



No. 323

## SERVICE BULLETIN

### PISTON RING GAPS

Since the fitting of proprietary made pistons complete with rings, to our machines from engine number DU44934 on 650 c.c. models and engine number H49837 on 500 c.c. models, the piston ring gap recommendation has been changed from the original figure of 0.010 to 0.014" to the revised figure of 0.015 - 0.020".

Reference to this figure is made in Workshop Manuals both in "General Data" and in the "Engine" section "Removing and Replacing the Piston Rings", and these references should be corrected forthwith.

October, 1969.

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TRIUMPH MOTORCYCLES