Unit





# Shocks & Swingarms



**BSA A65 CHAIN GUARDS**

Chain Guard  
- A50/65  
- 65-68  
68-7722 ..... Bare Steel

Chain Guard  
- A50/65  
82-9192 ..... 68-70 Bare Steel



**TRIUMPH 650 CHAIN GUARDS**

82-7067A ..... Chain Guard - 650 63-70 - Bare Steel  
82-7067 ..... Chain Guard - 650 63-70 - Black  
82-5536 ..... Grommet - Chain Guard

**CHAINGUARD - BSA A7/10**

PART #	DESCRIPTION
42-7730	Chainguard - BSA A7/10 (B) 58 On - Black

**3 CYLINDER BSA/TRI CHAIN GUARDS**

PART #	DESCRIPTION
83-3231	Chainguard - T150 71-74 Bare Steel
82-8490	Chainguard - BSA A75 Mk1
83-3259	Chain Guard - BSA A75 Mk2



**TRIUMPH 650 CHAIN GUARDS**  
WITHOUT SPLASH GUARD

83-1512 ..... Chainguard  
- 650 69-70 - Black  
83-1512A ..... Chainguard  
- 650 69-70 - Bare  
83-1512C ..... Chainguard  
- 650 69-70 - Chrome  
82-5536 ..... Grommet



**TRIUMPH T140 CHAIN GUARDS**

83-2641 ..... Chain Guard - Black  
83-2641R ..... Chain Guard - Primer Grey  
83-8156 ..... Chain Guard - Chrome



**TRIUMPH UNIT 500 CHAIN GUARDS**

Chain Guard  
82-7707 ..... 500 - Black  
Chain Guard  
82-7707A ..... 500 - Bare Steel

**TRIUMPH T20 CUB CHAIN GUARDS**

PART #	DESCRIPTION
82-5053	Chain Guard - T20 With Shield
82-5053A	Chain Guard - T20 No Shield



**NORTON CHAIN GUARDS**

061272 ..... Chain Guard - Norton S Model 68-70  
061865 ..... Chain Guard - Norton 71-74- Chrome  
061865S ..... Chain Guard - Norton 71-74 - Stainless  
064837 ..... Chain Guard - Norton Mk3



**UNIVERSAL CHAIN GUARDS**

JRC UC1 ..... Universal Chain Guard - Chrome  
JRC UC2 ..... Universal Chain Guard - Black  
JRC UC3 ..... Universal Chain Guard - Bare



**UNIVERSAL CHAIN GUARD - STAINLESS WITH 3-BRACKETS**

JRC UC4 ..... Universal Chain Guard - Stainless With 3-Brackets





# PROP STANDS

ALL STANDS ARE MADE IN THE UK UNLESS SPECIFIED



### TRIUMPH PROP STANDS - 500/650/750

82-5786...Prop Stand 63 650 9.5  
82-6940...Prop Stand 65 650 9.75  
82-7356...Prop Stand 66 T100  
9.75 Late Bolt  
82-7357...Prop Stand 67 650 8.5  
Late Bolt

82-3723....Prop Stand PreUnit and Unit Pre 67 Long 9.5  
82-4712....Prop Stand Pre 67 6T 18" Front Wheel 8.75



### TRIUMPH PROP STANDS - 500/650/750

83-1560.....Prop Stand - Forged - Triumph 68-82 UK Made  
83-1560R.....Prop Stand - Forged - Triumph 68-82 Taiwan



### TRIUMPH PROP STAND SPRINGS

Spring - Prop Stand  
82-2610 .....To-67  
Spring - Prop Stand  
82-8382 .....68-On



### REPLACEMENT PROP STAND LUG

Prop Stand Lug  
83-0035 ..... - Weld On  
Pro plug designed for use with 83-1560  
stand - requires a shim on pre 68 stands.



### BSA UNIT SINGLE PROP STANDS

40-4716 ... Spring - Prop Stand  
- C15/B40

40-4728 ..... Prop Stand - BSA C15  
83-1606 ..... Prop Stand - BSA B44 70-on  
83-3162 ..... Prop Stand - BSA B50



### TRIUMPH PROP STAND BOLTS

82-3097.....Pivot Bolt - Prop To 67  
82-3096...Lock Tab - Pivot Bolt To 67  
82-7021.....Pivot Bolt - Prop 68-On  
14-0703.....Nut - Pivot Bolt 68-On  
14-0216...Stop Bolt 14-0402...Nut

14-1303.....Lock Nut Prop Stand Pivot



### NORTON PROP STAND & HARDWARE

066357 ..... Prop Stand Kit -  
Complete - Andover

062871 ..... Bush - Side Stand  
065436..... Bolt - Prop Stand  
065490..... Prop Stand - Norton Commando 71-On



### NORTON PROP STAND SPRINGS

060768 ..... Spring - Prop Stand 69-70  
062515 ..... Spring - Prop Stand 1971  
062592 ..... Spring - Prop Stand 72-On



### UNIVERSAL CLAMP ON PROP STANDS

JRC CL013..... Prop Stand 1" Frame Tube - India  
JRC CL014..... Prop Stand 7/8" Frame Tube - India  
JRC CL015..... Prop Stand 1 1/8" Frame Tube - India  
JRC CL016..... Prop Stand 1 1/4" Frame Tube - India





**Stands Lugs Hardware & Springs**

**CENTER STANDS**



**BSA CENTER STAND SPRINGS**

40-4176 ..... Spring - Center Stand BSA  
 68-4708 ..... Spring - Center Stand BSA



**BSA CENTER STANDS**

42-4719 ..... Center Stand - BSA Dbd34  
 68-4729 ..... Center Stand - BSA A65 66-70  
 42-4744 ..... Pivot Pin - Center Stand - A65



**PREUNIT TRIUMPH CENTER STANDS**

82-3730 ..... Center Stand - 500/650 54-57  
 82-4304 ..... Center Stand - 6T/T110 61-62  
 82-4763 ..... Center Stand - Tr6/T120 58-62



**TRIUMPH UNIT 500 CENTER STANDS**

82-5529 ..... Center Stand - 500 Up To '65 W/17" Wheel  
 82-5153 ..... Center Stand - T100 5 3/4 64-66  
 82-7693 ..... Center Stand - T100 67-74



**TRIUMPH 650/750 CENTER STANDS**

83-1267 ..... Center Stand - T120 63-70  
 82-5932 ..... Center Stand - T120 64-68  
 83-4941 ..... Center Stand - T140 73-79  
 83-7532 ..... Centre Stand - T140 80-83



**TRIUMPH CENTER STAND SPRINGS**

Spring - Center Stand  
 82-3617 ..... - To-58  
 Spring - Center Stand  
 82-3617S ..... S/S To-58  
 82-4671 ..... Spring - Center Stand - 59-70  
 82-4671S ..... Spring - Center Stand - S/S 59-70  
 82-4670 ..... Center Stand Link - Pre-63  
 83-3793 ..... Spring - Center Stand - 71-On

**TRIUMPH CENTER STAND BOLTS**

PART #	DESCRIPTION
82-3619	Bolt - Center Stand - 59-62
82-5678	Bolt - Center Stand - 63-70
21-2077	Bolt - Center Stand - 71-79
14-0147	Bolt - Center Stand - 80-On
82-2725	Nut - Center Stand - 63-70
82-4484	Washer - Tab Center Stand - 59-70
83-1270	Washer - Tab Center Stand - 71-On
82-5679	Washer - Spacer Use With 82-5678 Bolt



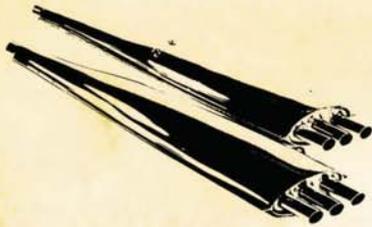
**NORTON CENTER STANDS**

061116 ..... Center Stand - Commando 68/69  
 064031 ..... Center Stand - Norton 71-On  
 064057 ..... Bushing - Center Stand



**NORTON CENTER STAND SPRINGS**

Spring  
 061039 ..... - Center Stand 68-70  
 062514 ..... Spring - Center Stand 71-73  
 064643 ..... Spring - Center Stand 74-75  
 067866 ..... Spring - Centerstand - Atlas



# Classic British Motorcycle Spares

## Triumph Silencers



### TRIUMPH PREUNIT SILENCERS

70-1567/8W .....	Silencer Set - 38-53 - 1 3/4 Inlet - Wassell
70-1567/8B .....	Silencer Set - 38-53 - 1 3/4 Inlet - Brituro
70-3323/4K .....	Silencer Set - 54 Key Hole - 1 3/4 Inlet - Brituro
70-3323/24.....	Silencer Set - 54-57 - Non Key Key Hole - Brituro
70-3651/52W .....	Silencer Set - 58-59 - 1 3/4 Inlet - Wassell
70-3651/52T .....	Silencer Set - 58-59 - 1 3/4 Inlet - Emgo
70-4118/9W.....	Silencer Set - 650 60-62 - 1 3/4 Inlet - Wassell
70-4118/9T.....	Silencer Set - 650 60-62 - 1 3/4 Inlet - Emgo



### TRIUMPH 650 UNIT SILENCERS

70-4949 .....	Silencer - T120 63-65 Long Type - 1 1/2 Inlet
70-5866W.....	Silencer - T120 63-70 - 1 1/2 Inlet - Wassell
70-5866T.....	Silencer - T120 63-70 - 1 1/2 Inlet - Emgo
70-5866/T140 .....	Silencer - Retro Oif Long Inlet - 1 1/2 - Wassell
70-5866/T140A.....	Silencer - Retro Oif Long Inlet - 1 3/8 - Wassell
70-5866/T140T.....	Silencer - Retro Oif Long Inlet - 1 1/2 - Emgo
70-5866-1.75 .....	Silencer - T120 63-70 - 1 3/4 Inlet - Wassell



### TRIUMPH UNIT 500 SILENCERS

71-2017/18W.....	Silencer Set - T100 58-73 - 1 1/2 Inlet - Wassell
71-2017/18.....	Silencer Set - T100 58-73 - 1 1/2 Inlet - Brituro
71-2017/18T.....	Silencer Set - T100 58-73 - 1 1/2 Inlet - Emgo



### TRIUMPH HI LEVEL SILENCERS

70-3470.....	Silencer - T100C 2-1 - Wassell
70-4132/76.....	Silencer Set - T120C - One On Each Side - Wassell



### SILENCER SET - T100/TR6 C MODELS - 1 3/8 INLET

70-6974/75W.....	Silencer Set - C Models 67-68 - Wassell
70-6974/75B .....	Silencer Set - C Models 67-68 - Brituro
70-9669/70W .....	Silencer Set - C Models 68-70 - Wassell
70-9669/70B .....	Silencer Set - C Models 68-70 - Brituro



### SILENCER - 650/750 OIF TRI/BSA

71-2382W.....	Silencer - Oif Tri/BSA 71-73 - 1 1/2 Inlet - Wassell
71-2382 .....	Silencer - Oif Tri/BSA 71-73 - 1 1/2 Inlet - Brituro
71-4159.....	Silencer - T140/150 73-82 - 1 3/8 - Brituro
71-4159B .....	Silencer - T140/150 73-74 - 1 3/8 - Brituro
71-4159T.....	Silencer - T140/150 73-82 - 1 3/8 - Emgo





## Triumph Silencers



### T150/ROCKET 3 SILENCER SET

Silencer Set  
- 3 Cyl  
- Ray Gun Set  
70-9036/7 ..... - Wassell



### TRIUMPH/NORTON "BLACK CAP" SILENCERS

Silencer - T140d 2-1  
71-7207.....79-80 - 1 3/4 - Wassell  
Silencer - T160/Norton  
70-4402B ... Mk2-3 - 1 3/8 - Brituro  
Silencer - T160/Norton  
71-4402W ...Mk2-3 - 1 3/8 - Wassell

## BSA SILENCERS



### BSA A10 SILENCERS

Silencer Set  
- A10 58-59 - 1 1/2  
42-2963/4 ..... - Brituro  
Silencer  
- A10 60-62  
- 1 1/2 Inlet  
42-2653 ..... - Wassell

42-2653T .... Silencer - A10 60-62 - 1 1/2 Inlet - Emgo



### BSA A50/A65 SILENCERS

Silencer - A50/A65  
63-70 - 1 1/2 Inlet  
68-2733 ..... - Wassell  
Silencer - A50/A65  
68-2733T .....63-70 - 1 1/2 Inlet - Emgo

### BSA/TRI SINGLE MUFFLERS

#### PART #

#### DESCRIPTION

40-2841 ..... Silencer - B25/B44ss - Wassell  
40-2841T ..... Silencer - B25/B44ss - Emgo  
Silencer - B25/B44 66-68  
41-2725 ..... - Hi Level 1 3/8 Inlet  
70-4496W ... Silencer - T20 57-On - Hi Level - Wassell  
70-4496 ..... Silencer - T20 57- On - Hi Level - Brituro



### NORTON SILENCERS

Silencer  
Norton Jubilee  
- 1 5/8 Inlet  
JRC BES36A ..... - Brituro



### SILENCER SET - NORTON ATLAS - 1 5/8 INLET - BRITURO

Silencer Set  
- Norton Atlas  
23767/8... - 1 5/8 Inlet - Brituro



### SILENCER - NORTON PEASHOOTERS

Silencer - SS Model  
Hi Pipe - 1 3/8 Inlet  
061312W ..... - Wassell  
Silencer - Interstate  
063130..... - 1 3/8 Inlet - Wassell  
Silencer  
- Commando  
061978/S-1.5 ..... - 1 1/2 Inlet - Seamless  
Silencer - Commando  
061978S/B..... - 1 3/8 Inlet - Seamless - Brituro  
Silencer - Commando  
061978S-W ..... - 1 3/8 Inlet - Seamless - Wassell  
061978W ..... Silencer - Commando - 1 3/8 Inlet - Wassell  
Silencer - Commando  
061978W-1.5 ..... - 1 1/2 Inlet - Wassell  
061978T ..... Silencer - Commando - 1 3/8 Inlet - Emgo

### SILENCER - NORTON PEASHOOTER WITH TRIUMPH MOUNT

#### PART #

#### DESCRIPTION

Silencer - Triumph Mount  
061978/Tri-1.5 ..... - 1 1/2 Inlet - Wassell  
Silencer - Triumph Mount  
061978/Tri-W ..... - 1 3/8 Inlet - Wassell  
Silencer - Triumph Mount  
061978-Tri/T ..... - 1 3/8 Inlet - Emgo

## UNIVERSAL SILENCERS

### 1940'S MEGAPHONE CHROME - 1 3/4 INLET



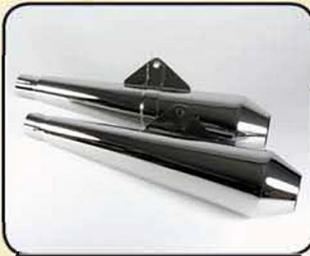
JRC Muffler/40...  
Megaphone - 1940'S  
Cocktail Shaker  
- Brituro

### BROOKLANDS OIL CAN SILENCER - 1 3/4 INLET



JRC-Brooklands ...  
Silencer - Brooklands  
Can - Uk Chrome

# Silencers



## CHROME MEGAPHON SET - 1 3/8 INLET

Megaphone Set  
70-2734/5 ..... - Daytona Race kit - no Baffle - Uk

## EMGO TRUMPET MEGAPHONES - 1 3/4 INLET WITH REDUCERS

PART #	DESCRIPTION
--------	-------------

	Megaphone
JRC 84010 .....	- Straight 1 3/4 - 1 1/2 - Emgo
JRC 84011/2 .....	- Upswept 1 3/4 - 1 1/2 - Emgo
JRC 84014/5 .....	- Upswept 1 3/4 - 1 1/2 - Emgo



## REVERSE CONE MEGAPHONE - 1 3/4 INLET WITH REDUCERS

JRC 84029..... Megaphone - Reverse Cone 17 in - no Baffle - Emgo  
JRC 84030..... Megaphone - Reverse Cone 17 in - with Baffle - Emgo



## MEGAPHONE - REVERSE CONE 27 IN - EMGO

Megaphone - Reverse Cone  
JRC 84034..... 27 in - Emgo



## DUNSTALL SILENCER - 1 3/4 INLET WITH REDUCERS

Silencer - Dunstall  
Chrome - 1 3/4 - 1 1/2  
JRC 84050..... - Emgo  
Silencer - Dunstall  
JRC 84050A ..... - as above Bare Steel - Emgo



## UNIVERSAL SHORTY MUFLER - 1 3/4 OR 1 1/2

JRC 3310 .... Universal Shorty Muffler - 1 3/4 or 1 1/2



## MEGAPHONE - MEGATON 1 3/8- 1 3/4 - BRITURO

Megaphone - Megaton  
1 3/8 - 1 1/2  
JRC 3711 ..... - Brituro  
JRC 3712 .... Megaphone - Megaton 1 5/8- 1 3/4 - Brituro



## DUNSTALL SILENCER - 1 3/8- 1 3/4 - BRITURO

Silencer - Dunstall  
JRC 3714..... - 1 5/8 - 1 3/4 - Brituro  
Silencer - Dunstall  
JRC 3715..... - 1 3/8 - 1 1/2 - Brituro

PART #	DESCRIPTION
--------	-------------

	
JRC 0077.....	Can Opener In Pipe Baffle 1 1/2 Emgo
JRC 0077A.....	Can Opener In Pipe Baffle 1 3/4 Emgo
JRC 0077B.....	Glas-Pak 1 3/8 MAC
JRC 0077C.....	Glas-Pak 1 1/2 MAC
JRC 0077D.....	Glas-Pak 1 5/8 MAC
JRC 0077E.....	Glas-Pak 1 3/4 MAC





## Silencers

### ROCKET GOLDSTAR MUFFLERS

JRC 84063/4.....Muffler Set - Emgo Rocket Goldstar 1 5/8 inlet - 2" out 28" Long

### BSA A10 MUFFLERS - PLUNGER & SWING ARM



67-2711T....Muffler A7/10 Emgo - 47-56 Plunger Frame - 1 1/2 inlet 1 3/4 out 24" Long

42-2774/5T....Muffler Set A7/10 Emgo - 54-57 Swing Arm - 1 1/2 inlet 1 3/4 out 24" Long

### GOLDSTAR DBD34 MUFFLER

42-2896T.....Muffler DBD34 Goldstar - Emgo 1 7/8 inlet - 2" out 29" Long  
JRC GS/T.....Muffler Goldstar Style Universal Fit L/H or R/H - Emgo 1 3/4 inlet

### ROADHAWK MUFFLER - OVAL



JRC 84031.....Muffler Roadhawk 50 - Emgo Chrome - 1 3/4 inlet 17 1/2" Long

### ROADHAWK MEGAPHONE

JRC 84035.....Megaphone Roadhawk - Emgo Chrome - 1 3/4 inlet 16 1/2" Long  
Integral Pinch Bolt - Smooth Look  
No Clamp Required - Perf Core Baffle

### CAFE PEASHOOTER FLAT BLACK



JRC 84033.....Cafe Peashooter - Emgo 1 3/4 with Reducers 19" Long

### CAFE PEASHOOTER CHROME

JRC 84032.....Cafe Peashooter - Emgo 1 3/4 with Reducers 19" Long

### NEW BONNEVILLE ADAPTERS



70-5866/NB.....Adapter Set New Triumph Bonneville - By Emgo

### EXHAUST CLAMPS - CHROME

70-7512A.....Clamp - 1 3/8 UK  
70-5874A.....Clamp - 1 1/2 UK  
70-2271A.....Clamp - 1 5/8 UK  
70-2271T.....Clamp - 1 5/8 Taiwan  
70-3767A.....Clamp - 1 7/8 UK

### MUFFLER REDUCER SET - 3PCS



JRC 0085.....Muffler Reducer set - 1 3/4 Reduces to 1 5/8 - 1 1/2 - 1 3/8

### P CLAMPS & MOUNTING STRAPS

JRC 62320.....P Clamp 1 1/2 x 6  
JRC 62321.....P Clamp 1 5/8 x 6  
JRC 62322.....P Clamp 1 3/4 x 6  
JRC 62340.....P Clamp 1 1/2 short  
JRC 62341.....P Clamp 1 5/8 short  
JRC 62342.....P Clamp 1 3/4 short  
JRC 62318.....Strap - 6 Holes 8 inch

### MUFFLER BRACKETS



70-4951.....Muffler Bracket T120 63-70  
71-3487..Muffler Bracket T120/4 71-73  
71-3761..Muffler Bracket T140 74, 80>  
83-7021/2.....Bracket Set T140 76-79  
68-2780/1.....Bracket Set A65 to 70  
71-2283.....Muffler Bracket A65 71-72  
061720/21/22...Bracket Set Norton Co  
060622.....Muffler Rubber Mount Norton



# HEAD PIPE CLAMPS AND HARDWARE



## TRIUMPH OIL IN FRAME EXHAUST SPIGOT ADAPTERS

JRC 0076.....Oil In Frame Exhaust Spigot Kit (2 pcs) Steel  
 JRC 0075.....Oil In Frame Exhaust Spigot (1 pc) Steel +.025 oversize  
 JRC 0074.....Ex Spigot Aluminium



## TRIUMPH THREAD IN EXHAUST SPIGOTS - STOCK REPLACEMENT

70-9516.....Exhaust Spigot 650 Unit  
 70-9516/OS.....Ex Spigot Oversize  
 70-9510.....Exhaust Spigot 500 & 3 Cyl  
 70-9510/OS.....Ex Spigot Oversize  
 70-2961.....Exhaust Spigot Preunit 500

Oversize for Worn Thread Available



## TRIUMPH FINNED HEAD PIPE CLAMPS AT CYLINDER HEAD

70-4501.....Finned Clamp - 650 1 3/4 ID (23 Fin) Early Taiwan  
 71-0216T.....Finned Clamp - 650 1 3/4 ID (17 Fin) Late UNF Taiwan  
 70-8860.....Spherical washer

70-0409....Bolt - CEI Early 5/16x26      70-6744....Bolt - UNF Late 5/16x24  
 71-0216S.....Finned Clamp - 650 1 3/4 Stainless Steel



## BSA FINNED HEAD PIPE CLAMPS - TRIUMPH OIL IN FRAME CLAMPS

(For Decorative Purposes Only)

42-2848.....Finned Head Pipe Clamp BSA Various Twins (Heat Sink)  
 71-2465.....Finned Head Pipe Clamp T120 72 Push in Pipes - T140 Except D models (Heat Sink)

71-2466.....Finned Head Pipe Clamp 500 Tri/ TR5T 72-on Push In Pipes (Heat Sink)



## TRIUMPH FINNED HEAD PIPE CLAMPS AT CYLINDER HEAD

70-4947.....Finned Clamp - 500 1 1/2 ID UK made  
 70-4947T.....Finned Clamp - 500 1 1/2 ID Taiwan Made  
 70-4947S.....Finned Clamp - 500 1 1/2 ID UK Stainless Steel

70-8860.....Spherical Washer  
 70-0409.....Bolt - CEI Early 5/16x26  
 70-6744.....Bolt - UNF Late 5/16x24



## NORTON FINNED EXHAUST NUTS - AND HARDWARE

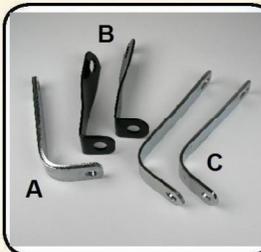
062464.....Finned Exhaust Nut 750 Andover Norton Long Threads  
 062464/S.....Finned Exhaust Nut 750 Long Threads Stainless Steel  
 062412.....Lock Tab Washer Mk 1 & 2  
 063995.....Crush Washer Seal Mk 1 & 2  
 063990.....Pipe Collet 750/850 MK1 & Mk2  
 063988.....Finned Exhaust Nut 850 Andover Norton Short Trd  
 063988/S...Finned Exhaust Nut 850 Short Thread Stainless  
 065259...Cone Washer Mk3    065260...Pipe Collet Mk3



## HEAT SHIELDS - OEM AND UNIVERSAL FIT

70-4204...Head Shield 500/650 C Model  
 70-4204B.....With Clips 70-4207  
 70-8960.....Heat Shield B44  
 42-2699...Heat Shield BSA Hornet Each (Screws 42-2701)

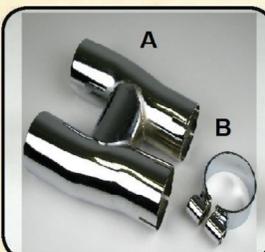
JRC 03200.....Heat Shield 7" Universal with Clamps  
 JRC 03201.....Heat Shield 12" Universal with Clamps



## TRIUMPH EXHAUST PIPE BRACKETS (LOW LEVEL PIPES)

70-6857...(A)..Pipe Bracket Bonneville 67 on  
 70-7641/2...(C)..Pipe Bracket Set T100 68-74  
 70-6052.....Pipe Cross Strap 65-66 Bonneville

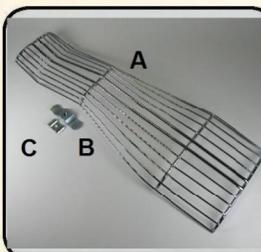
70-4707..Bracket L/H T100 59-67    70-4283..Bracket R/H to 67  
 70-2989/90...(B)..Bracket Set PreUnit Triumph Low Pipe 50-62



## TRIUMPH C MODEL H PIPE

70-9673...(A)...H Pipe At Mufflers TR6 & T100C Models 69-70  
 70-7299...(B)..Clamp - Upper Pipe At H Pipe  
 70-5874A.....Clamp - Lower Pipe  
 70-2271A.....Clamp - Muffler To H Pipe

70-6979.....Muffler Mounting Strap TR6C 67-68  
 70-9692.....Muffler Mounting Bracket TR6C 69-70  
 82-7549....TR6 Frame Clip    82-7550....T100 Frame Clip



## TRIUMPH C MODEL HEAT SHIELD & OTHER HARDWARE

70-9680...(A)..Heat Shield (Chip Basket) TR6/T100C Models 69-70  
 70-9696...(B)..Clip - Retains Shield Goes in Back Side of Pipe 2 required  
 70-9688...(C)..Clip - Retains Heat Shield  
 70-6978.....TR6 Ex Pipe Mount Strap

70-6981.....T100 Ex Pipe Mount Strap



## TRIUMPH LOW LEVEL EXHAUST

PART#	TRIUMPH PRE-UNIT EXHAUST	INLET SIZE	TUBE	OUTLET	
	70-1519/20	Pipe Set - 500/650 38-52 - Harris	1 5/8 Cup	1 3/4	1 3/4
	70-1519/20W	Pipe Set - 500/650 38-52 - Wassell	1 5/8 Cup	1 3/4	1 3/4
	70-1519/3127	Pipe Set - 1950 Alternator - Harris	1 5/8 Cup	1 3/4	1 3/4
	70-2985/87W	Pipe Set - 5T/6T 53-62 Dyno - Wassell	1 5/8 Cup	1 3/4	1 3/4
	70-3350/3426	Pipe Set - 5/6T 53-62 Alternator - Harris	1 5/8 Cup	1 3/4	1 3/4
	70-3350/3426W	Pipe Set - 5T/6T 53-62 Alternator - Wassell	1 5/8 Cup	1 3/4	1 3/4
	70-3346/49	Pipe Set - T100 1954-57 - Harris	1 3/4 Cup	1 3/4	1 3/4
	70-3629/33	Pipe Set - T100 57-58 1 5/8 - Harris	1 5/8 Cup	1 3/4	1 3/4
	70-3347/50	Pipe Set - T110 54-57 1 3/4 - Harris	1 3/4 Cup	1 3/4	1 3/4
	70-3628/3632	Pipe Set - T110/T120 54-59 - Harris	1 3/4 Cup	1 1/2	1 3/4
	70-3632/4133	Pipe Set - T110/T120 60-62 - Duplex Frame	1 3/4 Cup	1 1/2	1 3/4

PART#	TRIUMPH 500 EXHAUST 58-74	INLET SIZE	TUBE	OUTLET
70-3992/4	Pipe Set - 350/500 58-66 - Low Tab - Harris	1 5/8 Cup	1 1/2	1 1/2
70-3992/4W	Pipe Set - 350/500 58-66 - Low Tab - Wassell	1 5/8 Cup	1 1/2	1 1/2
70-7637/8	Pipe Set - 350/500 67-68 - Front Tab - Harris	1 5/8 Cup	1 1/4	1 1/2
70-7637/8W	Pipe Set - 350/500 67-68 - Front Tab - Wassell	1 5/8 Cup	1 1/4	1 1/2
70-7639/40	Pipe Set - 500 1967 - Hi Performance	1 5/8 Cup	1 3/8	1 1/2
70-9662/3	Pipe Set - 500 69-71 - Front Tab X-Over	1 5/8 Cup	1 3/8	1 1/2
71-2037/8	Pipe Set - 500 71 - Front Tab X-Over (Short for Late Muffler)	1 5/8 Cup	1 1/2	1 1/2
71-2628/9	Pipe Set - 500 72-73 - Front Tab X-Over	1 3/8 Push In	1 1/2	1 1/2
71-3764/6	Pipe Set - Tr5t 73-74 2-1 - Wassell	1 3/8 Push In	1 1/4	1 3/8
71-3803/7	Pipe Set - 500 74 - X-Over - Harris	1 3/8 Push In	1 1/4	1 3/8
JRC 500TT	Pipe Set - Triumph 500 TT Special	1 5/8 Cup	1 5/8	1 5/8

PART#	TRIUMPH 650 LOW STOCK BEND 63-71 NO X-OVER	INLET SIZE	TUBE	OUTLET	
	70-4716/8	Pipe Set - 650 1963-65 - Low Tabs	1 3/4 Cup	1 1/2	1 1/2
	70-5957/8	Pipe Set - 650 63-71 - Front Tabs - Harris	1 3/4 Cup	1 1/2	1 1/2
	70-5957/8W	Pipe Set - 650 63-71 - Front Tabs - Wassell	1 3/4 Cup	1 1/2	1 1/2
	70-5957/8T	Pipe Set - 650 63-71 Front Tabs - Taiwan	1 3/4 Cup	1 1/2	1 1/2
	70-5957/8TB	Pipe Set - 650 63-71 Front Tabs - Bare Steel	1 3/4 Cup	1 1/2	1 1/2
	70-5957/8USA	Pipe Set - 650 63-71 - Front Tabs - Usa	1 3/4 Cup	1 1/2	1 1/2
	70-5957/8-C	Pipe Set - 650 63-71 - Equal Length 650	1 3/4 Cup	1 1/2	1 1/2
	70-5957/8SP	Pipe Set - 650 63-71 Side Slash	1 3/4 Cup	1 1/2	1 1/2
	70-5957/8-Cafe	Pipe Set - 650 63-71 - Equal Length 3" Tip Up	1 3/4 Cup	1 1/2	1 1/2

PART#	TRIUMPH 650 STOCK BEND 63-71 1.75 - NO X-OVER	INLET SIZE	TUBE	OUTLET	
	70-5957/8-1.75	Pipe Set - 650 63-71 - 1 3/4 - Front Tabs	1 3/4 Cup	1 3/4	1 3/4
	70-5957/8-1.75B	Pipe Set - 650 63-71 - 1 3/4 - Bare Steel	1 3/4 Cup	1 3/4	1 3/4
	70-5957/8-1.75C	Pipe Set - 650 63-71 - 1 3/4 - Last 12" Tip Up	1 3/4 Cup	1 3/4	1 3/4
	70-5957/8-1.75CB	Pipe Set - 650 63-71 - 1 3/4 - Bare - Last 12" Tip Up	1 3/4 Cup	1 3/4	1 3/4

PART#	TRIUMPH 650 TT SPECIAL PIPES - 63-67	INLET SIZE	TUBE	OUTLET	
	70-5959/61	Pipe Set - TT Special - Front Lug - Harris	1 3/4 Cup	1 3/4	1 3/4
	70-5959/61W	Pipe Set - TT Special - Front Lug - Wassell	1 3/4 Cup	1 3/4	1 3/4
	70-5964/5	Stay Set - TT Special - Front Lug To Case Stud			
	70-5963	Stud - TT Special - Front Case			
	70-5966	Bracket - TT Special - Supports Rear of Pipe			

PART#	TRIUMPH 650 LOW PIPES WITH CROSS OVER	INLET SIZE	TUBE	OUTLET
70-9363/4	Pipe Set - 650 69-70 - Front Tabs - Harris	1 3/4 Cup	1 1/2	1 1/2
70-9363/4USA	Pipe Set - 650 69-70 - Front Tabs - Usa	1 3/4 Cup	1 1/2	1 1/2
70-9363/4W	Pipe Set - 650 69-70 - Front Tabs - Wassell	1 3/4 Cup	1 1/2	1 1/2
71-2753/56	Pipe Set - 650 71 - X Over Front Tabs	1 3/4 Cup	1 1/2	1 1/2



## Triumph Exhaust Pipes

PART#	TRIUMPH 650 LOW PIPES PUSH IN	INLET SIZE	TUBE	OUTLET
71-3731/33	Pipe Set - 650 72 - With X-Over Front Tabs	1 3/8 Push In	1 3/8	1 1/2
71-3731/33A	Pipe Set - 650 72 - No X-Over Front Tabs	1 3/8 Push In	1 3/8	1 1/2
PART#	TRIUMPH 750 LOW PUSH IN PIPES	INLET SIZE	TUBE	OUTLET
71-3755/8	Pipe Set - T140 73-80 - With X-Over - Harris	1 3/8 Push In	1 3/8	1 3/8
71-3755/8W	Pipe Set - T140 73-80 - With X-Over - Wassell	1 3/8 Push In	1 3/8	1 3/8
71-3755/8-1.75	Pipe Set - T140 73-80 - No X-Over - 1 3/4 Inch	1 3/8 Push In	1 3/4	1 3/4
PART#	TRIUMPH 750 LOW PUSH OVER SPIGOTS 81-82	INLET SIZE	TUBE	OUTLET
71-7507/8	Pipe Set - T140 81-82 - With X-Over Front Tabs	1 3/4 Cup	1 3/8	1 3/8
71-7507/8A	Pipe Set - T140 81-82 - No X-Over Front Tabs	1 3/4 Cup	1 3/8	1 3/8

## TRIUMPH HI LEVEL EXHAUST

PART#	TRIUMPH HI LEVEL 2-1 EXHAUST	INLET SIZE	TUBE	OUTLET
70-4125/30	Pipe Set - TR6 2-1 Hi Level - 1960 On	1 3/4 Cup	1 3/8	1 3/8
70-3472/73	Pipe Set - TR6 2-1 Hi Level - Preunit 54-59	1 3/4 Cup	1 3/8	1 3/8
	70-4513/14 Pipe Set - T100 2-1 Hi Level	1 5/8 Cup	1 3/8	1 3/8
				
PART#	TRIUMPH HI LEVEL ONE ON EACH SIDE	INLET SIZE	TUBE	OUTLET
70-4884/86	Pipe Set - 650 Unit Hi-Level One Each Side	1 3/4 Cup	1 3/8	1 3/8
70-4177/79	Pipe Set - 650 Preunit Hi-Level One Each Side	1 3/4 Cup	1 3/8	1 1/2
				
PART#	TRIUMPH 650 EKINS PIPES - ONE ON EACH SIDE	INLET SIZE	TUBE	OUTLET
TRUN-650-TU	Pipe Set - 650 Hi Level Each Side - Chrome	1 3/4 Cup	1 1/2	1 1/2
TRUN-650-TUB	Pipe Set - 650 Hi Level Each Side - Bare	1 3/4 Cup	1 1/2	1 1/2
				



# Triumph Exhaust Pipes

PART#	TRIUMPH HI LEVEL ON THE LEFT	INLET SIZE	TUBE	OUTLET
70-7020/22	Pipe Set - T100C 67-68 Hi-Level Left	1 5/8 Cup	1 3/8	1 3/8
71-0017/19	Pipe Set - T100C 69-71 Hi-Level Left	1 5/8 Cup	1 3/8	1 3/8
70-6370/72	Pipe Set - TR6C 67 West Hi-Level Left Slash	1 3/4 Cup	1 3/8	1 3/8
70-7024/26	Pipe Set - TR6C 67-68 Hi-Level Left	1 3/4 Cup	1 3/8	1 3/8
71-0022/24	Pipe Set - TR6C 69-71 Hi-Level Left	1 3/4 Cup	1 3/8	1 3/8
PART#	TRIUMPH 650 EKINS PIPES - LEFT SIDE	INLET SIZE	TUBE	OUTLET
TRUN 120 XO	Pipe Set - 650 Hi Level Left - Chrome	1 3/4 Cup	1 1/2	1 1/2
TRUN 120XO/B	Pipe Set - 650 Hi Level Left - Bare Steel	1 3/4 Cup	1 1/2	1 1/2
				
PART#	BSA 650 EXHAUST	INLET SIZE	TUBE	OUTLET
42-2690/92	Pipe Set - BSA A10 Spitfire - Hi Level Left	1 1/2	1 1/2	1 1/2
42-2766/8	Pipe Set - BSA A10 1954-57 Early S/Arm	1 1/2	1 1/2	1 1/2
42-2957/59	Pipe Set - BSA A10 58-62 - Swing Arm	1 1/2	1 1/2	1 1/2
PART#	BSA A50/A65 LOW LEVEL EXHAUST	INLET SIZE	TUBE	OUTLET
68-2706/12	Pipe Set - BSA A65 63-65 - No X-Over No Lugs	1 1/2	1 1/2	1 1/2
68-2789/91	Pipe Set - BSA A65 66-68 - No X-Over Tie Lugs	1 1/2	1 1/2	1 1/2
68-2789/91W	Pipe Set - BSA A65 66-68 - No X-Over Tie Lugs	1 1/2	1 1/2	1 1/2
70-9127/30	Pipe Set - BSA A65 69-70 - X-Over Lower Tab	1 1/2	1 1/2	1 1/2
71-2043/45	Pipe Set - BSA A65 71-72 - X-Over Front Strap	1 1/2	1 1/2	1 1/2
JRC BSATT	Pipe Set - BSA A65 TT Style	1 1/2	1 1/2	1 1/2
68-2735/8	Pipe Set - BSA A65 - Low Level 2-1	1 1/2	1 1/2	1 1/2
				
68-2794...Tie Strap - Chrome - A65 66 on Low Level Exhaust At Head				
PART#	BSA A65 HI LEVEL EXHAUST	INLET SIZE	TUBE	OUTLET
68-2796/97	Pipe Set - A65 Hornet Hi-Level One Each Side	1 1/2	1 1/2	1 1/2
70-9198/9200	Pipe Set - A65 Firebird 69-70 - Chrome	1 1/2	1 3/8	1 1/2
70-2580/81	Pipe Set - BSA A65f 71-72 - Black	1 1/2	1 3/8	1 1/2
PART#	NORTON EXHAUST	INLET SIZE	TUBE	OUTLET
033116/18	Pipe Set - P11 - Hi Level One Each Side	1 3/4	1 3/4	1 3/4
23432/33	Pipe Set - Atlas 63-65 - Large Diameter	1 5/8	1 5/8	1 5/8
24020/21	Pipe Set - Atlas 66-On - Small Diameter	1 5/8	1 3/8	1 5/8
060620/2	Pipe Set - 750 Fastback 68-70	1 5/8	1 3/8	1 3/8
061320/21	Pipe Set - Norton S - 71- On - Hi Level Left	1 3/8	1 3/8	1 3/8
062380/81	Pipe Set - Norton Ss Pipe - One On Each Side	1 3/8	1 3/8	1 3/8
063299/40	Pipe Set - Norton Interstate	1 3/8	1 3/8	1 3/8
063375/6	Pipe Set - Commando 71-On Upswept - Harris	1 3/8	1 3/8	1 3/8
063375/6B	Pipe Set - Commando 71-On Upswept - Brituro	1 3/8	1 3/8	1 3/8
063375/6T	Pipe Set - Commando 71-On Upswept - Emgo	1 3/8	1 3/8	1 3/8
063375/6W	Pipe Set - Commando 71-On Upswept -Wassell	1 3/8	1 3/8	1 3/8
063999/4000	Pipe Set - Interstate 73-74 - With X-Over	1 3/8	1 3/8	1 3/8
065256/7	Pipe Set - Mk3 Commando - With X-Over	1 3/8	1 3/8	1 3/8
065256/7A	Pipe Set - Mk3 Commando - No X-Over	1 3/8	1 3/8	1 3/8



# Classic British Motorcycle Spares



## Instruments & Instrument Spares

### SMITHS MAGNETIC COPY INSTRUMENTS



#### TAIWAN COPY SPEEDO

Ssm5001/06... Speedometer  
- Grey 150Mph 1.25:1  
Emgo

\*\*Note will Not Fit Bsa Rigid Rubber Cup!\*\*



#### TAIWAN COPY SPEEDO

60-1930.....Speedometer  
- Black 150Mph 1.25:1  
Emgo

\*\*Note will Not Fit Bsa Rigid Rubber Cup!\*\*



#### TAIWAN COPY TACH

Rsm3003/01 .... Tachometer  
Triumph - Grey Face 4:1  
Emgo

Rsm3003/06.... Tachometer  
BSA - Grey Face 3:1  
Emgo

\*\*Note will Not Fit Bsa Rigid Rubber Cup!\*\*



#### TAIWAN COPY TACH

99-0166..... Tachometer  
- Black Face 4:1  
Emgo

19-8950..... Tachometer  
- Black Face 3:1  
Emgo

\*\*Note will Not Fit Bsa Rigid Rubber Cup!\*\*

### INSTRUMENT SPARES



#### INSTRUMENT BULB HOLDERS

504..... Instrument Bulb Crimped Base - Repo Holder  
989..... Instrument Bulb 12V 3W Push/turn - Stock  
989LED ..... Led Instrument Bulb  
988..... Instrument Bulb 6V 3W Push/turn - Stock

99-9886 ..... Bulb Holder - Taiwan Speedo & Tach  
99-0695 ..... Bulb Holder - As Stock  
- Magnetic Smiths (Same as Pilot Holder)  
P53279/1 ..... Bulb Holder - Chronometric Smiths



#### OIL IN FRAME INSTRUMENT MOUNT

97-4026 ..... Instrument Mount Chrome - Oif  
97-4026S ..... Instrument Mount Stainless - Oif  
60-2600 ..... Instrument Rubber Cup - Oif - Uk  
60-2600T ..... Instrument Rubber Cup - Oif - Taiwan





# Instruments & Instrument Spares

## BSA INSTRUMENT MOUNTING

68-9415.....Instrument Mounting Cup - Rubber  
 68-9418A.....Hardware Kit - For Rubber Mount Cup  
 68-9138.....Instrument Mount Ring - Rubber (Metal Cup)  
 67-5088.....Instrument Mount Ring - Rubber A10

68-9148.....Instrument Mount Speedo/Tach - A65 Cast Alloy  
 97-3689.....Instrument Mount Speedo/Tach - A65/B Range  
 82-8283.....Speedo Mount BSA A65 Black in Steel



### TRIUMPH INSTRUMENT MOUNTING

DS40.....Bracket - Chronometric  
 97-1083...(B)...Bracket - Speedo And Tach - Duplex PU 60-63  
 97-1596...(B)...Bracket - Speedo And Tach - 64-65

97-1083.....(D).....Bushing - Mount 60-65  
 97-1946.....(B).....Bracket - Speedo And Tach 66/67  
 97-1946A...Bracket 68/69 97-1946B....Bracket - 1970  
 97-1668...(C).....Bracket - Offset Speedo for TR6C 64-67  
 97- 2138...(A)....Bracket - Center Speedo for TR6C 68-70



### SMITHS MAGNETIC SPARES

JRC 24-100.....Decal - Trip Reset on Glass  
 JRC 2401.....Glass/ Bezel Kit - NZ  
 JRC 2406.....Glass - Magnetic 88mm  
 JRC 2707.....Bezel - Smiths Magnetic  
 JRC 2409.....Rubber - Glass Seal  
 JRC 2405.....Screw & Rubber Kit  
 JRC 2408..Rubber Grommet - in back

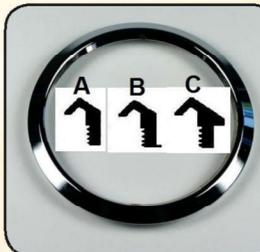
JRC 2430.....Smiths Face Retainer - Magnetic  
 JRC 2431.....Smiths SSM Bridge Rivet - Magnetic

99-0695.....Magnetic Bulb Holder with Wire - UK



### TRIP RESET - MAGNETIC

JRC 2403 .....Knob Trip Reset Magnetic Steel Knurled Black  
 JRC 2403A.....Knob Trip Reset Magnetic 2"  
 JRC 2417.....Knob Trip Reset Magnetic Aluminum and Plastic



### SMITHS CHRONOMETRIC SPARES

JRC 2404....Glass Chrono 74.8mm  
 JRC 2404B.....Seal Sponge Cord  
 JRC 2410...(A)..Bezel - Stand Alone  
 JRC 2414...(B)..Bezel - Nacelle  
 JRC 2415...(C)..Bezel - Panel (tank)  
 JRC 2416A...Screw - Works Mount

JRC 2423...Speedo Face 80mph JRC 2404C.....Needle - Chrono State Shape A-E  
 JRC 2424...Bezel 80mm Flat Top  
 JRC 2425...Bezel 80mm V Top  
 JRC 2426...Glass - 65mm Cub / JRC 2427....Glass - 56mm  
 JRC 2428...Light Mount Repair / JRC 2429..Glass Lite Ring



### FACE - MAGNETIC & CHRONOMETRIC

JRC 2411.....Face - Chrono Speedo 10-120 SC5301  
 JRC 2412.....Face - Chrono Rev/Speed SC3304  
 JRC 2412B...Face - Tach 4-1 RC1307/1

JRC 2412C.....Face - Magnetic Tach RC1309  
 JRC 2413.....Face - Chrono Speedo SC3303/17  
 JRC 2413A.....Face - Chrono Speedo S608/11  
 JRC 2419.....Face - Magnetic Spdo 10-120 Black  
 JRC 2416A.....Screw - Works to Case Chronometric



### TRIP RESET - CHRONO

JRC 2403B.....Knob Trip Reset - Chrome

41-118-127-72.....Knob Trip Reset - Chrono 64-66 6T

JRC 2416.....Trip Reset - 8 Inch - Chrono

## VEGLIA SPARES

PART #	DESCRIPTION
JRC 2402A.....	Bezel Kit - Veglia
JRC 2402.....	Bezel - Veglia Speedo





## BSA SPEEDOMETER CABLES

MODEL	YEAR	LENGTH	REFERENCE
C15	59-65	4' 8"	Chrono Sq/Sq
B25	67-71	5' 3"	Mag Sq/Sq
B31	54-55	4' 8"	Chrono Sq/Sq
B31S/A	54-57	3' 10 3/4"	Chrono Sq/Sq
B31S/A	58-59	3' 8"	Chrono Sq/Sq
B32	54-61	3' 5"	Chrono Sq/Sq
B32	62-0N	3' 10 3/4"	Chrono Sq/Sq
B40	61-62	4' 8"	Chrono Sq/Sq
B40	63-65	4' 10 1/2"	Mag Sq/Sq
B40	66-On	5' 1"	Mag Sq/Sq
B44E	66-On	5' 1"	Mag Sq/Sq
B44VE	68-On	5' 6"	Mag Sq/Sq
B44VS/SS	68-On	5' 3"	Mag Sq/Sq
M20/33	54-57	4' 8"	Chrono Sq/Sq
M20	58-62	4' 2"	Chrono Sq/Sq
M21	54-57	4' 8"	Chrono Sq/Sq
M21	58-60	4' 2"	Chrono Sq/Sq
B33	54-55	4' 8"	Chrono Sq/Sq
B33 S/A	54-57	3' 10 3/4"	Chrono Sq/Sq
B33 S/A	58-60	3' 8"	Chrono Sq/Sq
B34	54-62	3' 10 3/4"	Chrono Sq/Sq
A7	54-55	3' 5"	Chrono Sq/Sq
A7/A10 S/A	54-62	3' 10 3/4"	Chrono Sq/Sq
A10	54-57	3' 5"	Chrono Sq/Sq
A50	62	3' 8"	Chrono Sq/Sq
A50	63	3' 5"	Chrono Sq/Sq
A50 R/S	64-65	3' 4"	Mag Sq/Sq
A50 R/W	66-On	5' 6"	Mag Sq/Sq
A65	62-63	3' 8"	Chrono Sq/Sq
A65	64-65	3' 4"	Mag Sq/Sq
A65	66-71	5' 6"	Mag Sq/Sq
A75	69-70	5' 8"	Mag Sq/Sq
A75	71-On	5' 5"	Mag Sq/Sq

## NORTON SPEEDOMETER CABLES

16H	54-On	4' 6"	Chrono Sq/Sq
Es2	54-55	4' 6"	Chrono Sq/Sq
Es2	56-63	5' 7 1/2"	Chrono Sq/Sq
Es2	65-66	5' 5"	Mag Sq/Sq
Model 7	54-55	4' 6"	Chrono Sq/Sq
Model 88	54-55	4' 9"	Chrono Sq/Sq
Model 88	56-63	5' 7 1/2"	Chrono Sq/Sq
Model 88 SS	64	5' 9"	Mag Sq/Sq
Model 88 SS	65-66	5' 7 1/2"	Mag Sq/Sq
Model 99	56-63	5' 7 1/2"	Chrono Sq/Sq
Model 99	64-67	5' 9"	Mag Sq/Sq
Dominator 650	63-64	5' 7 1/2"	Chrono Sq/Sq
Dominator 650	65-67	5' 7 1/2"	Mag Sq/Sq
Atlas & N15	64-67	5' 9"	Mag Sq/Sq
Commando	69-On	5' 9"	Mag Sq/Sq

## TRIUMPH SPEEDOMETER CABLES

T20	54-56	4' 1"	Chrono Sq/Sq
T20	57-62	4' 10"	Chrono Sq/Sq
T20	63-66	4' 10"	Mag Sq/Sq
T20S	66-67	5' 1"	Mag Sq/Sq
T20 Bantam	67-On	4' 10"	Mag Sq/Sq
TR25W	69-71	5' 3"	Mag Sq/Sq
T21 & 3TA	57-63	4' 10"	Chrono Sq/Sq
3TA	64-66	4' 10"	Mag Sq/Sq
T90	63-	4' 10"	Chrono Sq/Sq
T90	64-66	4' 10"	Mag Sq/Sq
T90	68-	5' 3"	Mag Sq/Sq
5T & T100	54-	3' 9"	Chrono Sq/Sq
5T/T100/TR5	55-58	3' 9"	Chrono Sq/Sq
5TA & T100	59-63	4' 10"	Chrono Sq/Sq

## TRIUMPH SPEEDOMETER CABLES CON'T.

MODEL	YEAR	LENGTH	REFERENCE
5TA & T100	64-67	4' 10"	Mag Sq/Sq
T100	68-On	5' 3"	Mag Sq/Sq
T110/6T/TR6/T120	54-62	3' 9"	Chrono Sq/Sq
6T & TR6	63-64	3' 4 1/2"	Mag Sq/Sq
6T	65	3' 8"	Mag Sq/Sq
TR6	64-65	3' 4 1/2"	Mag Sq/Sq
6T/TR6/T120	66-72	5' 6"	Mag Sq/Sq
T140 & TR7	73-78	5' 6"	Mag Sq/Sq
T140 & TR7 Veglia	79-On	5' 11"	Veglia
T150	69-70	5' 8"	Mag Sq/Sq
T150	71-73	5' 5"	Mag Sq/Sq
T150	74-76	6' 0"	Mag Sq/Sq

## VELOCETTE SPEEDOMETER CABLES

Mac/Mss/Viper	55-64	5' 3"	Chrono Sq/Sq
Mss/Venom	64-67	5' 3"	Mag Sq/Sq



## CHRONOMETRIC CABLES (SHORT NUT)

60-0498	Speedometer Cable - 3' 4 1/2"
67-9063	Speedometer Cable - 3' 5"
65-9267	Speedometer Cable - 3' 8"
60-0245	Speedometer Cable 3' 8"
60-0245A	Speedometer Cable - Armored
60-0246	Speedometer Cable - 3' 9"
67-9057	Speedometer Cable - 3' 10 3/4"
60-0356	Speedometer Cable - 4' 10"
60-0356A	Speedometer Cable - Armored

## MAGNETIC CABLES (SQ/SQ)

Df9106/134	Speedometer Cable 3' 4 1/2"
Df9110/0048	Speedometer Cable 4' 8" - UK
Df9110/00410	Speedometer Cable 4' 10" - UK
Df9110/00410T	Speedometer Cable 4' 10" - Taiwan
Df9110/00411	Speedometer Cable 4' 11" - UK
Df9110/00411T	Speedometer Cable 4' 11" - Taiwan
Df9110/0051	Speedometer Cable 5' 1" - UK
Df9110/0051T	Speedometer cable 5' 1" - Taiwan
Df9110/0053T	Speedometer Cable 5' 3" - Taiwan
Df9110/0054	Speedometer Cable 5' 4" - UK
Df9110/0055	Speedometer Cable 5' 5" - UK
Df9110/0056	Speedometer Cable 5' 6" - UK
Df9110/0056T	Speedometer Cable 5' 6" - Taiwan
Df9110/0058	Speedometer Cable 5' 8" - UK
Df9110/0059	Speedometer Cable 5' 9" - UK
Df9110/0059T	Speedometer Cable 5' 9" - Taiwan
Df9110/00511	Speedometer Cable 5' 11" - UK
Df9110/00511T	Speedometer Cable 5' 11" - Taiwan
Df9110/0067	Speedometer Cable 6' 7" - Taiwan

## VEGLIA DRIVE CABLE - TRIUMPH 79-ON

60-7306	Speedometer Cable 5' 11" Veglia
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## Smith's Tach Cable Chart

### BSA TACHOMETER CABLES

MODEL	YEAR	LENGTH	REFERENCE
B25	69-70	2' 7"	Mag Sq/Sq
B25	71-On	2' 1"	Mag Sq/Spd
B32	54-57	3' 2"	Chrono Sq/Spd
B34	59-62	3' 2"	Chrono Sq/Spd
B44E	66-68	2' 9"	Mag Sq/Sq
B44SS	68-On	2' 7"	Mag Sq/Sq
B44VS	69-70	2' 7"	Mag Sq/Sq
B50	71-On	2' 7"	Mag Sq/Sq
A10	54-59	3' 2"	Chrono Sq/Spd
A10	60-63	2' 10 1/2"	Chrono Sq/Sq
A50	66-On	2' 7"	Mag Sq/Sq
A65	64-On	2' 9'	Mag Sq/Sq
A75	69-70	2' 1"	Mag Sq/Spd
A75	71-On	2' 4"	Mag Sq/Spd

### NORTON TACHOMETER CABLES

Es2	64-66	2' 8"	Mag Sq/Spd
Model 88	64-67	2' 8"	Mag Sq/Spd
650 SS	64-67	2' 8'	Mag Sq/Spd
Atlas & P11	65-67	2' 8"	Mag Sq/Spd
Commando	69-On	2' 5"	Mag Sq/Spd

### TRIUMPH TACHOMETER CABLES

T20	60-63	2' 4"	Chrono Sq/Spd
T20	64-67	2' 10 1/2"	Mag Sq/Spd
TR25W	69-70	2' 7"	Mag Sq/Sq
TR25T & TR25SS	71-On	2' 1'	Mag Sq/Spd
T90	66-67	2' 4"	Mag Sq/Sq
T90	68-	2' 2 1/2"	Mag Sq/Spd
TR5 & T100	58-66	2' 4"	Chrono Sq/Spd
T100SS/T	66-67	2' 2 1/2"	Mag Sq/Sq
T100	68-On	2' 2 1/2"	Mag Sq/Spd
TR6	60-62	2' 4"	Chrono Sq/Spd
TR6 & T120	64-65	2' 10 1/2"	Mag Sq/Spd
TR6 & T120	66-70	2' 4"	Mag Sq/Spd
TR6 & T120	71-72	2' 6"	Mag Sq/Spd
T140 & TR7	73-78	2' 6"	Mag Sq/Spd
T140 & TR7	79-On	2' 6"	Veglia
T150	69-70	2' 1"	Mag Sq/Spd
T150	71-73	2' 4"	Mag Sq/Spd
T150	74-76	2' 6"	Mag Sq/Spd



### CHRONOMETRIC TACHOMETER CABLES

- 52091/5 ..... Tachometer Cable 2' 4' Sq/Spd
- 65-9172 ..... Tachometer Cable - 2' 10 1/2" Sq/Sq

### MAGNETIC TACH CABLE (SQ/SPADE)

- Df9111/0021..... Tachometer Cable 2' 1" - Uk
- Df9111/0022 ..... Tachometer Cable 2' 2" - Uk
- Df9111/0024 ..... Tachometer Cable 2' 4" - Uk
- Df9111/0024T ..... Tachometer Cable 2' 4" - Taiwan
- Df9111/0025 ..... Tachometer Cable 2' 5" - Uk
- Df9111/0026 ..... Tachometer Cable 2' 6" - Uk
- Df9111/0026T ..... Tachometer Cable 2' 6" - Taiwan
- 60-4456 ..... Tachometer Cable 2' 6" Armored
- Df9111/0028 ..... Tachometer Cable 2' 8" - Uk
- Df9111/0030 ..... Tachometer Cable 3' 0" - Uk
- Df9111/0032 ..... Tachometer Cable 3' 2" - Uk

### MAGNETIC TACH CABLE (SQ/SQ)

- 19-9700 ..... Tachometer Cable 2' 7" - Uk
- 19-9076 ..... Tachometer Cable 2' 9" - Uk
- 19-9076T ..... Tachometer Cable 2' 9" - Taiwan



# Smiths Speedo Gear Box Application Chart / Product Listings



**For Speedometer Drive Rings see the Wheel Section**

120 Mph Speedometer Uses 2:1 Gear Box ————— 150 Mph Speedometer Uses 1.25:1 Gear Box

## BSA

MODEL	YEAR	RATIO	NUMBER
A65H	66-67	2:1	BG5330/287
A50 & A65L	67-70	1.25:1	BG5330/171
A75	69-70	1.25:1	BG5330/168
A75	71-72	1.25:1	BG5330/164

## NORTON

MODEL	YEAR	RATIO	NUMBER
Commando	68-74	1.25:1	BG5330/171
Commando	75	1.25:1	60-4403 L/H Drive

## TRIUMPH

MODEL	YEAR	RATIO	NUMBER
T100	64-74	2:1	BG5330/287
T100 & T120	64-67	2:1	BG5330/287
T100 & TR6C	68-70	2:1	BG5330/287
T120 & TR6R	68-70	1.25:1	BG5330/168
T120 & TR6	71-72	1.25:1	BG5330/164
T140	73-78	1.25:1	BG5330/164
T150	68-70	1.25:1	BG5330/168
T150	71-72	1.25:1	BG5330/168
T150	73-74	1.25:1	BG5330/164
T160	75-76	1.25:1	60-4403 L/H Drive



### SPEEDOMETER DRIVES - REAR WHEEL (SMITHS MAGNETIC)

BG5330/164 .....	Speedo Drive - 1.25:1 - 5/8" Hole - India
BG5330/164T .....	Speedo Drive - 1.25:1 - 5/8" Hole - Taiwan
BG5330/168 .....	Speedo Drive - 1.25:1 - 3/4" Hole - India
BG5330/168R .....	Speedo Drive - 1.25:1 - 3/4" Hole - India
BG5330/171 .....	Speedo Drive - 1.25:1 - 11/16" Hole - Taiwan
BG5330/287T .....	Speedo Drive - 2:1 - 3/4" Hole - Taiwan
BG5330/287R .....	Speedo Drive - 2:1 - 3/4" Hole - India
60-4403 .....	Speedo Drive - T160 & Norton Mk3 L/H 1.25-1
BGDECAL .....	Speedo Drive Decal - Shoot With Handgun



### LATE T140/TR7 SPEEDOMETER DRIVE

60-7091 .....	Speedo Drive - Veglia 79-On - 1.25:1
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## Smiths Tach Gear Box

### BRASS TACHOMETER DRIVE BOXES



#### TACHOMETER DRIVE BRASS 1:1 - 1950's BSA

70549-1/1.....Tachometer Drive  
1:1 Cast Brass Antique Finish

Applications: BSA B34 Goldstar  
A7/A10 - 1950's

Smiths Reference: BG1508/04



#### TACHOMETER DRIVE BRASS 2:1 - EARLY NORTON

70549-2/1.....Tachometer Drive  
2:1 Cast Brass Antique Finish

Applications: Early Norton Atlas

Smiths Reference: BG1508/06

### TRIUMPH TACHOMETER DRIVE BOXES



#### TACHOMETER DRIVE BLANK OFF PLUGS

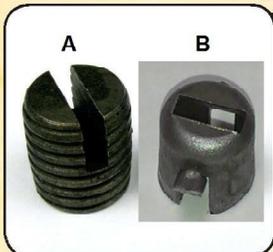
70-4706..... Plug - Tach Drive R/H 16Tpi  
21-1871 ..... Plug - Tach Drive L/H 20Tpi  
70-8896 ..... Sealing Washer - Case To Plug



#### TRIUMPH TACHOMETER DRIVES

99-0173 .....Spade - Tach Drive  
70-4699A .... Tach Drive Assembly  
63-65 - Straight 2:1

71-4138.....Tach Drive 500 69-On - 20Tpi L/H Short 4:1  
70-5756..... Tach Drive 650 66-68 - 16Tpi R/H Long 4:1  
71-7011..Tach Drive 650/750.69-On - 20Tpi L/H Long 4:1



#### TACHOMETER DRIVE THIMBLES



Cam End

With Tabs

70-4700.....(B).....Tach Drive Thimble - Must Split Case  
Tach Drive Thimble  
70-7050.....(A)..... - No Need To Split Case  
70-4783.....(B)..... Tach Drive Thimble Adapter



#### TACHOMETER DRIVE SPARES

70-5153 ..... Threaded Drive Retainer - 16Tpi R/H  
70-9332 ..... Threaded Drive Retainer - 20Tpi L/H  
70-5157 ..... Tach Gear - Driving



#### TACHOMETER DRIVE PLUGS

70-5759..... End Plug - Outside Drive End - 1 Cap  
71-2481..... Welsh Plug - Bottom Driven End - 1 Cap  
71-2480 .....End Plug - Outside Drive End - 2 Cap  
71-4131 ..... End Plug - Bottom Driven End - 2 Cap

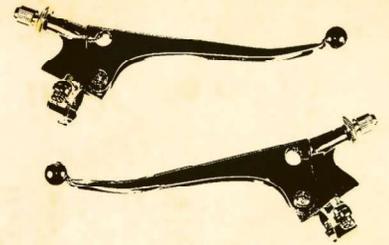


#### TACHOMETER DRIVE SEALS

70-7351 .....Sealing Washer - Tach Drive To Case  
70-6299 ..... O-Ring - Tach Drive - Internal  
70-6300 ..... O-Ring - Tach Drive - On Threaded Cap  
70-3309 ..... O-Ring - Tach Drive - Gear Housing



# Classic British Motorcycle Spares



## Controls



### LEVERS FOR 7/8 BARS

Lever Set - 7/8 Ball & Adjuster 60'S  
00-0108 ..... - No Choke - LFH



### LEVER SET - 7/8 BLADE & ADJUSTER

Lever Set - 7/8 Blade & Adjuster  
00-0112 ..... - No Choke - LFH



### LEVER SET - 7/8 BALL & ADJUSTER

Lever Set - 7/8 Ball & Adjuster  
60-2073/4 ..... - With Choke Lever (No Mirror)



### LEVER SET - 7/8 BALL & ADJUSTER

Lever Set - 7/8 Ball & Adjuster  
60-2241/2 ..... - With Mirror Hole - LFH



### BRAKE LEVER - 7/8 BALL & ADJUSTER

Brake Lever - 7/8 Ball & Adjuster  
60-2241C ..... - With Choke Lever - Emgo



### BRAKE LEVER - 7/8 BALL & ADJUSTER

Brake Lever - 7/8 Ball & Adjuster  
60-2241T ..... - With Mirror Hole - Emgo  
Clutch Lever - 7/8 Ball & Adjuster  
60-7021T ..... - With Mirror Hole - Emgo



### CLUTCH LEVER - 7/8 BALL & ADJUSTER - EMGO

JRC 208L/J ..... Clutch Lever - 7/8 Ball & Adjuster - Emgo  
JRC 208R/J ..... Brake Lever - 7/8 Ball & Adjuster - Emgo





## Controls



### CLUTCH LEVER - 7/8 BALL & ADJUSTER - EMGOL

Clutch Lever - 7/8 Ball  
& Adjuster - Emgo

Brake Lever - 7/8 Ball  
& Adjuster - Emgo

JRC 219L/T.....& Adjuster - Emgo  
JRC 219R/T .....& Adjuster - Emgo



### BRAKE LEVER - 7/8 BLADE & NO ADJUSTER - AIR LEVER - EMGO

Brake Lever - 7/8 Blade  
& No Adjuster - Air Lever - Emgo

Clutch Lever - 7/8 Blade  
& No Adjuster - Mag Lever - Emgo

JRC 69691.....& No Adjuster - Air Lever - Emgo  
JRC 69692 .....& No Adjuster - Mag Lever - Emgo



### BRAKE LEVER - 7/8 BALL & ADJUSTER - AIR LEVER - EMGO

Brake Lever - 7/8 Ball  
& Adjuster - Air Lever - Emgo

Clutch Lever - 7/8 Ball  
& Adjuster - Mag Lever - Emgo

JRC 69693 .....& Adjuster - Air Lever - Emgo  
JRC 69694 .....& Adjuster - Mag Lever - Emgo



### BRAKE LEVER - 7/8 BLADE & NO ADJUSTER - EMGO

Brake Lever - 7/8 Blade  
& No Adjuster - Emgo

Clutch Lever - 7/8 Blade  
& No Adjuster - Emgo

JRC 69641.....& No Adjuster - Emgo  
JRC 69642 .....& No Adjuster - Emgo



### BRAKE LEVER - 7/8 ALLOY AMAL COPY - EMGO

Brake Lever - 7/8 Alloy  
Amal Copy - Emgo

Clutch Lever - 7/8 Alloy  
Amal Copy - Emgo

JRC 0070..... Amal Copy - Emgo  
JRC 0071 ..... Amal Copy - Emgo



### LEVER SET - 7/8 TOMASELLI COPY - EMGO

JRC 0072 ..... Lever Set - 7/8 Tomaselli Copy - Emgo



### LEVER SET - 7/8 ALLOY TYPE 200 - EMGO

JRC 0073..... Lever Set - 7/8 Alloy Type 200 - Emgo





**ALLOY LEVER BLADES**

60-2627T ..... Lever Blade - Clutch In Alloy Mounts To Switch Perch - Emgo  
 60-2628T ..... Lever Blade - Brake In Alloy - Mounts To Switch Perch - Emgo  
 97-7035 ..... Lever Blade - Clutch In Alloy - Uk Made



**LEVERS FOR 1 IN BARS**

18/886/894 .....Lever Set - 1 In Blade & Adjuster  
 18/908/9.....Lever Set - 1 In Ball & Adjuster - LFH



**CLUTCH LEVER  
 - 1 IN BLADE  
 & NO ADJUSTER - EMGO**

Clutch Lever  
 - 1 In Blade  
 & No Adjuster  
 JRC 208L/J-1.....- Emgo  
 Brake Lever - 1 In Blade  
 JRC 208R/J-1 .....& No Adjuster - Emgo



**CLUTCH LEVER - 1 IN  
 BALL & ADJUSTER  
 DOHERTY COPY - EMGO**

Clutch Lever - 1 In Ball  
 JRC 217L/T-1..... & Adjuster Doherty Copy - Emgo  
 Brake Lever - 1 In Ball & Adjuster  
 JRC 217R/T-1 .....Doherty Copy - Emgo



**CLUTCH LEVER  
 - 1 IN BALL & ADJUSTER  
 - DRILLED FOR SWITCH**

Clutch Lever  
 - 1 In Ball & Adjuster  
 JRC 217L-Sw ..... - Drilled For Switch  
 97-0668T ..... Lever Cap - 1 In Bar - Drilled For Switch

**BRAKE LEVER - 1 IN BLADE  
 & NO ADJUSTER - AIR LEVER - EMGO**



Brake Lever - 1 In Blade  
 & No Adjuster  
 JRC 69661..... - Air Lever - Emgo  
 Clutch Lever - 1 In Blade & No Adjuster  
 JRC 69662 ..... - Mag Lever - Emgo



**AIR & SPARK  
 ADVANCE LEVERS**

12/608 ..... Mag Lever - 7/8 Right Hand - Emgo  
 12/609 ..... Air Lever - 7/8 Left Hand - Emgo  
 12/613..... Mag Lever - 1In Right Hand - Emgo  
 12/614..... Air Lever - 1 In Left Hand - Emgo



**COMPRESSION RELEASE LEVER**

JRC 107 .....Decompressor Lever -7/8 Bar - Emgo



## Controls / Clutch Cables

ALL CABLES LISTED ARE FOR US BARS UNLESS NOTED!

### TRIUMPH PREUNIT CLUTCH CABLES

PART #	DESCRIPTION
60-0308	Clutch Cable - 500/650 46-54
60-0307	Clutch Cable - 500/650 55-57
60-0388	Clutch Cable - 650 58-59
60-0389	Clutch Cable - 650 58-62 Slick Shift

### TRIUMPH UNIT CLUTCH CABLES

PART #	DESCRIPTION
60-0366	Clutch Cable - 3Ta/T100 57-62
60-0366T	Clutch Cable - 3Ta/T100 57-62 - Taiwan
60-0434	Clutch Cable - T110/T120 60-62
60-0466	Clutch Cable - 6T/Tr6 60-64 - Doherty
60-0466T	Clutch Cable - 6T /Tr6 60-64 - Taiwan
60-1994	Clutch Cable - T100/T120 62-67 - No Adjuster
60-1994+6	Clutch Cable - T100/T120 62-67 +6 Inches
60-1994T	Clutch Cable - T100/T120 62-67 - Taiwan
60-1994V	Clutch Cable - T100/T120 62-67 - Superlite
60-1993	Clutch Cable - T120/Tr6 68-72 - Adjuster @ Cover
60-1993+12T	Clutch Cable - T120/Tr6 68-72 +12In - Taiwan
60-1993H	Clutch Cable - T120/Tr6 68-72 - Heavy Duty
60-1993T	Clutch Cable - T120/Tr6 68-72 - Taiwan
60-1993V	Clutch Cable - T120/Tr6 - Superlite

### TRIUMPH SINGLE CLUTCH CABLES

PART #	DESCRIPTION
60-2083	Clutch Cable - 250 68-71
60-2083T	Clutch Cable - 250 68-71 - Taiwan
60-0332	Clutch Cable - T20 54-64
60-0504	Clutch Cable - T20 65-On

### T140 CLUTCH CABLES

PART #	DESCRIPTION
60-3925	Clutch Cable - T140 73-82 - Us Bar Clutch Cable - T140 73-82
60-3925T	- Us Bar - Taiwan
60-3925V	Clutch Cable - T140 73-82 - Superlite
60-4168	Clutch Cable - T140 73-82 - Uk Bar Clutch Cable - T140 73-82
60-4168T	- Uk Bar - Taiwan

### 3 CYLINDER TRIUMPH & BSA CLUTCH CABLES

PART #	DESCRIPTION
60-1946	Clutch Cable - T150 69-72 - A75 69-70
60-1946T	Clutch Cable - T150 69-72 - Taiwan
60-2445	Clutch Cable - T150 73-74 - A75 70-72
60-2445H	Clutch Cable - T150 73-74 Nylon
60-4362	Clutch Cable - T150 69-74 - Uk Bars
60-4454	Clutch Cable - T160 75-76 - Us & Uk Bars
60-4454H	Clutch Cable - T160 75-76 Nylon
60-4454+5	Clutch Cable - T160 75-76 + 5In

### CLUTCH CABLE FITTINGS

PART #	DESCRIPTION
57-1644	Abutment - Clutch Cable 650/500 Unit Till 67
57-3784	Abutment - Clutch Cable 500 69-On
57-2540	Abutment - Clutch Cable - 650 68 Only
57-3762	Abutment - Clutch Cable - 650 69-82
57-1646	Boot - Clutch Cable @ Gear Box

### CLUTCH CABLE SPACERS - USE AS REQUIRED

PART #	DESCRIPTION
57-1645	Adapter Abutment - Clutch Cable To 65 Adapter Abutment
57-2062	- Clutch Cable - Short 66-67 Adapter Abutment
57-2063	- Clutch Cable - Long 66-67

### CLUTCH SPOKE SPARES

PART #	DESCRIPTION
57-1945A	Clutch Spoke Kit - 350/500
57-1945	Spoke - Clutch Lever In Gear Box - 350/500
57-1714	Spoke - Clutch Lever In Gear Box - 650
57-1946	Connector - Cable To Clutch Spoke

## BSA CLUTCH CABLES

### BSA SINGLE CLUTCH CABLES

PART #	DESCRIPTION
65-8680	Clutch Cable - B & M Models 48-58
40-8620	Clutch Cable - C15/B40 65-66
40-8615	Clutch Cable - B31/33 59-On - B44 66-68
60-2083	Clutch Cable - Unit Single 68-On
60-2083T	Clutch Cable - Unit Single 68-On

### BSA TWIN CLUTCH CABLES

PART #	DESCRIPTION
67-8681	Clutch Cable - A7/A10 55-58
42-8775	Clutch Cable - A7/A10 & B33/34 59-On
68-8611	Clutch Cable - A50/A65 64-68 - Doherty
68-8611T	Clutch Cable - A50/A65 64-68 - Taiwan
60-2080T	Clutch Cable - A50/A65 69-70 - Taiwan
60-2456	Clutch Cable - A50/A65 70-72 - Doherty
60-2456T	Clutch Cable - A50/A65 70-72 - Taiwan
68-3257/59/63	Clutch Cable Abutment Kit

### NORTON CLUTCH CABLE

PART #	DESCRIPTION
Nm25035	Clutch Cable - Norton Atlas 63-66
Nm25036	Clutch Cable - Norton Atlas 67-68
062492	Clutch Cable - Commando 68-75 - Roadster
062492T	Clutch Cable - Commando 68-75 - Taiwan
062813	Clutch Cable - Commando 68-75 Hi Bar - Andover



**ALL CABLES LISTED ARE FOR US BARS UNLESS NOTED!**

**TRIUMPH BRAKE CABLES**

<b>PART #</b>	<b>DESCRIPTION</b>
60-0222A .....	Front Brake Cable - TR5/6T
60-0305 .....	Front Brake Cable - 6T/T100/T110 46-57 Nacelle
60-0414 .....	Front Brake Cable - 6T 59-61
60-0415 .....	Front Brake Cable - T110/TR6- 58-62
60-0418 .....	Front Brake Cable - 3Ta/T100 57-64
60-0436 .....	Front Brake Cable - T110/120 61-64
60-0559 .....	Front Brake Cable - T100/T120 65-67
60-0559T .....	Front Brake Cable - T100/T120 65-67 - Emgo
60-0560 .....	Front Brake Cable - T100ss 65-68
60-0561 .....	Front Brake Cable - 3Ta/T100 65-67
60-0665 .....	Front Brake Cable - T120/TR6 1968
60-0665T .....	Front Brake Cable - T120/TR6 1968 - Emgo
60-0664T .....	Front Brake Cable - T120/TR6 1968 - Uk Bars

**TRIUMPH 500/650**

**FRONT BRAKE CABLES - TLS WITH SWITCH**

<b>PART #</b>	<b>DESCRIPTION</b>
60-2076SW .....	Front Brake Cable W/Switch
60-2076T .....	Front Brake Cable T120/T100 69-70 - Switch
60-2077 .....	Front Brake Cable T120/T100 69-70 - Uk Bar
60-3557T .....	Front Brake Cable - T120/TR6 71-2 Taiwan
60-3075T .....	Front Brake Cable - T120/TR6 71-2 Uk Bar
60-4088 .....	Front Brake Cable - TR5T 73-74

**TRIUMPH & BSA SINGLE BRAKE CABLES**

<b>PART #</b>	<b>DESCRIPTION</b>
40-8519 .....	Front Brake Cable - C15 58-60
41-8560 .....	Front Brake Cable - B40ss 65
60-0862 .....	Front Brake Cable - B25 1968
60-2119 .....	Front Brake Cable - B25/B44 69-70 Tr25w
60-3075T .....	Front Brake Cable - B50ss & T25ss 71
60-3390 .....	Front Brake Cable - B50 & B25t 71
60-4088 .....	Front Brake Cable - B50mx 72-73

**TRIUMPH CUB BRAKE CABLES**

<b>PART #</b>	<b>DESCRIPTION</b>
60-0321 .....	Front Brake Cable - T15/20 55-64
60-0564 .....	Front Brake Cable - T20s/T20m 65-67
60-0569 .....	Front Brake Cable - T20sh 65-67

**FOR BRAKE RODS  
SEE THE WHEEL SECTION**

**BSA TWIN BRAKE CABLES - SINGLE LEADING**

<b>PART #</b>	<b>DESCRIPTION</b>
42-8771 .....	Front Brake Cable - A7 58-62
67-8610 .....	Front Brake Cable - A10 To 57
42-8774 .....	Front Brake Cable - A10 58-62
68-8596 .....	Front Brake Cable - A50/A65 64-65
60-0861 .....	Front Brake Cable - A65 Spitfire 1968
68-8600 .....	Front Brake Cable - A50/A65 65-69 Sls
68-7025 .....	Rear Brake Cable - A50/A65 62-65

**BSA BRAKE CABLES - TLS - WITH SWITCH**

<b>PART #</b>	<b>DESCRIPTION</b>
60-2076 .....	Front Brake Cable - A50/A65 69-70 Tls - Us
60-2077 .....	Front Brake Cable - A50/65 69-70 Tls - Uk
60-3557 .....	Front Brake Cable - A65 71-72 & A75 70-72
37-3997 .....	Bush - Cable Stop - Hole Only- 71-72 A65
37-3996 .....	Bush - Cable Stop - Slotted - 71-72 A65
37-4014 .....	Spring - Use With 60-3557 Cable

**NORTON REAR BRAKE CABLES**

<b>PART #</b>	<b>DESCRIPTION</b>
060482 .....	Rear Brake Cable - Commando To 74 - Uk
060482T .....	Rear Brake Cable - Commando - Taiwan
JRC Nor1 .....	Spring - Brake Pedal Safety Retainer
060553 .....	Clip - Rear Brake Cable
060780 .....	Barrel - Rear Brake Lever
060806 .....	Trunnion - Rear Brake @ Cable Yoke

**NORTON FRONT BRAKE CABLES**

<b>PART #</b>	<b>DESCRIPTION</b>
062491 .....	Brake Cable - Commando 68-73
062491/Sw .....	Brake Cable - Commando - With Switch
Nm25038 .....	Brake Cable - Atlas 62-67

**BRAKE CABLE FITTINGS**

<b>PART #</b>	<b>DESCRIPTION</b>
37-2006 .....	Clevis Pin - With Integral Clip 1/4 In X 7/16 Long
60-4252 .....	Clevis Pin - 1/4 In X 7/16 Long
60-0638A .....	Brake Cable End - Wrap Around And Clamp On



# Throttle Cables & Throttles

ALL CABLES LISTED ARE FOR US BARS UNLESS NOTED!

## TRIUMPH THROTTLE CABLES

### TRIUMPH PREUNIT THROTTLE CABLES - 6T/TR6/T100

PART #	DESCRIPTION
60-0257	Throttle Cable - 50-61 (34") Angle @ Twist Grip
60-0257	Throttle Cable - 50-62 (40") Angle @ Twist Grip
60-0410	Throttle Cable - 500 57-62

### T120 PREUNIT THROTTLE CABLES - 2-1

PART #	DESCRIPTION
60-0422	Throttle Cable - T120 58-63 - Upper
60-0423	Throttle Cable - T120 58-63 - Lower

### 2-1 THROTTLE CABLES - 900 CONCENTRIC

PART #	DESCRIPTION
60-0499	Throttle Cable 2-1 68-70 T120
60-0500	Throttle - 68-70 T120 - Upper
60-0500T	Throttle - 68-70 T120 - Upper - Taiwan
60-0684T	Throttle - 68-70 T120 - Lower

### THROTTLE CABLES - MONOBLOC

PART #	DESCRIPTION
60-0519	Throttle Cable - 63-67 Tr6/6T
60-0528	Throttle Cable - 64-67 T100/T120
60-0528T	Throttle Cable - 64-67 T100/T120
60-0507	Air Cable - 63-67 Tr6 - Monobloc

### T100 THROTTLE CABLES - 600 CONCENTRIC

PART #	DESCRIPTION
60-0735	Throttle Cable - 68 T100C
60-0740	Throttle Cable - 68 T100R
60-0745	Throttle Cable - T100R 68-70 - Lower
60-0746	Throttle Cable - TR5T & Tr6 68-70
60-1822	Throttle Cable - T100 68-74 - Twin Throttle
60-1824	Air Cable - 68-70 T100C

### T120 THROTTLE CABLES - 900 CONCENTRIC

PART #	DESCRIPTION
60-0660	Throttle 68 T120
60-1819	Throttle Cable - T120/T140 - Twin Throttle
60-1819T	Throttle Cable - T120/T140 - Taiwan
60-1806	Throttle Cable - T120/T140 - Twin Throttle
60-1806T	Throttle Cable - T120/T140 - Taiwan

### T140 2-1 THROTTLE CABLES

PART #	DESCRIPTION
60-7002	Throttle Cable 2-1 76-78
60-7001	Throttle Cable - Upper
60-7001T	Throttle Cable - Upper - Taiwan
60-0733	Throttlecable - Lower
60-0733T	Throttle Cable - Lower - Taiwan

### T140 THROTTLE CABLES - MK2 CONCENTRIC

PART #	DESCRIPTION
60-7145	Throttle Cable - T140 Mk2 Amal 2-1 - Uk Bar
60-7149	Throttle Cable - T140 Mk2 Amal - Upper
60-7151	Throttle Cable - T140 Mk2 Amal - 2-1 Us Bar
60-1806	Throttle Cable - TR7 73-77 Amal - Us Bar
60-7183	Throttle Cable - TR7 79 - Uk Bars
60-7184	Throttle Cable - TR7 79 - Us Bars

### T140 MK2 COLD START CABLES

PART #	DESCRIPTION
62-0065	Cold Start Cable - Lower - Mk1.5 Or Mk2
62-0067	Cold Start Cable - Upper - Mk1.5 Or Mk2

### T140 THROTTLE CABLES - BING

PART #	DESCRIPTION
60-7427	Throttle Cable - T140 Bing - Upper Us Bar
60-7509	Throttle Cable - T140 Bing - Lower Us Bar
60-7150	Throttle Cable - T140 Bing - Upper Uk Bar
60-7084	Throttle Cable - T140 Bing - Lower Uk Bar

### 3 CYLINDER THROTTLE CABLES

PART #	DESCRIPTION
60-0890	Throttle Cable - T150 68-70/ Rk3 69-71
60-1984	Throttle Rod - T150
60-4458	Throttle Cable - T160 75-On
60-4315	Throttle Rod - T160



# Throttle Cables & Throttles



## T150 AIR CABLES

PART #	DESCRIPTION
60-1968 .....	Air Cable - T150 69-70 - Lever To Jb
60-3566 .....	Air Cable - T150 1971-75 - Lever To Jb
60-2062 .....	Air Cable - T150 69-75 - J/B To Left Carb
60-2061 ..	Air Cable - T150 69-75 - J/B To Center Carb
60-2060 ....	Air Cable - T150 69-75 - J/B To Right Carb

## TRIUMPH SINGLE THROTTLE CABLES

PART #	DESCRIPTION
60-0315 ..	Throttle Cable - T15 & T20c 53-57 332 Amal
60-0317 ....	Throttle Cable - T15 & T20 53-57 332 Amal
60-0420 .....	Throttle Cable - T20 Cub 66-67 376
60-0962 .....	Throttle Cable - 68-71 Bsa/Tri 250

## BSA THROTTLE CABLES

PART #	DESCRIPTION
60-0528 ....	Throttle Cable - A10/A65 To 67- Monobloc
68-8679.....	Throttle Cable- A65 65-67
68-8731 .....	Throttle Cable - Gp Amal
60-1819.....	Throttle - A65t 68-On - Twin Throttle
60-0813 .....	Throttle - A65l/F/H 68-On - Twin Throttle
60-0826 .....	Throttle - A65 68-On - Jb To Carb

## NORTON THROTTLE CABLES - US BARS ONLY

PART #	DESCRIPTION
033145 .....	Throttle Cable - 68-74 - Lower
061451 .....	Throttle Cable - 68-74 - Upper

## NORTON THROTTLE CABLE - TWIN THROTTLE

PART #	DESCRIPTION
60-0528 .....	Throttle Cable - Atlas - Monobloc
60-1819.....	Throttle Cable - Commando - Concentric
066341 .....	Throttle Cable - Commando - Mk3

# THROTTLE ASSEMBLIES



**PRE-UNIT TRIUMPH THROTTLE**

Throttle  
- 15/16 In Bar  
97-0697..... - With Grip Set



**SINGLE PULL THROTTLE - 1 IN BARS**

Throttle  
- 1 In With Anderson  
JRC 29482.....Grip Set



**AMAL COPY THROTTLE**

Single Throttle  
60-7014 .....



**SINGLE PULL THROTTLE - 7/8 IN BARS**

99-0248R..... Throttle - 7/8 In - Taiwan  
99-0248R/G..... Throttle - 7/8 In - With Anderson Grip Set  
99-0248T .....



**DUAL PULL THROTTLE - 7/8 IN**

Throttle Dual  
99-0351T ..... - 7/8 In - Taiwan  
16/011 .....





# Hydraulic Brake Components

## MASTERCYLINDERS



### TRIUMPH FRONT MASTER CYLINDERS - STAINLESS

Front Master Cylinder  
60-4102.....73-78 - Single Disc

Front Master Cylinder  
60-7163 .... 79-On - Single Disc

60-9802 ..... Front Master Cylinder 75-82 - Dual Disc  
99-7027A ..... M/C Barrel With Internals (SS)  
99-2768 ..... Seal Kit - Front Triumph M/C



### TRIUMPH REAR MASTER CYLINDERS

60-4401.....Rear Master Cylinder - Stainless  
99-7027A ..... M/C Barrel With Internals (SS)  
99-7022 ..... Seal Kit - Rear Triumph M/C

For proper rear brake bleeding instructions please refer to your factory triumph workshop manual.  
We will not accept returns on damaged hydraulic brake componets!

## TRIUMPH BRAKE SPARES



### RESEVOIR ASSEMBLY - REAR TRIUMPH

Reservoir Assembly  
83-4781.....- Rear Triumph  
83-5465... Rear M/C Reservoir  
Mount - Rear  
83-5466.....Reservoir T160

83-7056 .....Mount - Rear Reservoir T140  
60-4365 ..... Cap - Master Cylinder Reservoir  
60-4328 ..... Washer - Reservoir Cap Sealing  
60-4366 ..... Diaphragm - Inside Reservoir  
60-4374 ..... Oring - Reservoir To M/C Body  
60-4397 ..... Reservoir - Triumph

### SADDLE FITTING - REAR M/C TO RESEVOIR

99-9931 ..... Saddle Fitting - Rear M/C To Reservoir  
60-4409 ..... Hose - Reservoir To M/C Saddle



### TRIUMPH MASTER CYLINDER - FRONT

JRC 37281.....Master Cylinder - Universal - 14mm - Black

## SEAL & REPAIR KITS TRIUMPH & NORTON



### SEAL KIT - FRONT TRIUMPH MASTER CYLINDER

Seal Kit - Front Triumph  
99-2768..... Master Cylinder

60-7164A..... Seal Kit - Front Tri M/C With Dual Disc  
064244.....Seal Kit - Norton Master Cylinder



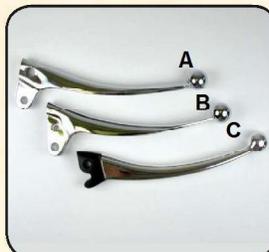
### SEAL KIT - REAR TRIUMPH MASTER CYLINDER

99-7022 .....Seal Kit - Rear Triumph Master Cylinder



### LOCKHEED TYPE CALIPER SEAL KITS

99-7006 ..... Caliper Seal Kit - Triumph  
064243..... Caliper Seal Kit - Norton

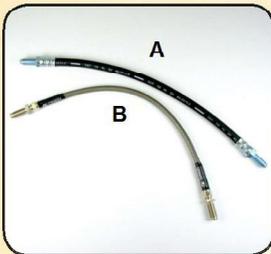


### HYDRAULIC BRAKE LEVERS

60-3980 .....(A) Brake Lever Blade - Chrome Uk  
60-4206 .....(B) Brake Lever Blade - Chrome Uk  
97-5074.....(C) Brake Lever Blade - Alloy (79-82) UK

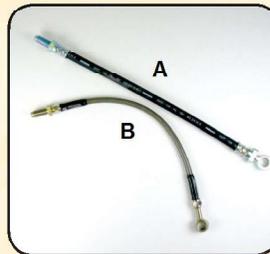


## TRIUMPH BRAKE HOSES



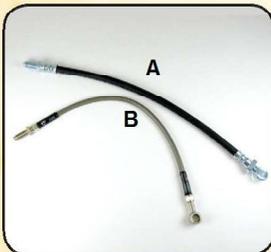
**BRAKE HOSE  
- FRONT LOWER**

60-4175 ....(A).. Brake Hose - Front Lower - 12 1/2 In  
60-4175S ..(B).. Brake Hose - Front Lower - Stainless



**BRAKE HOSE - FRONT TOP**

60-4176 ....(A).. Brake Hose - Front Top - Hi Bar 12 1/2 In  
60-4176S ..(B).. Brake Hose - Front Top - Stainless



**BRAKE HOSE - FRONT TOP**

60-7174...(A) Brake Hose - Front Top Hi Bar - 14 3/4  
60-7174S ....(B)... Brake Hose - Front Top - Stainless



**BRAKE HOSE  
- FRONT TOP LOW BAR**

60-4177 .....(A). Brake Hose - Front Top Low Bar - 5 1/2  
60-7028 .....(B)..... Brake Hose - Rear (76-79) 6 3/4  
60-7028S ....(C).... Brake Hose - Rear 6 3/4 - Stainless



**BRAKE HOSE - REAR  
WITH GUARD - 21 1/4**

60-7233..... Brake Hose - Rear With Guard - 21 1/4



**RUBBER BOOT  
- BRAKE HOSE BANJO AT M/C**

60-4626 ..... Rubber Boot - Brake Hose Banjo At M/C



**BRAKE PIPE - METAL LINES  
- CALIPER TO HOSE**

60-4178 ..... - Caliper To Hose  
60-4179 ..... - Top Lug /Middle  
60-4338 .. Brake Pipe - Metal Line - Top Lug To Jnct  
60-7177 .... Brake Pipe - Metal Line - Top Lug To Jnct  
60-7178 ... Brake Pipe - Metal Line - Top Lug To Jnct

## NORTON BRAKE HOSES



**BRAKE HOSE - NORTON**

062707..... Brake Hose - Norton 25 In  
063507 ..... Brake Hose - Norton 28 In  
063508 ..... Brake Hose - Norton 23 In  
063540..... Brake Hose - Norton 34 In - Hi Bar  
066237..... Brake Hose - Norton Mk3

## AFTER MARKET STAINLESS BRAKE LINES



**SS BRAKE LINES**

JRC 3612 .....SS Brake Line - Norton Uk Bar - 29 In  
JRC 3613 .....SS Brake Line - Norton Us Bar - 34 In  
JRC 3614 .....SS Brake Line - Triumph Us Bar - 38 In  
JRC 3614A.....SS Brake Line - Triumph Uk Bar - 32 In

# Classic British Motorcycle Spares



## Handlebars, Dimension Chart & Handlebar Hardware

### HANDLE BARS



#### BSA HANDLE BARS 7/8

- 022484..... Handle Bar - Matchless
- 40-4960 ..... Handle Bar - BSA A75 - Uk
- 40-4960T ..... Handle Bar - BSA A75 - Emgo
- 42-4968 ..... Handle Bar - A65/A75 - Uk
- 42-4968T ..... Handle Bar - A65/A75 - Taiwan
- 65-4960 ..... Handle Bar - BSA A10 - Uk
- 65-4960T ..... Handle Bar - BSA A10 - Taiwan
- 97-4062..... Handle Bar - B50/TR5T
- 97-4173 ..... Handle Bar - B50



#### TRIUMPH PREUNIT HANDLE BARS 7/8

- 97-0811 ..... Handle Bar - T120 60-63
- 97-1003 ..... Handle Bar - T120/TR6 - Us Bend
- 97-0659..... Handle Bar - 6T/T110
- 97-1009 ..... Handle Bar - 6T/T110 - Nacelle
- 97-1014 ..... Handle Bar - Tr6



#### TRIUMPH HANDLE BARS 7/8

- 97-1484..... Handle Bar - TR6/T120 Low 63-66
- 97-1870 ..... Handle Bar - T120 Western - Uk
- 97-1870T ..... Handle Bar - T120 Western - Taiwan
- 97-1871..... Handle Bar - T120 Low - Uk
- 97-4252 ..... Handle Bar - T120 1971-72 - Uk
- 97-7040 ..... Handle Bar - T140 USA Hi-Bar - Uk
- 97-7040T ..... Handle Bar - T140 USA Hi-Bar - Emgo
- 97-7041 ..... Handle Bar - T140 Uk Low Bar



#### NORTON HANDLE BARS 7/8

- 061046 ..... Handle Bar - 68-75 Us Bar - Uk
- 061046T ... Handle Bar - 68-75 Us Bar - Taiwan
- 064132 ..... Handle Bar - 68-75 Euro Low - Uk



#### UNIVERSAL HANDLE BARS 7/8

- Clubman
- Clubman-Uk ..... Handle Bar - Uk
- Clubman
- Clubman..... Handle Bar - Taiwan
- Clubman-Black..... Clubman Handle Bar - Black
- JRC 12534..... Handle Bar - High Rise
- JRC 92401..... Handle Bar - Trials Type

### BSA HANDLE BAR DIMENSIONS

PART NUMBER	WIDTH (A)	CENTER WIDTH (B)	RISE (C)	PULL BACK (D)	NOTES
022484	28	4	2	4	
40-4960	28	5	5	6	
42-4968T	30	5	5.5	6	
42-4968	26	5	5	7	
65-4960T	27	5	2.5	4	
65-4960	29	5	2.5	4	

### TRIUMPH PREUNIT HANDLE BAR DIMENSIONS

97-0659	27	5	2.5	6	Knurled Drilled Kill 1 X 15/16
97-1003	30	4	3	6.5	
97-1009	27	5	2.5	6	Knurled 1 X 15/16 1 X 15/16
97-1014	30	4	2.5	6	

### TRIUMPH HANDLE BAR DIMENSIONS

97-1870	32	5	5	6	Knurled Knurled Drilled S/W
97-1870T	33	5	4.5	6	
97-1871	26	5	1.5	6	Knurled Drilled S/W Knurled Not Drilled
97-4252	31	5	5	6	
97-7040	28	6	8	7	Knurled Knurled Drilled S/W
97-7041	26	6	5	2	



# Handlebars, Dimension Chart & Handlebar Hardware



## NORTON HANDLE BAR DIMENSIONS

PART NUMBER	WIDTH (A)	CENTER WIDTH (B)	RISE (C)	PULL BACK (D)	NOTES
061046	30	5	4.5	6.5	
061046T	32	5	4.5	7	
064132	28	4	5	3.5	
CUSTOM HANDLE BAR DIMENSIONS					
Clubman	28	9	3.5	4	
JRC 12534	33	6	12	7.5	
JRC 92401	33	5	2.5	2.5	Knurled



**HANDLE BARS - CLIP ON 35MM**

JRC 229.....- Chrome - Uk

Handle Bars - Clip On 35MM - Chrome - Uk



**HANDLE BARS - CLIP ON - CHROME**

JRC 93121 .....- Clip On 35MM - Chrome - Emgo

Handle Bars - Clip On 34MM - Chrome - Emgo

JRC 93123.....- Chrome - Emgo



**HANDLE BARS - CLIP ON - BLACK - EMGO**

JRC 93124..... Handle Bars - Clip On 34MM - Black - Emgo

JRC 93122..... Handle Bars - Clip On 35MM - Black - Emgo

## HANDLE BAR HARDWARE



**TRIUMPH HANDLE BAR MOUNTS**

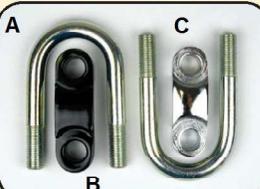
97-1523 ..... Handlebar P Clamp - Cei Chrome - Uk (A) Handlebar P Clamp

97-1523C ..... - Cei Cad Plate - Uk

97-2291 ..... Handlebar P Clamp - Unf Chrome - Uk (B) Handlebar P Clamp

97-2291T ..... - Unf Chrome - Taiwan

97-1425 .....(C)..... Shim - Handle Bar 1In To 7/8



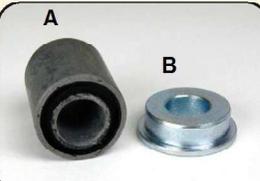
**U BOLT - HANDLE BAR MOUNTING**

97-0660 .....(A)..... U Bolt - Handle Bar Mounting

97-0722.....(B)..... Cap - Handlebar 7/8 Bar - Black

97-0506 .....(B)..... Cap - Handlebar 1In Bar - Black

97-2655 .....(C)..... Cap - Handlebar 7/8 Bar - Chrome



**HANDLE BAR MOUNTING HARDWARE**

97-1527 .....(A) - Bonded Handlebar Mount Each

97-1616.....(B) - Solid Handlebar Mount - Set 4



**CHROME HANDLE BAR BOLTS**

97-0436.....(B)..... Handle Bar Pinch Bolt - Pu Triumph

97-1340 .....(B)..... Handle Bar Pinch Bolt - Cei - Uk

21-0589.....(B)..... Handle Bar Pinch Bolt - Unf - Uk

21-0589R.....(B)..... Handle Bar Pinch Bolt - Unf - Taiwan

65-5334 ..(A)..... Handle Bar Pinch Bolt - Bsa - Uk

65-5334S.....(A)..... Bolt, Handle Bar Stainless

82-1335.....(C)..... Washer - Handle Bar Pinch Bolt



**WASHER KIT - HANDLEBAR MOUNT**

97-1580A.....Handlebar Mount - Kit

97-1529 .....(A)..... Washer - Dished Handlebar 4 required

97-1580 .....(B)..... Rubber - Handle Bar Mount 2 required

97-1581 .....(C)..... Spacer - Handle Bar Mount 2 required

97-2221 .....(B)..... Cup - Handlebar Mounting 2 required





## Handlebars, Dimension Chart & Handlebar Hardware



### GRIP SET - 7/8 60'S TYPE - UK

Grip Set - 7/8  
16/069/70..... 60'S Type - UK  
16/069/70R ..... Grip Set - 7/8 60'S Type - India



### GRIP SET - 1 IN TRIUMPH PREUNIT

Grip Set - 1 In  
97-0230 ..... Triumph Preunit - UK  
97-0230R ..... Grip Set - 1 In Triumph Preunit - India



### GRIP SET - 7/8 JRC NAVA TURISMO

Grip Set  
- 7/8 JRC  
97-2125/42 ..... Nava Turismo  
97-2125/42A ...Grip Set - 7/8 Long Type 5 In - Emgo



### GRIP SETS - ANDERSON (JACK HAMMER)

Grip Set  
- 7/8 - Anderson  
JRC 56578 ..... (Jack Hammer)  
JRC 56510 .....Grip Set - 1In - Anderson (Jack Hammer)



### GRIP SET - 7/8 COKE BOTTLE SOLID & METAL FLAKE

JRC 56640 .....Coke Bottle Black  
JRC 56641 .....Coke Bottle White  
JRC 56642 .....Coke Bottle Red  
JRC 56660 .....Metal Flake Coke Bottle Black  
JRC 56664 .....Metal Flake Coke Bottle Red  
JRC 56669 .....Metal Flake Coke Bottle Silver



### GRIP SET - 7/8 METAL FLAKE ANDERSON JACK HAMMER

JRC 21120 .....Black Metalflake - 7/8  
JRC 21123 .....Blue Metalflake - 7/8  
JRC 21124 .....Red Metalflake - 7/8  
JRC 21125 .....Yellow Metalflake - 7/8  
JRC 21126 .....Green Metalflake - 7/8  
JRC 21129 .....Silver Metalflake - 7/8



### GRIP SET - 7/8 AMAL TYPE 366

JRC 366 .....Grip Set - Amal Black USA  
JRC 366G .....Grip Set - Amal Grey USA  
JRC 366L .....Grip Set - Amal Long Black  
JRC 56580 .....Grip Set - Amal Black 7/8 - Taiwan  
JRC 56580 .....Grip Set - Amal Grey 7/8 - Taiwan



### GRIP SET - 7/8 AMAL COPY - BLACK

Grip Set - 7/8  
Amal Copy  
366/011/12B ..... - Black  
366/011/12G ..... Grip Set - 7/8 Amal Copy - Grey  
366/011/12W .....Grip Set - 7/8 Amal Copy - White

## Forks & Fork Spares



### TRIUMPH FORK COVERS - UK MADE

Fork Ear Set  
97-0963/4 ..... - Triumph 57-64  
Fork Ear Set  
97-1887/8 ..... - Triumph 63-67  
Fork Ear Set  
97-2161/2 ..... - Triumph 68-70 - Switch In Ear  
97-1696 .....Fork Shroud - TTSpecial - No Ear



### TRIUMPH FORK COVERS - REPRODUCTION

Fork Ear Set  
97-0963/4R ..... - Triumph 57-64  
Fork Ear Set  
97-1887/8R ..... - Triumph 63-67  
Fork Ear Set  
97-2161/2R ..... - Triumph 68-70 - Switch In Ear

### BOLT - FORK CLAMPING BOLT CEI - CHROME

97-0941 ..... Bolt - Fork Clamping Bolt Cei - Chrome  
97-2290 ..... Bolt - Fork Clamping Bolt Unf- Chrome



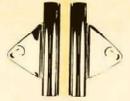
### TRIUMPH OIL IN FRAME FORK EARS

Fork Ear - Black  
97-4121 ..... - Left Hand 73-78  
Fork Ear - Black  
97-4203 ..... - Right Hand 73-78  
97-4480 .....Fork Shroud - Chrome - Left Hand 73-78  
97-4481 .....Fork Shroud - Chrome - Right Hand 73-78  
97-2208 .....Rubber Pad - Fork Ear Fixing - Oif 73-78  
97-2209 .....Rubber - Fork Ear Fixing - Oif 73-78  
97-2210 .....Washer - Fork Ear Fixing - Oif 73-78  
21-2095 ..... Bolt - Fork Ear Fixing - Oif 73-78



### HEADLAMP STAYS - OIF

97-4058/60 .....Headlamp Stays Set -  
Wire Oil in Frame Tri/Bsa  
21-1809 .....Dome Nut - Top  
83-2209 .....Rubber Bush - Top  
83-2210 .....Washer - Chrome (4 Req'd)



### FORK EAR SETS - CUSTOM

JRC 35830....Fork Ear Set - Alloy Polished with sleeves  
 JRC 35832....Fork Ear Set - Black Painted Alloy with sleeves



### FORK EAR SET - NORTON CHROME

Fork Ear Set  
 062028/9 ..... - Norton Chrome



### FORK EAR SETS - CUSTOM

JRC 6810..... Fork Ear Set - Custom - Chrome  
 JRC 6810A..... Fork Ear Set - Custom - Black



### FORK EAR TO HEADLAMP SPACERS

(C) Headlamp Spacer  
 97-1932... - Steel Pre Oil In Frame Bolt (Set) 5/16 - Headlamp To Ear

112201..... - Chrome  
 97-4125S....(A).Headlamp Spacer - Steel - Oil In Frame  
 97-4125 .....(B)...Headlamp Spacer - Abs - Oil In Frame  
 22-0013. Bolt (Each) 7/16 - Headlamp To Ear - Chrome



### FORK BOOT SET - TRIUMPH PREUNIT - UK

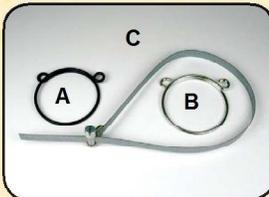
97-0962..... Fork Boot Set - Triumph Preunit - UK  
 97-0962R ...Fork Boot Set - Triumph Preunit - India



### FORK BOOT SETS

Fork Boot Set - Triumph 63-70  
 97-1645T ..... - Taiwan

97-1645R.....Fork Boot Set - Triumph 63-70 - India  
 42-5320T ...Fork Boot Set - BSA A10 & A65 67 - Taiwan  
 42-5320R.....Fork Boot Set - BSA A10 & A65 67 - India



### FORK BANDS - FOR BOOTS - ZINC PLATE

Fork Bands - For Boots - Zinc Plate - Each  
 60-0340.... - Zinc Plate - Each  
 (C) Fork Bands  
 60-0340S ..... - For Boots - Stainless - Set 4  
 97-2083 .....(A) Fork Bands - For Boots - Black Finish - Each  
 97-2083A .....(B) Fork Bands - For Boots - Zinc Plate - Each



### FORK BOOT SET - TRIUMPH 68-70 - TAIWAN

97-3635T ..... Fork Boot Set - Triumph 68-70 - Taiwan  
 Fork Boot Set  
 97-2513T ..... - BSA & Triumph Single - India



### FORK BOOT SET - NORTON & CUSTOM - TAIWAN

Fork Boot Set - Norton & Custom  
 065743 ..... - Taiwan  
 97-1510 .....Fork Boot - T140 European - Taiwan



### FORK DUST BOOTS - TAIWAN

Fork Dust Boot - Each - Triumph  
 97-4002 ..... - Taiwan  
 061115.....Fork Dust Boot - Set - Norton - Taiwan

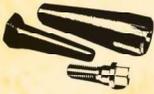
## SPRINGS



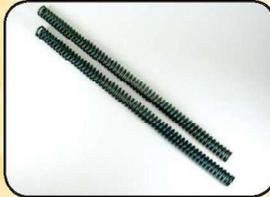
### FORK SPRINGS

97-1865 ..... Fork Spring - Triumph Cub (8 1/2 In)  
 97-1891..... Fork Spring - Triumph 500 & 650 Unit (9 3/4 In)  
 97-1891P ..... Fork Spring - Triumph - Progressive (9 3/4 In)  
 97-1892 ..... Fork Spring - Triumph - Side Car (9 3/4 In)  
 97-2644 ..... Fork Spring - BSA A10 To A65 (11 In)  
 97-2644P ..... Fork Spring Set - BSA A10 To A65 Progressive





## Forks & Fork Spares



### FORK SPRINGS - TRIUMPH PREUNIT

(Length Inches)

Fork Spring  
- Triumph Preunit  
97-0384...(20).....- 47-59  
97-1300...(19)..Fork Spring - Triumph Preunit - 60-62  
Fork Spring  
97-1301...(18.25).. - Triumph Preunit - 60-62 Side Car  
97-4011...(19).....Fork Spring - Triumph Oil In Frame  
Fork Spring  
97-4011P...(19.75)- Triumph Oil In Frame- Progressive  
97-4215 .....Fork Spring - Triumph T150 & T160  
97-4556.....Fork Spring - Triumph T160 (35Lb)



### TRIUMPH FORK TUBES (ALL ARE HARD CHROME)

Fork Tube (Each)  
- Triumph Pre 1960  
97-0382 ..... - No Nacelle  
Fork Tube (Each)  
97-0382A ..... - Triumph Pre 1960 - Uk Nacelle  
Fork Tube (Set)  
97-0382A/T ..... - Triumph Preunit - Nacelle  
Fork Tube (Set)  
97-1123T ..... - Triumph 6T 60-63- Taiwan  
Fork Tube (Each)  
97-1299 ..... - Triumph T100/120 60-63 - Uk  
97-1889 ..... Fork Tube (Each) - Triumph 63-67 - Uk  
97-1889T ... Fork Tube (Set) - Triumph 63-67 - Taiwan  
97-3904..... Fork Tube (Each) - Triumph 68-70 - Uk  
97-3904T... Fork Tube (Set) - Triumph 68-70 - Taiwan  
97-4007..... Fork Tube (Each) - Triumph 71-72 - Uk  
97-4007T... Fork Tube (Set) - Triumph 71-72 - Taiwan  
97-4380..... Fork Tube (Each) - Triumph 73-On - Uk  
97-4380T... Fork Tube (Set) - Triumph 73-On - Taiwan



### FORK DAMPENERS

Fork Damper  
- Assembly 46-59  
97-0394A ..... - Uk Set  
Bolt - Fork Damper  
97-0398.....Retaining  
97-0399..... Rod - For Fork Damper - Each  
97-1897..... Rod - For Fork Damper - Each  
Fork Damper  
97-1913 ..... - Assembly TT Special - Uk Set



### LOWER BEARING RETAINER NUTS

97-0444...(A)Nut - Bearing Retainer  
- Internal Damper Pre 63 Triumph  
97-1058...(A)Nut - Bearing Retainer - Pre Shuttle Valve  
97-2091...(B).. Nut - Bearing Retainer - Shuttle Valve



### FORK SPRING ABUTMENTS - TRIUMPH UNIT

Abutment  
Fork Spring Early  
97-1657E..... - No Groove  
97-1657..... Abutment - Fork Spring Late - Boot Groove  
82-4047.....Cork - Fork Spring



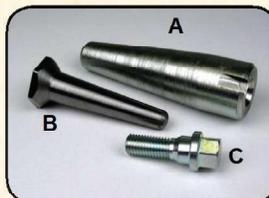
### BSA FORK TUBES (ALL ARE HARD CHROME)

Fork Tube (Each)  
41-5116..... - BSA B44 - Uk  
Fork Tube (Each)  
42-5027 ..... - BSA Dbd34 - Uk  
89-5061 ..... Fork Tube (Each) - BSA A10 - Taiwan  
89-5061T ..... Fork Tube (Set) - BSA A10 - Taiwan  
68-5144 ... Fork Tube (Each) - BSA A50/A65 64-67 - Uk  
Fork Tube (Set)  
68-5144T ..... - BSA A50/A65 64-67 - Taiwan  
Fork Tube (Set)  
97-3906T..... - BSA A50/A65 68-70 - Taiwan  
97-4007..... Fork Tube (Each) - BSA 71-72 - Uk  
97-4007T ..... Fork Tube (Set) - BSA 71-72 - Taiwan



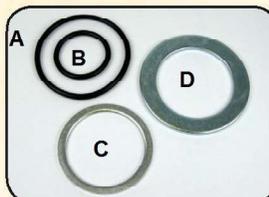
### NORTON FORK TUBES

Fork Tube (Each)  
- Norton Single  
Nm18487.....1946-56 Uk  
Fork Tube (Each)  
067714 ..... - Norton Dominator - Uk  
067714T ... Fork Tube (Set) - Norton Dominator - Taiwan  
063423 ..... Fork Tube (Each) - Norton Commando - Uk  
Fork Tube (Set)  
063423T ..... - Norton Commando - Taiwan



### TRIUMPH FORK SPARES

(A) Restrictor - In Bottom  
97-1499.....Of Fork Pre Shuttle  
(B) Restrictor - In Bottom  
97-2090 ..... Of Fork Late  
97-1063 ....(C)... Bolt - Restrictor Securing - Pre Shuttle  
97-2126 ..... Bolt - Restrictor Securing - Shuttle Type  
Washer - Inside  
97-1062 .....Under Restrictor - Aluminium



### ORINGS & STEEL WASHERS

Oring - Seal Holder  
97-2119 .....(A)..... To Slider Seal  
Oring - Oil In Frame  
97-4003.....(B).....Fork Damper  
97-0431 .....(C)..... Washer - Inside Seal Holder - Steel  
97-1656...(D)Washer - On Top Of Seal Under Spring - Steel




**DRAIN PLUGS & SEALING WASHERS**

Drain Plug - Fork With Locating Pin (B) 97-0519.....

97-1071 .....(A).....Drain Plug - Fork With Locating Pin

97-3894.....(C).....Drain Plug - Late 71 On Forks

97-0430.....(D).....Washer - Drain Plug Seal - Fiber

97-3893.....(E) Washer - Drain Plug Seal - Alloy 71 On Forks



**TRIUMPH DAMPENING COMPONENTS**

97-2127 .. - Shuttle Valve Securing (B) Circlip

97-2154 ..... - Triumph 68-70 Fork (C) Shuttle Valve

97-1896A.....(A) Sleeve - Fork Dampening - Alloy Black Finish



**TRIUMPH FORK BUSHINGS**

Fork Bushing & Seal Kit 99-9935.....63-70 Triumph

97-0441 .....Fork Bush - Upper Bronze - Uk

97-0441A ..... Fork Bush - Upper Bronze - USA

97-0443.....Fork Bush - Lower Bronze - Uk

97-0443A ..... Fork Bush - Lower Bronze - USA



**TRIUMPH FORK SEALS 63-70**

Fork Seal - Triumph 63-70 97-1500..... - Taiwan

97-1500A.....Fork Seal Set - Tri 63-70 - Leakproof

97-1500B..... Fork Seal Set - Tri 63-70 - Pro Moly



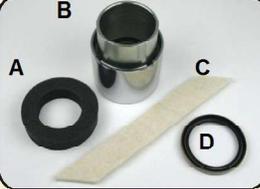
**TRIUMPH FORK SEALS 71-79**

97-4001 ..... Fork Seal - Triumph 71-78 - Taiwan

97-4001A .....Fork Seal Set - Tri 71-78 - Leakproof

97-4001B .....Fork Seal Set - Tri 71-78 - Pro Moly

97-7079 .....Fork Seal - Triumph 79-On - Taiwan



**TRIUMPH PREUNIT SEAL HOLDERS**

Seal Holder - Preunit (Use Felt Seal) 97-0390..... - Stainless Uk

(B) Seal Holder - Preunit 97-1194..... (Use Oil Seal) - Chrome Uk

Seal Holder - Preunit 97-1194/S .....(Use Oil Seal) - Stainless Uk

97-0420 .....(A).....Fork Seal - Early Preunit - Felt Type

97-0391 .....(C)..... Fork Seal- Flat Felt

97-1461.....(D).....Fork Seal - Late Preunit Forks



**TRIUMPH UNIT SEAL HOLDERS**

97-1654 ..... Seal Holder - Triumph 63-67 - Chrome

97-1654S ....Seal Holder - Triumph 63-67 - Stainless

97-3633..... Seal Holder - Triumph 68-70 - Chrome

97-3633S ...Seal Holder - Triumph 68-70 - Stainless



**TRIUMPH PRE OIL IN FRAME TOP CAPS**

Fork Top Cap - Pre 1960 Non Nacelle 97-0432 ..... - 26 Tpi - Chrome

Fork Top Cap 97-0432S ..... Pre 1960 Non Nacelle - 26 Tpi - Stainless

Fork Top Cap 97-0432A ..... - Pre 1960 Nacelle - 26 Tpi - Chrome

Fork Top Cap 97-0432A/S..... - Pre 1960 Nacelle - 26 Tpi - Stainless

97-1065 ..... Fork Top Cap - 60-63 - 26 Tpi - Chrome

97-1065S.....Fork Top Cap - 60-63 - 26 Tpi - Stainless

Fork Top Cap 97-1762 .....TT Forks 26Tpi - Threaded For Damper

Fork Top Cap 97-1762S .....TT Forks 26Tpi - Threaded For Damper

97-1658 .....Fork Top Cap - 64-67 26 Tpi

97-2245 ..... Fork Top Cap - 68-70 - 28 Tpi - Chrome

97-2245S.....Fork Top Cap - 68-70 - 28 Tpi - Stainless



**TRIUMPH FORK TOP CAP - 71-73 OIF**

97-4258..... Fork Top Cap - 71-73 T120/T140 - Zinc

Fork Top Cap 97-4258S..... - 71-73 T120/T140 - Stainless





## Forks & Fork Spares



### TRIUMPH FORK TOP CAP - T140 DISC

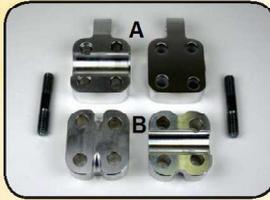
Fork Top Caps  
- 74-79 T140  
97-4387 ..... (A) ..... - Lower

97-4395... (B) ... Fork Top Caps - 74-79 T140 - Upper  
97-4259 ..... (C) ..... Decal - Oil Fill 190Cc  
97-4310 ..... (D) ..... Decal - Oil Fill 230Cc



### FORK AXLE CAPS - TRIUMPH PRE OIF

97-1844 ..... Fork Axle Cap - Pre Oil In Frame  
97-1070 ..... Bolt - Fork Cap Retaining - Cei  
14-0218 ..... Bolt - Fork Cap Retaining - Unf



### FORK AXLE CAPS - TRIUMPH OIF

97-3947 ..... (B) ..... Fork Axle Cap - 71-72 Tri & BSA Oil In Frame - Billet  
97-4456 ..... (A) ..... Fork Axle Cap - Left 73-82 Triumph T140 - Billet  
97-4457 ..... (A) ..... Fork Axle Cap - Right 73-82 Triumph T140 - Billet  
97-4456/7R ..... Fork Axle Cap Set - 73-82 Triumph T140 - Cast  
21-2102 ..... Stud - Fork Axle Cap Retaining

## BSA FORK SPARES



### SEAL HOLDER - BSA TWIN - CHROME

Seal Holder  
- BSA Twin  
29-5310 ..... - Chrome

29-5310S ..... Seal Holder - BSA Twin - Stainless



### SEAL HOLDER - BSA/TRI SINGLE LONG - CHROME

Seal Holder  
- BSA/Tri Single Long  
97-2514 ..... - Chrome

97-3639 ..... Seal Holder - BSA/Tri Single Short - Chrome



### FORK BUSH KIT - WITH SEALS - BSA TWINS & SINGLES

Fork Bush Kit  
- With Seals  
- BSA Twins  
97-2637/8 ..... & Singles

97-2461T ..... Fork Seal - BSA Pre Oil In Frame



### FORK TOP CAP - BSA PRE OIF RANGE

65-5331 ..... Fork Top Cap - BSA Pre Oil In Frame - Chrome

## NORTON FORK SPARES



### FORK BUSH KIT - NORTON COMMANDO

Fork Bush Kit  
- Norton  
JRC 194 ..... Commando

067521 ..... (A) ..... Fork Bush - Norton Top  
067519 ..... (B) ..... Fork Bush - Norton Bottom  
065783 ..... Fork Seal - Norton Commando - Taiwan

(C) Fork Seal Set  
065783A ..... - Norton Commando - Leakproof

Fork Seal Set  
065783B ..... - Norton Commando - Pro Moly



### FORK TOP CAP - COMMANDO 68-75

060345 ..... Fork Top Cap - Commando 68-75

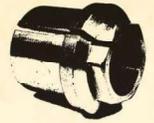
## TAPERED STEERING KITS



### TRIUMPH TAPERED STEERING KITS

Taper Bearing Set  
- 650 54-70  
JRC 3600 ..... (A) ..... & 500 67-On  
JRC 3601 ..... (A) ..... Taper Bearing Set - 350/500 57-66  
97-4145 ..... (B) ..... Adapter Sleeve - Disc Fork To Pre Oil  
JRC 3600B ..... (A) ..... Taper Bearing Set - 650 Frame 1" Stem





## BSA TAPERED STEERING KITS

SRMTR1 .....Taper Bearing Set - A10/A65  
 SRMTR5..... Taper Bearing Set - B25/44  
 SRMTR8..... Taper Bearing Set - BSA  
 - Disc Fork to Pre Oil in Frame



## OEM STEERING BEARINGS

T120 Neck Bearing Set  
 - 650 54-70  
 97-9998 .....& 500 67- On  
 97-9999 ..... T100 Neck Bearing Set - 350/500 57-66  
 99-9910 ..... Pu Neck Bearing Set - 500/650 46-55  
 Cp129 ..... Neck Bearing Kit - T20 Cub  
 82-8988A ..... Neck Bearing Set - BSA A Group  
 82-8988B ..... Neck Bearing Set - BSA B Group



## BSA & TRIUMPH OIL IN FRAME

97-4031 .....Taper Roller Bearing (Each) - USA  
 97-4028.....Dust Cover - Oil In Frame



## NORTON

0700099.....Neck Bearing - Sealed Ball - Commando



## X75 TRIPLE CLAMPS

97-4183 ..... Bottom Yoke - Hurricane X75  
 97-4185 ..... Steering Stem - Hurricane X75  
 97-4189 ..... Top Yoke - Hurricane X75



## TRIUMPH FORK STEM NUTS - DAMPENER

97-0405 .....Stem Nut - Up To 66 - 26 Tpi - Chrome  
 97-0405/S ..... Stem Nut - Up To 66 - 26 Tpi - Stainless  
 97-0405/A... Stem Nut - Up To 66 - 26 Tpi - Shoulderless  
 97-2108 .....Stem Nut - 67 On - 28 Tpi - Chrome  
 97-2108/S..... Stem Nut - 67 On - 28 Tpi - Stainless



## TRIUMPH FORK STEM NUTS

Stem Nut  
 97-2263.....- Triumph 67-70 28 Tpi - Chrome  
 Stem Nut  
 97-2263/S ..... - Triumph 67-70 28 Tpi - Stainless



## OIL IN FRAME FORK STEM NUTS

Stem Nut  
 - Tri/BSA Conical  
 97-4029 .....- 16 Tpi - Chrome  
 Stem Nut  
 97-4159 .....- Tri/BSA Conical - 16 Tpi - Dampener  
 Stem Nut  
 97-4317 ..... - Oil In Frame 73-78 - 24Tpi - Chrome  
 Stem Nut  
 97-4317S .....- Oil In Frame 73-78 - 24 Tpi - Stainless



## OIL IN FRAME FORK STEM NUTS

97-4318 .....Stem Nut - Oil In Frame With Damper  
 97-4092.....Stem Nut - Oil In Frame With Damper  
 97-7070 .....Stem Nut - T140 79-82



## STEERING LOCKS

82-6738 ..... Steering Lock 67-On - Uk  
 82-6738R .....Steering Lock 67-On - Emgo  
 97-2266 ..... Grub - Steering Lock  
 21-0578 ..... Pin - Steering Lock Fixing  
 60-7271 ..... Steering Lock - To 67





# Classic British Motorcycle Spares

## Wheel Spares

### BRITISH CHROME RIMS

#### TRIUMPH REAR RIMS

- 37-0079A.....Rear - Chrome Rim  
- Triumph Preunit  
Wm 2X19 Spool Hub 47-62
- 37-0270.....Rear - Chrome Rim  
- Triumph Pu/Unit  
3X19 Wm Spool  
Hub Tr5 - T150 To 70
- 37-0643.....Rear - Chrome Rim  
- Triumph Preunit  
Wm 2X19 Sprung Hub 48-54
- 37-1007.....Rear - Chrome Rim  
- Triumph Pu/Unit  
Wm 3X18 Spool Hub  
To 70 650 (500 To 74)
- 37-3784.....Rear - Chrome Rim  
- Triumph Oil In Frame  
Wm 3X18 Conical 71-74
- 37-3920.....Rear - Chrome Rim  
- Triumph T150  
Wm 3X19 Conical 71-74
- 37-7030.....Rear - Chrome Rim  
- Triumph Oil In Frame  
Wm 3X18 Disc 75-79
- 37-4243.....Rear - Chrome Rim  
- Triumph T160  
Wm 3X19 Disc 75

#### TRIUMPH FRONT RIMS



- 37-0351.....Front - Chrome Rim  
- Triumph Preunit  
Wm 2X19 Half Width Hub 47-57
- 37-1230.....Front - Chrome Rim  
- Triumph Pu/Unit  
Wm 2X19 Full Width Hub  
58-70 650 (500 To 74)
- 37-3818.....Front - Chrome Rim  
- Triumph Oil In Frame  
Wm 2X19 Conical 71-72
- 37-4129.....Front - Chrome Rim  
- Triumph Oil In Frame  
Wm 2X19 Disc 73-79
- 37-4151.....Front - Chrome Rim  
- Triumph Tr5t Wm 1X21 Conical

#### BSA REAR RIMS

- 43-6371.....Rear - Chrome Rim  
- BSA A65 Wm 3X18 66-70
- 67-6005.....Rear - Chrome Rim  
- BSA A65 Wm 2X19 Quick Detach
- 37-0270.....Rear - Chrome Rim  
- BSA Rk3 69-70 Wm 3X19 Spool
- 37-3784.....Rear - Chrome Rim  
- BSA A65 71-72 B50  
71-73 Wm 3X18 Conical
- 37-3920.....Rear - Chrome Rim  
- BSA Rk3 71 Wm 3X19 Conical

#### BSA FRONT RIMS

- 42-5514.....Front - Chrome Rim  
- BSA A65 65 Half Width Hub
- 37-0351.....Front - Chrome Rim  
- BSA A65 66 Half Width Hub 2X19
- 68-5556.....Front - Chrome Rim  
- BSA A50/65 66-68 Half Width 2X19
- 37-1230.....Front - Chrome Rim - BSA A50/65 67-70
- 37-4151.....Front - Chrome Rim - BSA B50mx

#### NORTON REAR RIMS

- 067838.....Rear - Chrome Rim - Norton Atlas Wm 2X18 Drum To 68
- 067712.....Rear - Chrome Rim - Norton Atlas & Commando Wm 2X19 Drum To 74
- 066119.....Rear - Chrome Rim - Norton Commando Wm 2X19 Disc





**NORTON FRONT RIMS**

067838 ..... Front - Chrome Rim- Norton Atlas Wm 2X18 Drum To 68  
 067712 ..... Front - Chrome Rim - Norton Atlas & Commando Wm 2X19 To 73  
 061951..... Front - Chrome Rim - Norton Commando Wm 2X19 Disc 74-75

**Reproduction Polished  
Stainless Rims**

**TRIUMPH FRONT RIMS**



37-0079R/S ..... Rear - Stainless Rim - Triumph Preunit Wm 2X19 Spool Hub 47-62  
 37-0351R/S ..... Front - Stainless Rim - Triumph Preunit Wm 2X19 Half Width Hub 47-57  
 37-1007R/S..... Rear - Stainless Rim - Triumph Pu/Unit Wm 3X18 Spool Hub To 70 650 (500 To 74)  
 37-1230R/S ..... Front - Stainless Rim - Triumph Pu/Unit Wm 2X19 Full Width Hub 58-70 650  
 37-1373R/S..... Front - Stainless Rim - Triumph Pu/Unit Wm 2X18 Full Width Hub 6T  
 37-3784R/S ..... Rear - Stainless Rim - BSA/Tri 650 71-72 B50 71-73 Wm 3X18 Conical  
 37-3818R/S ..... Front - Stainless Rim - Triumph Oil In Frame Wm 2X19 Conical 71-72  
 37-4129R/S ..... Front - Stainless Rim - Triumph Oil In Frame Wm 2X19 Disc 73-79  
 37-7030R/S ..... Rear - Stainless Rim - Triumph Oil In Frame Wm 3X18 Disc 75-79

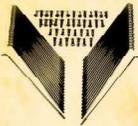
**BSA**

42-6371R/S ..... Rear - Chrome Rim  
 - BSA A65 Wm 3X18  
 Quick Detach 66-70  
 67-6005R/S ..... Rear - Chrome Rim  
 - BSA A65 Wm 2X19  
 Quick Detach  
 68-5556R/S ..... Front - Chrome Rim  
 - BSA A50/65 66-68  
 Half Width 2X19

**NORTON**

067838R/S ..... Front/Rear - Stainless Rim  
 - Norton Atlas Wm 2X18 Drum To 68  
 067712R/S ..... Front/Rear - Stainless Rim  
 - Norton Atlas & Commando  
 Wm 2X19 Drum  
 061951R/S ..... Front - Stainless Rim  
 - Norton Commando  
 Wm 2X19 Disc 74-75



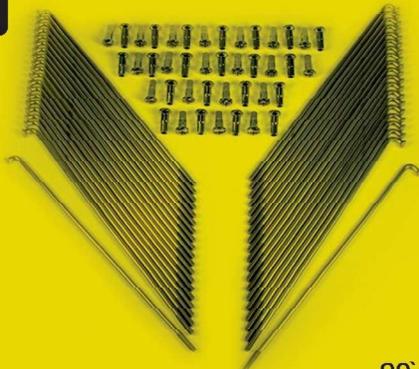


# Wheel Spokes

The spoke sets we stock are all stainless with the option of chrome or stainless nipples. We stock both buccannan and central wheel spoke sets. If butted spokes are preferred please specify when ordering.

## SPOKE PROFILES

**A**



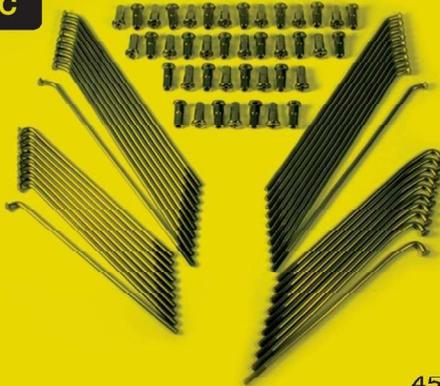
90°/90°

**B**



180°/180°

**C**



45°/90°

**D**



90°/180°

## TRIUMPH REAR SPOKE KITS

- A.** 37-0079Sp-Sc.....Rear - 19 In Spool Ss Spokes & Chrome Nipples  
Rear - 19 In Spool Ss Spokes & Stainless Nipples
- A.** 37-0079Sp-Ss.....Ss Spokes & Stainless Nipples  
Rear - 19 In Quick Detach
- A.** 37-0079/Qd-Ss.....Ss Spokes & Nipples
- B.** 37-0643Sp-Ss.....Rear - 19 In Sprung Hub Ss Spokes & Nipples
- A.** 37-1007Sp-Sc.....Rear - 18 In Spool Ss Spokes & Chrome Nipples
- A.** 37-1007Sp-Ss.....Rear - 18 In Spool Ss Spokes & Nipples  
Rear - 18 In Conical
- C.** 37-3784Sp-Sc.....Ss Spokes & Chrome Nipples
- C.** 37-3784Sp-Ss.....Rear - 18 In Conical Ss Spokes & Nipples  
Rear - 19 In Conical
- C.** 37-3920Sp-Sc.....Ss Spokes & Chrome Nipples
- C.** 37-3920Sp-Ss.....Rear - 19 In Conical Ss Spokes & Nipples  
Rear - 18 In Disc
- A.** 37-7030Sp-Sc3.....Ss Spokes & Chrome Nipples (.300)
- A.** 37-7030Sp-Ss3...Rear - 18 In Disc WS Spokes & Nipples (.300)

## TRIUMPH FRONT SPOKE KITS

Triumph 7" front brake: to 53 - 7 & 8" 54 on

- A.** 37-0351Sp-Ss.....Front - 19 In Half Width 7In - Ss Spokes & Nipples
- A.** 37-0351Sp-8.....Front - 19 In Half Width 8In - Ss Spokes & Nipples  
Front - 19 In Full Width 8In
- B.** 37-1230E-Sc.....SlS - Ss Spokes & Chrome Nipples
- B.** 37-1230E-Ss....Front - 19 In Full Width 8In - SlS - Ss Spokes & Nipples  
Front - 19 In Full Width 7In - SlS
- B.** 37-1230/7E-Ss.....- Ss Spokes & Nipples  
Front - 19 In Full Width 8In - Tls
- D.** 37-1230L-Sc.....Ss Spokes & Chrome Nipples
- D.** 37-1230L-Ss....Front - 19 In Full Width 8In - Tls - Ss Spokes & Nipples  
Front - 19 In Conical
- C.** 37-3818Sp-Sc.....Ss Spokes & Chrome Nipples
- C.** 37-3818Sp-Ss.....Front - 19 In Conical - Ss Spokes & Nipples  
Front - 19 In Disc
- A.** 37-4129Sp-Sc250.....Ss Spokes & Chrome Nipples (.250)
- A.** 37-4129Sp-Ss250.....Front - 19 In Disc - Ss Spokes & Nipples (.250)  
Front - 19 In Disc
- A.** 37-4129Sp-Sc.....Ss Spokes & Chrome Nipples (.290)
- A.** 37-4129Sp-Ss.....Front - 19 In Disc - Ss Spokes & Nipples (.290)

## BSA REAR SPOKE KITS

- B.** 42-6371Sp-Sc.....Rear - 18 In Quick Detach  
Ss Spoke & Chrome Nipple
- B.** 42-6371Sp-Ss.....Rear - 18 In Quick Detach - Ss Spoke & Nipple
- B.** 67-6005Sp-Ss.....Rear - 19 In Quick Detach - Ss Spoke & Nipple

## BSA FRONT SPOKE KITS

- A.** 68-5556Sp-Sc.....Front - 19 In 1/2 Width  
Ss Spoke & Chrome Nipple
- A.** 68-5556Sp-Ss.....Front - 19 In 1/2 Width - Ss Spoke & Nipple

## NORTON FRONT & REAR SPOKE KITS

- A.** 23319Sp-Sc.....Front/Rear - 18 In Atlas Drum  
Ss Spoke & Chrome Nipple
- A.** 23319Sp-Ss.....Front/Rear - 18 In Atlas Drum - Ss Spoke & Nipple  
Front/Rear - 19 In Atlas/Commando Drum
- A.** 067712Sp-Sc.....Ss Spoke & Chrome Nipple  
Front/Rear - 19 In Atlas/Commando Drum
- A.** 067712Sp-Ss.....Ss Spoke & Nipple  
Front 19 In Commando Disc
- A.** 061951Sp-Sc.....Ss Spoke & Chrome Nipple  
Rear - 19 In Commando Disc
- A.** 066119Sp-Sc.....Ss Spoke & Chrome Nipple
- A.** 066119Sp-Ss.....Rear - 19 In Commando Disc - Ss Spoke & Nipple



## TRIUMPH 500/650 DRUM BRAKE SPROCKETS

- 37-1276 ..... Sprocket/Drum - T100/120 43T - Uk
- 37-1276T ..... Sprocket/Drum - T100/120 43T - Emgo
- 37-0951 ..... Sprocket/Drum - T100/120 47T - Uk
- 37-0951T ..... Sprocket/Drum - T100/120 47T - Emgo
- 37-1376 ..... Sprocket/Drum - T100/120 43T - Qd Type



## TRIUMPH 500/650 DRUMS BOLT ON SPROCKET

- \*\*Brake Drum Supplied without Sprocket!\*\***
- 37-3585 ..... Brake Drum - Bolt On Sprocket - Uk
  - 37-3585T ..... Brake Drum - Bolt On Sprocket - Emgo
  - 37-1499 ..... Sprocket - Triumph 67-70 47T - Uk
  - 37-1499T ..... Sprocket - Triumph 67-70 47T - Emgo
  - 37-1500 ..... Bolt - Sprocket To Drum - 1/4 Cei



## CONICAL HUB SPROCKETS 650/750 TRIUMPH

- 37-3747S ..... Sprocket - 71-74 BSA/Tri 47T - Uk
- 37-3747T ..... Sprocket - 71-74 BSA/Tri 47T - Emgo
- 37-4046 ..... Sprocket - T150 Conical 50T - Emgo
- 37-3903 ..... Sprocket - T150 Conical 53T - Emgo



## DISC HUB SPROCKETS 750 TRIUMPH

- 37-7064/43 ..... Sprocket - T140 76-82 43T - Emgo
- 37-7072T ..... Sprocket - T140 76-82 45T - Emgo
- 37-7064S ..... Sprocket - T140 76-82 47T - Uk
- 37-7064T ..... Sprocket - T140 76-82 47T - Emgo
- 37-4209 ..... Sprocket - Dished For T160 50T - Uk
- 37-7089/43 ..... Sprocket - T140D Special 43T - Taiwan
- 37-7089/45 ..... Sprocket - T140D Special 45T - Taiwan
- 37-7089T ..... Sprocket - T140D Special 47 T - Taiwan



## BSA SPROCKETS

- 68-6088 ..... Sprocket BSA 47T - Uk
- 68-6088T ..... Sprocket BSA 47T - Emgo
- 37-2319 ..... Bolt Sprocket To Drum



## NORTON DRUM BRAKE SPROCKETS

- E2/463.Sprocket/Drum - Plunger Frame UK
- 030052 .Sprocket/Drum Atlas - Uk  
Cush Drive
- 040386/7 .....Rubber Set - Atlas
- 060319 ... Sprocket/Drum - Norton
- 062764 ..... Sprocket/Drum - Norton 71-74 - Uk
- 062764R .....Sprocket/Drum - Norton 71-74 - India
- 062074/5 ..... Cush Drive Rubber Set - 71-74



## NORTON DISC BRAKE SPROCKETS

- 066011 ..... Sprocket - Mk3 Norton - Andover
- 066011R ..... Sprocket - Mk3 Norton - India
- 064811/2 ..... Cush Drive Rubber Set - Mk3





# Brake Shoes & Pads



## TRIUMPH BRAKE SHOES

- 37-0977E..... Brake Shoe Set - T20 Cub Front & Rear - Ferodo
- 37-0977..... Brake Shoe Set - T20 Cub Front & Rear - Emgo
- 37-0093..... Front Shoes - Use 37-1406/7 Floating Type
- 37-1406/7..... Brake Shoe Set - T100/120 47-70, 500 To 74 - Rear - Uk
- 37-1406/7T..... Brake Shoe Set - T100/120 47-70, 500 To 74 - Rear - Emgo
- 37-1410/1T..... Brake Shoe Set - 8In Full Width No Fling - 58-65 - Emgo
- 37-1732/3..... Brake Shoe Set - 8In Full Width Slis - 66-67 - Ferodo
- 37-1732/3T..... Brake Shoe Set - 8In Full Width Slis - 66-67 - Emgo
- 37-1996T..... Brake Shoe Set - 8In Full Width TIs- 68-70 - Emgo
- 37-0135..... Spring- Brake Shoe Return - Triumph



## BSA BRAKE SHOES

- 65-5940..... Brake Shoe Set - BSA Rear - 66-70 - Ferodo
- 65-5940T..... Brake Shoe Set - BSA Rear - 66-70 - Emgo
- 67-5558..... Brake Shoe Set - BSA Front - 8In A7/A10 B31/4 - Emgo
- 68-5541/43..... Brake Shoe Set - BSA Front - 8In 66-68 A & B - Emgo
- 37-2328..... Spring - Brake Shoe Return - BSA



## NORTON BRAKE SHOES

- Brake Shoe Set - Norton
- 060006..... Front - Ferodo
- Brake Shoe Set - Norton Rear To
- 063417..... -74 - Ferodo
- Brake Shoe Set
- 063417T..... Norton Rear To-74 - Emgo
- 067607..... Spring - Brake Shoe Return - Norton



## CONICAL HUB BRAKE SHOES BSA/TRI

- Brake Shoe Set
- BSA/Tri Front 71 & 72
- 37-3713T.....Emgo
- Brake Shoe Set
- 37-3925/6..... BSA/Tri Rear 71-74 - Emgo
- 37-2328.... Spring - Shoe Return - BSA/Tri Conical Rear



## TRIUMPH BRAKE PADS FRONT & REAR

- Brake Pad Set - Triumph
- 99-2769.....Ferodo Uk
- Brake Pad Set - Triumph
- 99-2769C .... Premium Quality
- Brake Pad Set
- 99-2769M..... - Triumph Metallic By Emgo
- 99-2769T..... Brake Pad Set - Triumph - Emgo



## TRIUMPH BRAKE ROTORS

- 37-7175..... Brake Rotor - Bare 4 Hole - India
- 37-4275... Brake Rotor - Hard Chrome 4 Hole - Taiwan
- 37-7079..... Brake Rotor - T140d 6 Hole - Taiwan



## NORTON BRAKE PADS - FRONT & REAR

- 066186..... Brake Pad Set - Norton - Ferodo
- 066186T..... Brake Pad Set- Norton - Emgo
- 066186M..... Brake Pad Set - Norton - Metallic By Emgo

## BRAKE ROTOR - NORTON

- 061885..... Brake Rotor - Norton - Uk
- 061885R..... Brake Rotor - Norton - India





## CHROME HUB CAPS

All Chrome Unless Noted Otherwise



### TRIUMPH STARBURST HUB CAPS

37-1334E ..... Hub Cap 7 In - 58/59 Pu Triumph - Starburst - Uk  
 37-1332E ..... Hub Cap 8 In - 59 Pu Triumph - Starburst - Uk



### TRIUMPH ONE RING HUB CAPS

37-1334 ..... Hub Cap 7 In - 60-68 T100 Triumph - One Ring - Nz  
 37-1332A ..... Hub Cap 8 In - 66-67 T120 Triumph - One Ring - Nz



### TRIUMPH TWO RING HUB CAPS

37-1334A ..... Hub Cap 7 In - 60-68 T100 Triumph - Two Ring - Nz  
 37-1332 ..... Hub Cap 8 In - 64-65 T120 Triumph - Two Ring - Nz



### TRIUMPH VENTED HUB CAP

37-1992 ..... Hub Cap 11 In - 68 T120 Triumph - Aluminium - Nz



### TRIUMPH MULTI RING HUB CAPS

37-3443 ..... Hub Cap 7 In - 68 On T100 Tri - Multi Ring - Nz  
 37-3460 ..... Hub Cap 8 In - 69/70 On T120 Tri - Multi Ring - Nz  
 37-3460S ..... Hub Cap 8 In - 69/70 On T120 Tri - Multi Ring - Stainless



### BSA LOUVERED HUB CAPS

37-2240 ..... Hub Cap 11 In - A65/75 Bsa - Louvered Aluminium - Uk  
 37-2240S ..... Hub Cap 11 In - A65/75 Bsa - Louvered Stainless - Uk





# Wheel Spares / Axles, Nuts, Adjusters

## TRIUMPH WHEEL SPARES



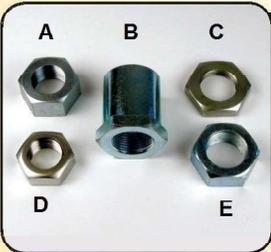
### TRIUMPH AXLE ADJUSTERS

Plate - Rear Adjuster  
 37-1015.....(A)..Pre Oil In Frame  
 Axle Adjuster  
 37-1224.....(B).....T20 Cub  
 37-2089...(C)... Axle Adjuster - T100/T120 Unit - Unf  
 37-3742(E)Axle Adjuster - 71-79 Twin - Sheet Metal  
 37-7127.....(D).....Axle Adjuster - 79 T140 On



### TRIUMPH AXLES

37-1025.....(C).....Rear Axle - T150  
 Rear Axle  
 37-3589.....(C)..... 64-70 T100/T120  
 Rear Axle  
 37-3980.....(C)..... 71-73 Conical  
 Front Axle  
 37-1239.....(B) - 60-64 650 (7In Oa)  
 37-1641.....(B).....Front Axle - 65-68 (7.25In Oa)  
 37-3582.....(A).....Front Axle - 69-70 T120/T150 (7.5In Oa)  
 37-3796.....(A)..... Front Axle - 71-72 Conical Hub



### TRIUMPH AXLE NUTS

Front:  
 37-1246(C)..Extra Thin 3/4 to 68  
 21-1995(C)Thin T120/150 70 TLS  
 37-2058(C)Thin Conical 3/4 x 20  
 Rear: 37-1282 & 82-1747 add C 4 Chrome  
 37-1282(C)Thin 3/4 x 20 till 70 650  
 82-1747(A)Axle Nut Thick 3/4 x 20 to 70 500/650  
 37-1026(B)Axle Nut Pre 66 No Speedo Drv 3/4 x20 Long  
 37-1000(D)Axle Nut T20 Cub 5/8 x 20 Stainless



### TRIUMPH WHEEL SPACERS

37-0006.....(G).....- Rigid Rear Axle  
 37-0581.....(C)..... Spacer - Bearing  
 Spacer - Rear  
 37-1477.....(E)..... Wheel Speedo  
 37-1053.....(I) 37-1262.....(H)  
 37-3750.....(B) - Bearing Tube Inner  
 37-7005.....(F).....Spacer - Spacer Tube T140  
 37-7006.....(A).....Spacer - Lh Wheel  
 37-1024.....(G)..... Spacer - Rear Wheel - L/H



### TRIUMPH BEARING RINGS

37-1237...(E)..Dust Cover 43-54 Front Hub 1/2 Width  
 37-1237...(E)..Dust Cover 55-85 Front Full Width Hub  
 37-1637...(E)..Dust Cover Rear Hub 65  
 37-1654...(E)..Dust Cover Rear Hub (Inside Hub)  
 37-1475...(E)..Dust Cover Rear Hub (Outside Hub)  
 37-4135...(E)..Dust Cover Front Wheel Disc Brake  
 67-6133.....Dust Cover BSA Rear Wheel Crinkl Hub  
 67-6051.....Dust Cover BSA Rear Wheel  
 67-6128.....Dust Cover BSA Rear Wheel

37-0582...(F)...Bearing Retainer Front Wheel R/H to 70  
 57-0280...(F)...Bearing Snap Ring Front Wheel to 85  
 37-3759...(F)...Bearing Retainer Front Wheel R/H 71-72  
 37-4134...(F)...Bearing Retainer Front Wheel L/H 73-On

37-1021...(D)..Bearing Retainer Rear Wheel L/H to 68  
 37-3587...(D)..Bearing Retainer Rear Wheel L/H 1970  
 37-4181...(D)..Bearing Retainer Rear Wheel 71-74  
 37-4134...(D)..Bearing Retainer Rear Wheel 76-On  
 37-1710.....Screw - 2BA Socket Head 1/4 Long  
 Retains Bearing Ring



37-1476...Speedo Drive  
 (A) Ring 66-69 CEI  
 37-3588...Speedo Drive  
 (A) Ring 70 UNF  
 37-3751...Speedo Drive  
 (C) Ring 71-74  
 37-7004...Speedo Drive  
 (C) Ring 76-79



### COMMON WHEEL BEARINGS - DIMENSIONS AND OTHER BEARINGS ON PAGES 89-90

37-7041.....Wheel Bearing - Tri Disc Brake  
 37-7042.....Wheel Bearing - Tri Drum Brake  
 37-2363.....Wheel Bearing - Bsa Various Years



### BRAKE SPRINGS

37-0592(A)Brake Spring - Front Tri  
 to 68 Zinc & Black Finish Available  
 37-3522(E)Brake Spring - Front Tri  
 & Bsa 69/70 TLS  
 37-4014(F)Brake Spring - Front Tri  
 & Bsa 71/72 Conical  
 37-1090(D)Brake Spring Rear Tri  
 To 70 650 (74 500)

37-3880(B)Brake Spring Rear 71 Tri/Bsa  
 37-4049(B)Brake Spring Rear 72/73 Tri  
 68-6134(B)Brake Spring Rear BSA to 70



### REAR BRAKE LEVERS

82-6064..... Rear Brake Lever At Pedal - Triumph 650





### REAR BRAKE LEVERS

Lever  
Rear Brake Cam  
37-2015 ..... Up To 70



### REAR BRAKE LEVERS

Lever  
37-4034 ..... Rear Brake Conical



### TRIUMPH FRONT BRAKE LEVERS - TLS

Brake Linkage  
TLS Front  
37-3453/5A ..... Stainless



### TRIUMPH REAR BRAKE PLATE 500/650

Brake Anchor Plate  
37-3590 ..... Rear Up To 70



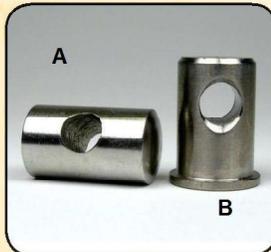
### DUST SHIELD ONLY TRIUMPH BRAKE PLATE

37-3590R.... Dust Shield Only - Triumph Brake Plate



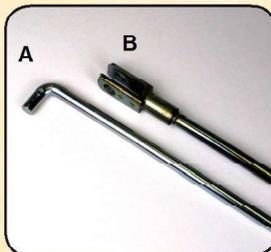
### FRONT BRAKE PINS

Clevis Clip  
37-2006 ..... (D) ..... Front Brake  
37-3996 ..... (C) Bush Cable Stop  
37-3997 ..... (A) Bush Cable Stop  
60-4252 ..... (B) Pin For Front Brake Cable



### TRIUMPH REAR BRAKE PINS

37-0011 ..... (A) Pin - Rear Brake Rod Pivot - Early  
37-1467 ..... (B) Pin - Rear Brake Rod Pivot - Late



### BRAKE RODS

68-7062 ..... (B) Brake Rod - BSA A65  
82-1015 ..... (B) Brake Rod - Rigid Triumph  
82-3597 ..... (A) Brake Rod - 63-66 Triumph - Cei  
83-1925 ..... (A) Brake Rod - 67-70 Triumph - Unf  
83-2616 ..... (A) Brake Rod - B50-Tr5t  
83-2860 ..... (A) Brake Rod - 1971-74



### BRAKE ROD NUTS

82-2896 ..... (D) Brake Rod Nut - Gp Triumph  
82-3463 ..... (E) Brake Rod Nut - T20  
82-4585 ..... (B) Brake Rod Nut - Cei 4 Wing  
82-6070 ..... (B) Brake Rod Nut - Cei 2 Wing  
82-7387 ..... (B) Brake Rod Nut - Unf 2 Wing  
82-9039 ..... (C) Brake Rod Nut - Rear BSA  
Ns372 ..... (A) Brake Rod Nut - Rigid



## MIRRORS AND DECALS



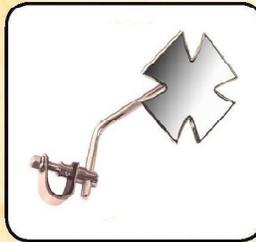
### MIRROR - ROUND - CLAMP ON

JRC 6804..... 4"/ 4" Stem L or R  
 JRC 6808..... 4"/ 8" Stem Lor R  
 JRC 6810A..... 4"/ 10" Stem L or R  
 JRC 6814..... 3"/ 4" Stem L or R  
 JRC 6816..... 3"/ 6" Stem L or R  
 Will Fit Either 7/8 or 1 inch bars



### MIRROR - ROUND - SCREW ON 8MM

JRC 42408..... Mirror Round - 4"  
 JRC 64503..... Mirror Round - 4"  
 Screw on 8mm - Black ABS - L or R  
 JRC 28109....Adapter 8mm to 10mm  
 JRC 28120....Clamp on Bracket 10mm  
 Black  
 JRC 28121...Clamp on Bracket 10mm  
 Chrome



### MIRROR - MALTESE CROSS - CLAMP ON

JRC 34843....Mirror - Maltese Cross  
 L or R

Will Fit Either 7/8 or 1 inch bars



### MIRROR - BAR END - BLACK OR CHROME

JRC 6809..... Mirror - Bar End -  
 Chrome Emgo

JRC 6809A.....Mirror Bar End -  
 Black Emgo



### MIRROR - SQUARE - SCREW IN

JRC 21705..... Mirror - Square - set 2  
 Die Cast sided Chrome  
 JRC 34810..... Mirror - Square Crm  
 L or R  
 064102.... Mirror Norton Commando  
 064103.... Stem - Norton Mirror



### MIRROR - SQUARE - BAR END

JRC 34020.....Mirror Bar End -  
 Square Chrome

**TIGER**  
650

MINIMUM OIL LEVEL  
BONNEVILLE 750

### DECALS

Made in England

IMPORTANT  
DRAIN OIL AND REFILL  
EVERY 1,500 MILES

WASH IN PETROL  
LIGHTLY OIL

DRY ELEMENT  
WASH IN PETROL  
DO NOT OIL

### TRIUMPH DECALS

TANK TOP DECALS:  
 A61...Small Made in England  
 JRC 24-150....Bonneville Lrg  
 JRC 24-157....Bonneville 120  
 JRC 24-158.....Thunderbird  
 JRC 24-200..Bonneville TT Sp

60-2025...Tiger 650 Sml  
 60-2027...Triumph 650 Sml  
 60-0678...Trophy Sports  
 AIR CLEANER DECALS:  
 JRC 24-162...Dry Element blk  
 JRC 24-164...Wash in Petrol

### TRIUMPH DECALS

TANK SIDE DECALS: APPROX 6"  
 60-3157...Triumph (TR5T) Blk/Sil  
 JRC 24-2001.....Triumph Blue  
 JRC 24-2002.....Triumph Silver  
 JRC 24-2003.....Triumph Gold  
 JRC 24-2004.....Triumph Black

JRC 24-2005...Triumph -  
 Red  
 JRC 24-2006...Triumph -  
 Black/Gold  
 JRC 24-2007...Triumph -  
 Black/Silver

**TRIUMPH**

MADE IN ENGLAND

62-0043...Seat Specs T140

650 LIGHTNING

### TRIUMPH DECALS

OIL TANK DECALS:  
 60-0003...Minimum Oil Level  
 60-1819...Drain and Refill

FRAME:  
 60-2138...Points Cover Info  
 60-4556...Made in England NVT

60-3748...5 Speed  
 99-3509...Made in England  
 Script - Blk/Gld  
 JRC 24-161...Positive Earth  
 60-7159...Negative Earth

### TRIUMPH DECALS

SIDE PANEL DECALS: 60-2105...Trophy 500  
 60-0676...Trophy 500  
 60-0677...Daytona SS  
 60-2102...Tiger 650  
 60-2103...Bonneville  
 60-2104...Trophy 650

60-2106...Daytona  
 JRC 24-140..Daytona 500  
 83-4925/26...X75 Tank Decal Set  
 60-4192...X75 Cvr Decal Set  
 60-0853/4..RK3 Cvr Decal Set

### BSA DECALS



**BSA**

**BSA**

### BSA DECALS

TANK DECALS:  
 68-8102/3...Hornet Decal set L/R  
 41-8107...B44 Victor Red/Yellow  
 JRC 24-BSA \_...BSA Logo Color  
 :(B)lack, (G)old, (R)ed, (W)hite,  
 (Y)ellow

SIDE PANEL DECALS:  
 60-1999...650 Lightning  
 60-0834...Thunderbolt  
 40-9185...Starfire  
 41-8076...Shooting Star  
 60-2042...Victor Special

**Norton**

**Norton**

**650 COMMANDO**

### NORTON DECALS

TANK DECALS:  
 064880...Norton Decal Gold  
 064881...Norton Decal Black  
 064882...Norton Decal Silver  
 035039...Norton Decal Blk/Gld  
 JRC 24-2013...Norton Decal Red

SIDE PANEL DECALS:  
 062019...750 Decal Gold  
 062020...750 Decal Black  
 064014...850 Decal Gold  
 064013...850 Decal Black

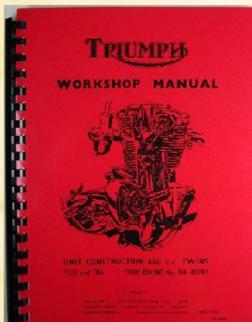
JRC 24-165...BSA Safety Standards

**PARTS MANUALS**



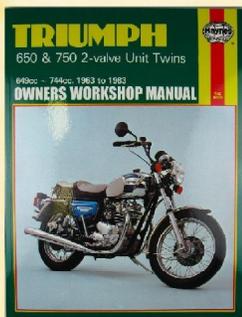
TRIUMPH PREUNIT: IE JRC 18-PREU/YEAR 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60-62  
 TRIUMPH UNIT: IE JRC 18-650/YEAR 63, 64, 65, 66, 67, 68, 69, 70, 71, 72 (NOTE 63 HAS NO DIAGRAMS)  
 TRIUMPH UNIT: IE JRC 18-500/YEAR 60-63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74 TR5T: 18-500/YRT: 73, 74  
 TRIUMPH UNIT: IE JRC 18-750/YEAR 73, 74, 76-77, 78, 79, 80-82, 83 TSS (NOTE THERE WERE NO 75 T140S)  
 TRIUMPH TRIPLE: IE JRC 18-TRID/YEAR 68, 69, 70, 71, 72, 73, 74, 75  
 TRIUMPH SINGLE 250: JRC 18-250/YR 68, 69, 71 // CUB: 18-CUB/YR 57, 58, 59, 60-61, 62-63, 64, 65-66, 67  
 NORTON: 18-NOR/YR: 63-68, 69-70, 71, 72, 73, 74, 75  
 BSA PREUNIT: 18-BSA/YR 54-57, 58, 60-62, // BSA UNIT: 64, 65, 66, 67, 68, 69, 70, 71, 72  
 BSA TRIPLE: 18-A75/YR 69, 70, 71  
 BSA PREUNIT SINGLE: 18-M20 (WM 20 POST WAR) 18-GS/58 (GOLD STAR DBD 34)  
 BSA UNIT SINGLE: B25 67, 69 // B40 65, // B44 66, 67, 68, 69, 70 // B50 71, 72, 73

**FACTORY MANUALS**

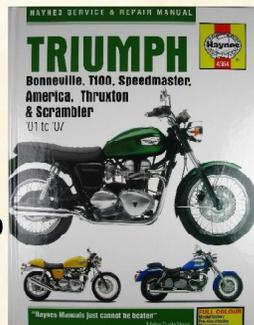


TRIUMPH PREUNIT: JRC 18-101 500/650 45-55 // JRC 18-102 500/650 56-62  
 TRIUMPH 500: JRC 18-201 63-66, JRC 18-204 67, JRC 18-205 68, JRC 18-202 69-70, JRC 18-203 TR5T 73-74  
 TRIUMPH 650/750: JRC 18-309 63-65, JRC 18-312 66, JRC 18-303 67, JRC 18-301 68, JRC 18-311 69-70  
 JRC 18-305 71-72 // 750: JRC 18-302 73-74 JRC 18-306 76-78, JRC 18-307 79-82  
 GLENN'S MANUAL 500/650/750: JRC 18-310 (UNIT TRIUMPH TWINS)  
 TRIUMPH TRIPLE: JRC 18-402 T150 68-71, JRC 18-401 T160 75-76  
 TRIUMPH 250: JRC 18-054 69, JRC 18-026 70, JRC 18-056 71 // CUB: JRC 18-024 57-ON  
 NORTON: 18-606 55-70, JRC 18-604 71-74, JRC 18-603 75 MK3  
 BSA UNIT TWIN: JRC 18-801 62-65, JRC 18-803 66-68, JRC 18-802 69-70, JRC 18-804 71-72  
 BSA PREUNIT SINGLE: JRC 18-902 M20, JRC 18-903 B31-3, JRC 18-904 M21  
 BSA B44/25: JRC 18-051 66-68, JRC 18-028 69-70, JRC 18-052 70  
 BSA ROCKET 3: JRC 18-403 ALL YEARS

**HAYNES MANUALS**



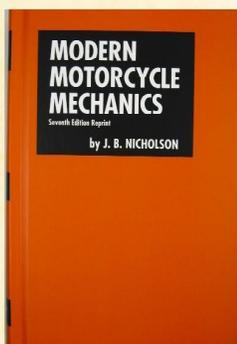
TRIUMPH PREUNIT: JRC 18-100  
 TRIUMPH 500 UNIT 59-74: JRC 18-200  
 TRIUMPH 650/750 UNIT 63-82: JRC 18-300  
 BSA/TRIUMPH TRIPLE: JRC 18-400  
 TRIUMPH CUB: JRC 18-025  
 TRIUMPH/BSA SINGLE: JRC 18-050  
 BSA PREUNIT SINGLES 54-61: JRC 18-049  
 BANTAM 48-71 18-048  
 BSA PREUNIT TWINS A7/10: JRC 18-700  
 BSA UNIT TWIN A50/65: JRC 18-800  
 NORTON ATLAS 57-69: JRC 18-500  
 NORTON COMMANDO 70-75: JRC 18-600



**NEW TRIUMPH**

3 & 4 CYLINDER 91-04 - JRC 18-2162  
 3 CYLINDER 97-05 - JRC 18-3755  
 3 CYLINDER 05-09 - JRC 18-4796  
 SPRINT 1050, TIGER SPEED TRIPLE  
 3 CYLINDER 06-10 - JRC 18-4876  
 DAYTONA 675, SPEED TRIPLE  
 2 CYLINDER 01-07 - JRC 18-4364

**JRC 18-MMM**



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## **TRIUMPH ALPHA NUMERIC CONVERSION**

**ALPHA/ NUMERIC NUMBERS CONVERT TO NUMERIC/ NUMERIC NUMBERS IN MOST CASES, IN THE CASE OF SOME HARDWARE THESE NUMBERS DO NOT CONVERT.**

**S = 21**

**W = 37**

**T = 57**

**D = 60**

**E = 70**

**E = 71 (5 DIGITS) E12349 = 71-2349**

**DROP 1ST NUMBER AFTER LETTER**

**F = 82**

**F = 83 (5 DIGITS) F10002 = 83-0002**

**DROP 1ST NUMBER AFTER LETTER**

**H = 97**

**ORDERING BY PART NUMBER IS ALWAYS ADVISED!**

**IF YOU HAVE A PREFERRED FINISH ON A PART BE SPECIFIC.**

**WHEN ORDERING BY DESCRIPTION PLEASE STATE THE MAKE, MODEL, & YEAR.**

**IF WE HAVE TO GUESS THERE IS A GOOD CHANCE IT WILL BE WRONG. WE ARE NOT RESPONSIBLE FOR ORDER ERRORS RESULTING FROM LACK OF PART NUMBERS.**







